

JK-JKU 2007 - 2018 EZFREEDOM FLIP- TOP

EZTRUNK™ ASSEMBLY

MANUAL

#1907 0160 #1907 0460

MAKE IT EZ

**Print the latest manual &
Watch the EZTRUNK Video**



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**JK - JKU
EZFREEDOM FLIP- TOP Hinge**

Customer Service

Any question? WE ARE HERE TO HELP!

Text or Call 203-901-0055 / Call 203-591-9060

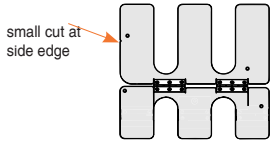
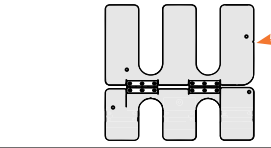
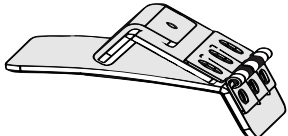
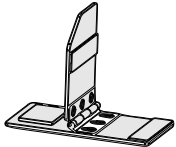
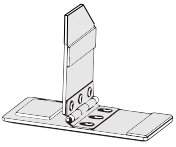
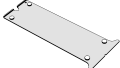


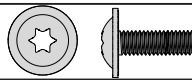
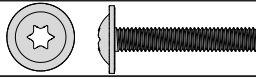






EMAIL US: SERVICE@EZTRUNK.NET

7 days a week 8:30 am EST

WE CAN HELP YOU!

PO# :

Please read instructions fully before beginning assembly

NO	Illustration	Description	Part#	2Dr QTY. #1907 0160	4Dr QTY #1907 0460
1		Driver / Left Freedom Top Hinge	1907146D	1	1
2		Passenger / Freedom Top Right Hinge	1907146P	1	1
3		JK Lock Kit	190714601	2	\
4		JKU Lock Kit - Drive	190714604D	\	1
5		JKU Lock Kit - Passenger	190714604P	\	1
6		Alignment Template	1907146-70	1	1
7		Rubber Pads	25250301	6	6
8		Adhesion Promoter	20	8	8
9		Short Bolt for Hardtop	061802	4	4
10		Long Bolt for Freedom Top	063802	4	4
11		Lock Nut M6	10062	8+1 extra	8+1 extra
12		Plastic Washer	06012	8+1 extra	8+1 extra
13		Metal Washer	16012	8+1 extra	8+1 extra
14		#10 & #13 Wrench	#10	1	1
15		Star Wrench-T30	60030	1	1
16		Drill Bit	#6	1	1

BEFORE BEGINNING, SEE THE ASSEMBLY INSTRUCTION VIDEO ON EZTRUNK.NET

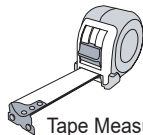
RECOMMENDED TOOLS



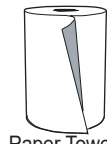
#2 Phillips Screw Driver



Paper Tape



Tape Measure



Paper Towel



Drill

WARNING

EZFreedom Flip Top Hinge is designed to be installed on a roof with a factory finish, the product has not been tested on after-market finishes. The product warranty is void if the EZFreedom Flip Top Hinge is installed on a roof with any modifications or changes to the finish.

