



carhartt

FALL | 2019





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## STYLE NUMBER REFERENCE

Style #	Page #	Rainwear & Outerwear	Big & Tall	<b>NEW</b> Extended Sizes
B216	16	Shoreline Pant	•	
C26	29	Sandstone Traditional Coat	•	
C55	30	Yukon Coat	•	
C61	29	Ridge Coat	•	
C003	25	Duck Traditional Coat	•	
J130	28	Quilted-Flannel-Lined Sandstone Active Jac	•	
J131	27	Thermal-Lined Duck Active Jac	•	
J133	30	Yukon Active Jac	•	
J140	26	Quilted-Flannel-Lined Duck Active Jac	•	•
J141	29	Sierra Jacket	•	
J162	16	Shoreline Jacket	•	
J221	26	Quilted-Flannel-Lined Camo Active Jac	•	
V01	32	Duck Vest	•	
V02	33	Sandstone Vest	•	
V26	33	Rugged Vest	•	
V33	33	Mock-Neck Vest	•	
100247	21	Rockford Jacket	•	
100735	16	Shoreline Bib Overalls	•	
101492	23	Quick Duck® Jefferson Traditional Jacket	•	
101494	32	Quick Duck® Jefferson Vest	•	
102199	20	Crowley Jacket	•	
102207	24	Full Swing® Cryder Jacket <i>New Color</i>	•	
102208	20	Gilliam Jacket <i>New Color</i>	•	
102219	31	Denwood Vest	•	
102286	31	Gilliam Vest <i>New Color</i>	•	
102699	22	8 Point Jacket	•	



## STYLE NUMBER REFERENCE

Style #	Page #	Rainwear & Outerwear <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
102702	17	Insulated Shoreline Jacket	•	•
102703	20	Rough Cut Jacket	•	
102707	25	Full Swing® Chore Coat	•	
102717	17	Insulated Shoreline Pant	•	
102728	24	Quick Duck® Sawtooth Parka	•	
102800	22	Upland Field Jacket	•	
102801	34	Upland Field Vest	•	
102984	18	Angler Bib		
102990	17	Angler Jacket		
103126	21	Utility Coat	•	•
103281	18	Stormy Woods Pant	•	
103282	22	Buckfield Pant	•	
103283	28	Full Swing® Traditional Coat	•	
103289	26	Field Coat	•	•
103291	18	Stormy Woods Jacket	•	
103292	21	Buckfield Jacket	•	
103370	27	Full Swing® Armstrong Jacket	•	
103371	28	Full Swing® Armstrong Active Jac	•	•
103372	23	Full Swing® Steel Jacket	•	
103375	31	Shop Vest	•	
103505	15	Mid-Weight Waterproof Rain Storm Bib Overalls	•	
103506	14	Lightweight Waterproof Rain Storm Bib Overalls	•	
103507	15	Dry Harbor Pant	•	•
103508	14	Mid-Weight Waterproof Rain Storm Coat	•	•
103509	14	Lightweight Waterproof Rain Storm Coat	•	•
103510	15	Dry Harbor Jacket	•	•

## STYLE NUMBER REFERENCE

Style #	Page #	Rainwear & Outerwear <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
103512	23	Quick Duck® Cryder Foreman Jacket	•	
<b>103825</b>	25	Chore Coat <b>New</b>	•	
<b>103826</b>	27	Bartlett Jacket <b>New</b>	•	•
<b>103828</b>	24	Detroit Jacket <b>New</b>	•	
<b>103829</b>	19	Hooded Rough Cut Jacket <b>New</b>	•	
<b>103831</b>	19	Dalton Half-Zip Fleece <b>New</b>	•	
<b>103832</b>	19	Dalton Full-Zip Fleece <b>New</b>	•	
<b>103837</b>	32	Knoxville Vest <b>New</b>	•	
<b>104131</b>	30	Dalton Fleece Vest <b>New</b>	•	•

Style #	Page #	Bib Overalls & Coveralls	Big & Tall	<b>NEW</b> Extended Sizes
R03	37	Arctic-Quilt-Lined Duck Bib Overalls	•	
R06	39	Sandstone Bib Overalls	•	
R07	40	Washed-Denim Bib Overalls	•	•
R08	40	Denim Bib Overalls	•	
R33	37	Yukon Zip-to-Waist Biberalls	•	
R37	39	Zip-to-Thigh Bib Overalls	•	
R38	36	Zip-To-Waist Biberalls	•	
R41	36	Quilt-Lined Zip-To-Thigh Bib Overalls	•	
X06	38	Yukon Coveralls	•	
101226	37	Quilt-Lined Camo Bib Overalls	•	•
102776	38	R01 Duck Bib Overalls	•	
102987	39	Rugged Flex® Rigby Bib	•	
<b>103322</b>	40	Rugged Flex® Denim Bib Overall <b>New</b>	•	
103459	38	X01 Quilt-Lined Duck Coveralls	•	
<b>104031</b>	36	Quilt-Lined Washed Duck Bib Overalls <b>New</b>	•	



## STYLE NUMBER REFERENCE

Style #	Page #	5-Pocket & Work Jeans	Big & Tall	<b>NEW</b> Extended Sizes
B13	46	Loose-Fit Work Dungaree	•	•
B17	46	Relaxed-Fit Tapered-Leg Jean	•	
B18	45	Straight-Fit Tapered-Leg Jean	•	
B73	47	Loose-Fit Double-Front Washed Logger	•	•
B171	46	Relaxed-Fit Carpenter Jean	•	
B172	47	Relaxed-Fit Straight-Leg Jean / Flannel Lined	•	
101483	43	Relaxed-Fit Holter Jean	•	•
101496	43	Straight-Fit Elton Jean	•	
102803	47	Relaxed-Fit Holter Jean Fleece-Lined	•	
102804	44	Rugged Flex® Relaxed Straight Jean <b>New Color</b>	•	
102807	44	Rugged Flex® Straight Tapered Jean		
102808	45	Rugged Flex® Relaxed Dungaree Jean	•	
103327	43	Relaxed-Fit Holter Dungaree	•	•
103328	44	Relaxed-Fit Holter Double-Front Dungaree	•	•
103329	45	Rugged Flex® Relaxed Double-Front Jean	•	•
<b>103895</b>	48	Rugged Flex® Relaxed-Fit Straight Jean / Knit-Lined <b>New</b>	•	

Style #	Page #	Work Pants & Shorts	Big & Tall	<b>NEW</b> Extended Sizes
B01	55	Firm Duck Double-Front Work Dungaree	•	
B11	54	Washed-Duck Work Dungaree	•	
B111	55	Washed-Duck Work Dungaree / Flannel Lined	•	•
B136	55	Washed-Duck Double-Front Work Dungaree	•	•
B144	57	Canvas Cell Phone Work Short		
B147	57	Canvas Work Short	•	•
B151	54	Canvas Work Dungaree	•	
B159	54	Canvas Carpenter Jean	•	•

## STYLE NUMBER REFERENCE

Style #	Page #	Work Pants & Shorts <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
B324	53	Washed Twill Dungaree	•	
B342	53	Ripstop Cargo Work Pant	•	•
100095	53	Rugged Work Khaki	•	•
101148	52	Force Tappen Cargo Pant	•	
101168	58	Force Tappen Cargo Short		
102287	56	Ripstop Cargo Work Pant / Flannel Lined	•	
102288	50	Rugged Flex® Rigby Camo Dungaree		
102291	50	Rugged Flex® Rigby Dungaree <b>New Color</b>	•	•
102514	56	Rugged Flex® Rigby Short	•	•
102517	51	Rugged Flex® Rigby Five Pocket Pant <b>New Color</b>	•	•
102802	51	Rugged Flex® Rigby Double-Front Pant	•	•
102812	52	Full Swing® Cryder Dungaree 2.0	•	•
102821	50	Rugged Flex® Rigby Straight-Fit Pant		
103342	56	Rugged Flex® Rigby Dungaree / Knit Flannel Lined	•	
103365	52	Rugged Flex® Upland Field Pant	•	
103574	51	Rugged Flex® Rigby Cargo Pant	•	•
103652	57	Rugged Flex® Rigby Work Short		

Style #	Page #	Woven Shirts	Big & Tall	<b>NEW</b> Extended Sizes
S200	65	Fort Solid Short-Sleeve Shirt	•	
S202	65	Fort Solid Long-Sleeve Shirt	•	
102851	61	Rugged Flex® Rigby Shirt Jac	•	
103315	62	Rugged Flex® Hamilton Fleece-Lined Shirt <b>New Color</b>	•	•
103554	65	Rugged Flex® Rigby Long-Sleeve Work Shirt <b>New Color</b>	•	
103555	66	Rugged Flex® Rigby Short-Sleeve Work Shirt	•	
<b>103820</b>	62	Rugged Flex® Hamilton Plaid Long-Sleeve Shirt <b>New</b>	•	



## STYLE NUMBER REFERENCE

Style #	Page #	Woven Shirts <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
103821	61	Hubbard Sherpa-Lined Shirt Jac <b>New</b>	•	•
103822	63	Hubbard Flannel Long-Sleeve Shirt <b>New</b>	•	
103855	63	Rugged Flex® Hamilton Snap-Front Plaid Long-Sleeve Shirt <b>New</b>	•	
103870	63	Rugged Flex® Hamilton Solid Long-Sleeve Shirt <b>New</b>	•	
103899	64	Essential Plaid Button-Down Long-Sleeve Shirt <b>New</b>	•	
104074	62	Rain Defender® Pawnee Shirt Jac <b>New</b>	•	
104142	64	Fort Plaid Long-Sleeve Shirt <b>New</b>	•	
104143	64	Rugged Flex® Bozeman Long-Sleeve Shirt <b>New</b>	•	
104145	66	Denim Long-Sleeve Shirt <b>New</b>	•	
104146	61	Ripstop Solid Shirt Jac <b>New</b>	•	

Style #	Page #	Knit Shirts	Big & Tall	<b>NEW</b> Extended Sizes
K84	73	Workwear Pocket Short-Sleeve Henley	•	
K87	72	Workwear Pocket Short-Sleeve T-Shirt <b>New Color</b>	•	•
K126	71	Workwear Pocket Long-Sleeve T-Shirt <b>New Color</b>	•	•
K128	70	Workwear Pocket Long-Sleeve Henley	•	
K195	73	Signature Logo Short-Sleeve T-Shirt <b>New Color</b>	•	
K231	71	Signature Sleeve Logo Long-Sleeve T-Shirt <b>New Color</b>	•	
K570	74	Contractors Work Pocket® Polo	•	
100393	68	Force Cotton Delmont Long-Sleeve T-Shirt <b>New Color</b>	•	
100410	69	Force Cotton Delmont Short-Sleeve T-Shirt <b>New Color</b>	•	
100413	69	Force Cotton Delmont Short-Sleeve Henley	•	
101776	72	Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt	•	•
102549	70	Force Cotton Delmont Graphic Short-Sleeve T-Shirt	•	•
103306	68	Force Cotton Delmont Long-Sleeve Graphic T-Shirt <b>New Color</b>	•	
103362	78	Tilden Long-Sleeve Half-Zip <b>New Color</b>	•	•

## STYLE NUMBER REFERENCE

Style #	Page #	Knit Shirts <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
103398	78	Tilden Long-Sleeve Henley <b>New Color</b>	•	•
103569	70	Force Cotton Delmont Pocket Polo <b>New Color</b>	•	
<b>103839</b>	75	Original Workwear Graphic Long-Sleeve T-Shirt <b>New</b>	•	•
<b>103840</b>	75	Workwear Built By Hand Graphic Long-Sleeve Pocket T-Shirt <b>New</b>	•	•
<b>103841</b>	74	Workwear Block Logo Graphic Long-Sleeve T-Shirt <b>New</b>	•	•
<b>103843</b>	75	Workwear Hamilton Signature Graphic Long-Sleeve Pocket T-Shirt <b>New</b>	•	•
<b>103844</b>	76	Workwear Detroit Born Graphic Long-Sleeve T-Shirt <b>New</b>	•	•
<b>103845</b>	74	Workwear Double Sleeve Graphic Long-Sleeve Pocket T-Shirt <b>New</b>	•	•
<b>103846</b>	76	Workwear Hunt Rugged Outdoors Graphic Long-Sleeve T-Shirt <b>New</b>	•	•
<b>103847</b>	77	Lubbock Carhartt USA Graphic Long-Sleeve T-Shirt <b>New</b>	•	•
<b>103850</b>	78	Tilden Graphic Long-Sleeve Crew <b>New</b>	•	
<b>104028</b>	77	Workwear Dog Graphic Long-Sleeve Pocket T-Shirt <b>New</b>	•	•
<b>104029</b>	77	Workwear Mountain Patch Graphic Long-Sleeve Pocket T-Shirt <b>New</b>	•	•
<b>104127</b>	76	Workwear Chest Pocket Graphic Long-Sleeve T-Shirt <b>New</b>	•	•

Style #	Page #	Sweatshirts	Big & Tall	<b>NEW</b> Extended Sizes
K121	82	Midweight Hooded Sweatshirt	•	
K122	82	Midweight Hooded Zip-Front Sweatshirt	•	
K288	83	Midweight Signature Sleeve Logo Hooded Sweatshirt <b>New Color</b>	•	•
100614	85	Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt	•	
100615	85	Rain Defender® Paxton Heavyweight Hooded Sweatshirt	•	
100617	86	Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt	•	
100632	85	Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt	•	
101763	84	Midweight Camo Sleeve Logo Hooded Sweatshirt	•	•
102277	86	Rain Defender® Paxton Heavyweight Quarter-Zip Sweatshirt	•	•
103308	84	Rain Defender® Rockland Sherpa-Lined Full-Zip Hooded Sweatshirt	•	



## STYLE NUMBER REFERENCE

Style #	Page #	Sweatshirts <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
103312	84	Rain Defender® Rockland Quilt-Lined Full-Zip Hooded Sweatshirt	•	
103453	81	Force Delmont Graphic Hooded Sweatshirt	•	•
<b>103851</b>	81	Force Delmont Graphic Full-Zip Hooded Sweatshirt <b>New</b>	•	
<b>103852</b>	81	Crewneck Pocket Sweatshirt <b>New</b>	•	
<b>103853</b>	82	Midweight Block Logo Crewneck Sweatshirt <b>New</b>	•	
<b>103868</b>	83	Midweight Chest Graphic Full-Zip Hooded Sweatshirt <b>New</b>	•	
<b>103873</b>	80	Force Delmont Signature Graphic Hooded Sweatshirt <b>New</b>	•	

Style #	Page #	Accessories	Big & Tall	<b>NEW</b> Extended Sizes
A09	100	Duck Nail Apron		
A18	89	Acrylic Watch Hat <b>New Color</b>		
A135	100	Extra Buttons / 8 Pack		
A161	90	Face Mask		
A164	90	Knit Hat with Visor <b>New Color</b>		
A199	95	Ear-Flap Cap <b>New Color</b>		
A202	92	Fleece 2-in-1 Headwear <b>New Color</b>		
A204	93	Force Fleece Neck Gaiter		
A205	89	Acrylic Knit Hat <b>New Color</b>		
A207	92	Fleece Hat <b>New Color</b>		
A267	93	Force Helmet Liner Mask		
A293	95	Camo Cap		
A294	94	Camo Fleece Hat		
A295	94	Camo Fleece 2-in-1 Headwear		
100137	91	Greenfield Reversible Hat <b>New Color</b>		
100286	95	Buffalo Cap		
100289	95	Odessa Cap		

## STYLE NUMBER REFERENCE

Style #	Page #	Accessories <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
100774	92	Akron Hat		
100793	92	Color Enhanced Beanie		
100795	93	Color Enhanced Fleece 2-in-1 Hat		
101195	97	Dunmore Cap		
101468	93	Force Lewisville Hat		
101604	97	Ashland Cap		
101802	94	Force Lewisville Camo Hat		
101806	94	Force Camo Helmet Liner		
102301	99	Christmas Stocking		
102364	99	Yukon Hood		
102367	98	Arctic Quilt-Lined Sandstone Hood		
102368	98	Arctic Quilt-Lined Duck Hood		
103065	96	Silvermine Cap		
103265	90	Woodside Hat <b>New Color</b>		
103266	95	Yukon Trapper Hat		
103439	100	Apron		
103524	97	American Flag Cap		
103535	96	Glennville Cap		
103536	97	Bear Lake Cap <b>New Color</b>		
<b>103879</b>	91	Convertible Beanie <b>New</b>		
<b>103880</b>	91	Searchlight Hat <b>New</b>		
<b>104058</b>	91	Seaford Hat <b>New</b>		
<b>104068</b>	90	Teller Hat <b>New</b>		

## STYLE NUMBER REFERENCE

Style #	Page #	High-Visibility / Color-Enhanced	Big & Tall	<b>NEW</b> Extended Sizes
100493	102	Force Color Enhanced Short-Sleeve T-Shirt	•	
100494	102	Force Color Enhanced Long-Sleeve T-Shirt	•	
100495	102	Force High-Visibility Short-Sleeve Class 2 T-Shirt	•	
100496	103	Force High-Visibility Long-Sleeve Class 3 T-Shirt	•	
100499	104	High-Visibility Class 3 Waterproof Jacket/Unlined	•	
100501	103	High-Visibility Class 2 Vest	•	
100503	103	High-Visibility Zip-Front Class 3 Sweatshirt	•	
100504	104	High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•	
100787	104	High-Visibility Class 3 Waterproof Sherwood Jacket / Quilt Lined	•	
100793	105	Color Enhanced Beanie		
100795	105	Color Enhanced Fleece 2-in-1 Hat		
103208	105	High-Visibility Class E Waterproof Pant / Unlined	•	

Style #	Page #	Flame-Resistant	Big & Tall	<b>NEW</b> Extended Sizes
FRB13	110	Flame-Resistant Signature Denim Dungaree	•	
FRB159	111	Flame-Resistant Midweight Canvas Pant – Loose Fit	•	
FRB240	111	Flame-Resistant Canvas Cargo Pant	•	
FRS003	108	Flame-Resistant Lightweight Twill Shirt	•	
FRS160	108	Flame-Resistant Classic Twill Shirt	•	
100235	107	Flame-Resistant Force Cotton Long-Sleeve T-Shirt	•	
100237	107	Flame-Resistant Force Cotton Long-Sleeve Henley	•	
101627	112	Flame-Resistant Duck Bib Overall / Unlined	•	
101698	108	Flame-Resistant Force Cotton Hybrid Shirt	•	
101814	110	Flame-Resistant Rugged Flex® Jean – Straight Fit	•	
102179	112	Flame-Resistant Full Swing® Quick Duck® Jacket	•	
102182	111	Flame-Resistant Full Swing® Quick Duck® Coat	•	

## STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall	<b>NEW</b> Extended Sizes
102183	113	Flame-Resistant Quick Duck® Hood		
102450	115	Women's Flame-Resistant Rugged Flex® Coverall		
102459	114	Women's Flame-Resistant Rugged Flex® Twill Shirt		
<b>102683</b>	110	Flame-Resistant Rugged Flex® Jean – Relaxed Fit <b>New</b>	•	
102685	113	Women's Flame-Resistant Force Cotton Long-Sleeve Crew Neck T-Shirt		
102686	113	Women's Flame-Resistant Force Cotton Long-Sleeve Henley		
102687	114	Women's Flame-Resistant Force Cotton Hybrid Shirt		
102688	115	Women's Flame-Resistant Rugged Flex® Jean – Original-Fit		
102689	115	Women's Flame-Resistant Rugged Flex® Canvas Pant – Original Fit		
102690	114	Women' Flame-Resistant Heavyweight Zip-Front Sweatshirt		
102691	112	Flame-Resistant Quick Duck® Bib Overall / Quilt-Lined	•	
102694	116	Women's Flame-Resistant Full Swing® Quick Duck® Jacket / Sherpa Lined		
102904	107	Flame-Resistant Force Long-Sleeve T-Shirt	•	
102905	109	Flame-Resistant High-Visibility Force Long-Sleeve T-Shirt – Class 3	•	
102907	109	Flame-Resistant Heavyweight Hooded Sweatshirt	•	
102908	109	Flame-Resistant Heavyweight Zip-Front Sweatshirt	•	

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# RAINWEAR & OUTERWEAR

**DETROIT JACKET**  
103828-BLK

- New updated blanket lining
- Pleated bi-swing back
- Snap-adjustable cuffs and bottom





# RAINWEAR & OUTERWEAR



## Lightweight Waterproof Rainstorm Coat

103509

.35mm, coating: 92% polyethylene/8% vinyl acetate, back 100% polyester · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with drawcord closure · Double-front placket with inner and outer snap closure · Two lower-front pockets with snap closure · Carhartt Logo on wearers left sleeve · Snap adjustable sleeve cuffs · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches · Imported

365 701

Style #/Color  
103509-365/Canopy Green  
103509-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



## Lightweight Waterproof Rainstorm Bib Overalls

103506

.35mm, coating: 92% polyethylene/8% vinyl acetate, back 100% polyester · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · Snap adjustable waist with snap leg opening · Carhartt logo on wearers left leg · Outside bib chest pocket with zipper closure · Inseam: Large Regular: 30 inches; Large Tall: 32 inches · Imported

365 701

Style #/Color  
103506-365/Canopy Green  
103506-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



