



BIKE BRITE® DRUM PUMP / Part Number (MC44DP55G)

INSTALLATION INSTRUCTIONS

Warning: Before using any kind of pump, make sure you fully understand the nature of the fluid to be dispersed, i.e., non-volatile, volatile, hazardous, caustic, etc.

Remember some solutions can be harmful. Wear safety glasses and protective clothing, such as gloves, etc. Always use extreme caution when using any kind of pump.

5, 30 & 55 GALLON DRUM INSTALLATION INSTRUCTIONS

Note: This adapter is designed to fit only on containers equipped with Bike Brite (Rieke) Closures.

1. Unscrew drum cap containing female threads in the center of the cap. Turn over cap and cut out the center hole of the pre-threaded cap with an exacto knife.
2. Attach tube extensions to outlet on bottom of pump and slide through the hole cutout of the drum cap and secure to bottom of pump. For 30 and 55 gallon drums, the drum pump fits in one of the two holes directly without any cutouts. Screw the drum pump into the threads of the cap until tight. For 5 gallon drums you only use tube extension #6 which is the telescoping extension. No cutting is necessary for tube length. For 30 and 55 gallon drums you must use #5 and #6 tube extensions.

3. Before securing the drum pump and drum cap to the drum, pull out the telescoping #6 tube as far as it will go. With the pump assembled and attached to the drum cap. Push down on the pump into the drum while inserting into the drum hole so the proper length of the tube is adjusted automatically. Do the same for 30 and 55 gallon drums, but adding the #5 extension. The Pump screws directly into the hole of the drum on 30 and 55 gallon drums.

1. **CAUTION - BEFORE USING THE PUMP**, carefully read and follow the precautions on this instruction sheet and on the product drum label.

- a.) Spigot must be permanently attached for use. Do not pull or twist spigot.
- b.) Do not hang containers and other objects from the end of the spigot because they may pull the spigot off the pump head.
- c.) Make certain spigot is positioned as in drawing; with liquid exiting downward.

4. Join two lengths of extension tubing by screwing together. For 30 and 55 gallon drums the extensions are telescoping for proper length. For 5 gallon drums, attach #6 telescoping extension.
5. Attach extension tubing to outlet on bottom of pump.
6. Pump delivery per stroke can be adjusted using the slip-on adapters provided. To install the adapters, click the adapter into the piston rod.
7. Entire pump head may be rotated to any desired position, but the person operating the pump should stand to the side or in back of the spigot when operating pump.

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