

Warranty

Bush Hog Tractors are warranted to the original retail purchaser to be free from manufacturing defects under normal use and service for one year from the date of purchase or for 90 days, if the tractor is used for commercial or rental purposes. The Bush Hog Company will replace defective parts free of charge, except items warranted by the original manufacturer such as engines or other products that carry a separate warranty. When defective parts are returned, they

INTRODUCTION

The Direct-Drive tractor is manufactured to the traditionally high standards of Bush Hog, Inc. It has many quality features which have been designed with you, the customer, in mind.

Your dealer is sincerely interested in your new tractor and has the desire to help you get the most value from it. After reading this manual thoroughly, you will find that you can do many of the regular service jobs quickly and easily. However, when you are in need of parts or major service, be sure to see your dealer.

When you are in need of parts, be prepared to give your dealer both the tractor and engine serial numbers.

DEALER SERVICES

Your dealer offers complete tractor service. His trained personnel have access to accurate, detailed service information.Some of these dealer services are listed below.

- 1. Testing battery and electrical components.
- 2. Cleaning and adjusting carburetor.
- 3. Cleaning out engine carbon.
- 4. Testing engine compression.
- 5. Replacing motor-generator brushes, cleaning Commutator.
- 6. Adjusting Engine Governor speed.

SPECIFICATIONS

must be prepaid.

This warranty will not apply to Bush Hog products repaired or altered outside of a Bush Hog dealer service station. Neither will the warranty apply on any failure resulting from misuse, negligence or accident.

The placing on a Bush Hog product of any part or attachment not approved by the Company shall void the warranty.

ENGINE

Manufacturer Wisconsin Model TRA10D Cylinders One Cycle Four 3 1/8 x 2 7/8" Bore and Stroke Displacement 22.05 cu. in. Speeds 1600 to 3600 rpm Horsepower 10.10 at 3600 Compression Ratio 7.00 to 1 Valve Clearance (Intake) Cold .006 Valve Clearance (Exhaust) Cold .012

TRANSMISSION

TYPE TRANSAXLE	CAPACITIES
4 FWD, 1 Rev.	FUEL TANK
LUBRICANT 4 pints Shell Micoma	1 US Gal.
No. 72 the equivalent 90 wt. trans. lubricant	CRANKCASE 1 Quart

ELECTRICAL SYSTEM

STARTER MOTOR Delco Remy

STARTER SWITCH Key Type

GENERATOR Delco Remy 20 hr. rating IGNITION Key Type

45 AMP 12 Volt

SPARK GAP

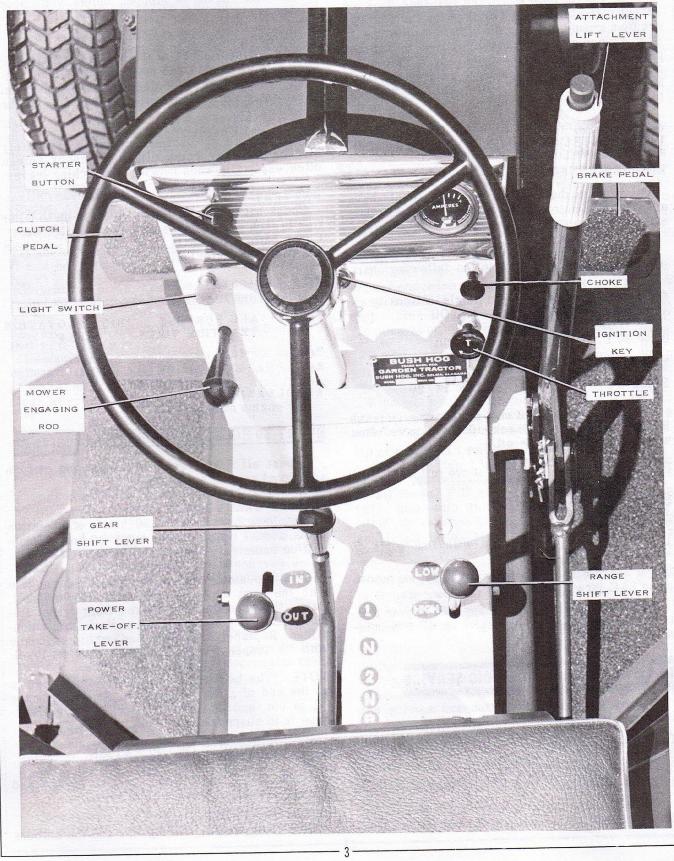
BATTERY

.030

BREAKER POINT GAP .020

DIMENSIONAL DATA	A-ALL MODELS		BRAKES Double acting foot operated
WHEEL THREAD Front Rear	TRACTION TIRES 29 inches 24½ or 30½ inches	HIGH FLOTATION TIRES 29 inches 24½ or 30½ inches	CLUTCH Automotive Disc Type STEERING
TIRE SIZES Front Rear	16 x 6.50 x 8 23 x 8.50 x 12	16 x 6.50 x 8 23 x 8.50 x 12	Open Gear 6.4 to 1 WHEEL BEARINGS
TIRE INFLATION Front Rear	12 psi 6 psi	8 psi 5 psi	FRONT-Taper Roller REAR-Sealed Ball GROUND SPEEDS MPH
DIMENSIONS Wheel Base Overall length Overall Height Overall width (max.) (min.) Weight	49 inches 68 inches 38¾ inches 36 inches 33 inches 700 lbs.	49 inches 68 inches 38¾ inches 39 inches 33 inches	GEAR ENGINE RPM 1 Low 3600-1.99 2 Low 3600-3.23 R Low 3600-3.89 1 High 3600-5.86 2 High 3600-9.66 R High 3600-9.66





IMPORTANT : For all instructions pertaining to the operation of the tractor engine, refer to your instruction book for the Wisconsin Air Cooled Heavy Duty Engine TRA - 10D.

FUELS

FILLING FUEL TANK

Raise tractor hood to fill the fuel tank. To keep dirt out of the tank while filling, wipe the dust and dirt from around the tank cover before removing it. Use a regular grade gasoline of a recognized brand. White gas may be used only if the octane rating is at least 75. Never use premium gasoline. NOTE : Do not mix oil with gasoline. Be sure fuel containers are absolutely clean.