## Midweight Waterproof Rainstorm Coat

103508

.48mm, coating: 92% polyethylene/8% vinyl acetate, back 100% polyester · Waterproof · Electronically welded seams · Reinforced major seams · Attached hood with adjustable drawcord · Double front storm placket with inner and outer snap closure · Two lower-front bellowed pockets with snap closure · Interior storm cuffs at sleeves with adjustable cuff openings · Carhartt logo on wearer's left sleeve · Back length: Large Regular: 30.75 inches; Large Tall: 32.75 inches · Imported

001 365 701

Style #/Color  
103508-001/Black  
103508-365/Canopy Green  
103508-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

# RAINWEAR & OUTERWEAR

## Midweight Waterproof Rainstorm Bib Overalls

103505

.48mm, coating: 92% polyethylene/8% vinyl acetate, back 100% polyester · Waterproof · Electronically welded seams · Reinforced major seams · Adjustable Carhartt logo suspenders with buckle closure · snap adjustable waist with snap leg opening · Carhartt logo on wearers left leg · Outside bib chest pocket with zipper closure · Inseam: Large Regular: 30 inches; Large Tall: 32 inches · Imported

001	365	701
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Style #/Color  
 103505-001/Black  
 103505-365/Canopy Green  
 103505-701/Yellow

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Dry Harbor Jacket

103510

4.3-ounce, 100% nylon shell with Storm Defender® waterproof breathable technology · Two-layer membrane with Rain Defender® durable water repellent · 10K/5K protection rating · Fully taped waterproof seams · Attached hood with visor · Full-length zipper with outer and inner storm flaps · Two lower front pockets with zipper closures and storm flaps · Interior drop-in pockets · Hook and loop adjustable cuffs · Adjustable cord lock at hood and hem · Back length: Large Regular 29.5 inches; Large Tall: 31.5 inches · Imported

001	217	412	827
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Style #/Color  
 103510-001/Black  
 103510-217/Tarmac  
 103510-412/Navy  
 103510-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Dry Harbor Pant

103507

4.3-ounce, 100% nylon shell with Storm Defender® waterproof breathable technology · Two-layer membrane with Rain Defender® durable water repellent · 10K/5K protection rating · Fully taped waterproof seams · Elastic waistband with drawcord and cord lock adjuster · Drop-in cargo pockets with hook and loop closure · Double-front construction · Ankle-to-knee zippers with storm flaps and gusseted openings · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported

001
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Style #/Color  
 103507-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# RAINWEAR & OUTERWEAR



## Shoreline Jacket

J162

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully taped waterproof seams · Polyester mesh lining in body, nylon taffeta lining in sleeves and hood · Snap-on/detachable visored hood with drawcord adjuster · Heavy-duty front zipper with outer and inner storm flaps · Left-chest map pocket with waterproof zipper closure · Two inside pockets with hook-and-loop closures · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	307	412	039
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Style #/Color  
 J162-001/Black  
 J162-307/Olive  
 J162-412/Navy  
 J162-039/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

## Shoreline Pant

B216



7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully taped waterproof seams · Polyester mesh lining, nylon taffeta lining from the knee down · Elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported

001
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Style #/Color  
 B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL

## Shoreline Bib Overalls

100735



7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully-taped waterproof seams · Polyester mesh lining; nylon taffeta lining from the knee down · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Left-leg hammer loop · Two reinforced back pockets; one patch pocket and one with waterproof zipper closure · Chap-style double-front construction · Ankle-to-waist, two-way leg zippers with double storm flaps · Reinforced-nylon leg-bottom kick panels · Snap-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches · Imported

001
-----



Style #/Color  
 100735-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

SHORT  
REGULAR  
TALL

## Insulated Shoreline Jacket

102702

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully-taped waterproof seams · Nylon taffeta quilted to 100g poly insulation · Attached hood with 2-way volume adjustable drawcord · Heavy-duty two-way center-front zipper with outer and inner storm flaps · Left-chest patch pocket with hook-and-loop closure · Two inside pockets; one with zippered closure and one with hook-and-loop closure · Two lower-front pockets with zipper closures and storm flaps · Inner-sleeve rib-knit storm cuffs · Angled cuff openings · Elastic drawcord hem · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001

Style #/Color  
102702-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Insulated Shoreline Pant

102717

7.3-ounce, 100% nylon oxford shell with Storm Defender® waterproof breathable membrane and Rain Defender® durable water repellent · 10K/10K protection rating · Fully-taped waterproof seams · Nylon taffeta lining quilted to 100g poly insulation · Partial elastic waistband with hook-and-loop side adjusters · Chap-style double-front construction · Double knees with cleanout openings that accommodate knee pads · Zippered hand-warmer pockets with storm flaps · Zippered fly · Ankle-to-knee zippers with double storm flap and inner cuff gaiter · Zippered back pocket · Reinforced-nylon leg-bottom kick panels · Hook-and-loop-adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported

001

Style #/Color  
102717-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Angler Jacket

102990

5-ounce, 100% nylon · 2-layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · 10K/10K protection rating · FastDry® with 37.5° Technology mesh throughout body and hood makes this our fastest-drying lining · Fights odors · Nylon taffeta lining through sleeves · Articulated elbows for enhanced ease of movement · Fully-taped waterproof seams · Chest pocket with zippered closure covered by a welt · Two lower-front water-resistant zippered pockets with brushed tricot pocket bags · 2-way center front zipper with outer and inner storm flap · Inner-sleeve coated knit storm cuffs with ergonomic shaped sleeve hem and hook-and-loop adjustable cuffs · 2-way volume adjustable hood with drawcord · Two inside pockets; one with zippered closure and one with hook-and-loop closure · Elastic drawcord at hem · Carhartt logo printed on left sleeve · Triple-stitched main seams · Back length: Large Regular: 31.5 inches; Large Tall: 33.5 inches · Imported


254

492

081

001

Style #/Color  
102990-254/Desert/Driftwood lining/Carhartt Gold accents  
102990-492/Dark Blue/Navy lining/Carhartt Gold accents  
102990-081/Gravel/Shadow lining/Carhartt Gold accents  
102990-001/Black

outwork  outfish

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



# RAINWEAR & OUTERWEAR



## Angler Bib

102984

5-ounce, 100% nylon · 2-layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · 10K/10K protection rating · FastDry® with 37.5® Technology mesh throughout torso makes this our fastest-drying lining · Fights odor · Nylon taffeta lining through the legs · Fully taped waterproof seams · Adjustable front elastic suspenders · Two upper-bib water-resistant zippered pockets with brushed tricot pocket bags · Drop-in tool pocket on wearer's upper-right chest · Center front zipper with exterior double storm flap · Two pleated lower-front pockets · Partial elastic back waistband with hook-and-loop side adjusters · Ankle-to-knee leg zippers with storm flaps · Articulated knees enhance ease of movement · Double-knees with cleanout openings that accommodate knee pads · Reinforced seat · Hook-and-loop adjustable leg openings · Carhartt logo printed on right back leg · Triple-stitched main seams · Inseam: Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color  
 102984-254/Desert/Driftwood lining/Carhartt Gold accents  
 102984-492/Dark Blue/Navy lining/Carhartt Gold accents  
 102984-081/Gravel/Shadow lining/Carhartt Gold accents  
 102984-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR

## Stormy Woods Jacket

103291

2.8-ounce, 100% polyester shell · 2.5 layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · 10K/10K waterproof breathable protection rating · Fully taped waterproof seams · Waterproof zippers on center-front and chest pocket · Rugged Flex® durable stretch technology for ease of movement · Hook-and-loop adjustable cuffs · 2-way volume adjustable hood with drawcord · Drop-tail hem with adjustable drawcord on bottom hem · Packable into lower front pocket · Back length: Large Regular, inches; Large Tall, inches · Imported



Style #/Color  
 103291-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR  
TALL

## Stormy Woods Pant

103281

2.8-ounce, 100% polyester shell · 2.5 layer membrane with Storm Defender® waterproof breathable technology and Rain Defender® durable water repellent · 10K/10K waterproof breathable protection rating · Fully taped waterproof seams · Rugged Flex® durable stretch technology for ease of movement · Elastic waistband with drawcord · Right-back pocket with zipper closure · Ankle-to-knee leg zippers with storm flaps · Snap adjustable leg openings · Reinforced kick panels · Inseam: Large Regular: inches; Large Tall: inches · Imported



Style #/Color  
 103281-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR  
TALL





## NEW Dalton Half-Zip Fleece

103831

9.4-ounce, 100% polyester sweater fleece · Mock neck collar with half-length zipper · Left-chest pocket with zipper · Lower handwarmer pockets · Elastic cuffs · Drop-tail hem with adjustable drawcord · Back Length: Large Regular: 28.5 inches · Imported



Style #/Color  
 103831-013/Black Heather  
 103831-228/Dark Cedar Heather  
 103831-981/Navy Heather  
 103831-265/Desert Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## NEW Dalton Full-Zip Fleece

103832

9.4-ounce, 100% polyester sweater fleece · Mock neck collar with full-length zipper · Left-chest pocket with zipper · Zipper secure lower pockets · Elastic cuffs · Drop-tail hem with adjustable drawcord · Back Length: Large Regular: 28.5 inches · Imported



Style #/Color  
 103832-013/Black Heather  
 103832-036/Shadow Heather  
 103832-258/Tarmac Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## NEW Hooded Rough Cut Jacket

103829

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter® technology tames the wind · Attached hood with low profile adjustment at hood hem · Left-chest map pocket · Right-chest patch pocket with pen stall · Two lower-front pockets with zipper closure · Additional zippered storage pocket on upper-left sleeve · Hook-and-loop adjustable cuffs · Mock neck collar · Adjustable drawcord at bottom hem · Easy-grip zipper pulls · Drop-tail hem · Back length: Large Regular: 29.5 inches; Large Tall 31.5 inches · Imported



Style #/Color  
 103829-217/Tarmac/Carhartt Gold accents  
 103829-BLK/Black/Carhartt Burgundy accents

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# RAINWEAR & OUTERWEAR



## Rough Cut Jacket

102703

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter® technology tames the wind · Left-chest map pocket · Right-chest patch pocket with pen stall · Two lower-front pockets with zipper closure · Additional zippered storage pocket on upper-left sleeve · Hook-and-loop adjustable cuffs · Mock neck collar · Adjustable drawcord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported

001	022	909	412
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Style #/Color  
 102703-001/Black/Shadow lining/Carhartt Burgundy accents  
 102703-022/Charcoal/Shadow lining/Tree Frog accents  
 102703-909/Dark Coffee/Black lining/Peppercorn accents  
 102703-412/Navy/Black lining/Charcoal accents

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Crowley Jacket

102199



13.9-ounce, 90% nylon/10% spandex with 100% polyester backing · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Rugged Flex® technology for ease of movement · Mock-neck collar · Center-front zipper with chin protector · Left-chest pocket · Two lower-front pockets with zipper closures · Large interior document pocket · Hook-and-loop adjustable cuffs · Adjustable drawcord bottom hem · Drop tail · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	022	412	396
-----	-----	-----	-----

Style #/Color  
 102199-001/Black  
 102199-022/Charcoal  
 102199-412/Navy  
 102199-396/Military Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Gilliam Jacket

102208



1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Hook-and-loop adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Drop-tail hem · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported

001	029	476	205	224	306
				NEW	NEW

Style #/Color  
 102208-001/Black/Shadow lining/Carhartt Burgundy accents  
 102208-029/Shadow/Black lining/Black accents  
 102208-476/Dark Blue/Shadow lining/Blaze Orange accents  
 102208-205/Coffee/Shadow lining/Black accents  
 102208-224/Dark Cedar/Shadow lining/Black accents  
 102208-306/Peat/Shadow lining/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

# RAINWEAR & OUTERWEAR

## Rockford Jacket

100247

2-ounce 100% nylon oxford with Rain Defender® durable water repellent · Polyester mesh lining in body, taffeta lining in sleeves · Attached hood with drawcord adjuster · Two chest pockets with flaps and snap closure · Left-chest pocket · Two lower-front pockets · Inside pocket with hook-and-loop closure · Snap-adjustable cuffs · Drawcord adjustable hem · Triple-stitched main seams · Back length: Large Regular: 30.25 inches; Large Tall: 32.25 inches · Imported



Style #/Color  
 100247-001/Black  
 100247-396/Military Olive  
 100247-075/Steel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



## Utility Coat

103126

4.5-ounce, 100% nylon Carstrong® shell fabric, as strong as sandstone duck, thanks to Carstrong® fabric · Rain Defender® durable water repellent · Polyester mesh lining in body, taffeta lining in sleeves · Mock neck with lightweight hood that tucks and zips into collar · Two chest pockets with flaps and snap closure · Left-chest pocket flap with added pen stall · Full length 2-way center front zipper with inner and outer storm flaps with snap closure · Two lower bellowed pockets with flaps and snap closure · Side-entry hand-warmer pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Snap-adjustable cuffs · Drawcord adjustable hem · Drop tail · Triple-stitched main seams · Back length: Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color  
 103126-001/Black  
 103126-217/Tarmac

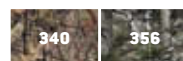
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Buckfield Jacket

103292

9.7-ounce, 100% polyester soft shell · Fabric contains anti-odor properties · Rain Defender® durable water repellent · Zip-through mock neck with detachable hood · Map pocket at chest with magnetic closure · Two lower-pockets with zipper closure · Zippered underarms for ventilation · Safety harness exit on back · Interior rib-knit cuffs · Hook-and-loop adjustable sleeve cuff · Drop-tail hem with adjustable drawcord at bottom hem · Back Length: Large Regular: 29 inches; Large Tall: 31 inches



Style #/Color  
 103292-340/Mossy Oak Break-up Country®  
 103292-356/Mossy Oak Mountain Country®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



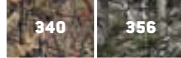
# RAINWEAR & OUTERWEAR



## Buckfield Pant

103282

9.7 ounce, 100% polyester soft shell · Fabric contains anti-odor properties · Sits at the waist · Relaxed seat and thigh · Rain Defender® durable water repellent · Partial elastic waistband with hook-and-loop side adjusters · Front ledge pockets · Ankle to knee leg zippers with storm flap · Articulated knees · Side cargo pockets with zipper and magnetic closures · Back pockets; one with zipper closure and one with snap closure · Snap adjustable leg openings · Triple-stitched main seams · Inseam: Large Regular: 32 inches; Large Tall: 34 inches · Imported



Style #/Color  
 103282-340/Mossy Oak Break-Up Country®  
 103282-356/Mossy Oak Mountain Country®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR
		•	•	•				TALL



## 8 Point Jacket

102699

3.5-ounce, 100% polyester · Nylon lining quilted to 100g polyester insulation · Rain Defender® durable water repellent · Mock-neck collar · Left-chest map pocket with magnetic closure · Two lower-front pockets with zipper closure · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Hook-and-loop adjustable cuffs · Safety harness exit on back · Drawcord adjustable hem · Drop-tail hem · Elastic binding on cuffs · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported



Style #/Color  
 102699-340/Mossy Oak Break-Up Country®  
 102699-822/Hunter Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR
		•	•	•				TALL

## Upland Field Jacket

102800

Shell: 8.5-ounce, 60% cotton/40% polyester Quick Duck® canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Unlined · 3.5-ounce, 100% polyester lightly padded shooting shoulder · Front-loading game bag pocket that's big enough for 3 roosters · Back clean-out system · Lower patch pockets with side entry · Shell storage pockets hold 10 shells each · Adjustable sleeve-opening with hook-and-loop closure · Zippered map pocket at chest · Two back water bottle pockets · Drop-tail hem with adjustable drawcord bottom · Back length: Large Regular: 29.5 inches · Imported



Style #/Color  
 102800-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•				REGULAR



Back of Jacket

## Full Swing® Steel Jacket

103372

10-ounce, stretch cotton Cordura® ripstop, 73% cotton/24% Cordura® nylon/3% spandex with Rain Defender® durable water repellent · Nylon taffeta quilted to 80g 3M™ Thinsulate™ insulation · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Cordura® durable reinforced cuff and hem · Interior and exterior storm flaps · Center front snap closure · Corduroy collar · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs · Drop-tail hem · Bottom hem bungee · Detachable hood · Hood snaps under the collar · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported

001

217

Style #/Color  
103372-001/Black  
103372-217/Tarmac

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

MADE WITH  
**3M THINSULATE™**  
EPO-BOND™ BACKING



## Quick Duck® Cryder Foreman Jacket

103512

8.5-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Rugged Flex® durable stretch technology for ease of movement · Left-chest map pocket · Two lower front pockets with zipper closure · Snap adjustable sleeve cuff opening · Traditional interior pockets with hook and loop closure · Mock neck collar · Drop tail · Adjustable drawcord at bottom hem · Back length: Large Regular: 27.5 inches; Large Tall: 29.5 inches · Imported

039

257

Style #/Color  
103512-039/Gravel  
103512-257/Yukon

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Quick Duck® Jefferson Traditional Jacket

101492

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation in the body and sleeves · Two-way, center-front zipper with inner storm flap · Mock-neck collar with zip-through zipper · Two chest pockets with flaps and snap closures · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Pleated elbows · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Adjustable hem opening · Drop tail · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 30 inches; Large Tall: 32 inches · Imported

001

908

022

412

Style #/Color  
101492-001/Black  
101492-908/Canyon Brown  
101492-022/Charcoal  
101492-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

MADE WITH  
**3M THINSULATE™**  
EPO-BOND™ BACKING





# RAINWEAR & OUTERWEAR

## Quick Duck® Sawtooth Parka

102728

10-ounce, 60% cotton/40% polyester canvas with Storm Defender® waterproof-breathable membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · 30% lighter but ounce for ounce as durable as sandstone · 3M™ Thinsulate™ featherless insulation · Attached hood with low-profile drawcord adjuster and hook-and-loop volume adjustment tab on back · Removeable faux fur trim on hood · Full length 2-way center front zipper with inner and outer storm flaps with snap closure · Two upper-chest pockets with flap closure · Two zippered hand-warmer pockets · Two lower-front pockets with snap closure · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Angled cuff openings with interior storm cuff and hook-and-loop adjuster · Interior drawcord adjustable waist · Triple-stitched main seams · Back length: Large Regular: 34 inches; Large Tall: 36 inches · Imported



001 209

Style #/Color  
102728-001/Black  
102728-209/Dark Canyon Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Full Swing® Cryder Jacket

102207

8.25-ounce, 59% cotton/39% polyester/2% spandex Quick Duck® with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Rugged Flex® durable stretch technology for ease of movement · Bi-swing between shoulders for instant recovery · Flexible elbow for less restriction · Gusset under the arms prevents ride-ups · Mock neck collar with zip-through zipper and detachable hood · Two zippered chest pockets · Two lower-hand pockets with hidden snap closure · Internal rib knit storm cuffs with ergonomic-flaps · 80g 3M™ insulation · Two-way center front zipper with interior storm flaps · Adjustable drawcord bottom hem · Drop-tail hem · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported



029 908 BLK 412  
NEW

Style #/Color  
102207-029/Shadow  
102207-908/Canyon Brown  
102207-BLK/Black  
102207-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Detroit Jacket

103828

12-ounce, 100% ring-spun cotton duck · Updated blanket lining in body · Quilted nylon lining in sleeves · Corduroy-trimmed collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two inside pockets · Two lower front pockets · Snap adjustable cuffs and waist · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back Length: Large Regular: 29 inches



BLK BRN DKB NVY

Style #/Color  
103828-BLK/Black  
103828-BRN/Carhartt Brown  
103828-DKB/Dark Brown  
103828-NVY/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

# RAINWEAR & OUTERWEAR

## NEW Chore Coat

103825

12-ounce, firm-hand, 100% ring-spun cotton duck · Updated blanket lining in body · Quilted lining in sleeves · Corduroy-trimmed collar with under collar snaps · Two rivet-reinforced chest pockets · Two inside pockets · Two rivet-reinforced lower front pockets lined with a brushed tricot lining · Updated cuff opening · Triple-stitched main seams · Back Length: Large Regular: 31 1/4 inches · Imported



Style #/Color  
103825-BLK/Black  
103825-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Full Swing® Chore Coat

102707

12-ounce, firm-hand, 100% ring-spun cotton duck · Mighty Back™ bi-swing between shoulders for instant recovery · Flex Elbow™ for less restriction · Freedom Gusset™ under the arms · Poly-fleece lining in body · Sherpa-trimmed collar with under-collar snaps for optional hood · Button-front closure · Two rivet-reinforced chest pockets; one with zippered closure · Two rivet-reinforced lower-front pockets · Two inside pockets; one with zippered closure and one with hook-and-loop closure · Triple-stitched main seams · Drop tail hem · Back length: Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color  
102707-211/Carhartt Brown  
102707-001/Black  
102707-201/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Duck Traditional Coat

C003

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center-front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches · Imported



Style #/Color  
C003-BLK/Black  
C003-BRN/Carhartt Brown  
C003-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



# RAINWEAR & OUTERWEAR



## Field Coat

103289

12-ounce, 100% ring-spun cotton duck · Removeable, button-out nylon taffeta lining quilted to 60g 3M™ Thinsulate™ insulation · Corduroy-trimmed collar · Unlined shell · Two-way center front zipper plus storm flap with snap closure · Two chest pockets with snap closure · Two large, tricot-lined lower-front pockets with reinforcement and snap closure and side-entry · Snap-adjustable cuffs · One interior pocket with hook-and-loop closure · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported



