



Windows - Doors - Conservatories

# Choose your frame

We have a choice of two window profile styles for you to choose from, bevelled and sculptured profiles. Both offer superb security features, high energy efficiency and an attractive hand crafted finish.



## Bevelled

Angular lines give bevelled windows a clean, modern look.



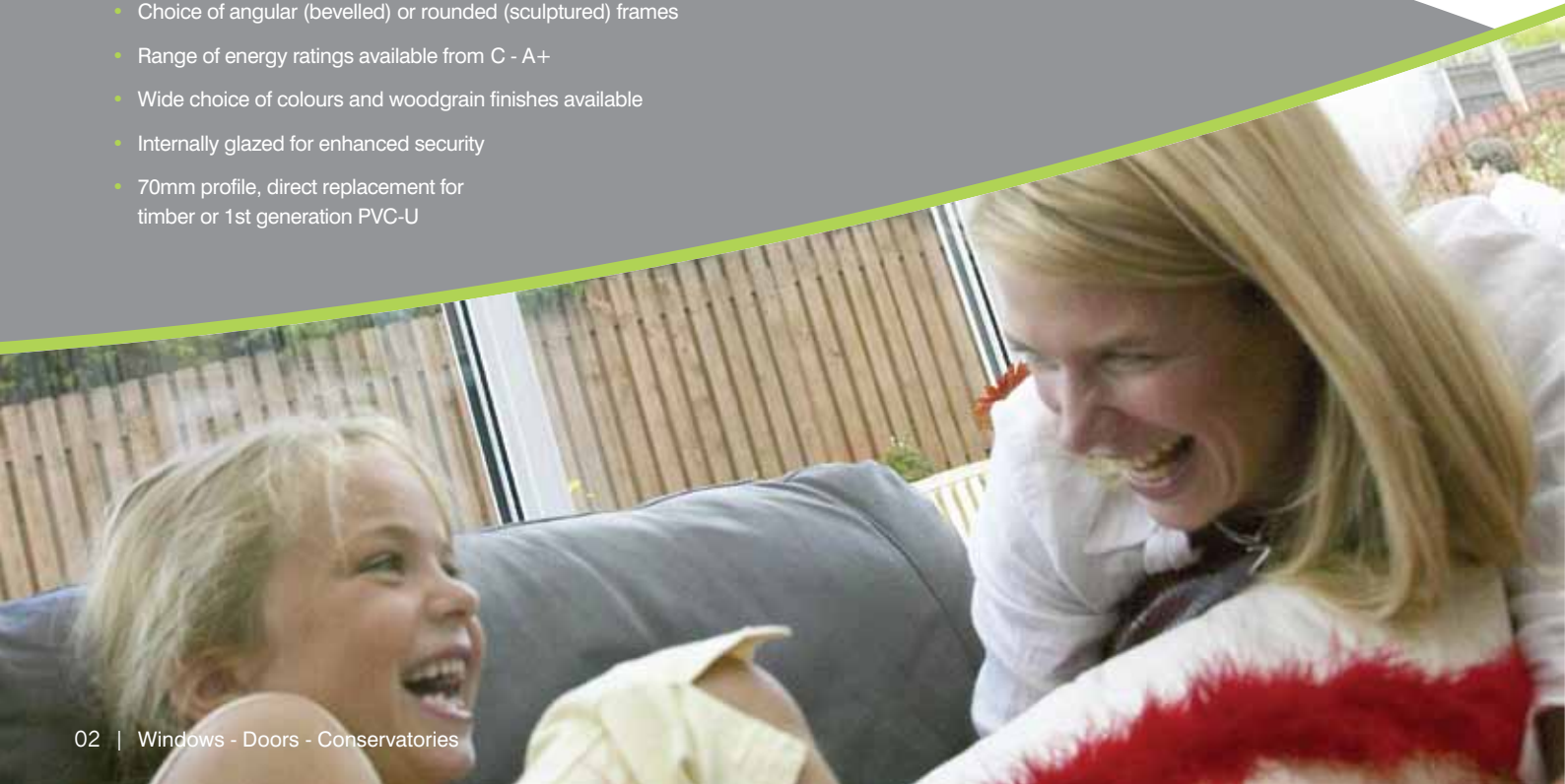
## Sculptured

Sculptured windows are distinguished by softer, rounded lines.

