



All types of conveyors for processing fish and similar products.
Sanitary Design, Reliable Operation and Simple Maintenance.

Speeds fixed or variable, 1 ft/min to 300 ft/min.

Specifically design for processing wet fish and similar products.

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
- Variable gear drive

ADVANTAGES:

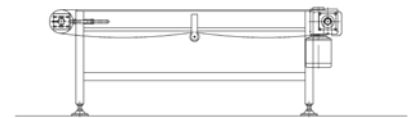
- Stainless motors and reducers
- Fixed or variable speed
- Sanitary design
- Less labor
- Reduced injury
- Easy to maintain
- Easy to clean
- Legendary RYCO reliability and toughness
- Dedicated service and response



#101 ROLLER



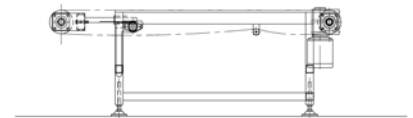
#102 CHAIN



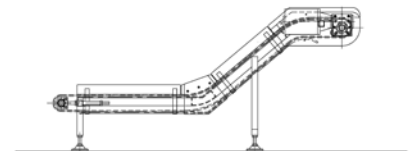
#103 PLAIN



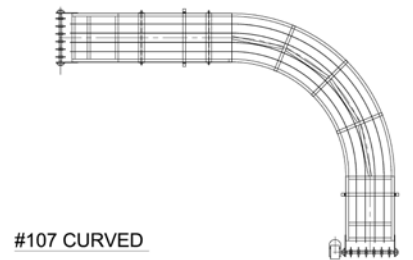
#104 MODULAR



#105 SUPERDRIVE



#106 INCLINE



#107 CURVED

SPECIFICATIONS MAY CHANGE, CONTACT RYCO FOR SPECIFIC APPLICATIONS

Address: 6810 220th St. SW
Mountlake Terrace, WA 98043
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Phone: 425-744-0444
Fax: 425-673-2666

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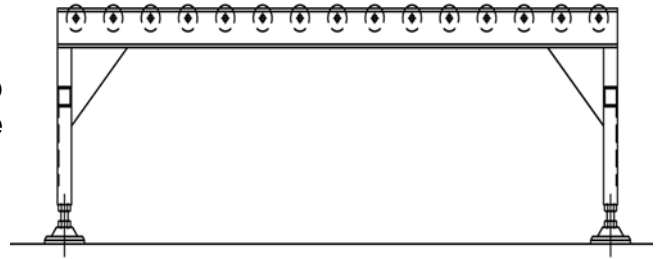
Web: rycous.com
E-mail: sales@rycous.com



Roller Conveyors can be flat for easy manual transfer, or inclined for gravity transfer.

Used for transporting 500gm packages to 2500lb totes, these conveyors are virtually maintenance free and inexpensive.

Bearings are low friction plastic or high load stainless ball bearings.



TYPES:

- Stainless, plastic or coated rolls.
- Stainless steel or aluminum construction.

OPTIONS:

- Rolls 3/4" dia to 6"

ADVANTAGES:

- Sanitary design
- Less labor
- Reduced injury
- Easy to maintain
- Easy to clean
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Flat Transfer



Skate Rolls and Curved



Sanitary Components

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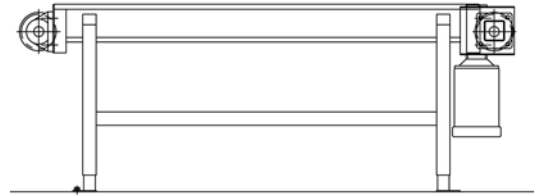
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Chain Conveyors to move pallets, totes, or pans.
Distribution and pickup conveyors for Plate Freezer
Systems. Defrost and Wash systems can be integrated.

Multilevel Conveyor System for Pans with fresh fish to
Freezer, Frozen Pans to packaging, then empty pans
back to filling.

The stainless frames and machined turn blocks are
standard.