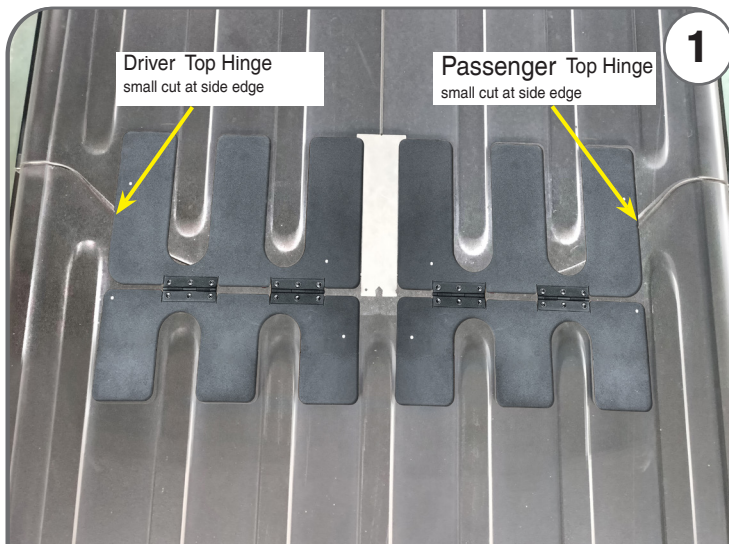
Wash and dry roof prior to installation concentrating on the hinge location area.

Ambient temperature should be at least **70F** for proper adhesion of the EZFreedom Flip Top Hinge.

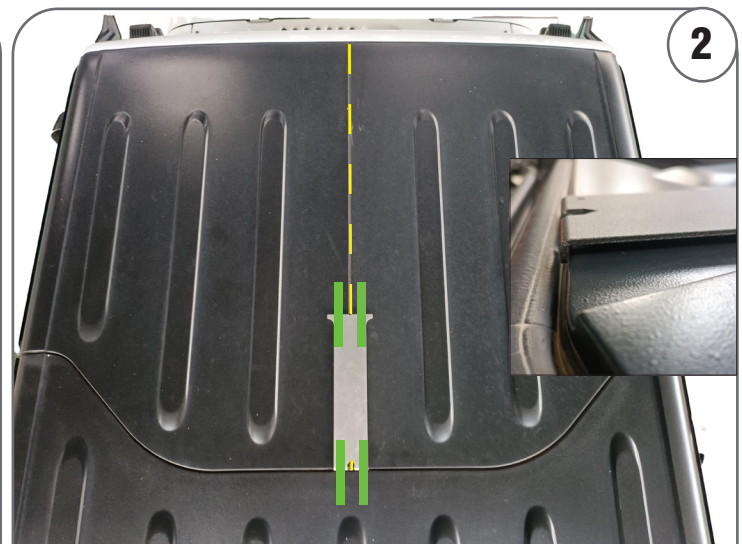
Please allow the Freedom Top Hinge to cure 24 hours before use.

WARNING

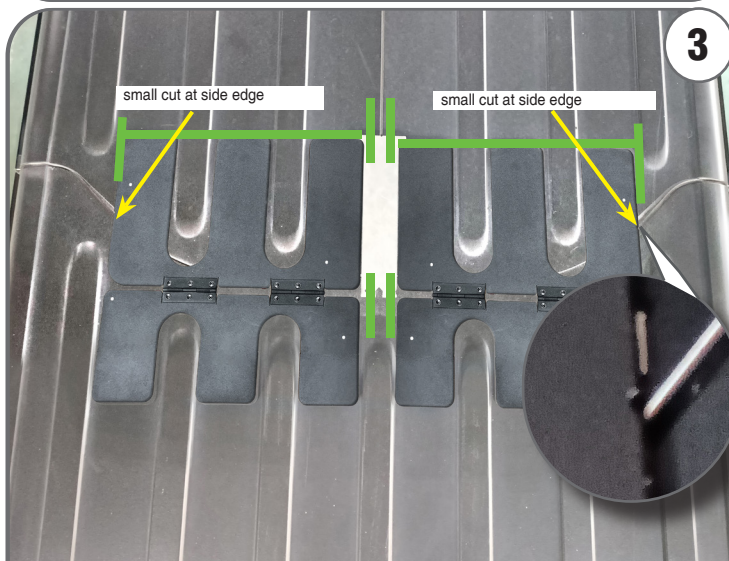
This product is intended to provide added "off-road" convenience and utility to your vehicle. This product is not intended to provide occupant containment or protection in the event of an accident or rollover. Further, "on road" use may involve increased risk of serious injury in the event of side-impact accidents. To reduce risk from these types of injuries: Always wear seat belt and shoulder harness for all vehicle occupants. Keep arms and body inside vehicle. Drive safely, read and understand all manufacturers warnings and product instructions before installation. Periodically check and adjust all latches and fasteners. Failure to do so could result in the doors not latching securely.



