

SUPER STRENGTH RAYON®

A Thread to Meet Every Embroidery Need



A		B	
A1 PANTONE 9285 C RA Original Color	Natural White 2342	B1 PANTONE 143 C	Buttercup 2568
A2 RA Original Color	Snow White 2287	B2 PANTONE 7549 C	Brite Yellow 2396
A3 PANTONE 9061 C RA Original Color	Aspen White 2574	B3 PANTONE 137 C	Nectar 2464
A4 RA Original Color	Chrome 2539	B4 PANTONE 1225 C	Marigold 2216
A5 PANTONE 9060 C RA Original Color	Eggshell 2343	B5 PANTONE 134 C	Glow 2234
A6 RA Original Color	Celery 2316	B6 PANTONE 1355 C	Visor Gold 2398
A7 PANTONE 9121 C	Pale Yellow 2557	B7 PANTONE 1365 C	Goldenlite 2605
A8 PANTONE 9141 C	Light Maize 2604	B8 PANTONE 124 C	Pollen Gold 2455
A9 PANTONE 9120 C	Wheat 2461	B9 PANTONE 7409 C	Mustard 2331
A10 PANTONE 7401 C RA Original Color	Pro Maize 2732	B10 PANTONE 136 C	Scholastic 2465
A11 RA Original Color	Maize 2264	B11 PANTONE 7564 C	Sun Gold 2212
A12 PANTONE 101 C	Lemon 2325	B12 PANTONE 145 C	24 Kt. Gold 2602
A13 PANTONE 102 C	Daffodil 2326	B13 PANTONE 9181 C	Ivory 2335
A14 PANTONE Yellow C	Canary 2235	B14 PANTONE 9182 C	Bone 2582
A15 PANTONE 108 C	Moonbeam 2560	B15 RA Original Color	Seashell 2476
A16 PANTONE Med. Yellow C	Sunflower 2462	B16 PANTONE Warm Gray 4 C	Platinum 2571
A17 PANTONE 117 C	Black Eyed Susie 2561	B17 PANTONE 482 C	Ecru 2232
A18 PANTONE 7408 C	Star Gold 2408	B18 PANTONE 4685 C	Cottage Beige 2593
A19 PANTONE 123 C	Pro Gold 2626	B19 PANTONE 466 C	Pro Beige 2630
A20 PANTONE 116 C	Goldenrod 2242	B20 RA Original Color	TH Gold 2604
A21 PANTONE 7548 C	Manila 2466	B21 RA Original Color	14 Kt. Gold 2594

C		D	
C1 PANTONE 142 C RA Original Color	Penny 2332	D1 PANTONE 161 C	Mushroom 2567
C2 RA Original Color	Mocha Cream 2475	D2 PANTONE 1405 C	Sand Dune 2477
C3 PANTONE 727 C RA Original Color	New Gold 2399	D3 PANTONE 140 C	Earthen Tan 2569
C4 PANTONE 728 C	Tan 2273	D4 RA Original Color	Marine Gold 2596
C5 PANTONE 729 C	Bamboo 2338	D5 RA Original Color	Shimmering Gold 2471
C6 PANTONE 713 C	Gold 2203	D6 PANTONE 7557 C	Ginger 2333
C7 RA Original Color	Tepez 2400	D7 PANTONE 1245 C	Old Gold 2201
C8 PANTONE 722 C	Ashley Gold 2401	D8 PANTONE 1255 C	Bullion 2562
C9 RA Original Color	Taupe 2298	D9 RA Original Color	Autumn Green 2543
C10 RA Original Color	Perfect Tan 2568	D10 PANTONE 7569 C	Almond 2479
C11 RA Original Color	Beige 2224	D11 PANTONE 723 C	Toast 2231
C12 RA Original Color	Rattan 2474	D12 PANTONE 139 C	Copper 2295
C13 PANTONE 465 C RA Original Color	Golden Tan 2570	D13 PANTONE 470 C	Hazel 2481
C14 RA Original Color	Light Bronze 2493	D14 PANTONE 731 C	Date 2290
C15 PANTONE 730 C	Wicker 2489	D15 PANTONE 725 C	Chocolate 2227
C16 PANTONE 7514 C	Amber Beige 2336	D16 PANTONE 167 C	Rust 2289
C17 PANTONE 4645 C	Cocoa Mulch 2488	D17 PANTONE 1575 C	Golden Poppy 2330
C18 PANTONE 4715 C	Pro Brown 2610	D18 PANTONE 180 C	Honeysuck 2513
C19 PANTONE 477 C	Light Cocoa 2478	D19 PANTONE 179 C	Dark Rust 2205
C20 PANTONE 463 C	Sienna 2402	D20 PANTONE 7622 C	Terra Cotta 2334
C21 RA Original Color	Pro Walnut 2629	D21 PANTONE 1675 C	Old Dark Tex Orange 2581

