

INSTALLATION INSTRUCTION
for JACKSHAFT KIT
Part No. 745-126

1. Separate the drive chain by removing the retaining clip and the master connecting link.
2. Loosen the set screws on the sprocket and unlock all bearing collars on the jackshaft.
3. Next slide the jackshaft to the left until the sprocket can be removed from the jackshaft.
4. To install the jackshaft kit, install lock collar, spacers and sprocket in the order as shown in the diagram.
5. Next lock all bearing collars and their set screws.
6. Slide No. 1 spacer to the right up against the bearing lock collar.
7. Move the sprocket until its center aligns up with the center of the differential sprocket. With the key under the set screw lock the sprocket in place. NOTE: It may be necessary to cut the 1/4 sq. key to a 1" length.
8. Slide No. 2 spacer and lock collar up against the sprocket. Lock in place using the set screw which is in the lockcollar.
9. Connect the drive chain back together in the reverse process that you used to disconnect it.