## Key features

We have taken the time to choose the best profile available on the market. Our profiles meet and exceed latest industry standards, giving you the peace of mind to know that you are buying quality - BSI approved quality.

- Choice of angular (bevelled) or rounded (sculptured) frames
- Range of energy ratings available from C - A+
- Wide choice of colours and woodgrain finishes available
- Internally glazed for enhanced security
- 70mm profile, direct replacement for timber or 1st generation PVC-U





# and then your colour...

Our windows and doors are available in a wide range of woodgrain and coloured finishes to perfectly complement your property.

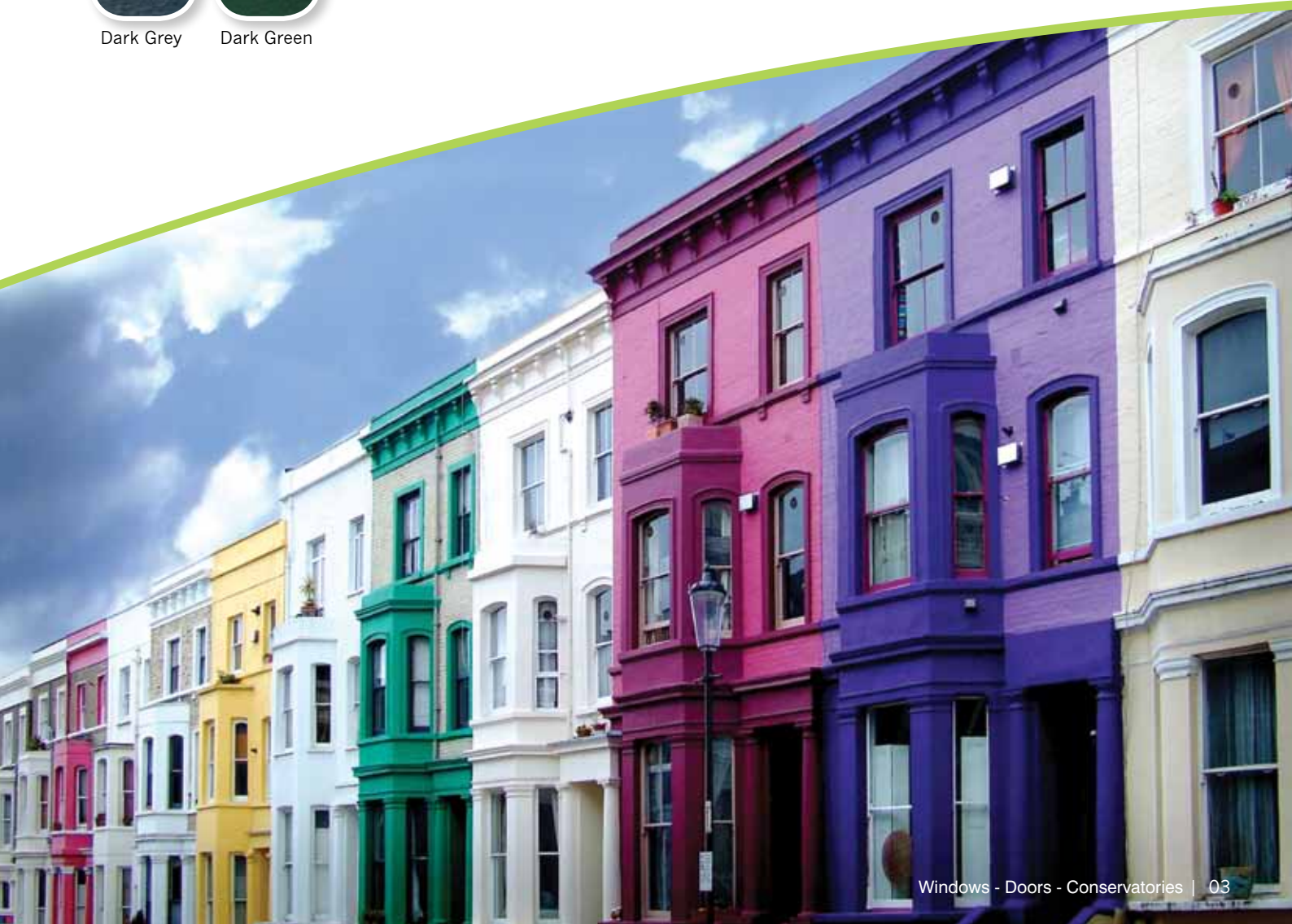
## Standard Colours



## Pick a Colour any Colour

Any of our doors and windows can be matched to pretty much any colour.

