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# 2019 Service Rates

## **On-Site Work**

<u>Duration</u>	<u>Type</u>	<u>Rate</u>
5 days	Kaizen, SMED, 5S Events, etc	\$5,000
3 days	SMED, 5S Events, Training	\$3,300
1 day	Training, Assessments	\$1,200
1/2 day (within 1 hour drive)	Training, Assessments	\$700

<sup>\*</sup> Includes all travel expenses for locations within 150 miles of Columbus, OH

#### **Travel expenses beyond 150 miles**

Half day travel labor (150 - 300 miles)	\$250
Full day travel labor (300+ miles)	\$500
Airfare, extra hotel nights, rental cars, etc	Actual cost
Mileage	IRS rate

# **Off-Site Work**

Report / Plan Generation	Plant assessments, transformation plans	\$75/hr
Standardized Work Development	Document creation and binder assembly	\$75/hr
Layout Design (AutoCad)	Plant / area layouts	\$90/hr
Training Material Creation	Custom training by request	\$60/hr

# **Materials**

Event support materials	5S supplies, whiteboards, etc	Cost + 10%
Report Presentation Material	Binders, copies, etc	Cost + 10%

### **Invoicing and Payment:**

- All projects over \$5,000 involving travel require 33% before project kickoff
- Remaining invoice net 30
- Payment via check or credit card +2% processing fee