Typical Design

TYPES:

- Roller Chain and Plastic Chain

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
- Variable gear drive

ADVANTAGES:

- Stainless motors and reducers
- Fixed or variable speed
- Sanitary design
- Less labor
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- Easy to maintain
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Pan Conveyor System



Pan Conveyor



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Web: rycos.com
Pan Conveyor with Defrost Hood

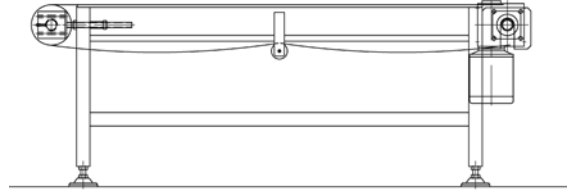
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Flat Belt Conveyors with live roller bed or slider bed. Sanitary design prevents contamination and is easy to clean. Tension control and tracking easily inspected and adjusted.



Conveyors with manual or automatic diversion gates, chutes to secondary conveyors, overhead utility manifolds.

Belt speeds fixed or variable, 1 ft/min to 200 ft/min.

Specifically design for processing wet fish and similar products.

TYPES:

- PVC, Rubber, Food Grade, woven.
- Plain, nubs, draining or other surface
- All components Food Grade.
- Stainless or Aluminum construction.



Pickup Conveyor

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
- Variable gear drive

ADVANTAGES:

- Stainless motors and reducers
- Fixed or variable speed
- Sanitary design
- Less labor
- Reduced injury
- Easy to maintain
- Easy to clean
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Cleaning Conveyors



Distribution Conveyor

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#104 FLAT MODULAR CONVEYOR

With Stainless Flatwire or Plastic Modular belt, this design is used to transport, inspect, or process food items.

Conveyor bed can be a flat pan, interrupted pan, or bars, depending upon the load and the required function.

Manually operated or automatic gates can move products to distribute or sort.

Positive drive with sprockets controls belt tension and tracking without tail shaft adjustment.

TYPES:

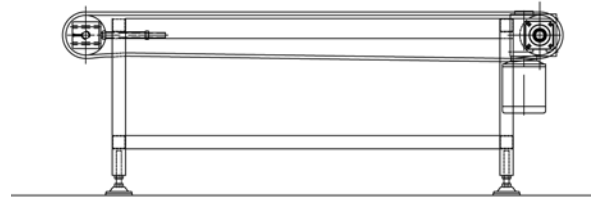
- Intralox, KVP, Unibelt, any modular plastic belt
- Stainless flatwire or woven belt.
- Stainless steel or aluminum construction.

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency or gear drive

ADVANTAGES:

- Stainless motors and reducers
- Sanitary design
- Less labor
- Reduced injury
- Easy to maintain
- Easy to clean
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Typical Design



Typical Drive



Three High Process Line



Two High Packing Line

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SuperDrive Urethane Belt with molded teeth on inside for sanitary applications. The positive drive teeth remove all problems of belt slipping and tracking.

Belt seam is clean with stainless pin and without crevices.

Seamless piece belts on Cantilever frames allow easy belt removal. Belt joint is flat and smooth without crevices for product retention.

For highest sanitation, return with nosebar or nose plates, no bearings, shafts or rolls.

TYPES:

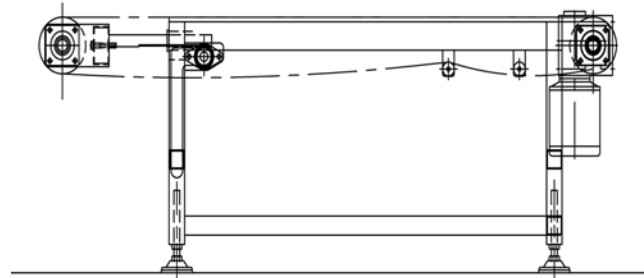
- Superdrive large or small teeth.
- Seamless belt or easily cleaned finger joint.
- Stainless steel construction.

