

OWNER'S MANUAL

PART NO.	PART DESCRIPTION	RETAIL PRICE
1101A	FRAME MINI BRUTE CYCLE	\$57.00
1101B	FRAME BRUTE CYCLE	57.00
1102	RUBBER FOOT PEG	.85
1104	IDLER SPROCKET	2.30
1105	5/8" IDLER SPROCKET BOLT	1.00
	5/8" NUT, 5/8" FLAT WASHER	
	5/8" LOCK WASHER, SET COLLAR	
1110	JACK SHAFT BEARING	1.95
1111	NO. 40 CHAIN 27" WITH MASTER LINK	4.50
1112	NO. 40 CHAIN MASTER LINK	.55
1113	JACK SHAFT KIT, KEY 3/16 x 1 1/4	4.20
	2 BOLTS 5/16 x 1/2, JACK SHAFT	
1114	TORQUE CONVERTER, (DRIVEN PULLEY)	14.25
1116	JACK SHAFT SPROCKET & TOOTH	3.85
1118	SNOW AND MUD SHIELD	12.00
1119	TORQUE CONVERTER SHIELD	3.25
1120	SUSPENSION PACKAGE	23.00
1121	TORQUE CONVERTER 3/4" BORE (DRIVE PULLEY)	14.25
1122	TORQUE CONVERTER 1" BORE (DRIVE PULLEY)	17.50
1123(NOT SHOWN)	WINDSHIELD AND HARDWARE	16.00
1124	TAIL LIGHT AND BOLTS	4.25
1125	HORN	4.75
1201	FORK BOLT KIT 5/8" x 5" BOLT	1.50
	5/8" LOCK WASHER 5/8" NUT	
1203A	FORK MINI BRUTE CYCLE	14.50
1203B	FORK	14.50
1206	TWIST GRIP THROTTLE SET	3.95
1207	BRAKE LEVER	3.80
1208	BRAKE CABLE	3.75
1209	THROTTLE CABLE	3.75
1210	PIN AND SET SCREW	.45
1211	BRAKE BOLT KIT	.65
1212	BRAKE BAND	3.00
1217	KILL BUTTON	1.00
1218	SWITCH, DIMMER AND HORN	2.40
1301(NOT SHOWN)	MOTOR MOUNT BOLT KIT	.90
1302	2 1/2HP. TECUMSEH ENGINE WITH GAS TANK	63.50
1303	5 HP. TECUMSEH ENGINE WITH GAS TANK	88.00
1304	7 HP. TECUMSEH ENGINE WITH GAS TANK	120.10
1305	8 HP. TECUMSEH ENGINE WITH GAS TANK	130.00
1307	BELT	3.50
1310	BRACKET GAS TANK (SPECIFY ENGINE)	3.25
1312	4 QT. GAS TANK (EXCEPT 2 1/2HP.)	4.50
1401*	STANDARD FENDER	6.00
1402(NOT SHOWN)	SEAT BOLT KIT	.40
1403(NOT SHOWN)	TOP AND BOTTOM SEAT STRAPS	1.20
1408*	SINGLE SEAT	35.00
1409	BOTTOM CUSHION, SINGLE SEAT	6.50
1410(NOT SHOWN)	TOP CUSHION, SINGLE SEAT	3.25
1412	SINGLE SEAT TRIM MOULDING	.30
1413*(NOT SHOWN)	2 PASSENGER SEAT	64.00
1414(NOT SHOWN)	BOTTOM CUSHION, 2 PASSENGER SEAT	13.00
1415(NOT SHOWN)	TOP CUSHION, 2 PASSENGER SEAT	10.00
1416*	MINI SEAT	46.00
1417(NOT SHOWN)	BOTTOM CUSHION, MINI SEAT	6.20
1418(NOT SHOWN)	TOP CUSHION, MINI SEAT	3.50
1419	WIDE FENDER	9.50
1501	SEAT TRIM MOULDING, 2 PASSENGER	.30
1502	SEAT TRIM MOULDING MINI	.30
1503	FRONT AXLE AND BOLTS	2.75
1506	REAR TIRE, KNOBBY (SHOWN)	36.00
1507(NOT SHOWN)	FRONT TIRE, TURF SAVER TREAD	15.80
1508(NOT SHOWN)	REAR TIRE WITH TRIM TURF SAVER TREAD	27.50
1509(NOT SHOWN)	REAR TIRE WITH TRIM MINI BRUTE CYCLE	21.00
	SPECIFY AXLE SIZE	
1510(NOT SHOWN)	FRONT TIRE MINI BRUTE CYCLE	15.80
1601	40 TOOTH SPROCKET	3.50
1602(NOT SHOWN)	BEARING BOLT KIT	.35
1606	BRAKE DRUM 1/2" x 1" KEY	2.40
1607	BEARING, COMPLETE	3.75
1609	HUB 1/2" x 2 1/2" KEY	7.00
1610	AXLE NUT	.35
1611	DIFFERENTIAL WITH AXLES	11.50
1612	LUG NUT KIT, COMPLETE	.80
1613	AXLE	12.00
1614	DIFFERENTIAL, COMPLETE, LESS BEARINGS	29.95
1620(NOT SHOWN)	MIRROR	3.00
1621	FOOT GUARD 2 PASSENGER FIBERGLASS, BLACK	27.00
1622(NOT SHOWN)	FOOT GUARD SINGLE SEAT	20.00
1623(NOT SHOWN)	SAFETY FLAG	6.00

The BRUTE CYCLE is built with "FUN" in mind. It's primary use is an all terrain vehicle that you can get off the main road and play in the sand, hills, snow, mud, or you name it, it'll take you almost anywhere you want to go. **SAFETY FIRST**.....Safety must always be kept in mind and you can start this by checking over your recreational vehicle for any unusual wear in these places. Chains, sprockets, and by tightening nuts and bolts in high movement areas.

To help you have more fun and less worry, make it a point to check the following list and if you have any problems, read through the "THE TROUBLE SHOOTING LIST" and you may find your problem, just a small one that you can take care of yourself.

BEFORE STARTING YOUR BRUTE CYCLE

1. Read the engine operating manual so that proper care can be given to your engine.
2. Do Not Mix your gas and oil. Your engine is a 4-Cycle.
3. Fill tires 3-10Lb. for best performance.
4. Check throttle & brakes for proper return.

	PROCEDURE	BEFORE EACH USE	EVERY 15 HOURS
Oil Level 1/2 Over Full	Check	X	X
Gas Supply	Check	X	
Chains	Oil	X	
Chain Play	Adjust		X
Air Cleaner	Check		X
Nuts & Bolts	Tighten		X
Spark Plug	Clean		X

(Over rough terrain, the above should be checked twice as often)

TROUBLE SHOOTING GUIDE

POOR PERFORMANCE

1. Check Engine Owners Manual to insure proper adjustments & maintenance.
2. Check for proper tire inflation (3-10 lbs. for peak performance)
3. Check twist Grip, Cables & Carb. to make sure carburetor butterfly opens to full throttle
4. Check Drive Chains & Belts for true alignment

EXCESSIVE CHAIN NOISE

1. Check chain alignment and adjustment
2. Lubricate the chains

THROTTLE STICKING

1. Check for frayed cable ends
2. Lubricate twist grip & remove any foreign material
3. Loose twist grip

BRAKE SLIPPAGE

1. Check for frayed cable ends
2. Remove oil and road film from brake drums
3. Dirty Cable

(Happy to have you a member of our "BRUTE FAMILY")

