

Before you choose an I.G. supplier





Get the facts about Spacer Systems

All spacer systems are not created equal.

Think about what windows go through. They have to face extreme temperature changes all year. Plus, they're bombarded with UV rays, barometric pressure changes and nasty winds.

Luckily, there's a simple way to give windows an advantage in reducing energy costs, ensuring durability and adding comfort and value to any environment. Choose insulating glass made with TSS® Super Spacer®.

TSS Technology

Super Spacer products are manufactured with Thermoset Spacer (TSS) Technology. Thermoset polymers are materials with crosslinks that become permanently set during the curing process. They have 100% memory, meaning they cannot be reshaped through reheating.

Window spacing systems manufactured with TSS polymers and acrylic adhesives provide superior structural integrity. They will stand up to a wide range of temperatures, and they are configured with outstanding UV resistance.

The Thermoset Advantage

Super Spacer gives you clean lines – great aesthetics

TSS





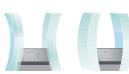
The Foam Advantage

"Thermal efficiency through no presence of conductive metals" is Super Spacer's hallmark. The edge of the insulating glass unit is indeed the most vulnerable to heat and cooling loss, condensation and frosting. Super Spacer's NO-Metal formula blocks the heat escape path and provides one of the best thermal performances in the industry. That means it keeps the heat in during the and keeps the cool in during the summer. Super Spacer assures comfortable humidity levels with hardly any worries about condensation and mold.

Metal can't bounce back

the way Super Spacer can. Thanks to our Thermoset Spacer (TSS) technology,

the spacer will expand and contract, but it will always

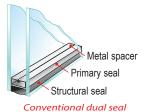


return to its original shape. Rigid metal and plastic spacers cannot compensate for the natural expansion and contraction that occurs daily in insulating glass. Without all - foam Super Spacer, windows can develop stress cracks that eventually lead to seal failure. Super Spacer's 100% memory formula will stand up to a wide range of temperatures.

Durability

Super Spacer's outstanding durability is directly related to its edge seal design. Conventional dual-seal

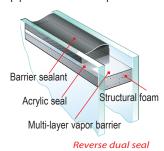
technology first lays down two polyisobutylene (PIB) moisturebarrier side beads on a



metal spacer, backing them up on the outside with a structural sealant to hold the spacing system together.

Super Spacer, however, reverses the process. Its structural seal is on the inside – pre-applied to the spacer

itself. This takes the form of a pressure sensitive, acrylic adhesive backed up by hot-melt



butyl or a comparable, low permeable sealant on the outside, where a gas/moisture barrier seal can do the most good.

The result is an unbelievably durable double seal that provides for amazingly consistent seal quality.

Get the facts... Get the benefits!

If only the strong survive,

then we'll outlast all the rest. All Super Spacer products meet the challenge of the P-1 chamber, the test many engineers consider the world's toughest. One week spent in a P-1 chamber is equivalent to one year in the field. And since Super Spacer survives 75+ weeks*, well, you do the math.

Worldwide Standards

Super Spacer has been tested and has met the following global standards:

- North America E2188/E2189/E2190
- European EN 1279
- Canadian CGSB 12.8
- ASTM E330 (120* psf positive, 155* psf negative)
- French Standard CSTB for CEKAL.
- Industry type P-1 testing.
- Edgetech is an ENERGY STAR® Partner *no failure, maximum limitations of testing equipment

When it's cold outside, metal type spacers can drain the energy of your high performance windows.

43.6°F/6.4°C Super Spacer® Premium sealed with butyl.

41.1°F/5.1°C Duralite™ - sealed with butyl.

39.2°F/4.0°C Intercept® ULTRA - sealed with butyl.

34.8°F/1.6°C Cardinal XL Edge™

34.1°F/1.2°C

up to

+18.4°F/

warmer temperature at the edge of the glass

Outside $0^{\circ}F/-17.8^{\circ}C \pm 2^{\circ}F/-1.1^{\circ}C$ Inside $70^{\circ}F/21.1^{\circ}C \pm 2^{\circ}F/-1.1^{\circ}C$ Simulations performed by Enermodal Engineering Ltd. using Window 5.2 and Therm 5.2 as per NFRC100-2001. Outside temperature 0° F, inside temperature 70° F. Low-e glass Cardinal Low-e′ 272. Air spaces .500° wide, 90% argon fill. IGU's 24″ x 48″. The secondary butyl used with Intercept* was 0.035° thick. Super Spacer* is a registered trademark of Edgetech I.G. Inc. Duralite™ and Duraseal™ are trademarks of Truseal Technologies, Inc. Intercept* is a registered trademark of GED Integrated Solutions. XL Edge™ is a trademark of Cardinal Glass Industries. [EIG10005w/EIG906wk]

Duraseal $^{™}$ - sealed with butyl.

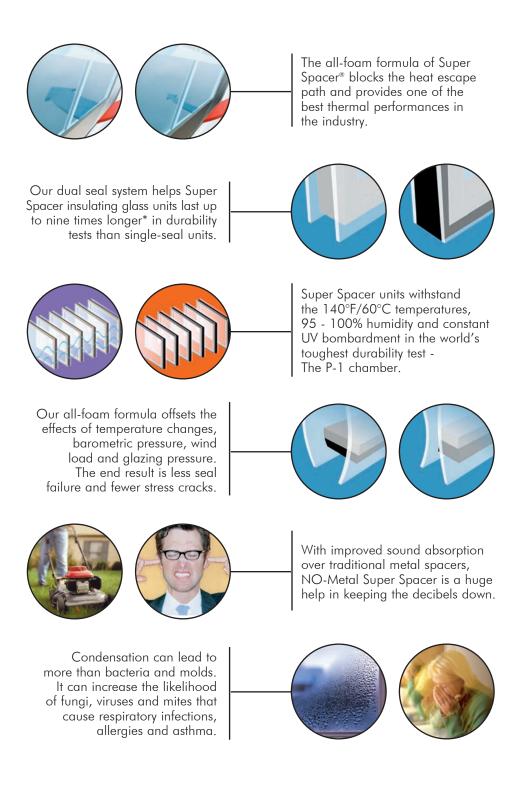
31.6°F/-0.2°C

Aluminum spacer sealed with silicone.

25.2°F/-3.8°C

Intercept® - sealed with butyl.

Super Spacer... For So Many Reasons.



For the most energy efficient and durable windows that give you the added benefits of improved sound absorption and less chance of condensation, choose IG made with Super Spacer® all-foam insulating glass spacer.