LUBRICANTS

ENGINE CRANKCASE

Oil used in the engine crankcase should have an American Petroleum Institute (API) SAE classification of service MS.

According to the prevailing air temperature, use oil of viscosity as shown in the following chart.

Air Temperature Season	Single - Viscosity Oil
30 [°] to 90 [°] F. summer	SAE 30
-0°to 30°F. winter	SAE 10W
Below O'F.	SAE 5W-20

Use of SAE 5W-20 oil may cause some increase in oil consumption. Check oil level more often when you are using this oil.

Do not fill engine crankcase above full mark.

TRANSMISSION

1. All Transaxles are filled with four pints of Mobil Oil C - 90.

2. For refill or make-up oil in the field, we recommend SAE 90 weight oil.

Do not attempt to dismantle any part of your tractor transmission. See your dealer for all transmission service.

LUBRICATION AND PERIODIC SERVICE

The recommended lubrication and service periods for your tractor are as follows :

1. Daily, or every 5 hours of operation

- 2. Every 50 hours of operation
- 3. Every 100 hours
- 4. Every 500 hours of operation or each spring and fall season

The following procedures are in order of frequency.

DAILY OR EVERY 5 HOURS OF OPERATION

ENGINE CRANKCASE OIL LEVEL

Raise tractor hood, wipe off dust and dirt, and unscrew oil dipstick. If necessary, add sufficient oil of the proper viscosity to bring oil level up to the full(F) mark on the dipstick when the dipstick is screwed in tight. NOTE : Oil should not be over the full mark. Be sure the tractor is on level ground and engine is stopped before you check oil level.

FLYWHEEL SCREEN

Make a visual check of the outside screen. The engine is air cooled and must have an ample supply of air to prevent the engine from overheating. Clear away all dirt or debris covering any of the screen.

To be sure the screen is never completely blocked with dry grass clippings, check screen often, especially when mowing or mulching leaves.

BATTERY

Check battery, making sure liquid is up to filler ring in each cell. If necessary, add distilled water. Check battery terminals to be sure they are clean and free from corrosion.

TIRE PRESSURE

Inflate tires to pressures shown in chart below :

TIRE	ALL PURPOSE TRACTION TIRES	HIGH FLOTATION TIRES
Front	12 psi	8 psi
Rear	6 psi	5 psi

AIR CLEANER

See engine manual.

EVERY 50 HOURS OF OPERATION

Repeat all 5 hour service checks and perform additional service as follows :

ENGINE CRANKCASE

Drain engine oil every 50 hours of operation under normal conditions or every 20 hours of operation under very dusty conditions.

If it is possible, park tractor on slight incline with the front of the tractor lower than the rear. Raise the hood and remove the front grille. Remove drain plug and allow oil to drain into a container. Replace drain plug and refill crankcase with the proper grade oil to the proper oil level.

NOTE : The best time to drain the crankcase is at the end of a day's operation. At this time the oil is hot, and all foreign material in the crankcase is in suspension.

EVERY 100 HOURS OF OPERATION

Repeat all 5 and 50 hour service checks and perform additional service as follows:

ENGINE SHROUDS

Be sure the engine cooling fins and the shrouds

which enclose them are clean at all times. Dirt, oil and other debris which may have entered the screens could lodge on coolong fins thereby restricting the normal air flow. This causes serious damage to engine parts because of over heating.

Remove the bolts which hold the engine shroud in place and brush out all dirt from the cooling fins. Clean the inside of the shroud thoroughly. Soak off all oil deposits with a safe solvent. Caution : Do not run engine with shrouds removed.

Remove rotating screen and check for oil or dirty fins on the flywheel. Be sure screen is clean and not damaged.

TRANSMISSION OIL LEVEL

Remove oil level(filler) plug with stick type gauge. When required, use a pressure oil can to add transmission lubricant through filler hole until oil shows on dipstick. Be sure the tractor is on a level surface when checking.

EVERY 500 HOURS OF OPERATION OR EACH SPRING AND FALL SEASON

If the tractor is to be placed in storage, each fall and again in the spring the following service should be performed:

Repeat all 5, 50, and 100 hour service checks and perform additional service as follows-

LUBRICATION OF FRONT AXLE AND STEER-ING SECTOR

Use pressure gun grease to lubricate steering column and front axle fittings with SAE(seasonal grade) multi-purpose type grease. Wipe fittings clean after lubrication.

SERVICE

HOOD AND GRILLE

Engine and related parts are easily accessible by lifting and raising the hood. The hood will remain open after you raise it to a near vertical position. To remove the grille for access to the ignition points, oil drain, etc., release the spring clamps and lift the grille out. When you are replacing the grille, be sure the guide pins on the grille bottom are in place.

FUEL SYSTEM

Proper inspection and service of your fuel system are important to continued successful operation of your tractor.

ELECTRICALSYSTEM

ADJUSTING POINTS

Disconnect spark plug cable to prevent accidental starting of the engine. Remove the ignition point cover and rotate engine flywheel until the points are fully open.

Check point gap with a .020 inch Feeler guage. If an adjustment is required, loosen locking screw and move screwdriver in V-slot until the points are properly set.

After tightening the locking screw, recheck the point gap. To replace points, remove screws. Be sure lockwashers are in place before reassembly.

SPARK PLUG GAP

Check spark plug gap and condition of electrodes after every 100 hours of operation. Distance between electrodes should be .025 inch. Bend the outer electrode only for proper gap.

If electrodes have burned short or have become pitted, install a new spark plug. Use a spark plug wrench to replace plug. Always use a new spark plug gasket when replacing plug. Tighten plug to at least 27 ft. - lbs. torque.

BATTERY

Your tractor has a 12 volt electrical system. When you are replacing the battery, use a 12 volt 45 amp- 20 hour rating. CAUTION : To prevent accidental operation of the starter or engine, always disconnect the spark plug cable when working on the electrical system. Also do this when you are making adjustments to the engine or other moving parts.