Choose any of the hundreds of RAL colours or bring in a sample for us to create your custom coloured windows.



# Are you living in a **green house?**

If not, we can help!

Old windows, doors and conservatories are responsible for a significant proportion of wasted energy in homes across the UK... but we have the answer!

## It's easy to be green...

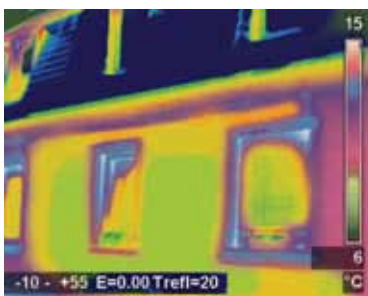
People today are far more aware of the methods and means of reducing their impact on the environment when compared to just a few years ago.

This in tandem with ever increasing energy prices has led homeowners to make improvements to their properties which benefit the environment. Loft and cavity wall insulation, solar panels and energy efficient windows and doors are the main areas of 'green' investment.

When you look at the infra-red images below, it is easy to see why more and more people are choosing to replace timber and even 1st generation PVC-U windows with the more energy efficient frames that are available today. It's such a simple way to save money and do your bit for the planet too.



The warmest areas seen here in red show where heat is being lost from the building.



Red areas have been eliminated after fitting energy efficient windows.

## Our products give you...

### Smaller energy bills

Replacing all single-glazed windows with A+ rated double glazing could save you £££'s each year on your energy bills.

### A smaller carbon footprint

By using less fuel, you'll generate less of the carbon dioxide that leads to global warming - typically, 680kg a year.

### A more comfortable home

Energy-efficient glazing reduces heat loss through windows and means fewer draughts and cold spots.

### Peace and quiet

As well as keeping the heat in, new energy efficient windows insulate your home against outside noise.

### Reduced condensation

Energy-efficient glazing reduces condensation build-up on the inside of windows.

## PLUS they're low, low maintenance

Life is too short to be sanding and painting rotten old timber window frames. With our next generation PVC-U frames, all you need is a quick wipe with a warm soapy cloth. No fuss, no mess. Done!

## Nothing but the best energy rated frames...

We have dedicated significant time and money in developing a range of energy efficient products, all of which are capable of achieving the highest Window Energy Rating (WER) values.

The WER system allows consumers to make fair comparisons (based on energy efficiency) between different windows, much the same as with white goods such as washing machines and dishwashers.





# Safe and Sound

Keeping your family and your possessions safe are our top priority.

Our cylinders are the highest accredited lock on the market with unique and effective snap secure technology.

This cylinder is proven in the market to effectively combat against lock snapping and forced entry methods of attack.

- 3 Star British Kitemark – TS007:2014 (KM 586135)
- Pick, Drill & Bump Resistant
- Optional extra on request



**Secured by Design**



**Official Police Security Initiative**





## Casement Windows

**The casement has long been one of the most popular window styles in the UK, thanks to the ingenious simplicity of its operation.**

Decades of investment and innovation have made it one of the most secure, thermally efficient, and attractive windows available, which can be tailored to any sized space.

Top or side-hung, the casement offers the practicality and longevity to suit every style of property, and every kind of lifestyle. When an egress hinge is used you can then clean the outside pane of glass from the inside.

*Furniture colour options are available in white, gold and chrome. Other colours may be available on request.*

## French Casement

**The French Casement offers the same benefits of the classic casement, but with a little extra versatility.**

Both sashes open almost a full 90° and when opened simultaneously, one casement carries the central mullion to provide unrestricted space and rapid ventilation.

Our French Casements are ideal to keep you and your family safe when used as a fire escape on narrow windows. When an egress hinge is used you can then clean the outside pane of glass from the inside.