Style #/Color  
 103289-029/Shadow/Black lining  
 103289-205/Coffee/Bold Orange lining

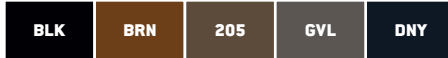
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Quilted-Flannel-Lined Duck Active Jac

J140

12-ounce, firm-hand, 100% ring-spun cotton duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel-lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA of US and imported parts



Style #/Color  
 J140-BLK/Black  
 J140-BRN/Carhartt Brown  
 J140-205/Coffee  
 J140-GVL/Gravel  
 J140-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL

### MTO Colors

Order deadline is 2/1/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Style #/Color  
 J140-RED/Red



## Quilted-Flannel Lined Camo Active Jac

J221

12-ounce, 100% cotton duck with camouflage pattern · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with drawcord closure · Two large lower-front pockets · Two inside pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA of US and imported parts



Style #/Color  
 J221-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL

## Thermal-Lined Duck Active Jac

J131

12-ounce, firm-hand, 100% ring-spun cotton duck · Polyester thermal lining · Attached thermal-lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Made in the USA



Style #/Color  
 J131-BRN/Carhartt Brown  
 J131-BLK/Black  
 J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Bartlett Jacket

103826

12-ounce, 100% cotton ringspun duck · Sherpa lining in body · Quilted lining in sleeves · Cordura® reinforced sleeve hem with inner rib knit cuff · Attached hood with low profile adjustment at hood hem · Center front zipper with inner and outer storm flap and snap closure · Two inside pockets · Two chest pockets with snap flap closure · Two lower front pockets · Pleated elbows · Pleated bi-swing back · Drop-tail hem · Adjustable drawcord bottom hem · Triple-stitched main seams · Back Length: Large Regular: 27.5 inches · Imported



Style #/Color  
 103826-BLK/Black  
 103826-BRN/Carhartt Brown  
 103826-DKB/Dark Brown  
 103826-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Full Swing® Armstrong Jacket

103370

12-ounce, 100% ring-spun, washed cotton duck · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Fleece lining throughout body · Corduroy-trimmed collar · Zipper with inside storm flap · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs · Inside pocket with hook-and-loop closure and zipper · Bottom hem bungee · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported



Style #/Color  
 103370-001/Black  
 103370-316/Moss  
 103370-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# RAINWEAR & OUTERWEAR



## Full Swing® Armstrong Active Jac

103371

12-ounce, 100% ring-spun, washed cotton duck · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Fleece lining throughout body · Attached, fleece-lined hood with adjustable drawcord closure · Left-chest pocket with zipper · Two lower-front pockets · Internal rib-knit storm cuffs · Inside pocket with hook-and-loop closure and zipper · Rib-knit waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

001	201	211	039	412
-----	-----	-----	-----	-----

Style #/Color  
 103371-001/Black  
 103371-201/Dark Brown  
 103371-211/Carhartt Brown  
 103371-039/Gravel  
 103371-412/Navy\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*In-Store 2/1/19



## Full Swing® Traditional Coat

103283

12-ounce, 100% ring-spun, washed cotton duck · Nylon taffeta quilted to the 80g 3M™ Thinsulate™ insulation · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Corduroy-trimmed collar · Two-way center front zipper with snap and hook-and-loop secure storm flap · Two bellowed chest pockets with button closure · Two large bellowed lower-front pockets with reinforcement and tricot lining · Internal rib-knit storm cuffs · Two inside pockets with hook-and-loop closure and zipper · Drawcord adjustment at waist · Triple-stitched main seams · Back length: Large Regular: 29.5 inches; Large Tall: 31.5 inches · Imported

201	211	001
-----	-----	-----

Style #/Color  
 103283-201/Dark Brown  
 103283-211/Carhartt Brown  
 103283-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Quilted-Flannel-Lined Sandstone Active Jac

J130

12-ounce, 100% cotton sandstone duck · Quilted-flannel lining in body, quilted-nylon lining in sleeves · Attached quilted-flannel lined hood with drawcord closure · Two inside pockets · Two large lower-front pockets · Rib-knit cuffs and waistband · Triple-stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

DKB	211	BLK	MOS	MDT
-----	-----	-----	-----	-----

Style #/Color  
 J130-DKB/Dark Brown  
 J130-211/Carhartt Brown  
 J130-BLK/Black  
 J130-MOS/Moss  
 J130-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL





## Sierra Jacket

J141

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Attached sherpa-lined hood with drawcord closure · Left-chest pocket with zipper closure · Two inside pockets · Two lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported



Style #/Color

J141-DKB/Dark Brown

J141-BLK/Black

J141-211/Carhartt Brown

J141-MOS/Moss/Black accents

J141-029/Shadow/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR  
TALL



## Sandstone Traditional Coat

C26

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Corduroy-trimmed collar with under-collar snaps for optional hood · Two-way brass center front zipper plus storm flap with hook-and-loop closure · Two chest pockets with flap and hook-and-loop closure · Two inside pockets · Two large lower-front pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back enhances movement · Triple-stitched main seams · Back length: Large Regular: 30.5 inches; Large Tall: 32.5 inches · Imported



Style #/Color

C26-DKB/Dark Brown

C26-BLK/Black

C26-211/Carhartt Brown

C26-MOS/Moss

C26-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR  
TALL



## Ridge Coat

C61

12-ounce, 100% cotton sandstone duck · Sherpa lining in body, quilted-nylon lining in sleeves · Contrasting-color collar with under-collar snaps for optional hood · Left-chest pocket with zipper closure · Two lower-front pockets · Two inside pockets · Pleated elbows · Inner-sleeve, rib-knit storm cuffs · Split-back construction · Pleated bi-swing back · Triple-stitched main seams · Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches · Imported



Style #/Color

C61-BLK/Black

C61-DKB/Dark Brown

C61-FRB/Frontier Brown

C61-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL
•	•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•	•

REGULAR  
TALL



# RAINWEAR & OUTERWEAR



**BLK**

Style #/Color  
C55-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
									TALL



## Yukon Active Jac

J133



**BLK**

Style #/Color  
J133-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
									TALL



## NEW Dalton Fleece Vest

104131



**013**    **258**

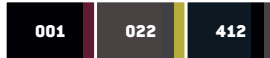
Style #/Color  
104131-013/Black Heather  
104131-258/Tarmac Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

## Denwood Vest

102219

9.4-ounce, 90% nylon/10% spandex, bonded to 100% poly grid textured fleece · Rugged Flex® durable stretch technology for ease of movement · Rain Defender® durable water repellent · Wind Fighter™ technology tames the wind · Left-chest map pocket · Two-lower front pockets with zipper closure · Mock neck collar · Center-front zipper with chin protector · Adjustable drawcord bottom hem · Easy-grip zipper pulls · Drop tail · Back length: Large Regular: 29 inches; Large Tall: 31 inches · Imported



Style #/Color  
 102219-001/Black/Black lining/Carhartt Burgundy accents  
 102219-022/Charcoal/Shadow lining/Tree Frog accents  
 102219-412/Navy/Black lining/Charcoal accents

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Gilliam Vest

102286

1.75-ounce, 100% nylon Cordura® shell · Rain Defender® durable water repellent · Nylon lining quilted to 100g polyester insulation · Mock-neck collar · Left-chest map pocket · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Lower pockets have hidden snap closure · Drawcord adjustable hem · Triple-stitched main seams · Drop-tail hem · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported



Style #/Color  
 102286-001/Black/Shadow lining/Carhartt Burgundy accents  
 102286-029/Shadow/Black lining/Black accents  
 102286-476/Dark Blue/Shadow lining/Blaze Orange accents  
 102286-224/Dark Cedar/Shadow lining/Black accents  
 102286-306/Peat/Shadow lining/Black accents

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Shop Vest

103375

1.75-ounce, 100% nylon Cordura® shell with Rain Defender® durable water repellent · Nylon lining quilted to 60g polyester insulation · Wind Fighter® technology tames the wind · Rib-knit collar · Two lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Drawcord adjustable hem · Triple-stitched main seams · Drop tail · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported



Style #/Color  
 103375-001/Black  
 103375-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# RAINWEAR & OUTERWEAR



## Quick Duck® Jefferson Vest

101494

8.5-ounce, 60% cotton/40% polyester canvas with Rain Defender® durable water repellent · 30% lighter but ounce-for-ounce as durable as sandstone · Nylon lining quilted to 80g 3M™ Thinsulate™ Insulation · Two way center front zipper with inner storm flap · Mock-neck collar with zip-through zipper · Two large lower-front pockets · Two inside pockets; one with zipper closure and one with hook-and-loop closure · Interior left zippered pocket · Adjustable hem opening · Drop tail · Triple-stitched main seams · Back length: Large Regular: 28.5 inches; Large Tall: 30.5 inches · Imported



001	908	022
-----	-----	-----

Style #/Color  
 101494-001/Black  
 101494-908/Canyon Brown  
 101494-022/Charcoal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Duck Vest

V01



12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 28 inches; Large Tall: 30 inches · Imported

BLK	BRN
-----	-----

Style #/Color  
 V01-BLK/Black  
 V01-BRN/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

## NEW Knoxville Vest

103837



12-ounce, 100% ringspun cotton duck · Fleece lining in body and hood · Attached hood with low profile adjustment at hem · Two inside pockets · Left-chest map pocket · Two lower front pockets · Drop-tail hem · Triple-stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported

NLK	DKB	GVL
-----	-----	-----

Style #/Color  
 103827-BLK/Black  
 103827-DKB/Dark Brown  
 103827-GVL/Gravel

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Sandstone Vest

V02

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight-polyester insulation · Brass center-front zipper with inside storm flap · Inside pocket with hook-and-loop closure · Two large lower-front pockets · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported



Style #/Color  
 V02-DKB/Dark Brown  
 V02-211/Carhartt Brown  
 V02-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



## Rugged Vest

V26

12-ounce, 100% cotton sandstone duck · Sherpa-lined · Two sherpa-lined lower-front pockets · Two inside pockets · Antique brass center-front zipper · Drop tail · Triple stitched main seams · Back length: Large Regular: 27.25 inches; Large Tall: 29.25 inches · Imported



Style #/Color  
 V26-BLK/Black  
 V26-DKB/Dark Brown  
 V26-FRB/Frontier Brown  
 V26-GVL/Gravel  
 V26-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL



## Mock-Neck Vest

V33

12-ounce, 100% cotton sandstone duck · Sherpa lining · Map pocket on left-chest with zipper closure · Two large, sherpa-lined front pockets · Two inside pockets · Drop tail · Triple-stitched main seams · Back length: Large Regular 27.25 inches; Large Tall: 29.25 inches · Imported



Style #/Color  
 V33-001/Black  
 V33-DKB/Dark Brown  
 V33-GVL/Gravel  
 V33-211/Carhartt Brown  
 V33-355/Moss/Black back panel

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
●	●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	●	TALL





# RAINWEAR & OUTERWEAR



## Upland Field Vest

102801

Shell: 8.5-ounce, 60% cotton/40% polyester Quick Duck® canvas with Rain Defender® durable water repellent · 30% lighter and ounce-for-ounce as durable as sandstone · Unlined · 3.5-ounce, 100% polyester lightly padded shooting shoulder · Front-loading game bag pocket that's big enough for 3 roosters · Back clean-out system · Lower patch pockets with side entry · Shell storage pockets hold 10 shells each · Zippered map pocket at chest · Two back water bottle pockets · Back length: Large Regular: 25.75 inches · Imported

211

Style #/Color  
102801-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	REGULAR

# BIB OVERALLS & COVERALLS

**QUILT-LINED DUCK  
BIB OVERALL**  
104031-BRN

- 3M™ Thinsulate™ insulated
- Secure zip chest pocket
- Ankle-to-knee leg zips
- Alpha sized



# BIB OVERALLS & COVERALLS



## NEW Quilt-Lined Washed Duck Bib Overalls

104031

12-ounce, 100% cotton ringspun duck · Adjustable front-elastic suspenders with webbing slider on straps · Updated bib pocket style holds electronics securely · Stretch side panels for more precise fit · Ledge pockets · Double back pockets · Updated chap front for protection and comfort · Cordura® reinforced kick panels · 3M™ Thinsulate™ insulation throughout legs · Ankle-to-knee leg zippers · Triple-stitched main seams · Imported



MADE WITH  
**3M** THINSULATE™  
Insulation

Style #/Color  
104031-BLK/Black  
104031-BRN/Carhartt Brown  
104031-DKB/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								SHORT
								REGULAR
								TALL

See pages 118 & 119 for additional sizing information.



## Zip-To-Thigh Bib Overalls

R41

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Hammer loops on the left and right legs · Chap-style double-front construction · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers with storm flaps and snap closures · Cordura® back-leg kick panels · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color  
R41-BRN/Carhartt Brown  
R41-BLK/Black  
R41-DNY/Dark Navy

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28																	
30																	
32																	
34																	
36																	

See pages 118 & 119 for additional sizing information.



## Zip-To-Waist Biberalls

R38

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to midweight-polyester insulation · Fully-insulated bib adds upper-body warmth · Two chest pockets with zipper closure · Full-length center-front zipper with storm flap and snap closure · Two large lower-front pockets · Hammer loops and ruler pockets on the right and left legs · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color  
R38-BRN/Carhartt Brown  
R38-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
28																	
30																	
32																	
34																	

See pages 118 & 119 for additional sizing information.

# BIB OVERALLS & COVERALLS

## Quilt-Lined Camo Bib Overalls

101226

12-ounce, 100% cotton duck · Nylon quilted to midweight-polyester insulation · Multiple tool and utility pockets · Hammer loop · Ankle-to-knee zippers with protective wind flaps · Double-front knee construction with cleanout bottoms that can accommodate knee pads · Triple stitched main seams · Metal rivets at vital stress points · Inseam: Large Short: 29 inches; Large Regular: 31 inches; Large Tall: 33 inches · Imported



Style #/Color  
101226-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	SHORT
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

See pages 118 & 119 for additional sizing information.



## Arctic-Quilt-Lined Duck Bib Overalls

R03

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-knee leg zippers with storm flaps · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Made in the USA of US and Imported parts



Style #/Color  
R03-BLK/Black  
R03-BRN/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

See pages 118 & 119 for additional sizing information.



## Yukon Zip-to-Waist Biberalls

R33

Extremes®: 1000-denier Cordura® nylon shell with Rain Defender® durable water-repellent finish · Wind Fighter™ technology tames the wind · Nylon lining quilted to arctic-weight polyester insulation · Adjustable front-elastic suspenders · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-waist leg zippers with storm flaps and snap closures · Bar tacks at vital stress points · Imported



Style #/Color  
R33-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

See pages 118 & 119 for additional sizing information.



Shaded sizes will have price upcharge.



# BIB OVERALLS & COVERALLS



## Yukon Coveralls

X06

Extremes®: 1000-denier Cordura® nylon shell with Rain Defender® durable water-repellent finish · Wind Fighter™ technology tames the wind · Nylon lining quilted to arctic-weight-polyester insulation · Under-collar snaps for optional 102364 Yukon Hood · Double-front knee construction with cleanout bottoms that accommodate knee pads · Ankle-to-waist, two-way leg zippers with storm flaps and snap closures · Triple-stitched main seams · Under-arm vents · Imported

**BLK**

Style #/Color  
X06-BLK/Black

C H E S T													
34	36	38	40	42	44	46	48	50	52	54	56	58	
													SHORT
													REGULAR
													TALL

See pages 118 & 119 for additional sizing information.



Back of Coverall

## X01 Quilt Lined Duck Coveralls

103459

12-ounce, 100% ringspun cotton duck · Nylon lining quilted to midweight polyester insulation · Brushed, tricot-trimmed interior collar · Two chest pockets with zipper closure · Rib-knit storm cuffs · Pleated elbows · Left-sleeve pencil slots · Full-length front two-way zipper with storm flap and snap closure · Two large lower-front pockets · Left-leg hammer loop · Chap style double-front construction · Ankle-to-waist, one-way leg zippers with storm flap and snap closure · 360° kick panel · Split back construction · Pleated bi-swing back · Triple-stitched main seams · Imported

**001**   **211**

Style #/Color  
103459-001/Black  
103459-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
								SHORT
								REGULAR
								TALL

See pages 122 & 123 for additional sizing information.



## R01 Duck Bib Overalls

102776

12-ounce, 100% cotton ring-spun duck · Adjustable front-elastic suspenders with webbing slider on straps · updated bib pocket style holds electronics securely · Stretch side panels for more precise fit · Ledge pockets · Double back pockets · Updated chap front for protection and comfort · Kick panels · Ruler pocket on wearers left side · Hammer loop on right side · True fit · Triple-stitched main seams · Metal rivets at vital stress points · Imported

**001**   **211**   **412**

Style #/Color  
102776-001/Black  
102776-211/Carhartt Brown  
102776-412/Navy

		28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	
I N S E A M	28																		
	30																		
	32																		
	34																		
	36																		

See pages 118 & 119 for additional sizing information.



# BIB OVERALLS & COVERALLS

## Zip-To-Thigh Bib Overalls

R37

12-ounce, firm-hand, 100% ring-spun cotton duck · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Zipper fly · Two large lower-front pockets · Left and right-leg hammer loops and ruler pockets · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Ankle-to-thigh leg zippers · Two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color  
R37-BRN/Carhartt Brown  
R37-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

See pages 118 & 119 for additional sizing information.



## Sandstone Bib Overalls

R06

12-ounce, 100% cotton sandstone duck · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Double-front knee construction with cleanout bottoms that accommodate knee pads · Back brush loop and two reinforced back pockets · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color  
R06-DKB/Dark Brown  
R06-211/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

See pages 118 & 119 for additional sizing information.



## Rugged Flex® Rigby Bib

102987

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Two additional storage pockets; one with pen stall · Zipper fly · Two large lower-front ledge pockets · Right-leg hammer loop · Right-leg secure cellphone pocket · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Two reinforced back pockets · Full circumference kick-panel · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color  
102987-039/Gravel  
102987-211/Carhartt Brown

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
INSEAM 34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

See pages 118 & 119 for additional sizing information.



Shaded sizes will have price upcharge.

# BIB OVERALLS & COVERALLS



## Washed-Denim Bib Overalls

R07

11.75-ounce, 100% washed cotton denim · High back with adjustable suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color  
R07-DST/Darkstone

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28																	
INSEAM 30																	
INSEAM 32																	
INSEAM 34																	
INSEAM 36																	

See pages 118 & 119 for additional sizing information.



## NEW Rugged Flex® Denim Bib Overalls

103322

11.5-ounce denim · Rugged Flex® durable stretch technology for ease of movement · Adjustable front-elastic suspenders · Bib pocket with zipper closure · Two additional storage pockets, one with pen stall · Two large, lower-front ledge pockets · Zipper fly · Right-leg hammer loop · Long-wearing, chap-style double-front construction with cleanout bottoms that can accommodate knee pads · Full circumference kick panels · Triple-stitched main seams · Metal rivets at vital stress points · Imported



Style #/Color  
103322-498/Superior

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 28																	
INSEAM 30																	
INSEAM 32																	
INSEAM 34																	
INSEAM 36																	

See pages 118 & 119 for additional sizing information.



## Denim Bib Overalls

R08

11.75-ounce, rigid, 100% cotton denim · Adjustable front-elastic suspenders · Multi-compartment bib pocket · Zipper fly · Two large lower-front pockets · Left-leg hammer loop · Two reinforced back pockets · Triple-stitched main seams · Imported



Style #/Color  
R08-DNM/Denim

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM 30																	
INSEAM 32																	
INSEAM 34																	
INSEAM 36																	

See pages 118 & 119 for additional sizing information.

# 5-POCKET & WORK JEANS

**RUGGED FLEX®**  
**RELAXED STRAIGHT JEAN**  
102804-498

- Rugged Flex® durable stretch technology for ease of movement
- Comfortable fit through the seat and thigh with more room to move
- Straight leg opening







# FIVE-POCKET & WORK JEANS

## Straight/Traditional-Fit Elton Jean

101496

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Closer-to-the-body fit through the seat and thigh with room to move · Ounce-for-ounce as durable as 15-ounce denim · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

**S**

420

Style #/Color  
101496-420/Trailblazer

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36					•	•	•	•	•	•	•	•	•	•	•	•



## Relaxed-Fit Holter Jean

101483

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Ounce-for-ounce as durable as 15-ounce denim · Stronger sewn-on-seam belt loops denim · Straight leg opening fits over boots · Imported

**R**

968 980

Style #/Color  
101483-968/Bedrock\*  
101483-980/Frontier

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28																		
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
36					•	•	•	•	•	•	•	•	•	•	•	•	•	•

\*Bedrock fiber content is 82% cotton/18% polyester



## Relaxed-Fit Holter Dungaree

103327

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on seam belt loops · Straight leg opening fits over boots · Imported

**R**

966 980

Style #/Color  
103327-966/Blue Ridge  
103327-980/Frontier

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36					•	•	•	•	•	•	•	•	•	•	•	•



Shaded sizes will have price upcharge.