CLEANING BATTERY

Remove battery cables and use a wire brush to remove corrosion from around the battery terminals. Wash terminals with a solution consisting of one part baking soda to four parts water. Do not allow cleaning solution to run into battery cells.

Connect battery cables and coat terminals with petroleum jelly. Be sure the cables are tight.

Wipe and wash entire battery case, platform and hold down straps with clear water. Be sure top and bottom vent holes in each cell cap are open.

CHECKING BATTERY WATER LEVEL

Check the liquid level of each cell by removing the cap. Water should completely cover the cells at all times. Fill each cell to ring level inside filler hole with distilled water. Use clean distilled water when possible to fill battery. When absolutely necessary, clean drinkable water may be used.

Keeping the liquid at proper level during winter or freezing weather is especially important. Also the battery must be kept fully charged to prevent freezing.

IMPORTANT : When adding water to the battery during freezing weather, be sure the engine is running and continues to run until the water has had a chance to mix thoroughly. This running time should be at least one hour.

Battery connections should be tight at all times, especially when batteries are being charged. Loose cables will cause arcing and pitting of the connections and cause eventual failure.

NOTE ; Be careful not to allow sparks or flames near a charged battery.

TROUBLE SHOOTING

HARD STARTING

A.FAULTY IGNITION

Check for presence of spark by disconnecting high tension wire from the plug and holding the wire close to the cylinder head while cranking the engine with the starter. If there is no spark, check to see if :

- 1.Breaker point gap is incorrect.
- 2.Breaker points are worn or pitted. Replace
- 3.Spark plug gap is incorrect.
- 4.Spark plug electrodes are pitted or fouled. Replace plug.
- 5.If the foregoing fails to correct the problem, see your dealer.

B.FAULTY CARBURETION

1.Gasoline may not be getting to the carburetor because of an air lock in the line. Lines may be gummed and plugged.

2. Carburetor may be dirty or out of adjustment.

If the engine can be turned over slowly by hand with little effort, there is a loss of compression. See your dealer or serviceman.

ENGINE MISSING UNDER LOAD

A.Check spark plug for proper gap.

- B.Check for lean fuel mixture. Adjust the carburetor high speed screw.
- C.Check for dirty(fouled) spark plug or an improper type plug.
- D.Pitted or worn Breaker Points should be replaced with a new set.
- E.See your serviceman for proper ignition and carburetion adjustments.

BACKFIRING

A.Check carburetor for lean fuel mixture.

B.Check for sticky intake valve or improper ignition. See your serviceman or dealer.

KNOCKING

A.Check fuel supply for low octane rating. Use only quality grade of a regular gasoline.

B.Check engine for overheating. See overheating below.

C.Check crankcase oil level. Fill to (F) mark on dipstick. NOTE: If an engine knock has developed because of lack of crankcase oil, have your dealer check condition of the piston rod and cap.

D.See your serviceman for possible loose connecting rod, improper timing or excessive carbon in combustion chamber.

LOSS OF ENGINE POWER

A.OVERHEATING

1.Check and clean screens and engine shrouds. 2.Using premium gasoline with high octane rating. Use regular gas only.

3. Check carburetor for lean fuel mixture.

4. Check oil dipstick for excessive oil in engine crankcase. Do not fill above oil level mark. 5. Check breaker points for proper gap.

B.DIRTY AIR CLEANER

Drain oil from the cleaner.
Rinse the cleaner with kerosene.

3.Replace the oil.

C.PARTLY CLOSED CHOKE

1.Check to be sure the choke control cable is not jammed.

2.Choke must be completely open (choke lever down) after engine is warmed up except on extremely cold days.

ENGINE OPERATING ERRATICALLY

Check the following:

A.Carburetor set too lean B.Clogged fuel line C.Water in fuel D.Faulty choke control E.Loose electrical connections F.Air leaks in carburetor connections or gasket G.Carburetor jet clogged H.Loose throttle cable FNGINF WILL NOT IDLE

LINUINE MILL NOT IDLL

A.Check carburetor adjustments

B.Check for dirty carburetor

C.Check and set spark plug gap D.Check carburetor for air leaks in gasket

E.See your serviceman for possible leaky valves or faulty condenser.

TRANSMISSION WILL NOT STAY IN GEAR

A.Shift gear firmly without letting gears grind before engaging.

B.See your serviceman to replace worn gears

BRAKES NOT EFFECTIVE

A.Adjust brake linkage B.Replace brake shoes if they are worn excessively. See your serviceman

IMPROPER STEERING OR EXCESSIVE FRONT

TIRE WEAR

Check wheel alignment and toe-in

CLUTCH HARD TO OPERATE

Check linkage control and springs

STARTER INOPERATIVE OR WILL NOT TURN ENGINE

A.Check for discharged battery B.If rotary mower drive is engaged, disengage. See mower operator's manual

C.Tighten motor-generator belt

D.Check electrical connections

TRACTOR WILL NOT MOVE WITH ENGINE RUNNING

A.Be sure tractor is in gear

B.Check drive coupling

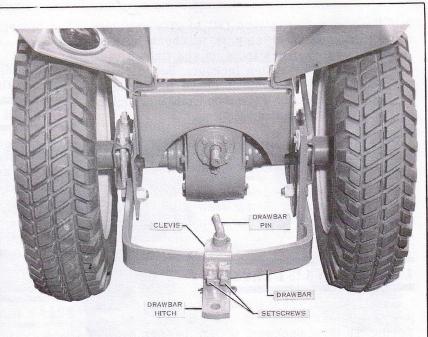
C.Check axles. If they are turning, look for sheared key.

USE OF DRAWBAR HITCH

The dual purpose drawbar hitch can be attached to the drawbar as shown for general use, or it can be reversed on the drawbar with the clevis to the rear for use with a plow or clutivator.

If the hitch is to be used with a plow or cultivator, remove the hitch by loosening the two setscrews and removing the drawbar pin and the spacer. Attach the hitch to the drawbar so that the clevis end of hitch can be used. Tighten the two setscrews. You may also attach the hitch at any point on the drawbar by loosening the setscrews and moving the hitch to the desired position.