*Furniture colour options are available in white, gold and chrome. Other colours may be available on request.*





## Vertical Slider

**Long gone are the rattling, jamming and uncomfortably draughty sashes.**

Now you can enjoy all the benefits of our modern precision engineered profiles safe in the knowledge that it gives you high security, low maintenance and energy efficiency.

Attention to detail carries through to all aspects of the design with features such as optional astragal glazing bars and sash horns for more traditional properties. For a modern twist on this classic design, we offer a wide range of contemporary colours such as cream or white foiled, to add a real statement piece to your home. Both sashes also tilt in for cleaning purposes.



## Fully Reversible

**Commonly used in the upper floors of houses and flats, where cleaning from the outside can be problematic, the fully reversible rotates 180° to allow for safe indoor cleaning.**

Even when fully rotated, the opening sash does not enter the room, meaning that indoor furniture can be positioned close to the window, without obstructing its operation.

The fully reversible is very popular in Scotland and Northern Ireland where it satisfies slightly different building regulations.





# Tilt Before Turn

Tilt before turn windows provide the ideal solution for locations where window safety and window access may be an issue. The unique concealed hardware design means that the window can be set in one of two positions, either tilted or fully opening inwards.

As a result of the unique properties of the tilt before turn window, they are ideal for apartments or flats, from the ground floor up, allowing for ventilation and easy cleaning from within the property.



## Tilt

### TILTED POSITION

This position allows a window to tilt open inwards, providing good ventilation, but without compromising safety.

When using a locking handle this position can be used without the need of a key.



## Turn

### TURNED POSITION

The whole sash opens out into the room allowing for easy cleaning or maintenance.

For child safety, a key is required to allow the window to fully open.

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# Bays and Bows

Bay and bow windows not only add distinction and character to a house - they add space too.

The 'arc' of the bow window offers a larger internal window ledge area and the bay actually extends the footprint of the room it fronts.

Either way - the additional space and light, combined with the high visual impact make both styles of window an extremely popular choice.

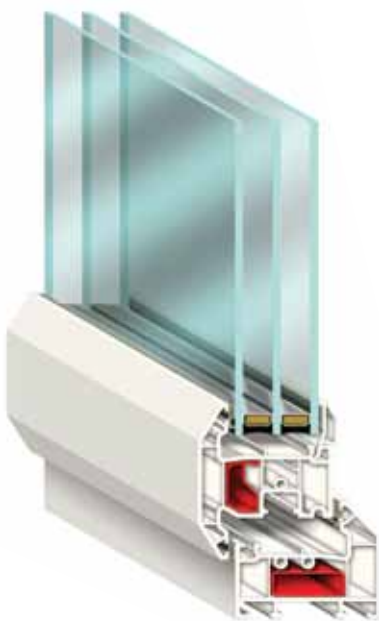


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# Glass

## Double Glazed, Triple Glazed, Coated or Coloured



**Glass is a costly investment and one that your customer doesn't want to get wrong. Whether it's double, triple, coated or coloured, it's always a difficult choice.**

Once, all windows had to do was let in light but no longer. Glazing is required to contribute towards the thermal properties of a home and triple glazing outperforms the rest. However, it can be costly compared to double glazed, although some customers are prepared to go the extra mile.

It's worth pointing out that triple glazing can further reduce heat loss through the window compared to double glazing, making it a more efficient product.

### Where can I use triple glazing?

The key benefit of triple glazing is its thermal efficiency, which means that the house uses less energy to heat and stays warmer for longer.

An advantage of choosing triple glazing is that your customer can maximise the size of the window to let in as much natural daylight as possible without having to worry too much about its energy efficiency. That makes triple glazing a great choice for french and bi-fold doors.

### Does triple glazing have special coatings?

It is possible to have up to two panes of low-emissivity (Low E) metallic coated glass as part of your triple glazed unit. The Low E coating is designed to conduct visible light whilst controlling the passage of the heat both into and out of the home, heat which would otherwise be lost through glazing without a Low E coating.

### Do our products accept triple glazing?

Yes, all our main window and door profiles accept triple glazing.

The one thing to bear in mind is that triple glazed units weigh more than double glazing. So, if you're offering your customer patio doors, or bi-fold doors make sure that you choose a good quality manufacturer such as ourselves, otherwise you could be storing up issues with call backs to site.