# FIVE-POCKET & WORK JEANS



## Relaxed-Fit Holter Double-Front Dungaree

103328

**R**

12-ounce, 86% cotton/14% polyester denim · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Double front with clean out opening that accommodate knee pads · Multiple tool and utility pockets · Left leg hammer loop · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

966

Style #/Color  
103328-966/Blue Ridge

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Flex® Straight Tapered Jean

102807

**S**

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Made with our most durable, abrasion-resistant denim · Sits slightly below the waist · Closer-to-the-body fit through the seat and thigh with room to move · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported

491

Style #/Color  
102807-491/Erie

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Flex® Relaxed Straight Jean

102804

**R**

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Made with our most durable, abrasion-resistant denim · Sits slightly below the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

964    498    **NEW**    N00

Style #/Color  
102804-964/Coldwater  
102804-498/Superior  
102804-N00/Dusty Black

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30				•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•

# FIVE-POCKET & WORK JEANS

## Rugged Flex® Relaxed Dungaree Jean

102808

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Made with our most durable, abrasion-resistant denim · Sits slightly below the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported



498

Style #/Color  
102808-498/Superior

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



## Rugged Flex® Relaxed Double-Front Jean

103329

12-ounce, 85% cotton/14% polyester/1% spandex denim · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Comfortable fit through the seat and thigh with more room to move · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Stronger sewn-on-seam belt loops · Straight leg opening · Imported



491

Style #/Color  
103329-491/Erie

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



## Straight/Traditional-Fit Tapered-Leg Jean

B18

15-ounce, 100% cotton denim · Sits above the waist · Closer-to-the-body fit through the seat and thigh with room to move · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported



DST STW

Style #/Color  
B18-DST/Darkstone  
B18-STW/Stonewash

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



Shaded sizes will have price upcharge.

# FIVE-POCKET & WORK JEANS



## Relaxed-Fit Tapered-Leg Jean

B17

15-ounce, 100% cotton denim · Sits above the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Tapered leg opening fits over boots · Imported



Style #/Color  
B17-DST/Darkstone  
B17-STW/Stonewash

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
	36																		



## Relaxed-Fit Carpenter Jean

B171

15-ounce, 100% cotton denim · Sits above the waist · Comfortable fit through the seat and thigh with more room to move · Ruler pocket · Right-leg cell-phone pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported



Style #/Color  
B171-DST/Darkstone

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Loose/Original-Fit Work Dungaree

B13

11.75-ounce, 100% cotton washed denim · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported



Style #/Color  
B13-DST/Darkstone  
B13-DPS/Deepstone

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	28																		
	30																		
	32																		
	34																		
	36																		

# FIVE-POCKET & WORK JEANS

## Loose/Original-Fit Double-Front Washed Logger

B73

15-ounce, 100% cotton washed denim · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening fits over boots · Imported

L

DST

Style #/Color  
B73-DST/Darkstone

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Relaxed-Fit Holter Jean / Fleece-Lined

102803

12-ounce, 86% cotton/14% polyester denim · 4.5-ounce 100% polyester fleece lining · Sits at the waist · Relaxed seat and thigh · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

R

966

Style #/Color  
102803-966/Blue Ridge/Black lining

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Relaxed-Fit Straight-Leg Jean / Flannel-Lined

B172

15-ounce, 100% cotton denim · 3.8-ounce, 100% cotton flannel lining · Sits above the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Straight leg opening · Imported

R

DST

Style #/Color  
B172-DST/Darkstone

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



Shaded sizes will have price upcharge.

# FIVE-POCKET & WORK JEANS



## **NEW** Rugged Flex® Relaxed-Fit Straight-Leg Jean / Knit Lining

103895



12-ounce, 85% cotton/14% polyester/1% spandex denim · 2.3 ounce 100% polyester knit flannel lining with FastDry® technology wicks away sweat for comfort · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Straight leg opening fits over boots · Imported

**498**

Style #/Color  
103895-498/Superior

		W A I S T															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
I N S E A M	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36				•	•	•	•	•	•	•	•	•	•	•	•	•



# WORK PANTS & SHORTS

**RUGGED FLEX®**  
**RIGBY® DOUBLE-FRONT PANT**  
102802-217

- Rugged Flex® technology for ease of movement
- Double front with cleanout opening that accommodates knee pads
- Relaxed fit/ Straight leg opening



# WORK PANTS & SHORTS



## Rugged Flex® Rigby Straight-Fit Pant

102821



8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits slightly below the waist · Closer-to-the-body fit through the seat and thigh with room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Left-side hidden secure zipper pocket · Tapered leg opening · Imported



Style #/Color  
102821-029/Shadow  
102821-253/Dark Khaki

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



## Rugged Flex® Rigby Dungaree

102291



8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported



Style #/Color  
102291-039/Gravel  
102291-253/Dark Khaki  
102291-306/Peat  
102291-232/Tan  
102291-001/Black  
102291-412/Navy

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
28																		
30																		
32																		
34																		
36																		



## Rugged Flex® Rigby Camo Dungaree

102288



8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported



Style #/Color  
102288-340/Mossy Oak® Break-Up Country™

INSEAM	WAIST																	
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50		
30																		
32																		
34																		
36																		

# WORK PANTS & SHORTS

## Rugged Flex® Rigby Double-Front Pant

102802

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Comfortable gusseted crotch · Double front with cleanout opening that accommodates knee pads · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Left-leg utility pocket · Hidden back secure zipper pocket · Straight leg opening · Imported



Style #/Color  
 102802-918/Hickory  
 102802-029/Shadow  
 102802-217/Tarmac

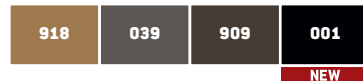
INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36			•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Flex® Rigby Five-Pocket Pant

102517

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported



Style #/Color  
 102517-918/Hickory  
 102517-039/Gravel  
 102517-909/Dark Coffee  
 102517-001/Black

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36			•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Rugged Flex® Rigby Cargo Pant

103574

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Right leg cargo pocket with secure cell phone storage · Left-leg cargo pocket with utility pocket · Hidden hook and loop closures on cargo and back pocket flaps · Stronger sewn-on-seam belt loops · Straight leg opening · Imported



Style #/Color  
 103574-253/Dark Khaki  
 103574-029/Shadow

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
36			•	•	•	•	•	•	•	•	•	•	•	•	•	•



# WORK PANTS & SHORTS



## Full Swing® Cryder Dungaree 2.0

102812



8-ounce, 59% cotton/39% polyester/2% spandex canvas with Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Comfortable gusseted crotch · Reinforced front slash pockets · Articulated knees for ease of movement · Reinforced inset back pockets with secured flaps · Reinforced back kick panels · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Left leg utility pocket · Straight leg opening · Imported

029 257

Style #/Color  
102812-029/Shadow  
102812-257/Yukon

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Rugged Flex® Upland Field Pant

103365



8.5-ounce, 59% cotton/39% polyester 2% spandex canvas with Rain Defender® durable water repellent · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Relaxed seat and thigh · Comfortable gusseted crotch · Durable Carstrong® full chap front and back half leg for extra durability · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported

211 908

Style #/Color  
103365-211/Carhartt Brown  
103365-908/Canyon Brown

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Force Tappen Cargo Pant

101148



7-ounce, 100% cotton ripstop fabric · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Articulated knees enhance ease of movement · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right leg zipper secured side cargo pocket · Straight leg opening · Imported

039 257 232 391

Style #/Color  
101148-039/Gravel  
101148-257/Yukon  
101148-232/Tan  
101148-391/Burnt Olive

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



# WORK PANTS & SHORTS

## Ripstop Cargo Work Pant

B342

9.25-ounce, 100% cotton ripstop fabric · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Cordura®-lined front ledge pockets · Cordura®-lined back pockets · Comfortable gusseted crotch · Two large cargo pockets · Multiple utility pockets · Straight leg opening · Imported



MOS	DFE	BLK	DES
-----	-----	-----	-----

Style #/Color  
 B342-MOS/Moss  
 B342-DFE/Dark Coffee  
 B342-BLK/Black  
 B342-DES/Desert

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



## Rugged Work Khaki

100095

9.25-ounce 100% cotton ring-spun peached twill · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Right leg cell phone pocket · Two back welt pockets · Stronger sewn-on-seam belt loops · Straight leg opening · Imported



253	285
-----	-----

Style #/Color  
 100095-253/Dark Khaki  
 100095-285/Field Khaki

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																



## Washed Twill Dungaree

B324

9.25-ounce, 100% cotton ring-spun peached twill · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported



DKH	DFE	ARG	BLK	FDK
-----	-----	-----	-----	-----

Style #/Color  
 B324-DKH/Dark Khaki  
 B324-DFE/Dark Coffee  
 B324-ARG/Army Green  
 B324-BLK/Black  
 B324-FDK/Field Khaki

INSEAM	WAIST															
	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
30																
32																
34																
36																





# WORK PANTS & SHORTS



## Canvas Work Dungaree

B151



7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Right-leg utility band · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

LBR	DKH	FAT	BLK	NVY
-----	-----	-----	-----	-----

Style #/Color  
 B151-LBR/Light Brown  
 B151-DKH/Dark Khaki  
 B151-FAT/Fatigue  
 B151-BLK/Black  
 B151-NVY/Navy

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Canvas Carpenter Jean

B159



8.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Cell phone pocket and utility pocket · Two hammer loops · Stronger sewn-on-seam belt loops · Straight leg opening · Imported

CHR	MUS	GKH
-----	-----	-----

Style #/Color  
 B159-CHR/Charcoal  
 B159-MUS/Mushroom  
 B159-GKH/Golden Khaki

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Washed-Duck Work Dungaree

B11



12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported

BRN	MOS	BLK	MDT	DES
-----	-----	-----	-----	-----

Style #/Color  
 B11-BRN/Carhartt Brown  
 B11-MOS/Moss  
 B11-BLK/Black  
 B11-MDT/Midnight  
 B11-DES/Desert

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																		
	32																		
	34																		
	36																		

# WORK PANTS & SHORTS

## Washed-Duck Double-Front Work Dungaree

B136

12-ounce, 100% cotton ring-spun washed duck · Sits slightly above the waist  
 · Generous fit through the seat and thigh with the most room to move · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets  
 · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported



Style #/Color  
 B136-DKB/Dark Brown  
 B136-BLK/Black  
 B136-BRN/Carhartt Brown  
 B136-MOS/Moss

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•



## Firm Duck Double-Front Work Dungaree

B01

12-ounce, firm-hand, 100% cotton ring-spun duck · Sits above the waist · Generous fit through the seat and thigh with the most room to move · Double front with cleanout openings that accommodate knee pads · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Made in the USA



Style #/Color  
 B01-BLK/Black  
 B01-BRN/Carhartt Brown

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## Washed-Duck Work Dungaree / Flannel-Lined

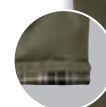
B111

12-ounce, 100% ring-spun cotton duck · 3.8-ounce, 100% cotton flannel lining · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · Straight leg opening · Imported



Style #/Color  
 B111-BRN/Carhartt Brown  
 B111-BLK/Black  
 B111-MOS/Moss

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36			•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36					•	•	•	•	•	•	•	•	•	•	•	•



# WORK PANTS & SHORTS



## Ripstop Cargo Work Pant / Flannel-Lined

102287



9.25-ounce, 100% cotton ripstop fabric · 3.8-ounce, 100% cotton flannel lining · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Cordura®-lined front ledge pockets for durability · Cordura®-lined back pockets for durability · Comfortable gusseted crotch · Double-front with cleanout openings for knee pads · Two large cargo pockets · Multiple utility pockets · Straight leg opening · Imported

039 316

Style #/Color  
102287-039/Gravel  
102287-316/Moss

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Rugged Flex® Rigby Dungaree / Knit-Lined

103342



8-ounce, 98% cotton/2% spandex canvas · 2.3 ounce 100% polyester knit flannel lining · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · Straight leg opening · Imported

039 253

Style #/Color  
103342-039/Gravel  
103342-253/Dark Khaki

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30																
	32																
	34																
	36																



## Rugged Flex® Rigby Short

102514



8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Reinforced front slash pocket · Stronger sewn-on-seam belt loops · Right-leg secured cell phone pocket · 10-inch inseam · Imported

039 918 232 217 412

Style #/Color  
102514-039/Gravel  
102514-918/Hickory  
102514-232/Tan  
102514-217/Tarmac  
102514-412/Navy

		WAIST																	
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	10																		



# WORK PANTS & SHORTS

## Rugged Flex® Rigby Work Short

103652

8-ounce, 98% cotton/2% spandex canvas · Rugged Flex® durable stretch technology for ease of movement · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · Multiple tool and utility pockets · Left-leg hammer loop · Stronger sew n-on-seam belt loops · 11-inch inseam · Imported

**R**

**11**

232	029	918	217
-----	-----	-----	-----

Style #/Color  
 103652-232/Tan  
 103652-029/Shadow  
 103652-918/Hickory  
 103652-217/Tarmac

WAIST															
28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50



## Canvas Work Short

B147

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Left-leg hammer loop and ruler pocket · Right-leg utility band and tool pocket · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 10-inch inseam · Imported

**L**

**10**

TAN	FAT	DKH	LBR	BLK	NVY
-----	-----	-----	-----	-----	-----

Style #/Color  
 B147-TAN/Tan  
 B147-FAT/Fatigue  
 B147-DKH/Dark Khaki  
 B147-LBR/Light Brown  
 B147-BLK/Black  
 B147-NVY/Navy

WAIST															
28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50



## Canvas Cell Phone Work Short

B144

7.5-ounce, 100% cotton ring-spun canvas · Sits slightly above the waist · Generous fit through the seat and thigh with the most room to move · Left-leg hammer loop and ruler pocket · Right-leg welt pocket for cell phone or tools · Stronger sewn-on-seam belt loops · Heavy hauling reinforced back pockets · 8.5-inch inseam · Imported

**L**

**8.5**

TAN	LBR	APH
-----	-----	-----

Style #/Color  
 B144-TAN/Tan  
 B144-LBR/Light Brown  
 B144-APH/Asphalt

WAIST															
28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50



# WORK PANTS & SHORTS



## Force Tappen Cargo Short

101168

**R**

**11**

7-ounce, 100% cotton ripstop fabric · Sits at the waist · Comfortable fit through the seat and thigh with more room to move · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Comfortable gusseted crotch · Hidden hook-and-loop back pocket flaps and cargo flaps · Stronger sewn-on-seam belt loops · Right-leg zipper secured side cargo pocket · 11-inch inseam · Imported

257	066	029	232
-----	-----	-----	-----

Style #/Color  
 101168-257/Yukon  
 101168-066/Asphalt  
 101168-029/Shadow  
 101168-232/Tan

WAIST

28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
		•	•	•	•			•	•	•	•				





carhartt   
**WOVEN SHIRTS**

**RIPSTOP SOLID SHIRT JAC**  
104146-029

- Original fit
- Flannel lining
- Two chest pockets with flaps and snap closures







**NEW** Ripstop Solid Shirt Jac

104146

**ORIGINAL FIT** 7-ounce, 100% cotton ripstop · Flannel lining · Spread collar · Two chest pockets with flaps and snap closures · Two lower-front pockets · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 104146-029/Shadow  
 104146-001/Black  
 104146-CBR/Canyon Brown  
 104146-ARG/Army Green  
 104146-412/Navy

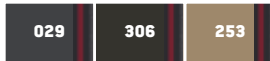
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



**Rugged Flex®** Rigby Shirt Jac

102851

**RELAXED FIT** 7.8-ounce, 98% cotton/2% spandex stretch canvas · Rugged Flex® technology for ease of movement · Printed fleece lining · Spread collar · Logo metal snaps throughout · Left-chest secure zippered pocket with sewn-on Carhartt label · Two large lower-front welt pockets · Interior chest pocket · Two snap-adjustable cuffs with extended plackets · Imported



Style #/Color  
 102851-029/Shadow  
 102851-306/Peat  
 102851-253/Dark Khaki

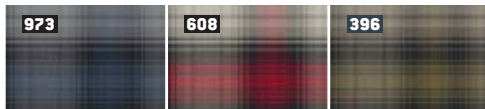
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



**NEW** Hubbard Sherpa-Lined Shirt Jac

103821

**RELAXED FIT** 8-ounce, 100% cotton ring-spun flannel · Sherpa lining · Antique nickel snaps throughout · Spread collar · Two chest pockets with flaps and snap closures · Two lower-front pockets · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Replaces 103353 · Imported



Style #/Color  
 103821-973/Twilight  
 103821-608/Dark Crimson  
 103821-396/Military Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# WOVEN SHIRTS

## NEW Rain Defender® Pawnee Shirt Jac

104074



**RELAXED FIT** 9.5-ounce, 100% cotton · Rain Defender® durable water repellent · Spread corduroy collar · Two chest pockets with flaps and snap closure · Two lower-front pockets · Interior chest pocket · Two-button adjustable cuffs with extended plackets · Polyester fleece lining in body and stretch taffeta in sleeves · Zip front · Carhartt-strong triple-stitched main seams · Imported

029	213	973
-----	-----	-----

Style #/Color  
 104074-029/Shadow  
 104074-213/Oiled Walnut  
 104074-973/Twilight

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●

REGULAR

## Rugged Flex® Hamilton Fleece-Lined Shirt

103315



**RELAXED FIT** 5.5-ounce, 97% cotton/3% spandex flannel with 4.3 ounce, 100% polyester fleece lining in body and sleeves · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Button front · Two chest pockets with additional left-chest pocket panel for added storage · Single-welt front handwarmer pockets · Adjustable button closures at cuffs · Triple-stitched main seams · Imported

608	039	470
NEW		

Style #/Color  
 103315-608/Dark Crimson  
 103315-039/Gravel  
 103315-470/Bluestone

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR  
TALL

## NEW Rugged Flex® Hamilton Plaid Long-Sleeve Shirt

103820



**RELAXED FIT** 5.5-ounce, 97% cotton/3% spandex · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with additional left-chest pocket panel for added storage · Shoulder pleats for ease of movement · Two-button adjustable cuffs with extended plackets · Faux-horn buttons · Carhartt-strong triple-stitched main seams · Imported

253	412	224
396	001	E00

Style #/Color  
 103820-253/Dark Khaki  
 103820-412/Navy  
 103820-224/Dark Cedar  
 103820-396/Military Olive  
 103820-001/Black  
 103820-E00/Greige

S	M	L	XL	2XL	3XL	4XL	5XL
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●

REGULAR  
TALL

# WOVEN SHIRTS

## NEW Rugged Flex® Hamilton Solid Long-Sleeve Shirt

103870

**RELAXED FIT** 5.5-ounce, 97% cotton/3% spandex · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with additional left-chest pocket panel for added storage · Shoulder pleats for ease of movement · Two-button adjustable cuffs with extended plackets · Faux-horn buttons · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 103870-412/Navy  
 103870-E00/Greige  
 103870-201/Dark Brown  
 103870-396/Military Olive  
 103870-029/Shadow

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## NEW Rugged Flex® Hamilton Snap-Front Plaid Long-Sleeve Shirt

103855

**RELAXED FIT** 5.6-ounce, 97% cotton/3% spandex stretch flannel · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Pearl-colored snaps throughout · Spread collar · Two chest pockets with snap closures · Shoulder pleats for ease of movement · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 103855-973/Twilight  
 103855-R00/Henna  
 103855-029/Shadow  
 103855-G00/Olivine

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## NEW Hubbard Flannel Long-Sleeve Shirt

103822

**ORIGINAL FIT** 8.25-ounce, 100% cotton ringspun flannel · Garment washed for a soft finish and reduced shrinkage · Spread collar · Two chest pockets with flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 103348 · Imported



Style #/Color  
 103822-001/Black  
 103822-437/Steel Blue  
 103822-391/Burnt Olive  
 103822-412/Navy  
 103822-608/Dark Crimson  
 103822-004/Umber

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



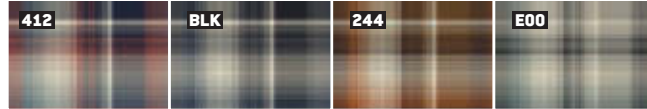


# WOVEN SHIRTS

## NEW Rugged Flex® Bozeman Long-Sleeve Shirt 104143



**RELAXED FIT** 3.8 ounce, 98% cotton/2% spandex poplin · Rugged Flex® technology for ease of movement · Garment washed for a soft finish and reduced shrinkage · Spread collar · Antique, brass-ring pearl snaps · Carhartt-strong triple-stitched main seams · Replaces 103319 · Imported



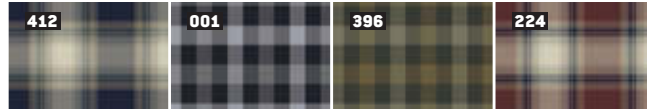
Style #/Color  
 104143-412/Navy  
 104143-BLK/Black  
 104143-244/Mineral Brown  
 104143-E00/Greige

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## NEW Essential Plaid Button Down Long-Sleeve Shirt 103899



**RELAXED FIT** 4.3-ounce, 100% cotton poplin · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Left chest double-layer pocket with pen stall · Shoulder pleats enhance ease of movement · Replaces 103351 · Imported