Use the attachment lift lever (page 8) to raise and lower all rear mounted attachments.



HITCH FOR REAR ATTACHMENTS

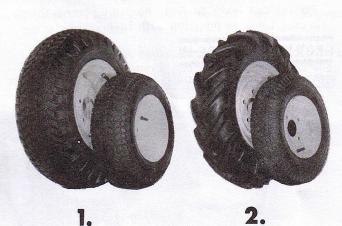
REAR WHEELS

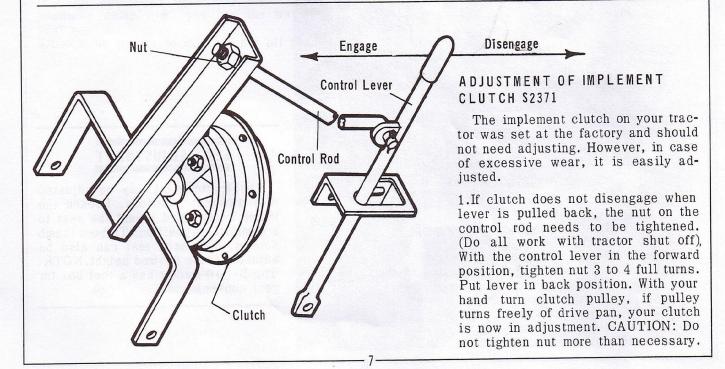
Rear wheels are factory assembled in the narrow (27-inch) tread. Wheels can be turned around on the hubs for a wide (33-inch) wheel tread for greater stability. Remove wheel bolts, turn wheel around with valve stem inward, and reassemble on hub.

FRONT AND REAR TIRE SELECTION

1.Use surburban 8.50×12 rear and $16-6.50 \times 8$ front for travel over soft ground or areas where tire tracks may be objectionable.

2.Use traction tire $16-6.50 \times 8$ front and 8.50×12 rear for greater traction when working heavier loads.





2.If the above instructions fail to give satisfactory results the next step is to check nuts on front of clutch. Loosen locknuts and tighten back nut one full turn. Tighten locknuts. See if clutch will operate. If not, repeat above instructions. NOTE: A maximum of 5 turns on each nut. Tighten all nuts the same amount of turns.

Should the clutch still fail to operate there is a chance you have a defective or worn part. Take the clutch to your local dealer for servicing.

NOTE: For longer clutch life it is recommended that when tractor is being used without attachments on the clutch that the clutch be engaged at all times.

ATTACHMENT LIFT LEVER

When the attachment lift lever is in the forward position, the attachment is in the raised position. Moving the lever backward lowers the attachment. Press thumb release and move lever until attachment operates at desired height. Removing pressure from the thumb release locks the operating lever and the attachment in desired position.

To set the lever in float position, press thumb release. Lock in position with lock lever.

FRONT WHEEL TOE-IN

Measure distances A and B (page 9). The tractor

has proper toe-in or alignment when dimension A is 3/16 inch less than dimension B. When it is necessary, remove ball joint on either end of Rod C and adjust till proper toe-in is obtained. Tighten jamb nut firmly.

TRACTOR CLUTCH ADJUSTMENT

Right and left directions in this adjustment section are determined by looking in the direction of forward travel.

1. Remove the quick pin from the clevis.

2. If gears do not mesh easily, shorten the adjusting rod by turning the clevis to the left. This will raise the clutch pedal and allow the gears to mesh easily.

3.Replace quick pin through clevis as it was before you made the adjustment.

BRAKE ADJUSTMENT

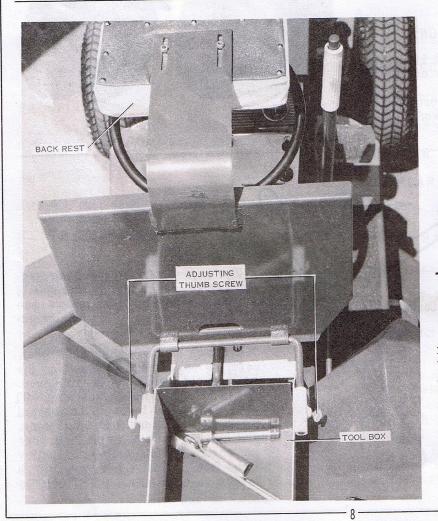
1. The brake cable is attached to the brake pedal by a clevis. To adjust, remove pin form clevis and turn clevis clockwise to tighten.

2. To adjust emergency brake lock turn 1/4" nut on locking knob rod.

SEE YOUR DEALER FOR ADDITIONAL CLUTCH AND BRAKE ADJUSTMENTS.

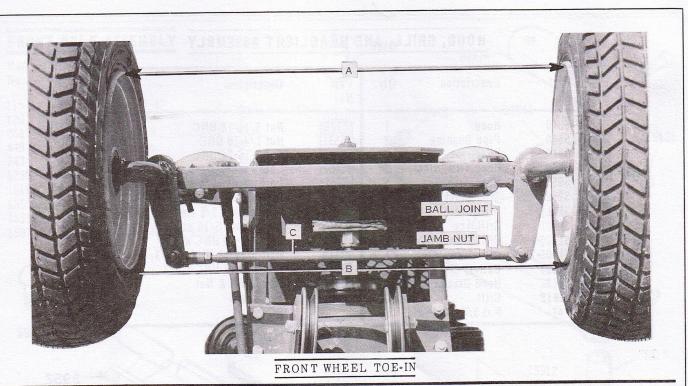
STORAGE

If your tractor will not be used for a period of



SEAT ADJUSTMENT

The tractor seat may be adjusted into different positions. Loosen the thumb screws and adjust the seat to a comfortable position. Tighten thumb screws. The back rest can also be adjusted to the desired height. NOTE: The D-4-10 tractor has a tool box for your convenience.



time such as through the winter season, perform the following operations:

Drain the gasoline tank and crank the engine to burn gas in carburetor.

Remove spark plug and pour in one tablespoon of SAE 30 oil. Turn engine over manually at least two times and replace spark plug.

1.Remove battery and store it where it will not freeze. Check water level and refill battery if necessary.