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
- Variable gear drive

ADVANTAGES:

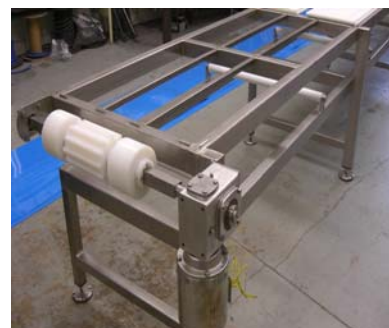
- Stainless motors and reducers
- Fixed or variable speed
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Inspection Conveyor



Lever Takeup



Frame and Drive

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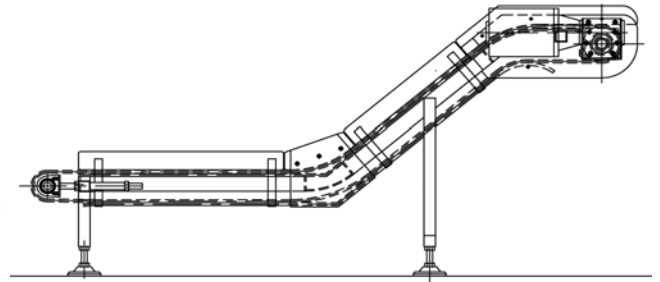
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The result of 20 years in development , this conveyor is the most sanitary and reliable to lift and transport food products.

"Double Knuckle" or "Z" design provides a flat loading area to seat the product between flights, and an horizontal discharge to minimize product drop.



The stainless side guides are welded, without cracks or crevices, far more sanitary that bolted plastic. The belt is easily removed for cleaning. There are no places for material to collect and contaminate, and every part of the structure is accessible for cleaning.

TYPES:

- Intralox, KVP, Unibelt, any modular plastic belt
- Stainless flatwire belt.
- Stainless steel construction.

OPTIONS:

- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
- Variable gear drive

ADVANTAGES:

- Stainless motors and reducers
- Fixed or variable speed
- Sanitary design
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Scrap Conveyor



Whole Fish Conveyor



Discharge

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Horizontal curve and combined horizontal and vertical curves can be efficiently used to transport and process fish and other food products.

Spiral and even twists are possible for special applications.

Belts can be guided on the edges or with clips on the belt bottom.

TYPES:

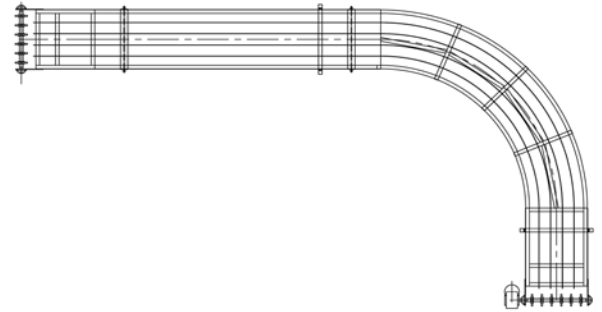
- Intralox, KVP, Unibelt, other curved belting.
- Stainless or plastic belt.
- Stainless steel construction.

OPTIONS:

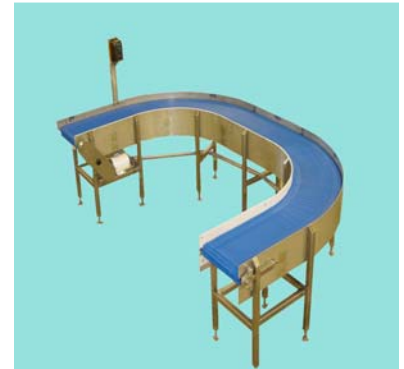
- Any width, length, and height
- Electric or hydraulic drives
- Variable frequency drive
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ADVANTAGES:

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TYPICAL ARRANGEMENT



180 Degree Curve



Chicken Distribution



Fillet Sissor Conveyor

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