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E		F	
E1 PANTONE 1375 C	Yellow Mist 2409	F1 PANTONE 170 C	Coral 2414
E2 PANTONE 1235 C	Merit Gold 2463	F2 RA Original Color	Salmon 2296
E3 RA Original Color	Yellow 2213	F3 PANTONE 7523 C	Pro Cinnamon 2611
E4 PANTONE 1565 C	Honey 2247	F4 RA Original Color	Gray 2207
E5 PANTONE 151 C	Pumpkin 2328	F5 PANTONE 5235 C	Heather 2271
E6 PANTONE 1585 C	Orange 2218	F6 PANTONE 7633 C	Grape 2272
E7 PANTONE 165 C	Dark Tex Orange 2469	F7 RA Original Color	Satin Wine 2314
E8 PANTONE 172 C	Sun Orange 2397	F8 PANTONE 7666 C	Ducky Mauve 2422
E9 PANTONE 1655 C	Tex Orange 2468	F9 RA Original Color	Light Pink 2243
E10 RA Original Color	Paprika 2236	F10 RA Original Color	Pink Bazaar 2599
E11 RA Original Color	Orangeade 2467	F11 PANTONE 671 C	Lavender 2276
E12 PANTONE 475 C	Flesh 2413	F12 PANTONE 1895 C	Pink 2223
E13 PANTONE 7520 C	Bisque 2377	F13 PANTONE 176 C	Pink Mist 2373
E14 PANTONE 488 C	Opaline 2473	F14 PANTONE 708 C	Dusty Rose 2375
E15 PANTONE 169 C	Illusion 2511	F15 RA Original Color	Rose 2293
E16 PANTONE 162 C	Peach 2257	F16 PANTONE 184 C	Rose Cerise 2244
E17 PANTONE 1555 C	Tawny 2256	F17 PANTONE 190 C	Carnation 2237
E18 PANTONE 706 C	Petal Pink 2501	F18 RA Original Color	Shrimp 2246
E19 RA Original Color	Flesh Pink 2253	F19 PANTONE 7431 C	Rose Tint 2591
E20 RA Original Color	Emily Pink 2374	F20 PANTONE 204 C	Wild Pink 2259
E21 PANTONE 1635 C	Melon 2294	F21 PANTONE 212 C	Floral Pink 2415

G		H	
G1 PANTONE 191 C	Bashful Pink 2248	H1 PANTONE 193 C	Very Red 2419
G2 PANTONE 1915 C	Begonia 2228	H2 PANTONE 200 C	Scarlet 2219
G3 PANTONE 213 C	Primrose 2491	H3 PANTONE 206 C	Lipstick 2233
G4 PANTONE 214 C	Azalea 2412	H4 RA Original Color	Radiant Red 2266
G5 PANTONE Rhodamine Red C	Hot Pink 2260	H5 PANTONE 187 C	Red Berry 2418
G6 PANTONE 219 C	Ruby Glint 2261	H6 RA Original Color	Jockey Red 2281
G7 PANTONE 226 C	Crimson 2416	H7 RA Original Color	Red 2378
G8 PANTONE 240 C	Hot Peony 2590	H8 RA Original Color	Antique Red 2505
G9 PANTONE 241 C	New Berry 2500	H9 PANTONE 201 C	Wildfire 2267
G10 RA Original Color	Cabernet 2494	H10 PANTONE 7636 C	Rosewood 2508
G11 PANTONE 7648 C	Passion Rose 2499	H11 PANTONE 207 C	Candy Apple Red 2507
G12 PANTONE 220 C	Cherryrose 2504	H12 RA Original Color	Pro Red 2623
G13 PANTONE Rubine Red C	Strawberry 2432	H13 PANTONE 194 C	Cranberry 2270
G14 PANTONE 208 C	Perfect Ruby 2497	H14 PANTONE 1955 C	TH Burgundy 2608
G15 PANTONE 235 C	Brushed Burgundy 2498	H15 PANTONE 195 C	Wine 2225
G16 PANTONE 184 C	Bitterroot 2509	H16 PANTONE 7420 C	Burgundy 2249
G17 PANTONE 1787 C	Persimmon 2277	H17 RA Original Color	Pro Firebrand 2622
G18 PANTONE Warm Red C	Saffron 2329	H18 PANTONE 202 C	Carolina Red 2268
G19 PANTONE 1788 C	Tuxedo Red 2420	H19 PANTONE 7637 C	Red Jubilee 2421
G20 PANTONE 186 C	Foxy Red 2263	H20 PANTONE 209 C	Russet 2252
G21 PANTONE 187 C	Auburn 2472	H21 PANTONE 7421 C	Warm Wine 2496