2.Clean tractor exterior thoroughly, removing all mud, dirt, grease and other materials.

3. To prevent rust, touch up all unpainted and exposed surfaces with paint.

4. Check all visible moving parts for wear, breakage or damage. Now is the time to order any parts required and make necessary repairs to avoid needless delay when you use the tractor again next season.

5.Block up tractor to take weight off tires. If it

is possible, store tractor in a cool, dark place to prevent excessive tire deterioration.

6.Remove belt tension from all belts. Loosen motor generator.

Your dealer is equipped to give your tractor a complete service check and make recommendations for replacing parts which are in need of attention.

PREPARING TRACTOR FOR USE AFTER STORAGE

ENGINE

1.Drain and refill tractor crankcase with proper weight and grade oil. 2.Clean spark plug and set gap.

3.Check ignition point gap.

TRACTOR

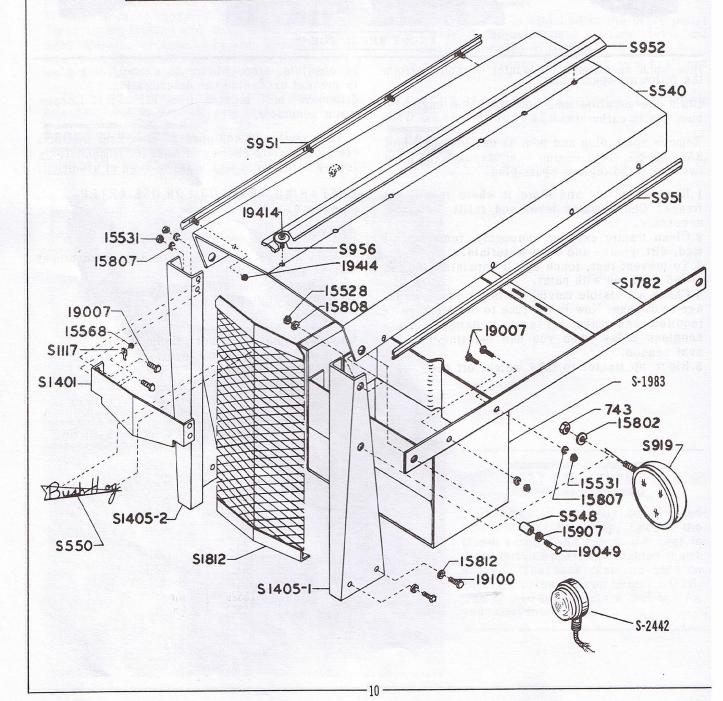
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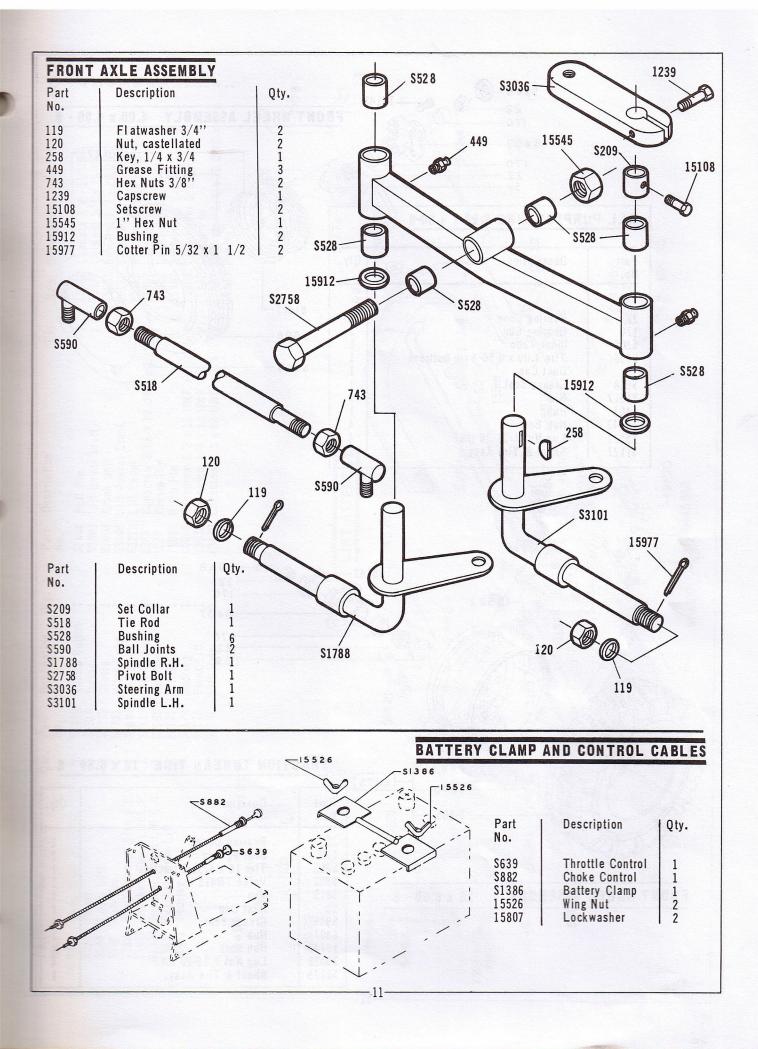
Reinstall Battery. Check liquid level.
Check transmission oil level.
Check tire inflation.