### Argon Filled

All of our glazing units are argon filled as standard. By changing the air between the panes of glass for argon gas, the unit has a greater degree of thermal performance and cost efficiency.

## Patterned glass examples

Patterned glass options available in differing levels of opacity. You can choose any of these options as a backing glass for your glazed panels to improve the levels of privacy around your home.



Stippolyte

Mayflower

Minster

Florielle

Chantilly

Contora

Arctic

Sycamore

Charcoal

Autumn

Flemish

Cotswold

Digital

Warwick

Pelrine

Everglade

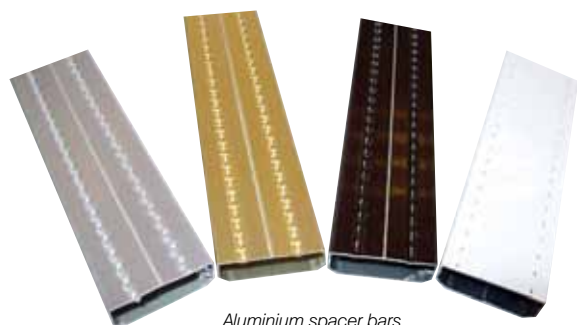
Oak

Tafetta

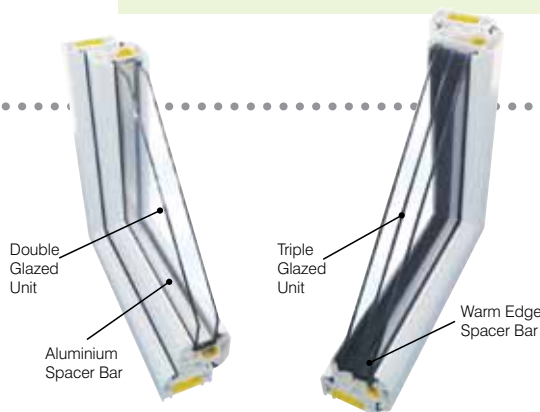
## Spacer Bars

### Aluminium Spacer Bar

Aluminium spacer bars are currently used in double glazed windows. Light but strong, their flexibility means that they can be formed into a wide variety of shapes and sizes. Less expensive than warm edge spacers, they are however, less effective in insulating against heat loss than warm edge spacer bars.

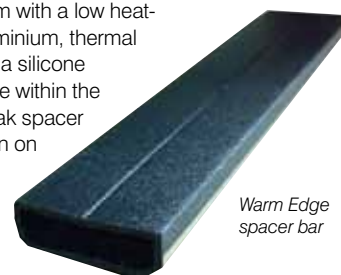


Aluminium spacer bars



### Warm Edge Spacer Bar

Warm edge (or thermal break) spacers reduce the heat lost around the perimeter of a double glazed window by replacing conventional aluminium with a low heat-conductive material. As with aluminium, thermal break spacer bars are filled with a silicone desiccant to absorb any moisture within the double glazed unit. Thermal break spacer bars further reduce condensation on the room-facing surface of the double glazing window as they transmit less of a temperature difference to the interior pane.



Warm Edge spacer bar

# Bi-Folding Doors

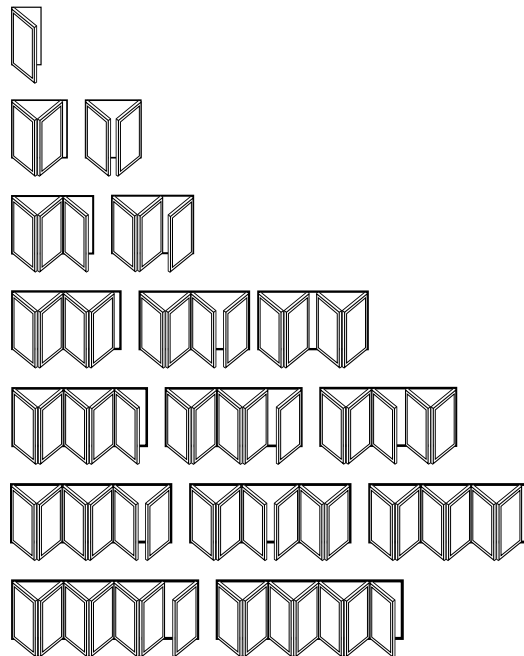
Blurring the lines between where a home ends and a garden begins, Imagine Bi-Fold Doors create unique living spaces as versatile as they are beautiful. They are a stunning alternative to French or Patio Doors and can be specially installed so that the doors sit in or outside the property when folded back, creating a much tidier appearance. The Bi-Fold Doors are also available in a wide choice of woodgrain and coloured foils, ensuring they enhance and complement any home.

