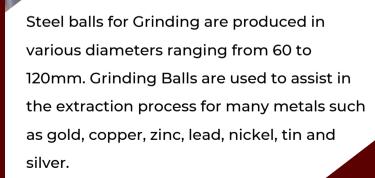


They are used in ore grinding mills, such as SAG (Semi Autogenous Grinding) mills when it is for initial grinding or ball mills for regrinding.

During the manufacturing process Vacuum Degasser is used so to ensure high quality of final product by lowering its hydrogen and nitrogen content.





General Features

TYPE	Hot-Rolled Steel Balls for Grinding
FORM-DIMENSIONS	Diameters form 60 to 100 mm
SURFACE HARDNESS	As per Brinel & Rockwell
PACKING	Steel Drums, Big Bags, Bulk

Steel Chemical composition

Nº	Steel Grade	С	Mn	Si	Р	S	Cu	Сг	Ni	Al	Standard
					max	max	max	max	max		
1	C45	0,42- 0,50	0,50- 0,80	max 0,40	0,05	0,05	0,4	0,4	0,4		EN10083-
2	70*80	0,70- 0,85	0,70- 1,2	0,30- 0,50	0,04	0,04	0,4	0,30- 0,60	0,3	0,010- 0,06	-



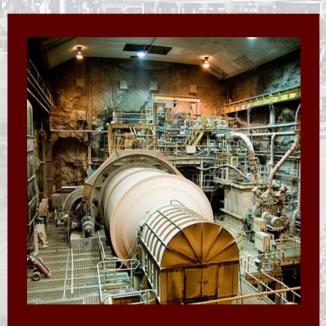


Dimensional features

Diameter (mm)	Tolerance (mm)	Volume (cm3)	Weight (kg)
60	(+2,0/-2,0)	113,12	0,888
70	(+2,0/-2,0)	179,62	1,41
80	(+3,0/-2,0)	268,02	2,104
90	(+3,0/-3,0)	381,66	2,996
100	(+4,0/-3,0)	523,57	4,11

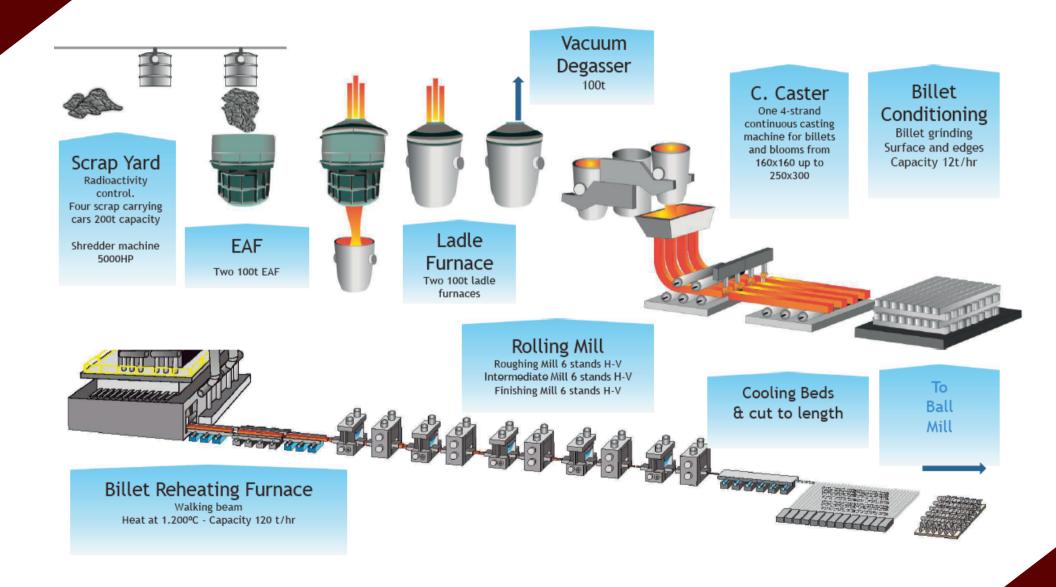
Surface Hardness

Nominal Diameter	Surface hardness as per Rockwell – HRC (Brinel – HB) not less than:						
(mm)	Normal (H)	Increased (П)	High (B)	Very High (M)	Ultra High (U)		
60	401 (43)	461 (48)	534 (53)	601 (57)	712		
70	401 (43)	461 (48)	514 (52)	578 (56)	653		
80	401 (43)	461 (48)	495 (51)	555 (55)	627		
90	352 (38)	375 (40)	461 (48)	534 (53)	578		
100	352 (38)	375 (40)	415 (44)	495 (51)	514		





Steell Balls For Grinding







We supply in more than 20 countries on four continents and cover 85% of the Bulgarian market