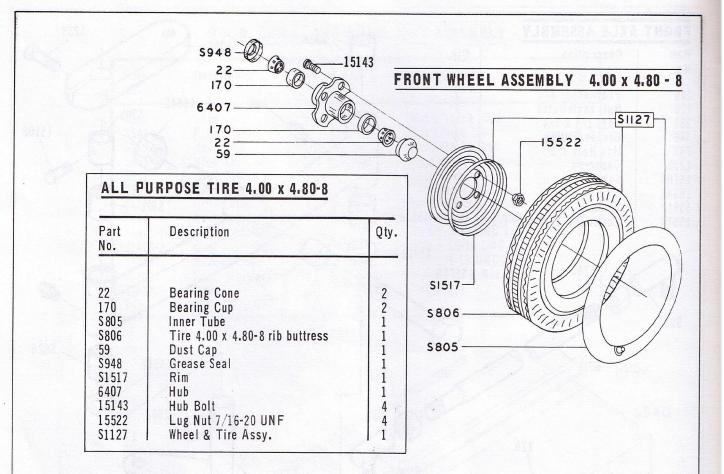
Part	Description	Part No.	Description
No.		NU.	
\$98	Shim, Pinion Adjusting	\$2775	Hand Grip
\$592	Key, Woodruff	S2046	Gasket, Main Housing
S1007	Gear	S2047	Gasket, Cover
S1008	Gear	S2048	Gasket, PTO Cover
S1009	Gear, Cluster	S2051	Shaft, Detent
S1013	Collar, Shift	S2052	Bearing, Ball Lever Assembly
S1 01 4 S1 01 9	Shaft, PTO Ball, Detent	S3407 S2057	Housing, Shift
		S2057 S2058	Retainer, Shift
S1020	Spring Cone, Roller Bearing	S2078	Housing, Main
S1036 S1039	Bearing, Ball	S2 07 9	Housing, Aux.
S1035 S1041	Housing, Differential	S2080	Cover, Aux. Housing
S1041 S1042	Pin Gear	S2081	Ring, Snap
S1042	Differential Assembly	S2082	Ring, Retaining
S1045	Shaft, differential retainer	S2083	Ring, Retaining
S1045	Shaft, differential cross	S2084	Seal, Oil
S1046	Pin, Retainer	S2085	Ring, "O"
S1 047	Gear, Side	S2096	Ring, Quad
S1048	Gear, Ring	S2097	Ring, Snap
S1049	Gear	S21 56	Bolt, Ring Gear Seal, Axle
S1056	Gear	S2182	Bearing, Ball
S1057	Collar, pinion shaft clutch	S2237 S2240	Plug, Magnetic Pipe
S1059	Bearing, Ball	S2253	Spacer Washer
S1 060	Cup Ring, Snap	S2254	Spacer
S1061 S1062	Pinion, Bevel	S2255	Bushing
S1062	Bearing, Roller	S2257	Shifter, High-low
S1 072	Ring, Snap	S2278	Fork, PTO Shift
S1 073	Ring, Snap	S2279	Arm, PTO Shaft
S1074	Ring, Snap	S2280	Arm, High-low
S1075	Ring, Snap	S2446	Roll Pin
S1076	Bearing, Ball	S2700	Seal Spap Bing
S1077	Gear	S2766	Snap Ring Shifter Block
S1078	Shaft	S3324 S3321	Shifter Plate
S1 07 9	Bearing, Ball	\$3562	Shifter Assembly
S1082	Bearing, Ball		L.H. Axle Assembly
S1083	Dipstick Dowell Pin	\$3563 \$3564	R.H. Axle Assembly
S1 08 6 S1 087	Retainer, Pinion Shaft	296	Cotter Pin
S1087 S1089	Seal, Oil	947	Capscrew
S1005	Key, Pinion Shaft	1239	Capscrew
S1993	Shaft, Axle	15066	Capscrew
S1996	Housing, Axle	15110	Setscrew
S2013	Key, Woodruff	15392	Pin, Roll Nut, Pinion Shaft Bearing
S2026	Plate, PTO Cover	1 5523 1 5567	Nut, Slotted
S2044	Gasket, Shifter	15800	Lockwasher
S2045	Gasket, Axle Housing	13000	
	15801	Lockwasher	
	15808	Lockwasher	
	15812	Lockwasher	
	15903	Lockwasher	
	15910	Flatwasher	
	19097	Capscrew	