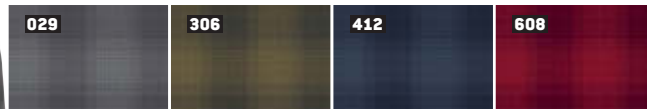
Style #/Color  
 103899-412/Navy  
 103899-001/Black  
 103899-396/Military Olive  
 103899-224/Dark Cedar

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## NEW Fort Plaid Long-Sleeve Shirt 104142



**RELAXED FIT** 4.8-ounce, 100% cotton ringspun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Replaces 103352 · Imported



Style #/Color  
 104142-029/Shadow  
 104142-306/Peat  
 104142-412/Navy  
 104142-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

# WOVEN SHIRTS

## Fort Solid Long-Sleeve Shirt

S202

**RELAXED FIT** 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Two-button adjustable cuffs with extended plackets · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 S202-CBL/Blue Chambray  
 S202-499/Denim Blue Chambray  
 S202-BKC/Black Chambray  
 S202-256/Dark Tan Chambray

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Fort Solid Short-Sleeve Shirt

S200

**RELAXED FIT** 4.8-ounce, 100% cotton ring-spun chambray · Garment washed for a soft finish and reduced shrinkage · Button-down collar · Two chest pockets with mitered flaps and button closures · Shoulder pleats for ease of movement · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 S200-CBL/Blue Chambray  
 S200-256/Dark Tan Chambray  
 S200-499/Denim Blue Chambray

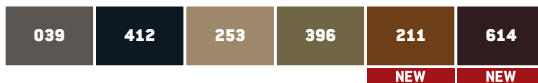
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Rugged Flex® Rigby Long-Sleeve Work Shirt

103554

**RELAXED FIT** 6.5-ounce, 98% cotton/2% spandex · Rugged Flex® technology for ease of movement · Two chest pockets with additional left-chest pocket panel for added storage · Button-down collar · Two-button adjustable cuffs with extended plackets · Faux horn buttons · Drop-tail hem for additional coverage · Carhartt-strong triple-stitched main seams · Imported



Style #/Color  
 103554-039/Gravel  
 103554-412/Navy  
 103554-253/Dark Khaki  
 103554-396/Military Olive  
 103554-211/Carhartt Brown  
 103554-614/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



# WOVEN SHIRTS



## Rugged Flex® Rigby Short-Sleeve Work Shirt

103555

**RELAXED FIT** 6.5-ounce, 98% cotton/2% spandex · Rugged Flex® technology for ease of movement · Two chest pockets with additional left-chest pocket panel for added storage · Button-down collar · Two-button adjustable cuffs with extended plackets · Faux horn buttons · Drop-tail hem for additional coverage · Carhartt-strong triple-stitched main seams · Imported

412	039	253	396
-----	-----	-----	-----

Style #/Color  
 103555-412/Navvy  
 103555-039/Gravel  
 103555-253/Dark Khaki  
 103555-396/Military Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## **NEW** Denim Long-Sleeve Shirt

104145

**ORIGINAL FIT** 9-ounce, 100% cotton denim · Two chest pockets with button closure · Two-button adjustable cuffs with extended plackets · Carhartt-strong triple-stitched main seams · Imported

115
-----

Style #/Color  
 104145-115/Levee

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



carhartt   
**KNIT SHIRTS**

**WORKWEAR POCKET  
SHORT-SLEEVE T-SHIRT**  
K87-359

- Original fit
- Side-seam construction minimizes twisting
- Left chest pocket with sewn-on Carhartt label



# KNIT SHIRTS

## Force Cotton Delmont Long-Sleeve T-Shirt

100393



**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrast color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported



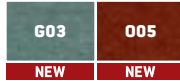
Style #/Color  
 100393-026/Carbon Heather\*  
 100393-001/Black  
 100393-412/Navy  
 100393-034/Heather Gray\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Carbon Heather fiber content is 60% polyester/40% cotton.  
 \*\*Heather Gray fiber content is 59% cotton/41% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Style #/Color  
 100393-G03/Balsam Green Heather\*  
 100393-005/Umber Heather\*

\*Balsam Green Heather and Umber Heather fiber content is 60% polyester/40% cotton.

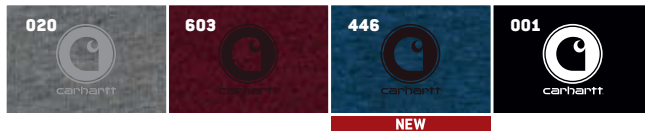


## Force Cotton Delmont Long-Sleeve Graphic T-Shirt

103306



**RELAXED FIT** 5.75 -ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrast color neck tape · Smooth flatlock seams · Carhartt logo graphic printed on upper t chest · Tagless neck label · Carhartt Force® labeling on left sleeve · Imported



Style #/Color  
 103306-020/Granite Heather\*  
 103306-603/Red Brown Heather\*  
 103306-446/Light Huron Heather\*  
 103306-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Granite Heather, Red Brown Heather, and Light Huron Heather fiber content is 60% polyester/40% cotton.





# KNIT SHIRTS

## Force Cotton Delmont Short-Sleeve T-Shirt

100410

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Left-chest pocket · Contrast color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported

026	412	034	001	316	603
446	020	827	265	100	

Style #/Color

100410-026/Carbon Heather\*      100410-446/Light Huron Heather\*  
 100410-412/Navy                      100410-020/Granite Heather\*  
 100410-034/Heather Gray\*\*      100410-827/Bold Orange  
 100410-001/Black                    100410-265/Desert Heather\*  
 100410-316/Moss                    100410-100/White  
 100410-603/Red Brown Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



\*Carbon Heather, Light Huron Heather, Granite Heather, Red Brown Heather, and Desert Heather fiber content is 60% polyester/40% cotton.

\*\*Heather Gray fiber content is 59% cotton/41% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

005	603
NEW	NEW

Style #/Color

100410-005/Umber Heather\*  
 100410-603/Balsam Green Heather\*

\*Balsam Green Heather and Umber Heather fiber content is 60% polyester/40% cotton.

## Force Cotton Delmont Short-Sleeve Henley

100413

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Henley collar with three-button front · Raglan sleeves increase range of motion · Left-chest pocket · Contrast color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported

412	026	034	603
-----	-----	-----	-----

Style #/Color

100413-412/Navy                      100413-034/Heather Gray\*\*  
 100413-026/Carbon Heather\*      100413-603/Red Brown Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



\*Carbon Heather and Red Brown Heather fiber content is 60% polyester/40% cotton.

\*\*Heather Gray fiber content is 59% cotton/41% polyester.

# KNIT SHIRTS



## Force Cotton Delmont Graphic Short-Sleeve T-Shirt 102549

**RELAXED FIT** 5.75 ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · Contrast-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Carhartt logo printed across front chest · Imported



Style #/Color  
 102549-026/Carbon Heather\*  
 102549-001/Black  
 102549-446/Light Huron Heather\*  
 102549-316/Moss

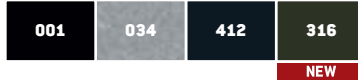
S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Carbon Heather and Light Huron Heather fiber content is 60% polyester/40% cotton.



## Force Delmont Short-Sleeve Polo 103569

**RELAXED FIT** 5.75-ounce, 65% cotton/35% polyester plaited jersey knit · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Three-button front · Polo collar · Set-in front and raglan back sleeves increase range of motion · Durable loop at end of placket to store small, hook-fastened equipment · Left-chest pocket with pen stall for added storage · Slit at hem for ease of movement · Contrast-color neck tape · Tagless neck label · Smooth flatlock seams · Carhartt Force® labeling on left sleeve · Imported



Style #/Color  
 103569-001/Black  
 103569-034/Heather Gray\*  
 103569-412/Navy  
 103569-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

\*Heather Gray fiber content is 59% cotton/41% polyester.



## Workwear Pocket Long-Sleeve Henley K128

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit collar and cuffs · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported



Style #/Color  
 K128-NVY/Navy  
 K128-BLK/Black  
 K128-HTG/Hunter Green  
 K128-CRH/Carbon Heather\*\*  
 K128-HGY/Heather Gray\*  
 K128-PRT/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Carbon Heather fiber content is 60% cotton/40% polyester.

# KNIT SHIRTS

## Workwear Pocket Long-Sleeve T-Shirt

K126

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

BLK	NVY	HGY	CRH	PRT	HTG	306	DKB
-----	-----	-----	-----	-----	-----	-----	-----

Style #/Color  
 K126-BLK/Black  
 K126-NVY/Navy  
 K126-HGY/Heather Gray\*  
 K126-PRT/Port  
 K126-HTG/Hunter Green  
 K126-CRH/Carbon Heather\*\*  
 K126-306/Peat  
 K126-DKB/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Carbon Heather fiber content is 60% cotton/40% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

G01	413	003	B00	R01
NEW	NEW	NEW	NEW	NEW

Style #/Color  
 K126-G01/Olivine Heather\*  
 K126-413/Dark Cobalt Blue Heather\*  
 K126-003/Amberwood Heather\*  
 K126-B00/Oiled Walnut Heather\*  
 K126-R01/Henna Heather\*\*

\*Olivine Heather, Dark Cobalt Blue Heather, Amberwood Heather, Oiled Walnut Heather, and Henna Heather fiber content is 60% cotton/40% polyester.

## Signature Sleeve Logo Long-Sleeve T-Shirt

K231

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Carhartt signature logo printed on left sleeve · Tagless neck label · Imported

BLK	CRH	HGY
carhartt	carhartt	carhartt
NVY	471	306
carhartt	carhartt	carhartt

Style #/Color  
 K231-BLK/Black  
 K231-CRH/Carbon Heather\*\*  
 K231-HGY/Heather Gray\*  
 K231-NVY/Navy  
 K231-471/Dark Cobalt Blue/Red\*\*  
 K231-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Carbon Heather and Dark Cobalt Blue/Red fiber content is 60% cotton/40% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

I02	B00	003	G01
carhartt	carhartt	carhartt	carhartt
NEW	NEW	NEW	NEW

Style #/Color  
 K231-I02/Bold Blue Heather\*  
 K231-B00-Oiled Walnut Heather\*  
 K231-003/Amberwood Heather\*  
 K231-G01-Olivine Heather\*

\*\*Bold Blue Heather, Olivine Heather, Oiled Walnut Heather, and Amberwood Heather fiber content is 60% cotton/40% polyester.

Shaded sizes will have price upcharge.

# KNIT SHIRTS

## Workwear Graphic Camo Sleeve Long-Sleeve T-Shirt

101776



Style #/Color  
101776-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

## Workwear Pocket Short-Sleeve T-Shirt

K87



**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit (fiber content varies by color) · Rib-knit crewneck · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported

BLK	NVY	HGY	CRH	BLS	DES	PRT
HTG	413	DKB	306	WHT	007	359

Style #/Color  
 K87-BLK/Black  
 K87-NVY/Navy  
 K87-HGY/Heather Gray\*  
 K87-CRH/Carbon Heather\*\*  
 K87-BLS/Bluestone  
 K87-DES/Desert  
 K87-PRT/Port  
 K87-HTG/Hunter Green  
 K87-413/Dark Cobalt Blue Heather\*\*  
 K87-DKB/Dark Brown  
 K87-306/Peat  
 K87-WHT/White  
 K87-007/Black Stripe\*\*\*  
 K87-359/Peat Stripe\*\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Carbon and Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.  
 \*\*\*Black Stripe and Peat Stripe fiber content is 85% cotton/15% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

102	704	G01	B00	003	R01
NEW		NEW	NEW	NEW	NEW

Style #/Color  
 K87-102/Bold Blue Heather\*  
 K87-704/Carhartt Gold Heather\*  
 K87-G01/Olivine Heather\*  
 K87-B00/Oiled Walnut Heather\*  
 K87-003/Amberwood Heather\*  
 K87-R01/Henna Heather\*

\*Bold Blue Heather, Olivine Heather, Carhartt Gold Heather, Oiled Walnut Heather, Amberwood Heather, and Henna Heather fiber content is 60% cotton/40% polyester.

# KNIT SHIRTS

## Workwear Pocket Short-Sleeve Henley

K84

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit collar · Three-button front · Side-seamed construction minimizes twisting · Left-chest pocket with sewn-on Carhartt label · Tagless neck label · Imported



Style #/Color  
 K84-NVY/Navy K84-HTG/Hunter Green  
 K84-BLK/Black K84-026/Carbon Heather\*\*  
 K84-HGY/Heather Gray\* K84-413/Dark Cobalt Blue Heather\*\*  
 K84-PRT/Port

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Heather Gray fiber content is 90% cotton/10% polyester.  
 \*\*Carbon Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.

## Signature Logo Short-Sleeve T-Shirt

K195

**ORIGINAL FIT** 6.75-ounce, 100% cotton jersey knit · Rib-knit crewneck · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt signature logo printed on chest · Imported



Style #/Color  
 K195-413/Dark Cobalt Blue Heather\*  
 K195-BLK/Black  
 K195-CRH/Carbon Heather\*  
 K195-HGY/Heather Gray\*\*  
 K195-306/Peat

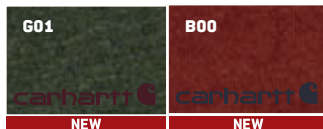
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Carbon Heather and Dark Cobalt Blue Heather fiber content is 60% cotton/40% polyester.  
 \*\*Heather Gray fiber content is 90% cotton/10% polyester.

### Seasonal Colors

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Style #/Color  
 K195-G01/Olivine Heather\*  
 K195-R01/Henna Heather\*

\*Olivine Heather and Henna Heather fiber content is 60% cotton/40% polyester.



# KNIT SHIRTS



Pocket Detail

## Contractor's Work Pocket® Polo

K570

**ORIGINAL FIT** 6-ounce, 62% polyester/38% cotton pique knit · Colorfast · Stain Breaker® technology releases stains · No-roll rib-knit polo collar · Open, non-banded sleeves for increased range of motion · Three-button front · Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools · Square bottom with side vents · Tagless neck label · Imported



Style #/Color  
 K570-BLK/Black  
 K570-NVY/Navy  
 K570-MOS/Moss  
 K570-HGY/Heather Gray  
 K570-413/Dark Cobalt Blue Heather  
 K570-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

## NEW Workwear Double Sleeve Graphic Long-Sleeve Pocket T-Shirt

103845

**ORIGINAL FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Left chest pocket with sewn-on Carhartt label · Carhartt logo printed down both sleeves · Imported



Style #/Color  
 103845-R01/Henna Heather\*  
 103845-HGY/Heather Gray\*\*  
 103845-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

\*Henna Heather fiber content is 60% cotton/40% polyester.  
 \*\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

## NEW Workwear Block Logo Graphic Long-Sleeve T-Shirt

103841

**ORIGINAL FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt block logo printed on front · Carhartt label sewn on front hem · Imported



Style #/Color  
 103841-412/Navy  
 103841-026/Carbon Heather\*  
 103841-306/Peat  
 103841-HGY/Heather Gray\*\*  
 103841-G01/Olivine Heather\*  
 103841-R01/Henna Heather\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
								TALL

\*Carbon Heather, Olivine Heather, and Henna Heather fiber content is 60% cotton/40% polyester.  
 \*\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

## NEW Original Workwear Graphic Long-Sleeve T-Shirt

103839

**ORIGINAL FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Carhartt Workwear” graphic printed on front · Imported



Style #/Color  
103839-026/Carbon Heather\*  
103839-PRT/Port  
103839-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

\*Carbon Heather fiber content is 60% cotton/40% polyester.

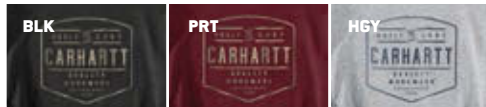
Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



## NEW Workwear Built By Hand Graphic Long-Sleeve Pocket T-Shirt

103840

**RELAXED FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Left-chest pocket with sewn-on Carhartt label · “Built By Hand” graphic printed on back · Imported



Style #/Color  
103840-BLK/Black  
103840-PRT/Port  
103840-HGY/Heather Gray\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

\*Heather Gray fiber content is 90% cotton/10% polyester.

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Back of Shirt

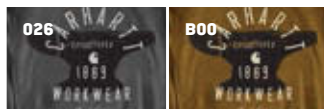


Pocket Detail

## NEW Workwear Hamilton Signature Graphic Long-Sleeve Pocket T-Shirt

103843

**RELAXED FIT** 6.75 ounce, 60% cotton/40% polyester · Side-seamed construction minimizes twisting · Tagless neck label · Left-chest pocket with sewn-on Carhartt label · “Carhartt Workwear” graphic printed on back · Imported



Style #/Color  
103843-026/Carbon Heather  
103843-B00/Oiled Walnut Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

# KNIT SHIRTS



## NEW Workwear Detroit Born Graphic Long-Sleeve T-Shirt

103844

**RELAXED FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Detroit Born” graphic printed on front chest · Imported



Style #/Color  
103844-412/Navvy  
103844-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



## NEW Workwear Chest Pocket Graphic Long-Sleeve T-Shirt

104127

**ORIGINAL FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · Carhartt logo printed across chest pocket · Imported



Style #/Color  
104127-HGY/Heather Gray  
104127-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



## NEW Workwear Hunt Rugged Outdoors Graphic Long-Sleeve T-Shirt

103846

**ORIGINAL FIT** 6.75 ounce, 60% cotton/40% polyester · Side-seamed construction minimizes twisting · Tagless neck label · Carhartt label sewn on front hem · “Rugged Outdoors” graphic printed on front · Imported



Style #/Color  
103846-003/Amberwood Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

# KNIT SHIRTS

## NEW Workwear Dog Graphic Long-Sleeve Pocket T-Shirt

104028

**ORIGINAL FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Left-chest pocket with sewn-on Carhartt label · Dog graphic printed on back · Imported



Style #/Color  
104028-437/Steel Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

## NEW Workwear Mountain Patch Graphic Long-Sleeve Pocket T-Shirt

104029

**RELAXED FIT** 6.75 ounce, 100% cotton · Side-seamed construction minimizes twisting · Tagless neck label · Left-chest pocket with sewn-on Carhartt label · Carhartt patch graphic printed on back · Imported



Style #/Color  
104029-026/Carbon Heather\*  
104029-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

\*Carbon Heather fiber content is 60% cotton/40% polyester.

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



Back of Shirt



Pocket Detail

## NEW Lubbock Carhartt USA Graphic Long-Sleeve T-Shirt

103847

**RELAXED FIT** 5-ounce, 50% cotton/ 50% polyester jersey knit · Side-seamed construction to minimize twisting · Tagless neck label · Flag USA graphic printed on front chest · Made in the USA



Style #/Color  
103847-026/Carbon Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
■	■	■	■	■	■	■	■	TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



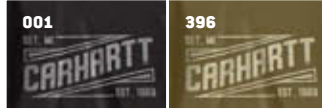
# KNIT SHIRTS



## NEW Tilden Graphic Long-Sleeve Crew

103850

**RELAXED FIT** 7.7-ounce, 75% cotton /25% polyester · Rib-knit cuffs · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Carhartt graphic printed on front chest · Drop-tail hem · Heat transfer label at back neck · Imported



Style #/Color  
103850-001/Black  
103850-396/Military Olive

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.



## Tilden Long-Sleeve Henley

103398

**RELAXED FIT** 7.7-ounce, 75% cotton /25% polyester · Rib-knit cuffs · Henley collar with three-button front · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Left chest pocket with Carhartt logo · Drop-tail hem · Heat transfer label at back neck · Replaces 102885 · Imported



Style #/Color  
103398-R00/Henna  
103398-396/Military Olive  
103398-NVY/Navy  
103398-001/Black

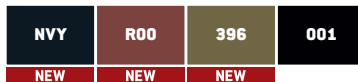
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Tilden Long-Sleeve Half-Zip

103362

**RELAXED FIT** 7.7-ounce, 75% cotton /25% polyester · Rib-knit cuffs · Rolled forward shoulder enhances comfort · Side-seamed construction minimizes twisting · Left chest pocket with Carhartt logo · Drop-tail hem · Mock-neck collar with half-length zipper · Heat transfer label at back neck · Replaces 102837 · Imported



Style #/Color  
103362-NVY/Navy  
103362-R00/Henna  
103362-396/Military Olive  
103362-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



carhartt   
**SWEATSHIRTS**

**FORCE DELMONT GRAPHIC  
HOODED SWEATSHIRT**  
103453-013

- Relaxed fit
- FastDry® technology wicks away sweat for added comfort
- Side panels for range of motion

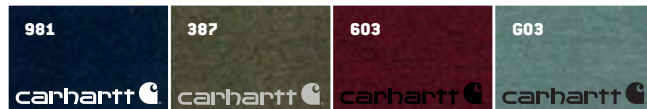




**NEW** Force Delmont Signature Graphic Hooded Sweatshirt

103873

**RELAXED FIT** 8.8-ounce, 58% cotton/42% polyester Force fleece · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Raglan sleeves increase range of motion · 3-piece pullover hood · Side panels for range of motion · Under arm gussets with eyelets for breathability · Front handwarmer pocket with hidden media pocket · Stretchable rib-knit cuffs and waistband · Carhartt signature logo printed across front chest · Carhartt labeling on left sleeve · Imported



Style #/Color  
 103873-981/Navy Heather  
 103873-387/Moss Heather  
 103873-603/Red Brown Heather  
 103873-G03/Balsam Green Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



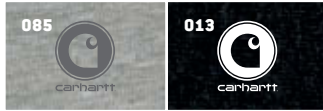


# SWEATSHIRTS

## Force Delmont Graphic Hooded Sweatshirt

103453

**RELAXED FIT** 8.8-ounce, 58% cotton/42% polyester Force Fleece · FastDry® technology wicks away sweat for added comfort · Stain Breaker® technology releases stains · Raglan sleeves for range of motion · Contrast color neck tape · 3-piece pullover hood with drawcord closure · Side panels for range of motion · Underarm gussets with eyelets for breathability · Front handwarmer pocket with hidden media pocket · Stretchable rib-knit cuffs and waistband · Carhartt Force® labeling on left sleeve · Imported



Style #/Color

103453-085/Asphalt Heather/Gray

103453-013/Black Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Force Delmont Graphic Full-Zip Hooded Sweatshirt

103851

**RELAXED FIT** 8.8-ounce, 58% cotton/42% polyester Force fleece · FastDry® technology wicks away sweat for added comfort · Stain Breaker® technology releases stains · Raglan sleeves for range of motion · Full-length zipper with 3-piece pullover hood and drawcord closure · Side panels for range of motion · Underarm gussets with eyelets for breathability · Front handwarmer pocket with hidden media pocket · Stretchable rib-knit cuffs and waistband · Left-chest map pocket with Carhartt logo · Imported



Style #/Color

103851-013/Black Heather

103851-058/Asphalt Heather

103851-NVH/Navy Heather

103851-387/Moss Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## NEW Crewneck Pocket Sweatshirt

103852

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester · Front-neck V-patch · Left-chest pocket with sewn-on Carhartt label · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Imported



Style #/Color

103852-001/Black

103852-026/Carbon Heather

103852-472/New Navy

103852-MOS/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

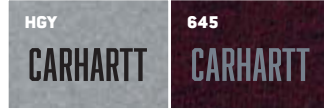


# SWEATSHIRTS



## NEW Midweight Block Logo Crewneck Sweatshirt 103853

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester · Front-neck V-patch · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt block logo printed across front chest · Imported



Style #/Color  
103853-HGY/Heather Gray\*  
103853-645/Port Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.