SUPER STRENGTH RAYON®

The Finest Global Distribution Network in the Industry



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I		J	
I1	Dark Maroon PANTONE 7428 C 2376	J1	Tamarack PANTONE 398 C 2230
I2	Intense Maroon PANTONE 5195 C 2587	J2	Crescent Moon PANTONE 583 C 2546
I3	Pro Maroon PANTONE 5185 C 2616	J3	Green Dust PANTONE 369 C 2457
I4	Dogwood PANTONE 7518 C 2563	J4	Ming PANTONE 376 C 2322
I5	Coffee Bean PANTONE 1817 C 2339	J5	Pastoral Green PANTONE 375 C 2321
I6	Dark Taupe PANTONE 7589 C 2575	J6	Erlin Green PANTONE 375 C 2320
I7	Brown PANTONE 477 C 2253	J7	Foliage Green PANTONE 112 C 2542
I8	Dark Brown PANTONE 476 C 2372	J8	Cypress PANTONE 385 C 2545
I9	Egyptian Brown PANTONE 439 C 2576	J9	Desert Cactus PANTONE 581 C 2544
I10	Espresso PANTONE 7533 C 2337	J10	Palmetto PANTONE 378 C 2229
I11	Best Brown PANTONE 412 C 2566	J11	Isle Green RA Original Color 2312
I12	Pistachio PANTONE 5855 C 2250	J12	Jungle Green PANTONE 335 C 2597
I13	Pastel Green PANTONE 9561 C 2555	J13	Pro Erin PANTONE 7740 C 2738
I14	Pebblestone RA Original Color 2547	J14	Meadow PANTONE 7739 C 2226
I15	Mint RA Original Color 2238	J15	Kelly PANTONE 7482 C 2240
I16	Green Oak RA Original Color 2319	J16	Emerald PANTONE 354 C 2214
I17	Nile PANTONE 380 C 2211	J17	Harvest Green PANTONE 355 C 2378
I18	Flite Green RA Original Color 2282	J18	Green Grass RA Original Color 2580
I19	Spruce PANTONE 7489 C 2279	J19	Dark Green PANTONE 7725 C 2208
I20	Peapod RA Original Color 2456	J20	Green PANTONE 348 C 2209
I21	Sun Shadow PANTONE 397 C 2548	J21	Deep Green PANTONE 349 C 2284

