POST PROCESSOR REVISION CHECKLIST

If you need a custom post or find it necessary to request post revisions. After you receive your post, try to use it for a couple weeks. Keep track of the changes needed and try to use the Shopcam operations that need support. Request all the changes at once.

To avoid any guesswork, it is important that you provide the following files.

[ ]   filename.PRT; A Shopcam part file with a couple different operations.

This Shopcam program should be typical of the work you do. It is important to include this file since the post may or may not, be doing something, because of the part program. When revising the post, we may be able to suggest easier or quicker ways of programming, based on this part..

[ ]   Unedited-filename.TAP; (The tapefile as posted from the part program)

Do not make any changes to this file. With this file, we can verify that the post you are using is the latest rev and the changes are made to the same post.

[ ]   Modified-filename.TAP; The tapefile after making the required edits.

If possible, try to actually run the part on the machine, after editing it. If the edited part does not run properly, edit the file on the computer and download again.

DOs and DON'Ts

1) **Do not** go back and edit the filename.PRT once you have started editing the tapefile (G-codes).

2) **Do not** simple markup a printout of a unedited posted filename.tap.

3) **Do not** edit in canned ruffing cycles, unless the post was written for canned cycles.

4) **Do not** edit in Subroutines or macros, unless the post was written for subroutines.

5) Read the helpfile if there is one. This will have a .TXT extension.

6) Add some notes, if you think it will help.

Email to: Dan@shopcam.com Allow one to five days for revisions.