## Midweight Hooded Sweatshirt

K121

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt-strong triple-stitched main seams · Carhartt label sewn on pocket · Imported



Style #/Color  
K121-BLK/Black  
K121-472/New Navy  
K121-026/Carbon Heather  
K121-HGY/Heather Gray\*  
K121-DKB/Dark Brown  
K121-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

## Midweight Hooded Zip-Front Sweatshirt

K122

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Full-length brass front zipper · Two front hand-warmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt label sewn on pocket · Imported



Style #/Color  
K122-BLK/Black  
K122-472/New Navy  
K122-026/Carbon Heather  
K122-HGY/Heather Gray\*  
K122-316/Moss  
K122-DKB/Dark Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

### Midweight Signature Sleeve Logo Hooded Sweatshirt

K288

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend · Attached three-piece hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt signature logo printed on left sleeve · Carhartt label sewn on pocket · Imported

BLK	026	472	HGY	I02
R01	BLS	003	B00	G01
NEW	NEW	NEW	NEW	NEW



Style #/Color

K288-BLK/Black  
 K288-026/Carbon Heather  
 K288-472/New Navy  
 K288-HGY/Heather Gray\*  
 K288-I02/Bold Blue Heather

K288-R01/Henna Heather  
 K288-BLS/Bluestone  
 K288-003/Amberwood Heather  
 K288-B00/Oiled Walnut Heather  
 K288-G01/Olivine Heather

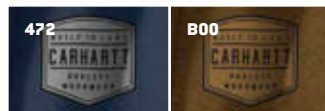
S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

\*Heather Gray fiber content is 70% cotton/30% polyester.

### NEW Midweight Chest Graphic Full-Zip Hooded Sweatshirt

103868

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester · Attached three-piece hood with drawcord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Carhartt patch graphic on left chest · Carhartt label sewn on pocket · Imported



Style #/Color

103868-472/New Navy  
 103868-B00/Oiled Walnut Heather

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL

Order deadline is 2/15/19; shipping begins 8/1/19. All orders are considered firm and non-revisable.





# SWEATSHIRTS

## Midweight Camo Sleeve Logo Hooded Sweatshirt 101763

**ORIGINAL FIT** 10.5-ounce, 50% cotton/50% polyester blend with Mossy Oak® camouflage pattern · Attached three-piece jersey lined hood with drawcord closure · Front handwarmer pocket · Stretchable, spandex reinforced rib-knit cuffs and waistband · Carhartt signature puff logo printed on left sleeve · Carhartt label sewn on pocket · Imported



Style #/Color  
101763-340/Mossy Oak Break-Up Country®

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Rain Defender® Rockland Quilt-Lined Full-Zip Hooded Sweatshirt 103312

**RELAXED FIT** 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Quilt lined · Attached quilt-lined extended hood for extra warmth · Full-length antique nickel zipper with storm flap · Two front handwarmer pockets with flaps for added security · Zip-closure map pocket · Hidden media pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker hoop facilitates hanging · Carhartt label sewn on pocket · Imported



Style #/Color  
103312-001/Black  
103312-026/Carbon Heather  
103312-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Rain Defender® Rockland Sherpa-Lined Full-Zip Hooded Sweatshirt 103308

**RELAXED FIT** 10.5-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water repellent · Sherpa lined · Attached, sherpa-lined extended hood for extra warmth · Full-length antique nickel zipper with storm flap · Two front handwarmer pockets with flaps for added security · Hidden media pocket · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Locker hoop facilitates hanging · Carhartt label sewn on pocket · Imported



Style #/Color  
103308-001/Black  
103308-026/Carbon Heather  
103308-306/Peat  
103308-472/New Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



### Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt

100632

**ORIGINAL FIT** 12-ounce, 50% cotton/50% polyester blend with Rain Defender® durable water-repellent finish · 100% polyester thermal lining retains warmth · Attached thermal-lined three-piece hood with drawcord closure · Full-length brass front zipper · Two front handwarmer pockets · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Inside pocket with zipper closure · Locker loop facilitates hanging · Imported

001	024	472	201	211	306
-----	-----	-----	-----	-----	-----

Style #/Color  
 100632-001/Black  
 100632-024/Carbon Heather\*/Black  
 100632-472/New Navy  
 100632-201/Dark Brown  
 100632-211/Carhartt Brown  
 100632-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Carbon Heather fiber content is 53% cotton/47% polyester.



### Rain Defender® Paxton Heavyweight Hooded Sweatshirt

100615

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Imported

001	026	472	306
-----	-----	-----	-----

Style #/Color  
 100615-001/Black  
 100615-026/Carbon Heather\*  
 100615-472/New Navy  
 100615-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Carbon Heather fiber content is 55% cotton/45% polyester.



### Rain Defender® Paxton Heavyweight Hooded Zip-Front Sweatshirt

100614

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water-repellent finish · Attached jersey-lined three-piece hood with drawcord closure · Antique-finish brass front zipper · Two front handwarmer pockets have a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K185 · Imported

001	026	472	306
-----	-----	-----	-----

Style #/Color  
 100614-001/Black  
 100614-026/Carbon Heather\*  
 100614-472/New Navy  
 100614-306/Peat

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

\*Carbon Heather fiber content is 55% cotton/45% polyester.



# SWEATSHIRTS



## Rain Defender® Paxton Heavyweight Quarter-Zip Sweatshirt

102277

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Mock-neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs · Single toggle bungee drawcord at hem · Replaces K188 · Imported

026	412	001
-----	-----	-----

Style #/Color  
 102277-026/Carbon Heather  
 102277-412/Navy  
 102277-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



## Rain Defender® Paxton Heavyweight Hooded Zip Mock Sweatshirt

100617

**ORIGINAL FIT** 13-ounce, 75% cotton/25% polyester blend with Rain Defender® durable water repellent · Attached, jersey-lined three-piece hood with drawcord closure · Mock neck collar with 8-inch antique-finish brass zipper · Front handwarmer pocket has a hidden security pocket inside · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Replaces K217 · Imported

001	026	472	034
-----	-----	-----	-----

Style #/Color  
 100617-001/Black  
 100617-026/Carbon Heather\*  
 100617-472/New Navy  
 100617-034/Heather Gray\*\*

S	M	L	XL	2XL	3XL	4XL	5XL	
●	●	●	●	●	●	●	●	REGULAR
●	●	●	●	●	●	●	●	TALL



\*Carbon Heather fiber content is 55% cotton/45% polyester.  
 \*\*Heather Gray fiber content is 70% cotton/30% polyester.

**TELLER HAT**  
104068-211

- 100% acrylic stretch-knit fabric
- 3M™ Thinsulate™ Flex 40g insulation for warmth
- Carhartt embroidered on front







Every once in a while, a product comes along that is destined to become timeless. For Carhartt, the A18 Watch Cap fits that description. It was introduced 30 years ago and has evolved into one of the best-selling Carhartt products.



Acrylic Watch Hat

A18

100% acrylic, stretchable rib-knit fabric · Carhartt label sewn on front · Made in the USA of US and imported parts (except those noted with an asterisk, which are imported)

Style #/Color

- A18-BLK/Black\*
- A18-CLH/Coal Heather
- A18-019/Black/White
- A18-BRN/Carhartt Brown
- A18-B0G/Brite Orange\*
- A18-DKB/Dark Brown
- A18-NVY/Navy
- A18-BLM/Brite Lime\*
- A18-DGR/Dark Green\*
- A18-HGY/Heather Gray
- A18-247/Dark Brown/Sandstone
- A18-303/Hunter Green/Black
- A18-492/Dark Blue/Navy
- A18-648/Red/Navy
- A18-703/Carhartt Gold
- A18-643/Deep Wine
- A18-667/Burlwood
- A18-B01/Tarmac/Black Stripe
- A18-G02/Balsam Green
- A18-G07/Olivine/Olive Marl
- A18-I14/Steel Blue/Navy Stripe
- A18-004/Umber
- A18-010/Henna/Dark Cedar Marl
- A18-WWH/Winter White

ONE SIZE FITS ALL

\*Imported



019



BLK CLH BRN B0G



DKB NVY BLM DGR



HGY 247 303 492



648 703 643 667



B01 G02 G07 I14



004 010 WWH

Acrylic Knit Hat

A205

100% acrylic rib-knit fabric · Traditional beanie styling · Carhartt label sewn on front · Made in the USA of US and imported parts

Style #/Color

- A205-BLK/Black
- A205-HGY/Heather Gray
- A205-CBR/Canyon Brown
- A205-BRN/Carhartt Brown
- A205-NVY/Navy
- A205-093/Heather Gray/Coal Heather
- A205-247/Dark Brown/Sandstone
- A205-E03/Magnesium
- A205-G06/Military Olive/Black Marl
- A205-I12/Navy/Carhartt Brown/Deep Wine Stripe
- A205-N03/Coal Heather/Balsam Green/Brite Lime Stripe
- A205-R00/Henna
- A205-V06/Flint
- A205-WWH/Winter White



093



BLK HGY CBR BRN



NVY 247 E03



G06 I12 N03 R00



V06 WWH

ONE SIZE FITS ALL

# ACCESSORIES

## Knit Hat with Visor

A164

100% acrylic rib-knit fabric · Classic watch-hat styling with visor · Carhartt logo on front

Style #/Color  
 A164-BLK/Black  
 A164-CLH/Coal Heather  
 A164-ARG/Army Green  
 A164-019/Black/White  
 A164-648/Red/Navy  
 A164-247/Dark Brown/  
 Sandstone  
 A164-004/Umber

ONE SIZE FITS ALL



004

## NEW Teller Hat

104068

100% acrylic, stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt embroidered on front · Imported

Style #/Color  
 104068-001/Black  
 104068-211/Carhartt Brown  
 104068-396/Military Olive  
 104068-CLH/Coal Heather

ONE SIZE FITS ALL



001

MADE WITH  
**3M** THINSULATE™  
 Insulation (Fiber)

## Woodside Hat

103265

100% acrylic waffle-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Carhartt label sewn on cuff · Made in the USA of US and imported parts

Style #/Color  
 103265-074/Coal Heather  
 103265-211/Carhartt Brown  
 103265-412/Navy  
 103265-396/Military Olive  
 103265-001/Black

ONE SIZE FITS ALL



396

MADE IN  
 THE USA  
 MADE OF US AND  
 IMPORTED PARTS

MADE WITH  
**3M** THINSULATE™  
 Insulation (Fiber)

## Face Mask

A161

100% acrylic stretchable rib-knit fabric · Thinsulate™ Flex 40g insulation for warmth · Extra-long neck enhances cold weather protection · Carhartt label sewn on front

Style #/Color  
 A161-BLK/Black  
 A161-CHH/Charcoal Heather  
 A161-BRN/Carhartt Brown  
 A161-BOG/Brite Orange  
 A161-BLM/Brite Lime

ONE SIZE FITS ALL



CHH

MADE WITH  
**3M** THINSULATE™  
 Insulation (Fiber)

**NEW** Convertible Beanie

103879

100% acrylic knit fabric · Striped exterior shell · Hat can be worn rolled up or folded down · Carhartt label sewn on bottom · Imported

Style #/Color  
103879-001/Black  
103879-224/Dark Cedar  
103879-NVY/Navy

ONE SIZE FITS ALL



001



Rolled Up

**NEW** Searchlight Hat

103880

100% acrylic rib-knit fabric with pom-pom · Carhartt knitted logo or outdoor inspired design on the front and back · Imported

Style #/Color  
103880-001/Black  
103880-213/Oiled Walnut  
103880-316/Moss  
103880-412/Navy

ONE SIZE FITS ALL



001

316



213



412

**NEW** Seaford Hat

104058

100% lambswool · Rib-knit styling · Fleece sweatband · Carhartt leatherette patch on front · Imported

Style #/Color  
104058-034/Heather Gray  
104058-306/Peat

ONE SIZE FITS ALL



034



306

**Greenfield Reversible Hat**

100137

100% acrylic knit fabric · Solid exterior shell with Carhartt logo knit into the fabric · Reversible hat with gray interior and matching shell color Carhartt "C" knit into the fabric · Imported

Style #/Color  
100137-001/Black  
100137-224/Dark Cedar  
100137-396/Military Olive  
100137-703/Carhartt Gold

ONE SIZE FITS ALL



001

224

703



396

**NEW COLOR**

**NEW COLOR**

**NEW COLOR**

# ACCESSORIES

## Akron Hat

100774

100% acrylic rib-knit fabric · 100% polyester sherpa lining · Carhartt logo embroidered on front · Carhartt label sewn on back · Imported

Style #/Color  
100774-001/Black  
100774-201/Dark Brown

ONE SIZE FITS ALL



001



201

## Fleece Hat

A207

100% polyester fleece for warmth · Carhartt label sewn on front · Imported

Style #/Color  
A207-BLK/Black  
A207-DKB/Dark Brown  
A207-CHH/Charcoal Heather  
A207-822/Hunter Orange  
A207-B05/Tarmac/Desert  
A207-N02/Black/Steel Space Dye

ONE SIZE FITS ALL



**NEW  
COLOR**



N02

## Color Enhanced Beanie

100793

100% polyester fleece for warmth · Carhartt label sewn on front · Imported

Style #/Color  
100793-323/Brite Lime  
100793-824/Brite Orange

ONE SIZE FITS ALL



824



323

## Fleece 2-in-1 Headwear

A202

100% polyester fleece · 92% polyester/8% spandex face mask with Fast Dry® technology to wick away sweat for comfort · Mask can be tucked up into hat when not in use · Carhartt label sewn on front · Imported

Style #/Color  
A202-BLK/Black  
A202-CHH/Charcoal Heather  
A202-DKB/Dark Brown  
A202-826/Hunter Orange/Mossy Oak  
Break-Up Country®  
A202-412/Navy  
A202-B05/Tarmac/Desert

ONE SIZE FITS ALL



**NEW  
COLOR**



B05



## Color Enhanced Fleece 2-in-1 Hat 100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt label sewn on front · Imported

Style #/Color  
100795-323/Brite Lime  
100795-824/Brite Orange

ONE SIZE FITS ALL



## Force Fleece Neck Gaiter A204

92% polyester/8% spandex blend fleece for warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on back · Carhartt Force® logo embroidered on bottom hem · Imported

Style #/Color  
A204-BLK/Black

ONE SIZE FITS ALL



## Force Lewisville Hat 101468

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color  
101468-001/Black  
101468-306/Peat

ONE SIZE FITS ALL



Back of hat



## Force Helmet-Liner Mask A267

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full-facial protection that extends below the neckline · Face mask pulls down below the chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color  
A267-BLK/Black  
A267-029/Shadow  
A267-B0G/Brite Orange  
A267-BLM/Brite Lime  
A267-NVY/Navvy

ONE SIZE FITS ALL





# ACCESSORIES

## Camo Fleece Hat

A294

100% polyester fleece for warmth · Carhartt leatherette label sewn on front · Imported

Style #/Color  
A294-340/Mossy Oak Break-Up Country®

ONE SIZE FITS ALL



340

## Force Lewisville Camo Hat

101802

92% polyester/8% spandex blend with fleeced interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Flat-seam construction enhances comfort · Carhartt label sewn on front · Carhartt Force® logo on back · Imported

Style #/Color  
101802-340/Mossy Oak Break-Up Country®  
101802-357/Mossy Oak Mountain  
Country Range®

ONE SIZE FITS ALL



357



Back of hat

Front of hat

340



## Force Camo Helmet Liner

101806

92% polyester/8% spandex blend with fleece interior for comfort and warmth · Carhartt Force® fabric with FastDry® technology wicks away sweat for comfort · Fights odor · Full facial protection that extends below the neckline · Face mask pulls down below chin when not needed · Flat-seam construction enhances comfort · Carhartt logo printed on front · Carhartt Force® logo printed on back · Imported

Style #/Color  
101806-340/Mossy Oak Break-Up Country®  
101806-357/Mossy Oak Mountain  
Country Range®

ONE SIZE FITS ALL



357



340

## Camo Fleece 2-in-1 Headwear

A295

100% polyester fleece · 92% polyester/8% spandex face mask with Fast Dry® technology to wick away sweat for comfort · Mask can be tucked up when not in use · Carhartt label sewn on front · Imported

Style #/Color  
A295-340/Mossy Oak Break-Up Country®

ONE SIZE FITS ALL



340



**Camo Cap**

A293

100% cotton canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Imported

Style #/Color

A293-340/Mossy Oak Break-Up Country®

ONE SIZE FITS ALL



340



**Ear-Flap Cap**

A199

97% cotton canvas/3% spandex fabric · 100% polyester insulation · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured medium-profile cap · Stretch fitted sizing: M/L or L/XL · Leatherette label sewn on front · Ear flaps tuck inside cap or can be flipped down for cold-weather protection · Imported

Style #/Color

A199-BRN/Carhartt Brown

A199-BLK/Black

Sizes: M/L and L/XL



BLK



BRN



**Yukon Trapper Hat**

103266

6.5-ounce, 500 denier nylon canvas with Rain Defender® durable water repellent · 92% polyester/8% spandex face mask with FastDry® technology for quick wicking · 100% polyester quilted lining with 100g insulation · Faux fur trim · Mask can be tucked up into hat when not in use · Ear flaps snap down for added warmth · Adjustable chin strap with side-release buckle · Carhartt label sewn on back · Imported

Style #/Color

103266-001/Black

Sizes: M/L and L/XL



Back

001

Front

Back / Flaps Up

Front / Flaps Up



**Buffalo Cap**

100286

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color

100286-039/Gravel

100286-253/Dark Khaki

100286-001/Black

100286-391/Burnt Olive

100286-412/Navy

ONE SIZE FITS ALL



039



253



001



412



391



# ACCESSORIES

## Odessa Cap

100289

100% cotton washed canvas · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Light-structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Leatherette Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color

- 100289-211/Carhartt Brown
- 100289-301/Army Green
- 100289-001/Black
- 100289-311/Duck Green
- 100289-412/Navy
- 100289-260/Driftwood
- 100289-909/Dark Coffee

ONE SIZE FITS ALL



## Silvermine Cap

103065

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with plastic closure · Sandwich visor · Carhartt patch applique on front · Carhartt label sewn on back · Imported

Style #/Color

- 103065-001/Black
- 103065-301/Army Green
- 103065-039/Gravel
- 103065-909/Dark Coffee

ONE SIZE FITS ALL



## Glennville Cap

103535

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Light-structured, medium profile cap with pre-curved visor · Adjustable fit with plastic closure · Printed Carhartt logo patch sewn on front · Carhartt label on back · Imported

Style #/Color

- 103535-217/Tarmac
- 103535-412/Navy

ONE SIZE FITS ALL



## Bear Lake Cap

103536

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with pre-curved visor · Adjustable fit with plastic closure · Graphic Carhartt patch sewn on front · Carhartt label sewn on back · Imported

Style #/Color

- 103536-039/Gravel
- 103536-316/Moss

ONE SIZE FITS ALL



Dunmore Cap

101195

100% cotton washed canvas with 100% polyester mesh back · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high profile cap with pre-curved visor · Adjustable fit with plastic closure · Carhartt embroidered on front · Carhartt label sewn on back · Imported