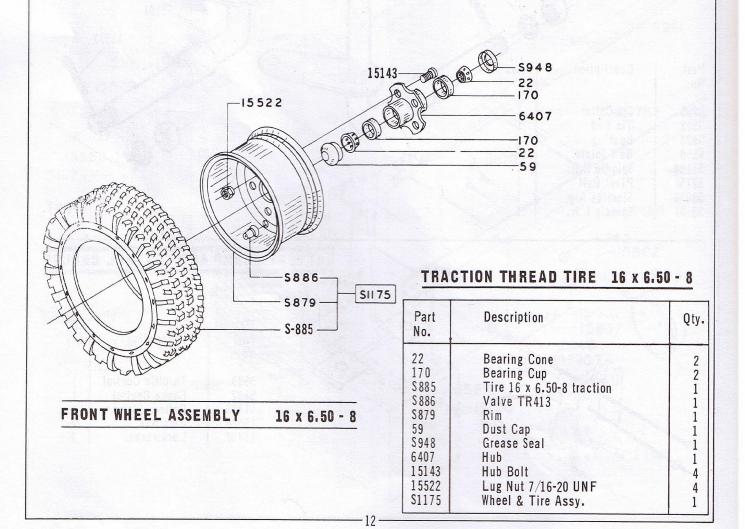
HOOD, GRILL, AND HEADLIGHT ASSEMBLY

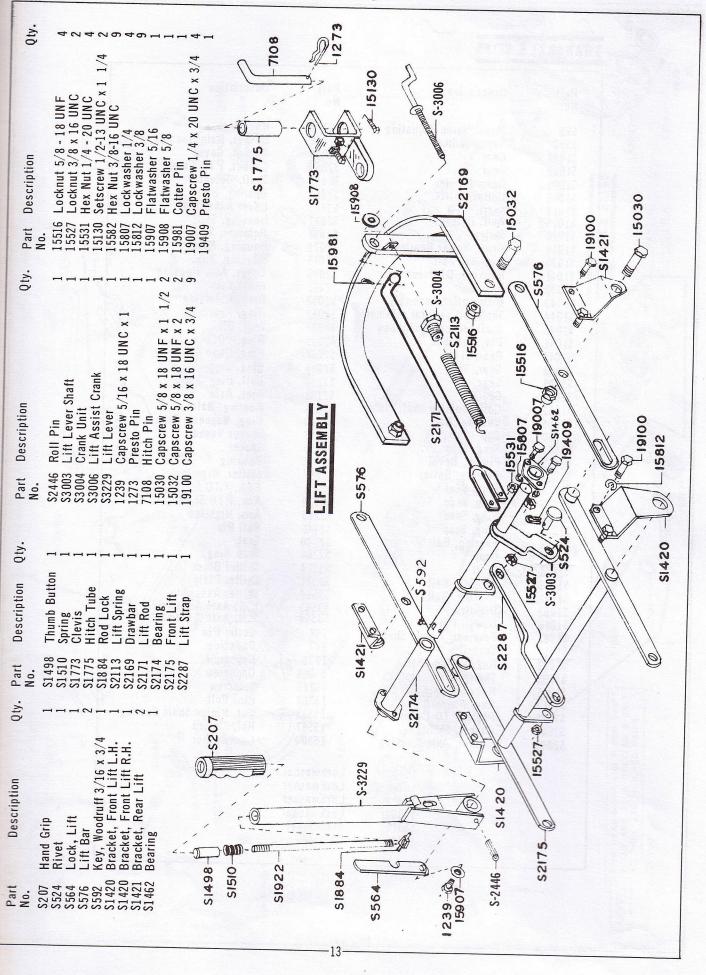
Part No.	Description	Qty.	Part No.	Description	Qty.
S540 S548 S919 S951 S952 S956 S1117 S1401 S1405-1 S1405-2 S1983 S1782 S1812 743	Hood Pipe Bushing Headlight Hood Trim, side Hood Trim, top Trim Bracket Grill Latch Grill Side, L.H. Grill Side, R.H. Battery Box Hood Brace Grill Nut 3/8-24 UNF	1 2 2 1 4 1 1 1 1 1 1 2	15528 15531 15568 15802 15807 15808 15812 15907 19007 19049 19100 19414 S2442	Nut 5/16-18 UNC Nut 1/4-20 UNC Nut 3/16-24 UNC Lockwasher 3/8 med, Lockwasher 1/4 med. Lockwasher 5/16 med. Lockwasher 5/16 std. Bolt 1/4-20 UNC x 3/4 Bolt 5/16-18 UNC x 1 3/4 Bolt 3/8-13 UNC x 3/4 Stove Bolt & Nut Tail Light	2 8 1 8 2 4 2 8 2 4 1 4 1 4