K		L	
K1	Olive PANTONE 5555 C 2202	L1	D.H. Green PANTONE 5535 C 2411
K2	Water Lilly RA Original Color 2514	L2	Pro Green PANTONE 330 C 2735
K3	Olive Drab PANTONE 5753 C 2317	L3	Pro Dark Green PANTONE 3308 C 2734
K4	Dress Green PANTONE 7736 C 2584	L4	Green Sail PANTONE 5467 C 2459
K5	Hedge PANTONE 5743 C 2601	L5	Palm Leaf PANTONE 5645 C 2241
K6	Sage PANTONE 7743 C 2595	L6	Willow PANTONE 5615 C 2221
K7	Fleece Green PANTONE 341 C 2454	L7	Spring Garden PANTONE 5565 C 2551
K8	Green Bay PANTONE 342 C 2455	L8	Moss PANTONE 625 C 2278
K9	Harbor Green PANTONE 5545 C 2392	L9	Wintergreen PANTONE 7724 C 2594
K10	Holly PANTONE 357 C 2323	L10	Cadet Blue PANTONE 2975 C 2532
K11	Field Green PANTONE 554 C 2469	L11	Pro Twinkle PANTONE 5425 C 2617
K12	TH Green PANTONE 562 C 2607	L12	Sea Mist PANTONE 7471 C 2393
K13	Green Petal PANTONE 3435 C 2458	L13	Turquoise PANTONE 7711 C 2204
K14	Lizzy Lime PANTONE 560 C 2631	L14	J. Turquoise PANTONE 321 C 2492
K15	Evergreen RA Original Color 2315	L15	Seafrost PANTONE 3242 C 2517
K16	Pine Green PANTONE 328 C 2391	L16	Aqua Pearl PANTONE 3255 C 2516
K17	Pro Hunter PANTONE 329 C 2615	L17	Bluestone PANTONE 3285 C 2515
K18	Newport PANTONE 7475 C 2550	L18	Blue Frost PANTONE 3105 C 2305
K19	Ivy PANTONE 627 C 2552	L19	Periwinkle PANTONE 311 C 2306
K20	Dark Army Green PANTONE 5605 C 2583	L20	Indian Ocean Blue PANTONE 3115 C 2518
K21	Army Green PANTONE 5463 C 2728	L21	Misty RA Original Color 2308

M		N	
M1	Wonder Blue PANTONE 7459 C 2577	N1	Pro Brite Star PANTONE 2685 C 2736
M2	Surf Blue PANTONE 632 C 2519	N2	Pro Purple RA Original Color 2629
M3	Teal PANTONE 633 C 2309	N3	Purple Mazzo PANTONE Violet C 2426
M4	Oceanic Green PANTONE 7713 C 2446	N4	Purple Accent RA Original Color 2431
M5	Pro Teal PANTONE 7712 C 2621	N5	Mauve PANTONE 272 C 2287
M6	Blue Spruce PANTONE 7722 C 2549	N6	Pro Violet PANTONE 2738 C 2742
M7	Violet PANTONE 250 C 2285	N7	Violet Blue PANTONE 2735 C 2427
M8	Cachet PANTONE 521 C 2424	N8	Purple Twist PANTONE Reflex Blue C 2423
M9	Mid Lilac PANTONE 251 C 2588	N9	Blue Ink PANTONE 2756 C 2440
M10	Plum PANTONE 513 C 2292	N10	Pro Lusty Blue PANTONE 2718 C 2614
M11	Raspberry PANTONE 258 C 2426	N11	Ice Blue PANTONE 277 C 2300
M12	Plum Wine PANTONE 520 C 2490	N12	Pastel Blue PANTONE 291 C 2382
M13	Mulberry PANTONE 2613 C 2380	N13	Heron Blue RA Original Color 2525
M14	Port Wine PANTONE 518 C 2600	N14	Sky Blue RA Original Color 2239
M15	Tulip PANTONE 2567 C 2286	N15	Baby Blue RA Original Color 2206
M16	Sterling PANTONE 666 C 2406	N16	Darkport Blue PANTONE 5415 C 2536
M17	Iris PANTONE 2577 C 2288	N17	Slate Blue RA Original Color 2275
M18	Laurie Lilac PANTONE 2587 C 2425	N18	Pro Saxon PANTONE 646 C 2624
M19	Purple PANTONE 267 C 2284	N19	Paris Blue PANTONE 2708 C 2283
M20	Dark Purple PANTONE 269 C 2381	N20	Bridgeport Blue PANTONE 283 C 2522
M21	Purple Shadow PANTONE 2607 C 2430	N21	Cristy Blue PANTONE 2717 C 2383

