Quick Reference Guide. from Hospitality Training Group

FATIOM: Food Acidity Temp Time 02 Moisture

41 F - 135 F =

TDZ or Temperature Danger Zone



7 days shelf-life of refrigerated prepared/Ready to Eat foods

4.6-7.5 pH level =best supports bacterial growth

.85 (or higher) = water activity that best supports bacterial growth

100 F 20 seconds = hand washing temperature & time

171 F degrees for 30 seconds = immersion temp/time for plain hot water sanitizing

160 F & 180 F = final rinsing & sanitizing temperature for machine wash/rinse

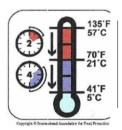
41 F or less = cold food holding

135 F or more =hot food holding

45 F or less = receiving oysters, fish & shell eggs

135 F to 70 F within 2 hours = 1st stage cooling

70 F to 41 F within 4 hours = 2nd stage cooling



90 days = keep shellstock tag after last shellfish has been sold

145 F for 15 seconds = steak, solid beef (roast), fish & eggs

155 F for 15 seconds = ground beef, pork (ground or whole)

165 F for 15 seconds = poultry, turkey, microwaving & reheating



Minimize bare hand contact with RTE food & wear hair restraint

Ron Pavlick

Hospitality Training Group, LLC.

844.659.1779