Style #/Color  
 101195-001/Black  
 101195-066/Asphalt  
 101195-235/Light Brown  
 101195-213/Oiled Walnut  
 101195-306/Peat  
 101195-614/Port

ONE SIZE FITS ALL



Ashland Cap

101604

100% firm hand cotton duck · Carhartt Force® sweatband fights odors and its FastDry® technology wicks away sweat for comfort · Structured, high-profile cap with flat brim visor · Adjustable fit with plastic closure · Carhartt label sewn on front · Carhartt embroidered on back · Imported

Style #/Color  
 101604-001/Black  
 101604-039/Gravel  
 101604-211/Carhartt Brown

ONE SIZE FITS ALL



American Flag Cap

103524

65% polyester/35% cotton twill · Carhartt Force® sweatband fights odors and FastDry® technology wicks away sweat for comfort · Structured, medium-profile cap with pre-curved visor · Adjustable fit with hook-and-loop closure · Sandwich visor · American flag patch with Carhartt logo on front · Carhartt label sewn on back · Made in the USA of US and imported parts

Style #/Color  
 103524-029/Shadow

ONE SIZE FITS ALL



Arctic-Quilt-Lined Sandstone Hood

102367

12-ounce, 100% cotton sandstone duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A148 · Imported



Style #/Color  
 102367-201/Dark Brown  
 102367-001/Black  
 102367-211/Carhartt Brown  
 102367-316/Moss  
 102367-403/Midnight

Sizes: S–XL and 2XL–5XL





# ACCESSORIES

## Arctic-Quilt-Lined Duck Hood

102368

12-ounce, firm-hand, 100% ring-spun cotton duck · Nylon lining quilted to arctic-weight polyester insulation · Hook-and-loop chin strap closure · Hook-and-loop adjustable front opening · Adjustable draw cord with cord lock · Three-piece hood construction · Triple-stitched main seams · Replaces A02 · Imported

211

001

410

Style #/Color  
102368-211/Carhartt Brown  
102368-001/Black  
102368-410/Dark Navy

Sizes: S–XL and 2XL–5XL



## Yukon Hood

102364

1000-denier Cordura® nylon · Water repellent · Nylon lining quilted to arctic-weight polyester insulation · Three-piece hood construction · Chin protector with hook-and-loop closure · Draw-cord adjustable front opening · Fits C55 Yukon Coat and X06 Yukon Coverall · Triple-stitched main seams · Replaces A113 · Imported

Style #/Color  
102364-001/Black

Sizes: S–XL and 2XL–5XL



Christmas Stocking

102301

12-ounce, firm-hand, 100% ringspun cotton duck · Acrylic sherpa cuff · Small rivet-reinforced pocket on front for extra storage · Loop at the top for hanging · Carhartt label sewn on front · Imported

211

Style #/Color  
102301-211/Carhartt Brown

ONE SIZE FITS ALL



Apron

103439

12-ounce, firm hand, 100% ring-spun cotton duck · Straps: 100% polyester · Criss-cross strap ties in back for balanced weight distribution · Bib pocket with zip closure · Four large pockets, two small pockets · Tool and utility pockets · Ties in back for a custom fit · Apron length: 33 inches · Replaces 102483 · Imported

Style #/Color  
103439-001/Black  
103439-211/Carhartt Brown

ONE SIZE FITS ALL





# ACCESSORIES

## Duck Nail Apron

A09

12-ounce, firm-hand 100% cotton duck · Adjustable-length cotton belt with quick-release buckle · Four large pockets, one pencil pocket, one small pocket and two tool loops · Imported



Style #/Color  
A09-BRN/Carhartt Brown  
A09-BLK/Black

Sizes: M, XL, XXL



## Extra Buttons / 8 Pack

A135

Metal buttons attach to waistband for use with suspenders · Eight metal buttons and shanks per bag · Made in the USA

Style #/Color  
A135-BRS/Brass  
ONE SIZE FITS ALL



**FULL-SWING®  
QUICK DUCK® COAT**  
102182-410

- FR Quick Duck® fabric is 20% lighter but just as warm as heavier outerwear
- 3M™ Thinsulate™ Platinum FR insulation for warmth
- Stretch across the shoulders





# HIGH-VISIBILITY / COLOR ENHANCED



## Force Color Enhanced Short-Sleeve T-Shirt

100493

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color  
100493-323/Brite Lime  
100493-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



## Force Color Enhanced Long-Sleeve T-Shirt

100494

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · Tagless neck label · Imported

323

824

Style #/Color  
100494-323/Brite Lime  
100494-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



ANSI CLASS 2 TYPE R

## Force High-Visibility Short-Sleeve Class 2 T-Shirt

100495

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 2, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

323

824

Style #/Color  
100495-323/Brite Lime  
100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL



Trim Detail



# HIGH-VISIBILITY / COLOR ENHANCED

## Force High-Visibility Long-Sleeve Class 3 T-Shirt 100496

**RELAXED FIT** 4.25-ounce bird's-eye knit; 100% polyester · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Rib-knit crewneck collar and cuffs · Tagless neck label · Left-chest pocket · Side-seamed construction minimizes twisting · Square hem · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported



Style #/Color  
100496-323/Brite Lime  
100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## High-Visibility Class 2 Vest 100501

100% polyester mesh · Left-chest pocket with pen stall · Hook-and-loop closure · Triple-stitched main seams · Meets ANSI Class 2, Type R visibility standards, 3M™ Scotchlite™ Reflective Material; #8906 maintains performance through 30 home launderings · Meets ANSI / ISEA 107 · Imported



Style #/Color  
100501-323/Brite Lime  
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR



## High-Visibility Zip-Front Class 3 Sweatshirt 100503

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · Three-piece hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · Left pocket includes hidden storage pocket with hook-and-loop closure · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim # 5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported



Style #/Color  
100503-323/Brite Lime  
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Trim Detail

# HIGH-VISIBILITY / COLOR ENHANCED

ANSI  
CLASS  
3  
TYPE R



Trim Detail

## High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt

100504

**ORIGINAL FIT** 10.5-ounce, 100% polyester fabric · Stain Breaker® technology releases stains · 100% polyester thermal lining · Three-piece thermal-lined hood with adjustable drawcord · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Brass-zipper front closure · Two front hand-warmer pockets · ANSI Class 3, Type R compliant 3M™ Scotchlite™ Reflective Material; segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI / ISEA 107 · Imported

**323** **824**

Style #/Color  
100504-323/Brite Lime  
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

ANSI  
CLASS  
3  
TYPE R



## High-Visibility Class 3 Waterproof Jacket / Unlined

100499

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully taped waterproof seams · 100% polyester mesh lining in body and sleeves · Interior stretch-polyester storm cuffs · Snap-on/removable contoured hood with adjustable drawcord · Two front utility bands at shoulder level · Heavy-duty zipper with storm flap · Elastic drawcord hem · Left chest map pocket with waterproof zipper closure · Two lower-front pockets with zipper closure and storm flaps · Two inside pockets with hook-and-loop closures · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

**323**

Style #/Color  
100499--323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
								TALL

ANSI  
CLASS  
3  
TYPE R



## High-Visibility Class 3 Waterproof Sherwood Jacket / Quilt Lined

100787

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Brushed polyester quilt lining · Fully taped waterproof seams · Snap-on quilt-lined hood with drawcord closure and barrel-lock adjusters · Two front utility bands at shoulder level · Right-chest pocket with flap and hook and loop closure · Left-chest map pocket with waterproof zipper closure · Left sleeve pocket with flap and hook and loop closure · Two lower-front double pockets with top entry and side hand warmer entry · Sleeves include ergonomic openings with stretch-polyester storm cuffs and hook and loop adjustment · Back length: Large Regular: 30.75 inches · ANSI Class 3, Type R visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home washings · Meets ANSI / ISEA 107 · Imported

**323**

Style #/Color  
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR

# HIGH-VISIBILITY / COLOR ENHANCED

## High-Visibility Class E Waterproof Pant / Unlined 103208

250-denier, 100% polyester shell · Waterproof membrane and Rain Defender® durable water repellent · Fully-taped waterproof seams · Zip-to-knee leg zippers with double storm-channel flaps · Hook-and-loop-adjustable tabs at leg openings · Double-front with cleanout bottoms that can accommodate knee pads · Two back patch pockets with flaps and hook-and-loop closure · Two utility and tool pockets · Reinforced polyester bottom kick panels · Elastic waistband with adjustable drawcord · Inseam: Regular: 31 inches · ANSI Class E visibility standards 3M™ Scotchlite™ Reflective Material segmented trim #5510 maintains performance through 75 home launderings · Meets ANSI/ISEA 107 · Replaces 100497 · Imported

**323**

Style #/Color  
103208-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## Color Enhanced Beanie 100793

100% polyester fleece for warmth · Carhartt label sewn on front · Imported



Style #/Color  
100793-323/Brite Lime  
100793-824/Brite Orange

ONE SIZE FITS ALL



## Color Enhanced Fleece 2-in-1 Hat 100795

100% polyester · Fleece hat with pull-down face mask for warmth · Carhartt label sewn on front · Imported



Style #/Color  
100795-323/Brite Lime  
100795-824/Brite Orange

ONE SIZE FITS ALL







# FLAME-RESISTANT

## FR Force Long-Sleeve T-Shirt

102904

**CAT 1**  
ATPV (CAL/CM<sup>2</sup>)  
7.4

**RELAXED FIT** 6-ounce knit: 93% cotton/7% spandex · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Stretchable, spandex-reinforced rib-knit crewneck and cuffs · Side-seamed construction minimizes twisting · Carhartt FR label sewn on chest · NFPA 2112/CAT 1 labels sewn on side seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112



Style #/Color  
102904-410/Dark Navy  
102904-051/Light Gray  
102904-250ic/Khaki

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## FR Force Cotton Long-Sleeve T-Shirt

100235

**CAT 2**  
ATPV (CAL/CM<sup>2</sup>)  
8.9

**ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color  
100235-410/Dark Navy  
100235-051/Light Gray  
100235-250ic/Khaki  
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## FR Force Cotton Long-Sleeve Henley

100237

**CAT 2**  
ATPV (CAL/CM<sup>2</sup>)  
8.9

**ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Rib-knit henley collar and cuffs · Three-button front · Left-chest pocket · Side-seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported



Style #/Color  
100237-410/Dark Navy  
100237-051/Light Gray  
100237-250ic/Khaki  
100237-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



# FLAME-RESISTANT



## FR Force Cotton Hybrid Shirt 101698

**CAT 2** **ORIGINAL FIT** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	250	051	465
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Style #/Color  
 101698-410/Dark Navy  
 101698-250/Khaki  
 101698-051/Light Gray  
 101698-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## FR Lightweight Twill Shirt FRS003

**CAT 2** **ORIGINAL FIT** 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

KHI	DNY	GRY	465
-----	-----	-----	-----

Style #/Color  
 FRS003-KHI/Khaki  
 FRS003-DNY/Dark Navy  
 FRS003-GRY/Gray  
 FRS003-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



## FR Classic Twill Shirt FRS160

**CAT 2** **ORIGINAL FIT** 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with flaps and button closures · Extended sleeve plackets with two-button adjustable cuffs · Triple-stitched main seams · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

KHI	DNY	GRY	MBL
-----	-----	-----	-----

Style #/Color  
 FRS160-KHI/Khaki  
 FRS160-DNY/Dark Navy  
 FRS160-GRY/Gray  
 FRS160-MBL/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR Heavyweight Hooded Sweatshirt

102907

**CAT 2** **ORIGINAL FIT** Heavyweight 13-ounce, FR fleece: 56% modacrylic/34% lyocell/10% aramid blend with Rain Defender® durable water repellent · Attached three-piece hood with adjustable FR drawcord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Front hand-warmer pocket with interior media pocket · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
102907-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR Heavyweight Zip-Front Sweatshirt

102908

**CAT 2** **ORIGINAL FIT** Heavyweight 13-ounce, FR fleece: 56% modacrylic/34% lyocell/10% aramid blend with Rain Defender® durable water repellent · Attached three-piece hood with adjustable FR drawcord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Vislon® front zipper with Nomex® FR zipper tape · Two front hand-warmer pockets with interior media pocket · Inside patch pocket with hook-and-loop closure · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

**410**

Style #/Color  
102908-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR High-Visibility Force Long-Sleeve T-Shirt Class 3 102905

**CAT 2** **ORIGINAL FIT** 6.75-ounce, pique knit: 48% modacrylic/37% lyocell/15% aramid · FastDry® technology wicks away sweat for comfort · Stain Breaker® technology releases stains · Dark navy color blocking in high wear areas to hide dirt · Rib-knit crewneck collar and cuffs · Left-chest pocket · Side seamed construction minimizes twisting · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · ANSI Class 3, Type R compliant, 3M™ Scotchlite™ Reflective Material; segmented trim #5535 maintains performance through 65 home launderings · Meets ANSI/ISEA 107 · Meets ANSI Class 3, Type R visibility standards · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**323**

Style #/Color  
102905-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



Back





# FLAME-RESISTANT



## FR Rugged Flex® Jean – Straight Fit

101814

**CAT 2** 12.5 ounce, FR denim: 99% cotton/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Closer-to-the-body fit through the seat and thigh with room to move · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFFPA 70E and is UL® Classified to NFFPA 2112 · Imported



**972**

Style #/Color  
101814-972/Deep Indigo Wash

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## FR Rugged Flex® Jean – Relaxed Fit

102683

**CAT 2** 12.5-ounce, 99% cotton/1% spandex FR Denim · Rugged Flex® durable stretch technology for ease of movement · Comfortable fit through the seat and thigh with room to move · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on right leg and utility pocket on left leg · Two reinforced back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFFPA 70E and is UL® Classified to NFFPA 2112 · Imported



**972**

Style #/Color  
102683-972/Deep Indigo Wash

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## FR Signature Denim Dungaree

FRB13

**CAT 2** 11.75-ounce, FR denim: 100% cotton · Generous fit through the seat and thigh with the most room to move · Garment washed for a soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Multiple utility pockets · Left-leg utility band · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFFPA 2112/CAT 2 label sewn on front waistband · Meets the performance requirements of NFFPA 70E and is UL® Classified to NFFPA 2112 · Imported



**DNM**    **401**

Style #/Color  
FRB13-DNM/Denim  
FRB13-401/Classic Dark

		WAIST															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

# FLAME-RESISTANT

## FR Midweight Canvas Pant – Loose Fit

FRB159

**CAT 2** **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon **L**

- Generous fit through the seat and thigh with the most room to move
- Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Cell phone pocket on left leg and multiple utility pocket on right leg · Two reinforced back pockets · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on coin pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**DNY** **GKH** **MOS**

Style #/Color  
FRB 159-DNY/Dark Navy  
FRB 159-GKH/Golden Khaki  
FRB 159-MOS/Moss

		W A I S T															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
I N S E A M	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## FR Canvas Cargo Pant

FRB240

**CAT 2** **MIDWEIGHT** 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon **L**

- Generous fit through the seat and thigh with the most room to move
- Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Two large side cargo pockets with pen slots · Triple-stitched main seams · Straight leg opening · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**DNY** **GKH** **BLK**

Style #/Color  
FRB240-DNY/Dark Navy  
FRB240-GKH/Golden Khaki  
FRB240-BLK/Black

		W A I S T															
		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
I N S E A M	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



## FR Full Swing® Quick Duck® Coat

102182

**CAT 3** 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Stand-up collar with flap to cover hidden snaps for detachable optional FR hood [102183] · Two-chest pockets with flaps and hidden snap closures · Two lower-front pockets with snap closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Brass zipper front with Nomex® FR zipper-tape plus inside and outside protective flaps and snap closure for electric-arc protection · Nomex® FR inside-waist adjustable drawcord · Internal rib knit storm cuffs with ergonomic shaped sleeve hem · Inside pocket with hook and loop closure · Triple-stitched main seams · Back Length: Large Regular: 30 inches; Large Tall: 32 inches · Carhartt FR and NFPA 2112/CAT 3 labels sewn on left chest pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**410** **211**

Style #/Color  
102182-410/Dark Navy  
102182-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR  
TALL



# FLAME-RESISTANT



## FR Full Swing® Quick Duck® Jacket

102179

**CAT 2** 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 7-ounce, FR twill lining: 88% cotton/12% high-tenacity nylon · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms · Stand-up collar · Left-chest map pocket with zipper closure · Two lower-front pockets with zipper closures · Left sleeve upper arm pocket · Two inside patch pockets with FR hook-and-loop closures · Vislon® front zipper with Nomex® FR zipper tape plus inside protective flap · Adjustable cuffs with ergonomic shaped sleeve hem · Triple-stitched main seams · Back Length: Large Regular: 29 inches; Large Tall: 31 inches · Carhartt FR and NFPA 2112/CAT 2 labels sewn on lower front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

211	410
-----	-----

Style #/Color  
102179-211/Carhartt Brown  
102179-410/Dark Navy

WAIST						REGULAR	TALL
S	M	L	XL	2XL	3XL		
●	●	●	●	●	●	●	●
●	●	●	●	●	●	●	●



## FR Quick Duck® Bib Overall / Quilt Lined

102691

**CAT 3** **CAT 2** **MIDWEIGHT** 8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · High back with FR elastic suspenders and FR side-release buckles · Bib pocket with zipper closure · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Articulated knee enhances ease of movement · Multiple tool and utility pockets · Brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410	211
-----	-----

Style #/Color  
102691-410/Dark Navy  
102691-211/Carhartt Brown

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28	●	●	●	●	●	●	●	●	●	●	●	●	●
	30	●	●	●	●	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●	●	●	●	●
	34	●	●	●	●	●	●	●	●	●	●	●	●	●
	36	●	●	●	●	●	●	●	●	●	●	●	●	●

See pages 118 & 119 for additional sizing information.



## Flame-Resistant Duck Bib Overall / Unlined

101627

**CAT 2** **HEAVYWEIGHT** 13-ounce, 100% cotton FR duck · High back with FR elastic suspenders and FR side-release buckles · Chap-style double-front enhances durability · Brass zipper fly with Nomex® FR zipper tape · FR melamine buttons at waist · Multiple tool and utility pockets · Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape and protective flaps with arc-resistant snap closures · Carhartt FR and NFPA 2112/CAT 2 labels sewn on front pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

211	410	001
-----	-----	-----

Style #/Color  
101627-211/Carhartt Brown  
101627-410/Dark Navy  
101627-001/Black

		WAIST												
		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28	●	●	●	●	●	●	●	●	●	●	●	●	●
	30	●	●	●	●	●	●	●	●	●	●	●	●	●
	32	●	●	●	●	●	●	●	●	●	●	●	●	●
	34	●	●	●	●	●	●	●	●	●	●	●	●	●
	36	●	●	●	●	●	●	●	●	●	●	●	●	●

See pages 118 & 119 for additional sizing information.

