## STOMANA STEEL BALLS

They are used in ore grinding mills, such as SAG (Semi Autogenous Grinding) mills when it is for initial grinding or ball mills for regrinding.

During the manufacturing process Vacuum Degasser is used so to ensure high quality of final product by lowering its hydrogen and nitrogen content.

## General Features

| TYPE | Hot-Rolled Steel Balls for Grinding |
| :--- | :--- |
| FORM-DIMENSIONS | Diameters form 60 to 100 mm |
| SURFACE HARDNESS | As per Brinel \& Rockwell |
| PACKING | Steel Drums, Big Bags, Bulk |

Steel Chemical composition
№

| Steel <br> Grade | C | Mn | Si | P | Cu | Cr | Ni |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |



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## Dimensional features

| Diameter (mm) | Tolerance (mm) | Volume (cm3) | Weight (kg) |
| :---: | :---: | :---: | :---: |
| 60 | $(+2,0 /-2,0)$ | 113,12 | 0,888 |
| 70 | $(+2,0 /-2,0)$ | 179,62 | 1,41 |
| 80 | $(+3,0 /-2,0)$ | 268,02 | 2,104 |
| 90 | $(+3,0 /-3,0)$ | 381,66 | 2,996 |
| 100 | $(+4,0 /-3,0)$ | 523,57 | 4,11 |

Surface Hardness

| Nominal Diameter <br> $(m m)$ | Surface hardness as per Rockwell - HRC (Brinel - HB) not less than: |  |  |  |  |
| :--- | :--- | :--- | :--- | :--- | :--- |
|  | Normal (H) | Increased (п) | High (B) | Very High (M) | Ultra High (U) |
| 60 | $401(43)$ | $461(48)$ | $534(53)$ | $601(57)$ | 712 |
| 70 | $401(43)$ | $461(48)$ | $514(52)$ | $578(56)$ | 653 |
| 80 | $401(43)$ | $461(48)$ | $495(51)$ | $555(55)$ | 627 |
| 90 | $352(38)$ | $375(40)$ | $461(48)$ | $534(53)$ | 578 |
| 100 | $352(38)$ | $375(40)$ | $415(44)$ | $495(51)$ | 514 |



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## Steell Balls For Grinding



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 iñustry s.a.We supply in more than $\mathbf{2 0}$ countries on four continents and cover $\mathbf{8 5 \%}$ of the Bulgarian market

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