

QUICK-DRY INDUSTRIAL COATING

SET9650 is a super high-gloss premium abrasion-resistant topcoat with exceptional clarity and extended work time.

Recommended For:

- Commercial and Garage Floors
- Concrete Counters

Features:

- No Blush
- Short Dry Time
- Excellent Gloss Retention
- Outstanding Flow and Leveling
- Two-Component Pkg.
- Near-Zero VOC

FOR INDUSTRIAL USE ONLY

Surface Preparation: May be applied over cured concrete. New concrete should cure for at least 30 days before coating. Remove any tile or carpet. Residual dirt and dust should be removed by sweeping or high-pressure wash. If necessary, use concrete cleaner to remove grease, paint and oils, then rinse. If existing concrete has cracks and unevenness, epoxy weld to reinforce and correct gaps in concrete.

Recommended Primers: Colors:

Use SET9300, SET7900 or SET9050.

Clear

Shipping Weight:

(approximate due to color, fill level and pigment)

SET9650 1.25 Gal Kit: (A)7.4 lbs. / (B)5 lbs.
SET9650 25 Gal Kit: 3(A)162 lbs / 2(B)103 lbs.

APPLICATION DATA

Optional Enhancers:
Not applicable

Wet Film Thickness:
4–6 mils per coat

Dry Film Thickness:
4–6 mils per coat

Pot Life @ 77°F (25°C):
1 hour dependent upon volume and temperature.
Doubling the volume or an increase in temperature by 50°F (10°C) will shorten the pot life in half.

Work time: 20 minutes

EQUIPMENT:

Apply with Roller or Brush:

Roller:
9" or 18" 3/8" nap roller

Brush:
3" natural China brush
For edging and cutting only.

MIXING AND THINNING:

Do not mix until ready to use. Thoroughly mix. Watch the pot life. If material or ambient air is greater than 77°F (25°C) or if mixing more than a gallon of product at one time, pot life is dramatically shortened. If necessary, thin up to 30%, depending on application and temperature, with SET 601.

Mixing:

$\frac{\text{SET9600 (A)}}{3}$: $\frac{\text{SET9600 (B) catalyst}}{2}$: $\frac{\text{SET601}}{2}$

CURE SCHEDULE @ 77°F (25°C):

Tack Free	4 hours
Drying Time	8 hours
Curing Time	7 days
Recoat	4 hour minimum/12 hours maximum (degloss and recoat)

STORAGE CONDITIONS:

Store indoors @ 40°F–110°F (4.4°C–43.3°C)

CHEMICAL RESISTANCE

Although SET9650 exhibits resistance to these environments, this list is not meant to imply an express guarantee in actual service. It is recommended that the user contact Surface Engineered Technologies (SET) for specific recommendations when severe exposure is expected.

WATER

SALTS

ACIDS

SOLVENTS

ALKALIS

OILS

ANIMAL FATS

PHYSICAL PROPERTIES

PROPERTY	VALUE*
Finish	Super High Gloss
% Solids by Volume	99% ± 2%
% Solids by Weight	99% ± 2%
Theoretical Coverage @ 1 mil	1584 sq. ft. per gallon, depending on color <i>The actual coverage will be less depending on application techniques, job conditions and type of surface to be coated.</i>
Viscosity at 77°F (25°C)	90 KU
VOC Actual	10 g/L / .08 lbs./gal.
VOC Regulatory	10 g/L / .08 lbs./gal.
Flash Point	Part A: >212°F (>100°C) / Part B: 338°F (170°C)
Weight of Volatiles	1% ± 2%
Weight of Exempt	0% ± 2%
Volume of Exempt	0% ± 2%
Shelf Life (when kept at the recommended storage conditions and in original, unopened containers)	12 months @ 77°F (25°C)
Pigment Type	Not Applicable
Solvent Type	Not Applicable
Vehicle Type	Polyaspartic/Aliphatic Polyisocyanate * Values listed will be color dependent Values blended 3A:2B

SAFETY

Read Safety Data Sheets and container label cautions and warnings for important safety and health information prior to use. KEEP OUT OF REACH OF CHILDREN.

Ventilation: When using in enclosed areas, adequate air circulation must be used during and after application until the coating is fully cured. The ventilation system should be capable of preventing the solvent vapor concentration from reaching the lower explosion limit for the solvents being used. If the user is not sure or not able to monitor the levels, then use an approved (MSHA/NIOSH) respirator.

Caution: This product does not contain flammable solvents. However, clean-up solvents that may be used do contain flammable solvents. Keep away from sparks and open flames. All electrical equipment/installations should be grounded in accordance with the National Fire Protection Association's (NFPA 70®)/National Electric Code® (NEC®). In areas where potential explosion hazards exist, personnel should be required to use non-ferrous tools and wear conductive, non-sparking shoes.

DISCLAIMER

At the time of publication, the product and technical data contained herein is believed to be accurate by Ponderosa Paint Co., Inc., dba Surface Engineered Technologies (SET). SET is committed to the continual improvement of its coatings, which may cause future product/technical data to change without prior notice. Our products are intended for use by properly trained personnel in industrial applications. Product performance will depend upon surface preparation, technique, method of application, surface to be coated and environmental conditions. However, there is no guarantee of comprehensiveness, accuracy or product performance given or implied herein. SET recommends that products be tested regarding these parameters prior to final use. **Always refer to the current Safety Data Sheet before use.**

WARRANTY: Surface Engineered Technologies (SET) warrants its products to be free of defects in materials and workmanship. Since SET has no control over surface preparation or application methods, no guarantee concerning results is offered, expressed, or implied. If this product is found to be defective, liability shall be limited to the refund of purchase price or replacement of product.