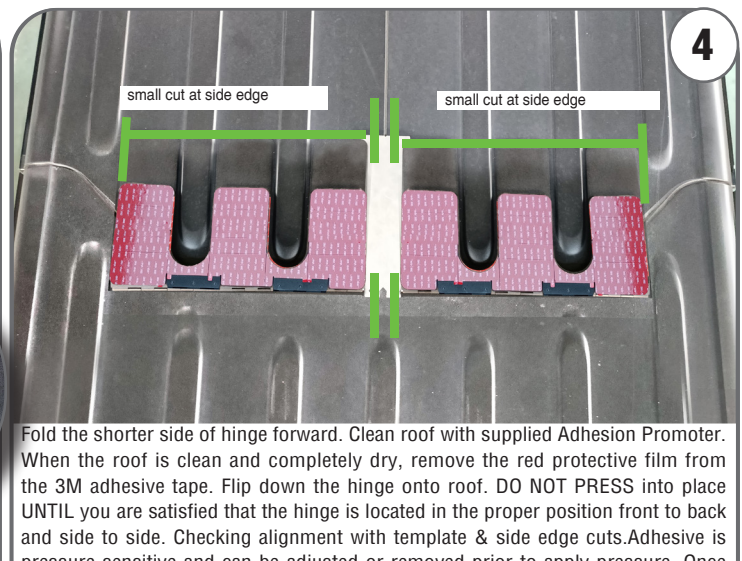
Lay hinges and template on top of the vehicle. This is to get an idea of where you will need to clean your top. Put hinges and template to the side and clean the top with the provided cleaner wipes.



Place bended edge of template to seam as shown in photo. Align small "v" shaped notch to middle seam on Freedom Panels. This is the exact location for template. Use paper tape to secure in place.



Ensure the small cut at the edge of the hinge aligns with seam on Freedom Panels. Use paper tape to secure the top half of hinges in place.



Fold the shorter side of hinge forward. Clean roof with supplied Adhesion Promoter. When the roof is clean and completely dry, remove the red protective film from the 3M adhesive tape. Flip down the hinge onto roof. DO NOT PRESS into place UNTIL you are satisfied that the hinge is located in the proper position front to back and side to side. Checking alignment with template & side edge cuts. Adhesive is pressure sensitive and can be adjusted or removed prior to apply pressure. Once the Freedom Hinge is in the proper location, firmly press down over the entire area, including all edges. Apply full pressure for minimum of 60 seconds.



5

Repeat the same steps for the Longer-Top Half of Freedom Hinge. Fold the hinge forward. Clean roof with supplied Adhesion Promoter. When the roof is clean and completely dry, remove the red protective film from the 3M adhesive tape. Flip down the hinge onto roof. **DO NOT PRESS** into place UNTIL you are satisfied that the hinge is located in the proper position front to back and side to side. Checking alignment with template & side edge cuts. Adhesive is pressure sensitive and can be adjusted or removed prior to apply pressure. Once the Freedom Hinge is in the proper location, firmly press down over the entire area, including all edges. Apply full pressure for minimum of 60 seconds.



6

Place the rubber pads approximately 20" from short end of hinges, mark location with paper tape. Clean this area with supplied Adhesion Promoter. When the roof is clean and completely dry, remove the red protective film from the 3M adhesive tape pads. Attach rubber pads in the proper location, firmly press down over the entire area, including all edges. Apply full pressure for minimum of 60 seconds.



