# Focus Tech HOR-210

#### **Reflow Oil**

### **Product Description**

HOR-210 is a heat transfer fluid for use in immersion fusing of plated solder. HOR-210 has excellent thermal stability and is completely soluble for easy rinsing.

## Physical Properties

Specific gravity: 1.10 pH: 6-7

Appearance: clear to light yellow

### **Operating Parameters**

Concentration: 100% (use as is) Temperature: 450 °F to 475 °F

Control: add fresh HOR-210 to maintain solution level

# *Storage*

Store in original containers above 40 °F.

# Safety

Avoid contact with eyes, skin and clothing. Wear chemical handler's gloves, goggles and protective clothing when handling. Read and understand Material Safety Data Sheet before using this product.

#### *Notice*

The information and recommendations, contained herein, regarding this product are, to the best of our knowledge, true and accurate. We make no guarantee of results because the conditions of actual use are beyond our control. We assume no liability for damages or penalties resulting from the use of this product or following our recommendations. Our recommendations and suggestions for use of this product are not intended to grant license to operate under or infringe any patent.