

# Fabrication Process

# Contact Information



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**Canadian  
Manufacturer  
of Quality  
Steel Castings**

Casting Size:	5-5,000 pounds
Manufacturing Plant:	30,000 square feet
Melting Process:	Coreless, high frequency induction 1,200 & 2-4,000 pound furnace
Molding Process	Phenolic-Urethane no bake
Coremaking Process	Phenolic-Urethane no bake shell cores
Welding Equipment	Shielded Metal Arc, Gas Metal Arc
Welding Procedures	P1 to P1 (WCB, WCC, LCC) P8 to P8 (CF8M) A148 90-60 A148 105-85 A148 130-115
Quality Management System:	ISO 9001: 2015