O		P	
O1	Lake Blue PANTONE 7451 C 2304	P1	Jay Blue PANTONE 2718 C 2384
O2	Tropic Blue PANTONE 284 C 2434	P2	Soldier Blue PANTONE 2945 C 2527
O3	Ultra Blue PANTONE 292 C 2433	P3	Blue PANTONE 7455 C 2220
O4	Oriental Blue RA Original Color 2301	P4	Sapphire PANTONE 2728 C 2280
O5	Country Blue RA Original Color 2524	P5	Pro Royal RA Original Color 2627
O6	Ozone PANTONE 7461 C 2533	P6	Blue Suede PANTONE 286 C 2435
O7	Blue Horizon PANTONE 2925 C 2435	P7	Jamie Blue PANTONE 661 C 2385
O8	Atlantis Blue RA Original Color 2525	P8	Empire Blue PANTONE 2746 C 2437
O9	Copen PANTONE 279 C 2245	P9	Royal PANTONE 287 C 2210
O10	China Blue PANTONE 653 C 2525	P10	Blue Ribbon PANTONE 654 C 2439
O11	Caribbean Blue RA Original Color 2530	P11	Pro Midnight PANTONE 282 C 2613
O12	Bright Blue RA Original Color 2526	P12	Pro Navy PANTONE 280 C 2625
O13	Boo Boo Blue PANTONE 7460 C 2730	P13	Ash PANTONE 534 C 2341
O14	Pro Band PANTONE Process Blue C 2737	P14	Light Midnight PANTONE 5265 C 2386
O15	Solar Blue RA Original Color 2442	P15	Midnight Navy PANTONE 289 C 2397
O16	Pro RA Original Color Peacock 2740	P16	Pro Imperial PANTONE 647 C 2612
O17	Pacific Blue PANTONE 640 C 2388	P17	Imperial Blue PANTONE 7686 C 2302
O18	California Blue PANTONE 639 C 2389	P18	Salem Blue PANTONE 2955 C 2534
O19	Aquamarine PANTONE 312 C 2307	P19	Dark Teal PANTONE 3035 C 2444
O20	Dolphin Blue PANTONE 285 C 2529	P20	Pro Dark Blue PANTONE 548 C 2620
O21	Pro Brilliance PANTONE 293 C 2619	P21	Flag Blue PANTONE 2767 C 2603

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Q

Q1 TH Navy
PANTONE 2768 C 2609

Q2 Light Navy
PANTONE 295 C 2303

Q3 Pro College Blue
PANTONE 2965 C 2647

Q4 Steel
RA Original Color 2537

Q5 Stainless Steel
PANTONE Warm Gray 3 C 2538

Q6 Oyster
PANTONE 9283 C 2403

Q7 Saturn Gray
PANTONE 9381 C 2485

Q8 Skylight
PANTONE 5315 C 2482

Q9 Pro Pearl
PANTONE 5665 C 2741

Q10 Pro Cool Gray
PANTONE 7528 C 2733

Q11 Cloud
RA Original Color 2483

Q12 Silver Steel
PANTONE 9385 C 2592

Q13 Traditional Gray
PANTONE 544 C 2540

Q14 Steel Gray
PANTONE 5245 C 2274

Q15 Dover Gray
PANTONE 5225 C 2405

Q16 Cinder
PANTONE 5295 C 2404

Q17 Storm Gray
PANTONE 436 C 2486

Q18 Pro Night Sky
PANTONE 402 C 2618

Q19 Grayrod
PANTONE 7530 C 2572

Q20 Pro Gray
PANTONE 409 C 2739

Q21 Pewter
PANTONE 403 C 2573

R

R1 Banner Gray
PANTONE 429 C 2585

R2 Silvery Gray
RA Original Color 2484

R3 Gull
RA Original Color 2731

R4 Twilight
RA Original Color 2217

R5 Metal
PANTONE 445 C 2407

R6 Charcoal
PANTONE Black 7 C 2265

R7 Black Chrome
PANTONE 7540 C 2541

R8 Aged Charcoal
PANTONE 425 C 2565

R9 Smokey
PANTONE 7547 C 2487

R10 Navy
PANTONE 296 C 2215

R11 Mahogany
PANTONE 440 C 2564

R12 Black
PANTONE Black C 2296

R13 Jet Black
PANTONE Black 6 C 2632

R14 3CC Red
Variegated 2344

R15 3CC Rose
Variegated 2345

R16 3CC Apricot
Variegated 2346

R17 3CC Pink
Variegated 2347

R18 3CC Purple
Variegated 2348

R19 3CC Lilac
Variegated 2349

R20 3CC Blue
Variegated 2350

R21 3CC Light Blue
Variegated 2351