Every part of the new Imagine range has been designed from scratch, meaning there's no making do with existing parts or 'off the shelf' hardware.

We've also collaborated with one of the top names in locks and security mechanisms to design an exclusive range of hardware including hinges, locks and handles that work in harmony with the range itself.

## Choose your style

These are just a few of the potential style variations available. If you can't see the style your are looking for, ask us for further options.



*Furniture colour options are available in white, gold and chrome.  
Other colours may be available on request.*



# French Doors

French doors extend your home, bringing in extra light and the illusion of more space. They create an attractive opening to a garden or patio with minimal obstruction.

As a homeowner you will be able to enjoy a better view of the outdoors all year round.

French doors are also ideal for partition wall applications - from a kitchen to a conservatory area for example.

With shoot bolt locking the doors are very secure.

Available in a range of coloured and woodgrain finishes to perfectly complement your home.

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Other colours may be available on request.*







## Residential Doors

**Residential doors are the perfect choice for both front and back doors. We stock a wide variety of decorative PVC-U door panels and glass units for you to create a truly unique entrance to your home.**

Side panels, aluminium low thresholds (Part 'M' compliant) and midrail letterplates are all options available on the residential door - as too is our exclusive range of coloured hardware.

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## Patio Doors

**Gliding along disguised runners, the sliding patio is both sleek and practical, and is guaranteed to breathe life into any home.**

The ingenious design of the sliding patio means that the doors can be opened in any combination, and that interior and exterior furniture can be positioned in close proximity, without impeding its operation.

Large glass panes let natural light into the home and afford homeowners with wonderful views of the outdoors, without compromising on thermal efficiency or security.

*Furniture colour options are available in white, gold and chrome. Other colours may be available on request.*

# Composite Doors

We are one of the UK's leading composite door retailers, offering a wide range of high performance composite doors.

Our reputation for quality and service has been built over half a century.

Our British-built door range is constantly evolving - ensuring that it remains the most secure and energy-efficient offering on the market.



## Stable Door

A Stylish and secure solution.

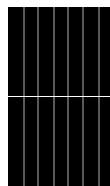
Often the solution to a back door from a kitchen or dining room to be able to view the garden, the Stable door is also used as a front door too.

Choosing a Composite Stable Door for your home offers both a stylish and secure solution for letting more light and air into any room by opening the top section, whilst at the same time keeping children and pets safely indoors by having the bottom section closed.

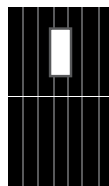
The hardware that is used has been tested thoroughly for suitability of purpose and have been specifically designed for use on our Composite Stable Doors.

A variety of colours are available as are glazing options. Something different and a bit special... and worth thinking about.

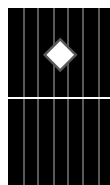
### Door Styles



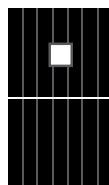
Stable 0



Stable 1



Stable 2



Stable 3





# Contemporary Composite Doors

## The Monaco Door Range

Our Flush door serves as a perfect blank canvas for designing contemporary styled doors and we've assembled a collection of styles to whet the appetite.

This is your chance to stand out from the crowd and choose from our contemporary range.

Be just a little bit different!



## Pick a Colour for your door... Any Colour!

It's brilliant to have white and you'll be the envy of your neighbours with green. You can be happy with the blues, brave by being yellow and, for once, you'll profit from being in the red.

We're giving everyone a golden opportunity to show their true colours and give their home real character by choosing from hundreds of finishes, including an array of wood-grain foils, with over 150 colour options. So even if it's grey outside, new doors will reinvigorate any home and make it stand out from the street.



Any of our doors and windows can be matched to pretty much any colour.

Choose any of the hundreds of RAL colours or bring in a sample for us to create your custom coloured windows.