JK Lock kit Version

7

Attach the front door latch to back of the door with (2) M8x20mm bolts, (2) flat washer and (2) lock nut. **DO NOT FULLY TIGHTEN** hardware. Tap washer and nut on wrench to easy access back of door locking bracket.



JK Lock kit Version

8

Attach the front door latch to back of the door with (2) M8x20mm bolts, (2) flat washer and (2) lock nut. **DO NOT FULLY TIGHTEN** hardware. Tap washer and nut on wrench to easy access back of door locking bracket.



JK Lock kit Version

9

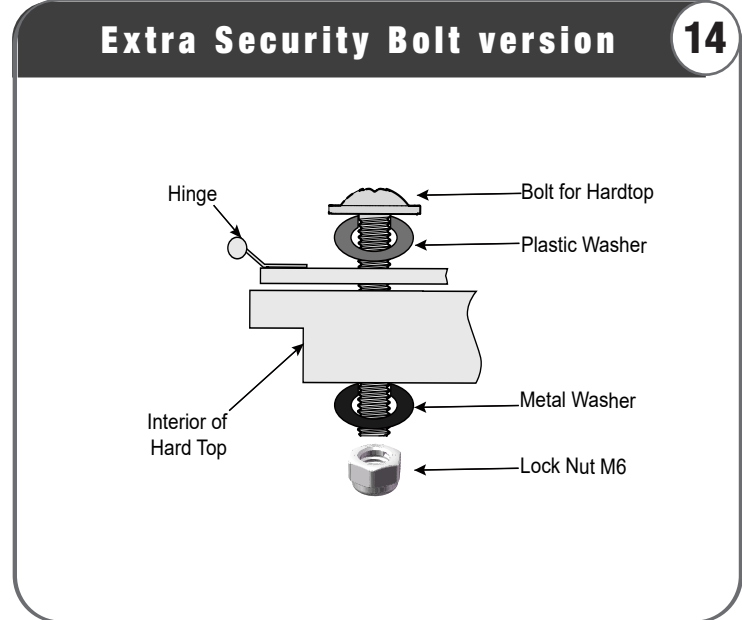
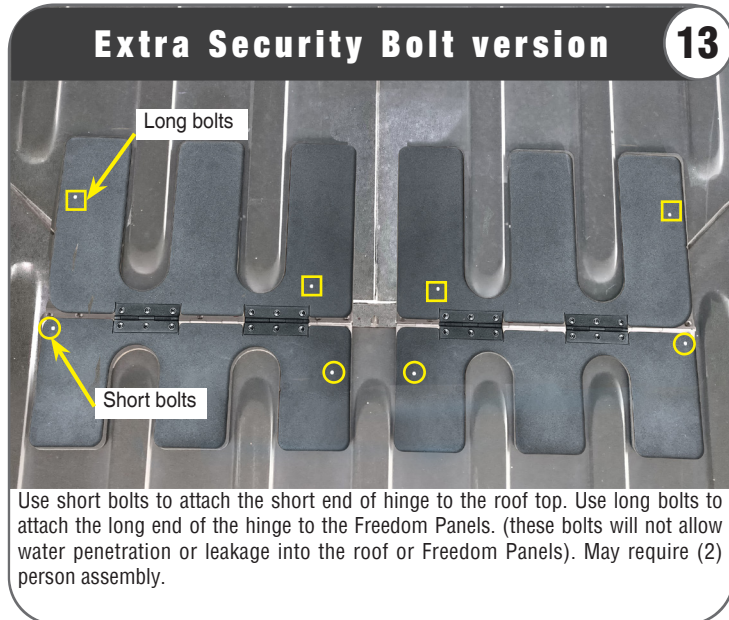
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JKU Lock kit Version

10

Place the JKU Lock kit to roof from rear edge distance around 12.2 inch. Use Paper tapes to mark the locations and use Adhesion Promoter to clean the roof and dry in 5 mins.



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