FR Quick Duck® Hood

102183

**CAT 3**  
ATPV (CAL/CM²) 36  
8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Three-piece hood design for better fit · Adjustable Nomex® FR drawcord with secure nylon drawcord lock · Specifically designed to snap onto FR Quick Duck® outerwear · Meets the performance requirements of NFPA 70E · Imported

**410**      **211**

Style #/Color  
102183-410/Dark Navy  
102183-211/Carhartt Brown

ONE SIZE FITS ALL



Women's FR Force Cotton Long-Sleeve Crewneck T-Shirt

102685

**CAT 2**  
ATPV (CAL/CM²) 8.9  
**SLIGHTLY FITTED** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel provides added stretch and comfort · Rib-knit crewneck collar and cuffs · Left-chest pocket · Drop tail adds coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**410**      **250**

Style #/Color  
102685-410/Dark Navy  
102685-250/Khaki

XS	S	M	L	XL	XXL
●	●	●	●	●	●



Women's FR Force Cotton Long-Sleeve Henley

102686

**CAT 2**  
ATPV (CAL/CM²) 8.9  
**SLIGHTLY FITTED** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel provides added stretch and comfort · Rib-knit henley collar and cuffs · Left-chest pocket · Drop tail adds coverage · Carhartt FR label sewn on pocket; NFPA 2112/CAT 2 label sewn on front · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**410**

Style #/Color  
102686-410/Dark Navy

XS	S	M	L	XL	XXL
●	●	●	●	●	●





# FLAME-RESISTANT



## Women's FR Force Cotton Hybrid Shirt

102687

**CAT 2** **SLIGHTLY FITTED** 6.75-ounce, FR jersey knit: 100% cotton · Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort · Mesh side panel extends to back yoke for added stretch and comfort · Button-down collar with button closure · FR melamine buttons throughout · Two chest pockets with button closure · Triple-stitched main seams · Side-seamed construction minimizes twisting · Two-button adjustable cuffs · Carhartt FR label sewn on left pocket; NFPA 2112/CAT 2 label sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

- 250
- 410
- 465

Style #/Color  
 102687-250/Khaki  
 102687-410/Dark Navy  
 102687-465/Medium Blue

XS	S	M	L	XL	XXL
●	●	●	●	●	●



## Women's FR Rugged Flex® Twill Shirt

102459

**CAT 2** **RELAXED FIT** 7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex · Rugged Flex® durable stretch technology for ease of movement · Button-down collar · FR melamine buttons · Two chest pockets with flaps and button closures · Adjustable cuff with button closure · Triple-stitched main seams · Carhartt FR label sewn on left pocket flap; NFPA 2112/CAT 2 labels sewn on sleeve placket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

- 410
- 250

Style #/Color  
 102459-410/Dark Navy  
 102459-250/Khaki

XS	S	M	L	XL	XXL
●	●	●	●	●	●



## Women's FR Heavyweight Zip-Front Sweatshirt

102690

**CAT 2** **ORIGINAL FIT** Heavyweight 13-ounce, FR fleece: 56% modacrylic/34% lyocell/10% aramid blend with Rain Defender® durable water repellent · Attached three-piece hood with adjustable FR drawcord closure · Stretchable, spandex-reinforced rib-knit cuffs and waistband · Two front hand-warmer pockets with interior media pocket · Inside patch pocket with hook-and-loop closure · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left pocket · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112

- 410

Style #/Color  
 102690-410/Dark Navy

XS	S	M	L	XL	XXL
●	●	●	●	●	●

Women's FR Rugged Flex® Jean – Original Fit 102688

**CAT 2** 11-ounce, FR denim: 69% cotton/30% modacrylic/1% elastane · Original fit  
**EBT (CAL/CM²) 14** · Rugged Flex® durable stretch technology for ease of movement · Mid front rise; sits just below the waist · Higher back rise for added coverage · Comfortable fit through hip and thigh · Garment washed for soft finish · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Leg openings fit over boots · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**417**

Style #/Color  
 102688-417/Premium Dark

		2	4	6	8	10	12	14	16	18	20
INSEAM	SHORT 30	•	•	•	•	•	•	•	•	•	•
	REGULAR 32	•	•	•	•	•	•	•	•	•	•
	TALL 34			•	•	•	•	•			



Women's FR Rugged Flex® Canvas Pant – Original Fit 102689

**CAT 2** 9-ounce, FR canvas: 98% cotton/2% spandex · Original fit · Rugged Flex® durable stretch technology for ease of movement · Mid front rise; sits slightly below the waist · Higher back rise for added coverage · Comfortable fit through hip and thigh · Arc-resistant button closure at waist · Brass zipper fly with Nomex® FR zipper tape · Two reinforced back pockets · Leg openings fit over boots · Cell phone and utility pocket · Carhartt FR label sewn on back pocket; NFPA 2112/CAT 2 label sewn on waistband · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**410** **264**

Style #/Color  
 102689-410/Dark Navy  
 102689-264/Golden Khaki

		2	4	6	8	10	12	14	16	18	20
INSEAM	SHORT 30	•	•	•	•	•	•	•	•	•	•
	REGULAR 32	•	•	•	•	•	•	•	•	•	•
	TALL 34			•	•	•	•	•			



Women's FR Rugged Flex® Coverall 102450

**CAT 2** **LIGHTWEIGHT** 7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex · Rugged Flex® durable stretch technology for ease of movement  
**ATPV (CAL/CM²) 8.7** · Stand-up collar with snap closure · Two chest pockets with flaps and snap closures · Two side-entry pass through pockets with snap closures · Right-side tool and utility pocket · Two utility bands on chest · Left-chest pocket has pencil slot · Left-sleeve upper arm pocket · Adjustable cuff with snap closure · Brass zipper front with Nomex® FR zipper tape and inside and outside protective flaps · Back yoke with pleats for ease of movement · Triple-stitched main seams · Elastic at waist for comfort · Brass leg zippers with Nomex® FR zipper tape · Carhartt FR and NFPA 2112/CAT 2 labels sewn on left chest pocket flap · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

**410**

Style #/Color  
 102450-410/Dark Navy

		XS	S	M	L	XL	XXL
INSEAM	SHORT 30		•	•	•		
	REGULAR 32	•	•	•	•		
	TALL 34		•	•	•		



# FLAME-RESISTANT



## Women's FR Full Swing® Quick Duck® Jacket / Sherpa Lined

102694

CAT 3  
EBT  
(CAL/CM²)  
35

8.5-ounce, FR Quick Duck®: 88% cotton/12% nylon with Rain Defender® durable water repellent · 20% lighter but just as warm as heavier outerwear · Sherpa lining in body · Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR · Mighty Back® bi-swing between shoulders for instant recovery · Flex Elbow® for less restriction · Freedom Gusset® under the arms for ease of movement · Attached hood with adjustable Nomex® FR drawcord · Two lower-front pockets with zipper closure · Two inside patch pockets with FR hook-and-loop closures · Vislon® front zipper with Nomex® FR zipper-tape plus inside protective flaps · Internal rib knit storm cuffs · Triple-stitched main seams · Back Length: Medium: 27.75 inches · Carhartt FR label sewn on pocket; NFPA 2112/CAT 3 labels sewn on side-seam · Meets the performance requirements of NFPA 70E and is UL® Classified to NFPA 2112 · Imported

410      211

Style #/Color  
102694-410/Dark Navy  
102694-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•





# ADDITIONAL INFORMATION

Tuesday, Aug. 21, 1917

THE VANCOUVER WORLD

SINE

Vancouver Exhibition  
AUG. 20th to 25th



Vancouver Exhibition  
AUG. 20th to 25th



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We will show you the very best thing in Overalls, and we ourselves are about the biggest and the best little man. Also the best manufacturer. These are less Overalls every day. Real Carhartt Overalls, mind you.



Meet us at the Fair  
We'll be there

### Citizens' Day Wednesday, August 22

#### MORNING

8 a.m.—Friends and neighbors meet at the hall.  
10 a.m.—The Great Northern Show open at the Exhibition. Band concert in Manufacturers' building. Horticultural display in Agriculture building. Automobile parade in Manufacturers' building. Fire company parade in Manufacturers' building. Fire company parade in Manufacturers' building. Fire company parade in Manufacturers' building.

#### AFTERNOON

1:30 p.m.—Lawn day of the great Coliseum.  
2:30 p.m.—The Great Northern Show open at the Exhibition. Band concert in Manufacturers' building. Horticultural display in Agriculture building. Automobile parade in Manufacturers' building. Fire company parade in Manufacturers' building. Fire company parade in Manufacturers' building.

1:30 p.m.—Lawn day of the great Coliseum.  
2:30 p.m.—The Great Northern Show open at the Exhibition. Band concert in Manufacturers' building. Horticultural display in Agriculture building. Automobile parade in Manufacturers' building. Fire company parade in Manufacturers' building. Fire company parade in Manufacturers' building.

## PROGRAMME

1. Swatlow High Football Band.  
2. The Glee Club.  
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39. The Glee Club.  
40. The Glee Club.

### COOK BY WIRE

## Meatless Days

Are now necessary in order to conserve the national meat supply. Do you know that there is less shrinkage in meat cooked in an electric oven than when baked by any other method—as much as one pound in a single roast.

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in the Manufacturers' Building

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and inspect the Electric Range in operation.

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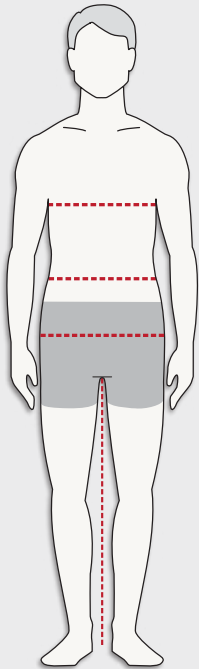
# SIZING CHARTS

## MEN'S BODY MEASUREMENTS (ALL EXCEPT NON-FR BIB OVERALLS, BIBERALLS & COVERALLS)

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62
Hip (Seat)	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

**NOTE:** If your measurement falls between sizes, buy the larger size.

### HOW TO MEASURE



#### Chest:

Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

#### Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

#### Hip/Seat:

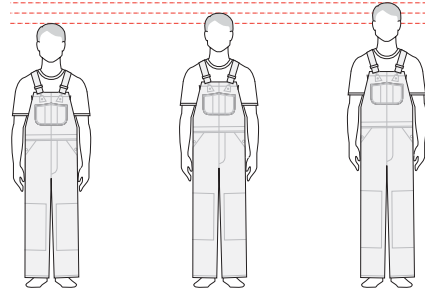
Measure the fullest point between your natural waist and crotch.

#### Inseam:

Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

**For best results, measure over your undergarments.**

### HEIGHT CHART



#### SHORT

5'3" to 5'5 1/2"

#### REGULAR

5'7" to 5'11"

#### TALL

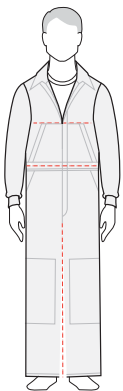
5'11" to 6'3"

### PANTS & SHORTS FITS

<b>Straight Fit</b>	Slim seat and thigh
<b>Relaxed Fit</b>	Relaxed seat and thigh
<b>Loose Fit</b>	Full seat and thigh

### TOPS FITS

<b>Relaxed Fit</b>	A closer fit to the body
<b>Original Fit</b>	The most room to move



### COVERALLS

- Measure both chest and waist. Use the larger of the two to determine coverall size
- If your chest or waist measurement falls between sizes, size up
- Measurements assume coveralls are worn over other clothing
- Reference the height chart (above) for guidance

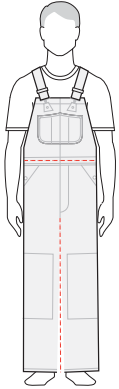
<b>CHEST MEASUREMENT</b>	34	36	38	40	42	44	46	48	50	52	54	56	58	60
<b>WAIST MEASUREMENT at largest point</b>	28	30	32	34	36	38	40	42	44	46	48	50	52	54

STYLE #: X06

<b>Recommended Size</b>	34	36	38	40	42	44	46	48	50	52	54	56	58	60
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STYLE #: 103459

<b>Recommended Size</b>	S	M	L	XL	2XL	3XL	4XL
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## BIB OVERALLS

STYLE #: R03 / R06 / R07 / R08 / R41

- If you fall between sizes, size up
- Size to the largest part of your waist
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall

WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Recommended Size If Worn With Undergarments or Lightweight Layers	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Recommended Size If Worn Over Heavier Shirt & Pants	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—

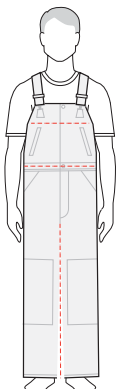
STYLE #: R37 / 102987 / 102776 / 103322

Recommended Size If Worn With Undergarments or Lightweight Layers	28	30	32	34	36	38	40	42	44	46	48	50	—	—	—	—
Recommended Size If Worn Over Heavier Shirt & Pants	30	32	34	36	38	40	42	44	46	48	50	52	—	—	—	—

STYLE #: 100735 / 101226 / 102984 / 103505 / 103506 / 104031 / 104025

- If you fall between sizes, size up
- Size to the largest part of your waist
- Reference the height chart for guidance

CHEST MEASUREMENT	34	38	42	46	50	54	58	62	66	70	74	78	82	86
WAIST MEASUREMENT <i>at largest point</i>	28	32	36	40	44	48	52	56	60	64	68	72	76	890
Recommended Size	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE	















## BIBERALLS

STYLE #: R33 / R38

- Measurements assume bib overall is worn over other clothing
- If you fall between sizes, size up
- Size to the largest part of your body
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall
- This style differs from a bib overall because it features non-adjustable sides and a chest zipper

CHEST MEASUREMENT	34	36	38	40	42	44	46	48	50	52	54	56
WAIST MEASUREMENT <i>at largest point</i>	28	30	32	34	36	38	40	42	44	46	48	50
Recommended Size	28	30	32	34	36	38	40	42	44	46	48	50

# TECHNOLOGY REFERENCE

ICON	MARKETING DESCRIPTION	FABRIC DESCRIPTION
	<b>Rain Defender®</b> Durable Water Repellent (DWR)	Amazingly durable and dependably water repellent, moisture beads up and rolls off. Rain Defender® Durable Water Repellent.
	<b>Quick Duck®</b>	Carhartt Quick Duck® outerwear: repels the rain, resists the wind. Anything else up your sleeve, Mother Nature?
	<b>Storm Defender®</b> Waterproof Breathable	Gear with a waterproof breathable membrane and waterproof seams. Storm Defender® Waterproof Breathable protection.
	<b>Rugged Flex®</b>	Gear made to move in, so whatever you're doing, it's easier to do. Rugged Flex® stretch technology for ease of movement.
	<b>Wind Fighter®</b>	The wind can whistle, you won't care. You're better protected than a franchise quarterback in a pre-season game. Wind Fighter™ technology tames the wind.
	<b>Stain Breaker®</b> Stain Release	Fight dirty with Carhartt Stain Breaker® stain release. These hardworking fibers help send job site stains straight down the drain. Stain Breaker® technology releases stains.
<b>FastDry®</b>	People who sweat for a living swear by Carhartt FastDry® you'll work without the wet. <b>Existing Force:</b> FastDry® technology wicks away sweat. <b>New Force Extremes:</b> FastDry® with 37.5® Technology makes this our fastest-drying gear.	Wicking: spreads sweat/perspiration out across the area of the fabric to help promote faster drying.
	<b>Hot Weather Force:</b> Pound the wet right outta sweat. This hard-working, sweat-wicking, stain busting and/or odor-fighting gear stares down heat and grime.	Wicking combined with at least one of the following properties: – Fights odors – Stain Breaker® stain release
	<b>Cold Weather Force:</b> Pound the wet right outta sweat. Odor-fighting and sweat-wicking, our hardworking gear makes short work of long days. <b>Base Force:</b> Own the cold. Our sweat-wicking, odor-fighting base layer tops and bottoms keep you comfortable in conditions from cool weather to super cold weather.	– Rugged Flex® stretch – UPF – Wrinkle release
	<b>Carhartt Extremes®:</b> Mother Nature's worst brings out our best: Carhartt's toughest, most durable fabric. When you have to punch the weather in the mouth to get the job done, only the best of our best will help you deliver the blow.	Our best of the best protection from the elements (Wind/Water/Air/Earth/Fire).
	Looks traditional, feels exceptional. Engineered design provides stretch without bulk and every element works with you so you can work easier. Classic Carhartt engineered for maximum range of motion.	Rugged Flex technology engineered design to provide improved range of motion. Engineered fit to remove bulk and weight.
	Don't hit walls, knock them down. Our fastest-drying, odor-fighting gear pounds the wet out of sweat. Powered by 37.5® Technology, so you can end the day as strong as you started.	Force powered by 37.5® Technology works hard to keep you comfortable, maintaining your body's ideal temperature on hot or cold workdays.
		
<b>Carstrong®</b>	Ultra-durable nylon with a never-back-down attitude. Long lasting Carstrong resists rips, snags and abrasions while on the job site and everywhere in between.	Extremely durable non-stretch nylon.

## Quality assured though Carhartt's Field-Testing Program

A lot of manufacturers claim their clothes are rugged but few prove it like Carhartt.

We operate one of the most rigorous field testing programs in the business – sending our coats, jeans, overalls, shirts and more to working men and women across America.

Day after day, month after month, these workers put our clothes to the test as they haul freight, string high-voltage lines, fell timber, pour foundations, manufacture factory goods, till farmland, and toil in countless other jobs.

What does Carhartt ask in return? Nothing more than an honest opinion. Does our fabric hold up? Do the seams stay intact? Is there enough room in the shoulders or hips or waist? Do the zippers and buttons work? Are the pockets well positioned?

We use worker feedback to improve our current clothing as well as generate ideas for future styles – all to better serve your needs.

Field testing is an extra step to be sure, and one that many clothing manufacturers skip on or skip altogether. Not Carhartt. It's a prime reason we've been making tough, durable and comfortable clothing ever since 1889.



## Field-Tested Styles

<b>A18</b>	Acrylic Watch Hat	<b>B460</b>	Relaxed-Fit Straight-Leg Jean
<b>J97</b>	Sandstone Detroit Jacket	<b>B480</b>	Straight/Traditional-Fit Straight-Leg Jean
<b>J141</b>	Sierra Jacket	<b>102804</b>	Rugged Flex® Relaxed Straight Jean
<b>J162</b>	Shoreline Jacket	<b>102807</b>	Rugged Flex® Straight Tapered Jean
<b>101148</b>	Force Tappen Cargo Pant	<b>101168</b>	Force Tappen Cargo Short
<b>101483</b>	Relaxed-Fit Holter Jean	<b>102776</b>	Duck Bib Overalls
<b>102207</b>	Full Swing® Cryder Jacket	<b>R41</b>	Quilt-Lined Zip-to-Thigh Bib Overalls
<b>102291</b>	Rugged Flex® Rigby Dungaree	<b>102987</b>	Rugged Flex® Rigby Bib
<b>102699</b>	8 Point Jacket (seasonal)	<b>102417</b>	Force Ridgefield Solid Short-Sleeve Shirt
<b>102707</b>	Full Swing® Chore Coat	<b>K87</b>	Workwear Pocket Short-Sleeve T-Shirt
<b>102800</b>	Upland Field Jacket (seasonal)	<b>K570</b>	Contractor's Work Pocket® Polo
<b>102801</b>	Upland Field Vest (seasonal)	<b>100410</b>	Force Cotton Short-Sleeve T-Shirt
<b>103282</b>	Buckfield Pant (seasonal)	<b>100615</b>	Rain Defender® Paxton Heavyweight Hooded Sweatshirt
<b>103292</b>	Buckfield Jacket (seasonal)	<b>100617</b>	Rain Defender® Paxton Heavyweight Hooded Zip-Mock Sweatshirt
<b>103508</b>	Midweight Waterproof Rain Storm Coat	<b>FRB004</b>	Flame-Resistant Utility Jean – Relaxed Fit
<b>103505</b>	Midweight Waterproof Rain Storm Pant	<b>FRB13</b>	Flame-Resistant Signature Denim Dungaree
<b>103510</b>	Dry Harbor Jacket	<b>FRB100</b>	Flame-Resistant Signature Denim Jean – Relaxed-Fit
<b>103507</b>	Dry Harbor Pant	<b>FRB159</b>	Flame-Resistant Midweight Canvas Jean – Loose Fit
<b>B11</b>	Washed-Duck Work Dungaree	<b>FRS003</b>	Flame-Resistant Lightweight Twill Shirt
<b>B13</b>	Loose/Original-Fit Work Dungaree	<b>FRS160</b>	Flame-Resistant Classic Twill Shirt
<b>B17</b>	Relaxed-Fit Tapered-Leg Jean	<b>101618</b>	Flame-Resistant Duck Traditional Coat / Quilt-Lined
<b>B151</b>	Canvas Work Dungaree	<b>101627</b>	Flame-Resistant Duck Bib Overall / Unlined
<b>B324</b>	Washed Twill Dungaree	<b>100783</b>	Flame-Resistant Extremes® Arctic Parka
<b>B342</b>	Ripstop Cargo Work Pant		

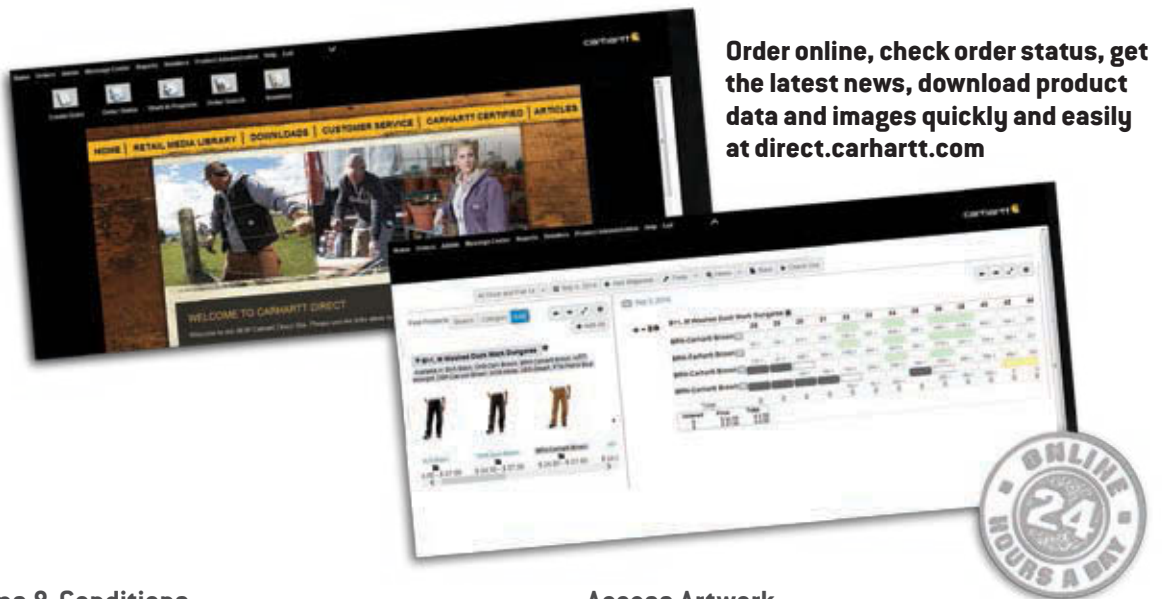




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**Note:** this is a secure site, so only authorized users will be able to access your account information.











BORN IN DETROIT. 1889.

130 years ago, Carhartt was born for a generation built on pure grit, pride in craftsmanship, and progress. Outfitting the greatest workers this nation has known with rugged gear that raised the standard and got the job done. Since then, we have continued innovating and improving our products to serve and protect hardworking people and their families 24/7.

Today, and always, we thank you for trusting us to build and provide the best workwear possible.