### Outer Frame Colours



White

Rosewood

Golden Oak

### Standard Slab Colours



White

Black

Blue

Red

Green

Rosewood

Golden Oak

### Bespoke Slab Colours



Soft Cream

Buttercup

Mandarin

Aubergine

Chartwell

Pastel Blue

Ultra Marine

Granite

Lead

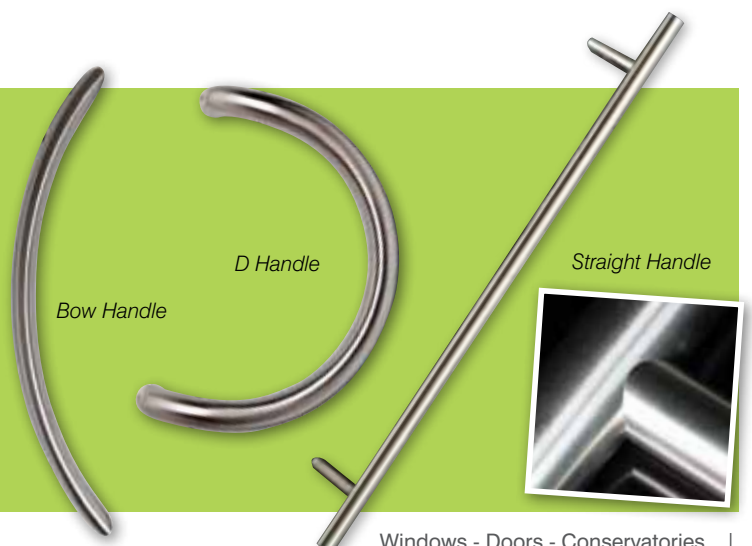
Gun Metal

## Contemporary Door Handles

A range of handles that will perfectly compliment your Monaco door.

Our range includes a D Handle, Bow Handle and Straight Handle which is available in 3 lengths 600mm, 1200mm and 1600mm.

They are extremely resistant to corrosion and weather damage. Along with good looks, the locking mechanisms have also been designed to include technically-advanced security features - ensuring all your visitors are by invitation only.



Bow Handle

D Handle

Straight Handle



# Our amazing Conservatory range.

**Designed for year-round use, our conservatories enable you to add a unique and multifunctional room to your home.**

A conservatory quickly becomes the hub of any home; the room that everyone wants to be in, the best seat in the house.

Cool when it's warm and warm when it's cool, it's no longer just a room for the summer, nor does it have a specific purpose. Teaming the views of the outdoors with the comfort and ambience of the indoors, a conservatory is the perfect venue for any occasion.



## Victorian

A classic Victorian style that looks just as good on starter homes as it does with larger detached properties.



## Lean-to Conservatories

An economical conservatory solution for those looking for additional living space and maximum levels of natural daylight.



## Loggia Conservatories

Italian styling inside and out, with British innovation, makes Loggia a truly revolutionary conservatory.

## LivingRoof

The first roofing system designed to give the flexibility to combine solid and glazed roofing seamlessly. Helping extend your living space and enhance thermal performance for room that you can use all year round.



## Pergola

The Pergola can be used to create a stunning patio area, allowing you to enjoy the outdoors whilst protecting you from the elements. It can also be used as a carport with beautiful aesthetics to compliment any home.





### Edwardian Conservatories

For simple, clean lines that stand the test of time there's no better choice than an Edwardian conservatory.



### Retrofit Solid Roof

An innovative tiled roof system for conservatory retrofits, as well as new conservatory style extensions.



### LivinRoom Conservatories

Combining the day-lighting benefits of a conservatory with the practical year-round comfort of a new-built extension.



### UltraSky

Installed on a new build extension, Orangery, or inserted into an existing flat roof, an UltraSky rooflight will help you add the feeling of space and natural light to your home.



### RealRoof

RealROOF is the first off-site manufactured roof system in the UK that can take the weight of a heavy roof tile including slate, clay and concrete tiles.



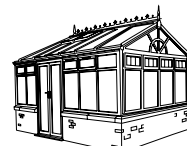
### Conservatory Designs



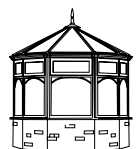
T-Shape



Lean-To



Gable



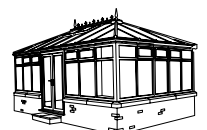
Victorian



Corner Fill



P-Shape



Georgian

