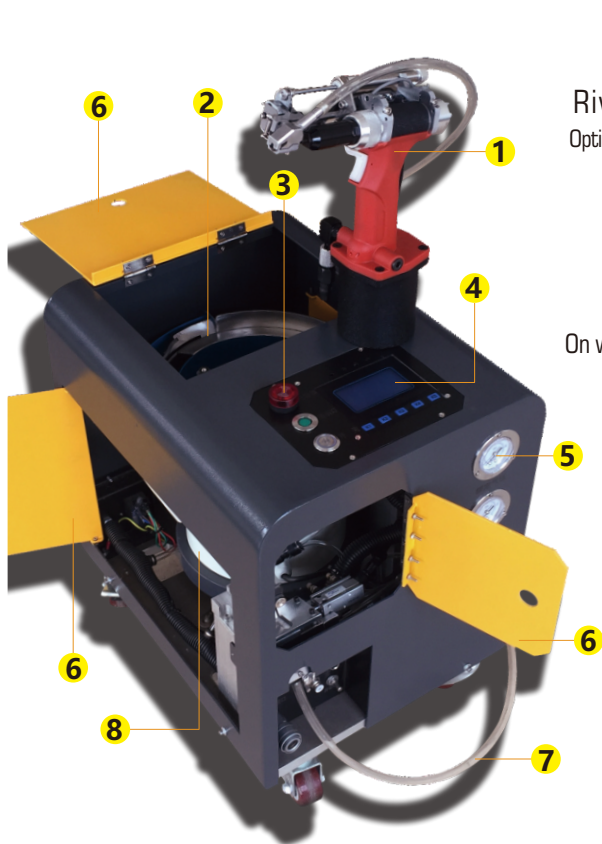
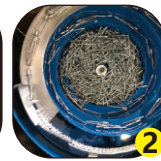
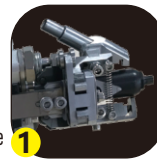


# AUTO FEED BLIND RIVETING SYSTEM



**Rivet gun + nozzle**  
Optional part for different size



**Vibration bowl**  
Sort & Deliver rivet

**Alarm**  
On when problem happen



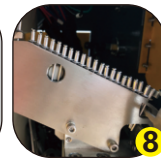
**LCD Display**  
Auto Counter  
Set Parameter

**Pressure gauge**



**Door for Maintenance**

**Shuttle tube**  
Deliver rivet  
select with size



**Guide**  
Rank the rivet

 Suitable with nail rivet gun



## Feature

- \*Automatically sort rivets, auto feed
- \*No need hand to take rivets, Automatically machine feed rivets to gun.
- \*Portable rivet gun, flexible operation
- \*High performance machine, no any rivet lock or unloading
- \*Easy training, operating quickly
- \*LCD screen, counter function, Alarm display

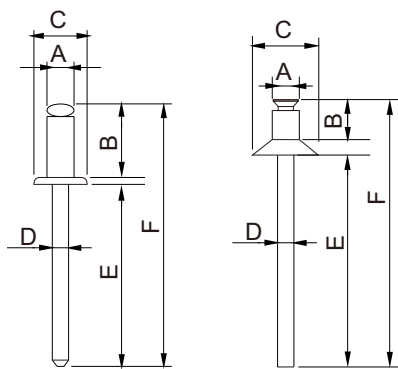
## Advantage

- \*High efficiency, 1.5 second per rivet. 2 times than hand
- \*save cost. reduce half labour strength
- \*No need mechanic, only general worker



## Parameter

Model	AFR-240	AFR-300	AFR-320	AFR-400	AFR-480
Rivet size d	$2.4 \leq d < 3$	$3 \leq d \leq 3.2$	$3.2 \leq d < 3.7$	$3.7 \leq d \leq 4.4$	$4.5 \leq d \leq 5.0$
Pressure	3.2kg	3.4kg	3.6kg	3.8kg	4.0kg
Size	440x350x420mm				
Voltage	220V/380V				
Weight	40kg				



Round head Rivet

Flat head Rivet

### Requirement range for rivet fastener

Rivet shank Dia A	2.4~4.8mm
Rivet shank Length B	2.0~15.0mm
Rivet head Dia C	4.0~9.5mm
Mandrel Dia D	1.4~3.0mm
Mandrel length E	24.0~36.0mm
Overall Length F	28.0~48.0mm

1. Rivet profile size should meet the range
2. Special rivet: Mandrel > 28mm when rivet shank length > 13mm  
Mandrel > 26mm when rivet shank length = 17mm
3. Rivet material: Stainless steel need soft material  
Iron rivet no requirement  
Steel rivet no requirement

## Application case



## Our customers

**FOXCONN** **lenovo** **ASUS** **CHINT**

**CHANGHONG**

**AVC**

**KARRIE**

**Donlin**