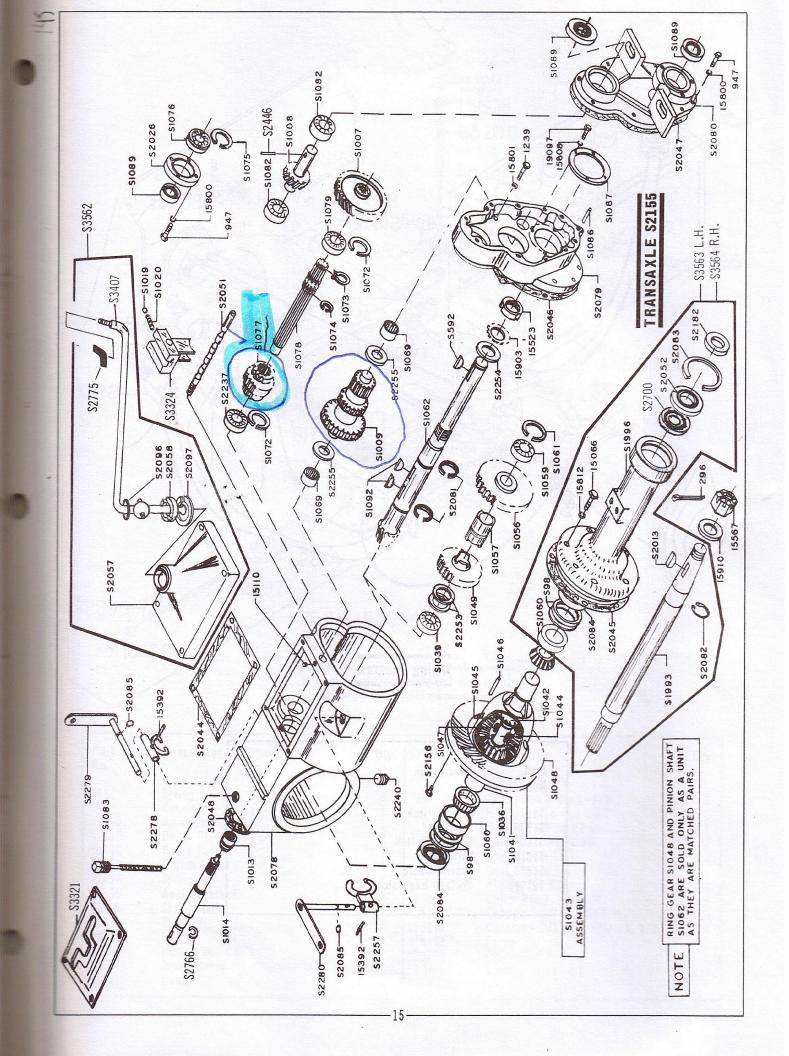


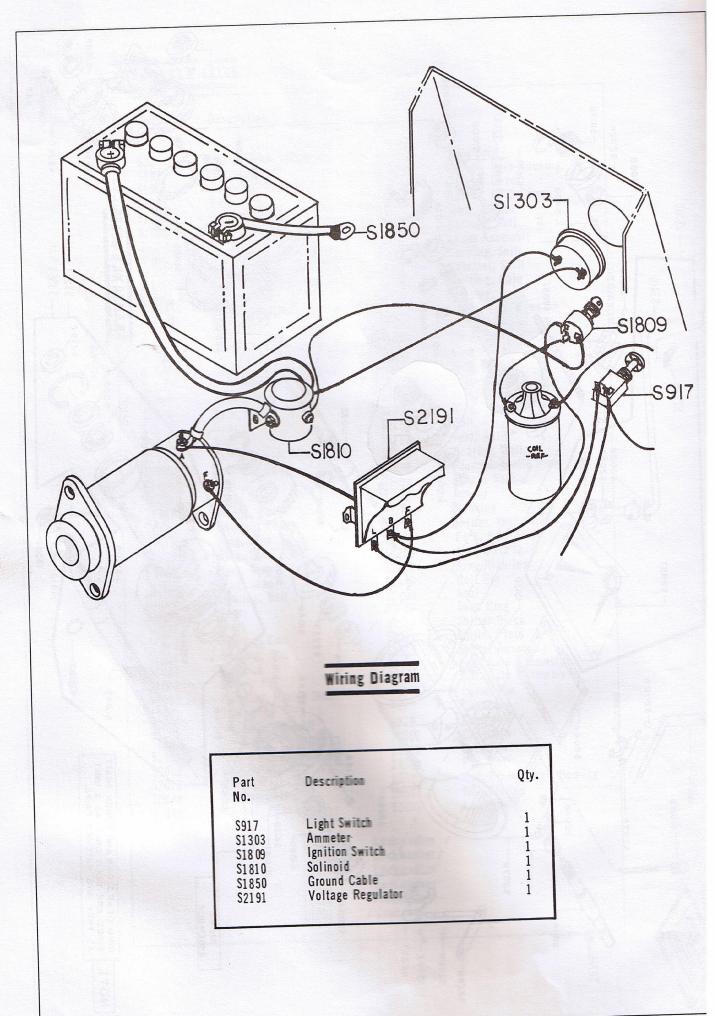


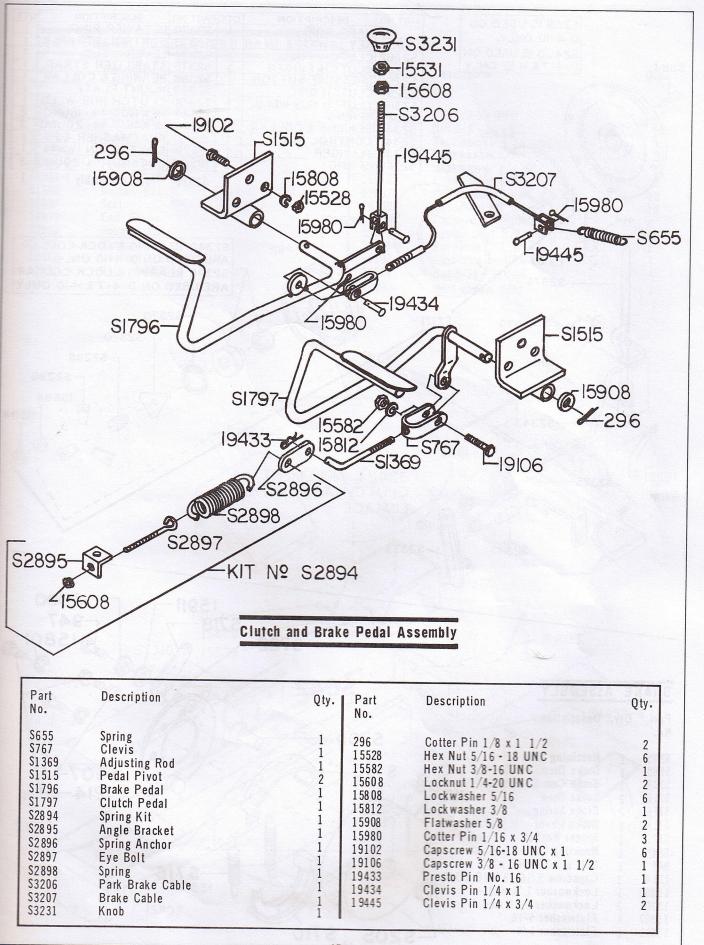






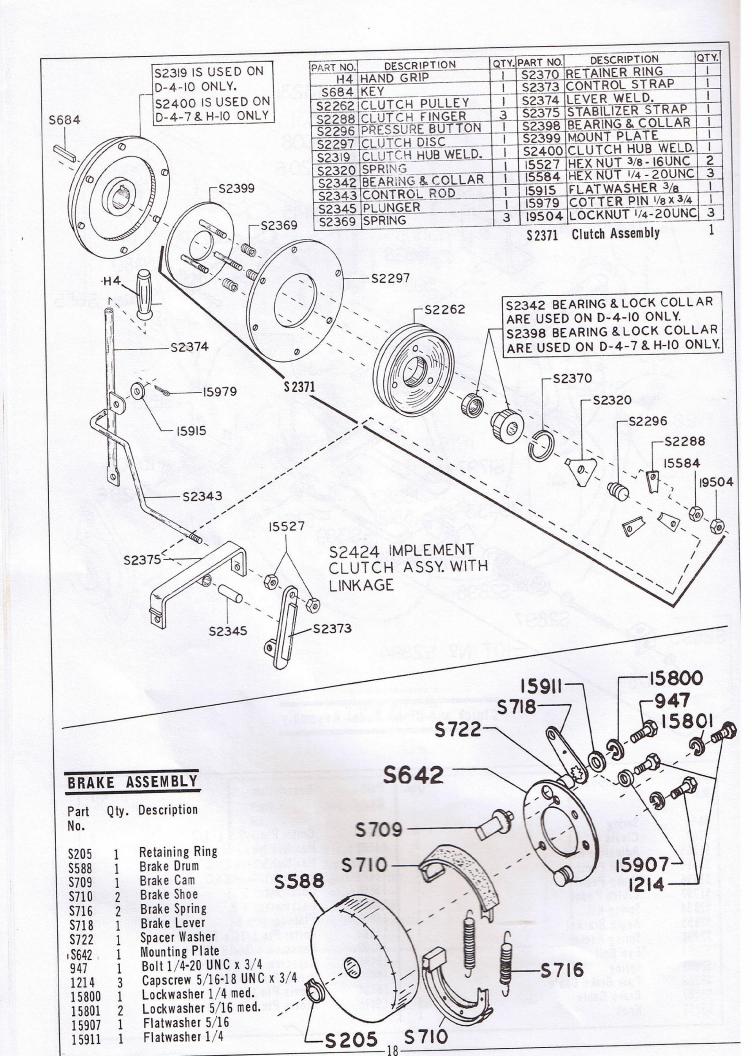


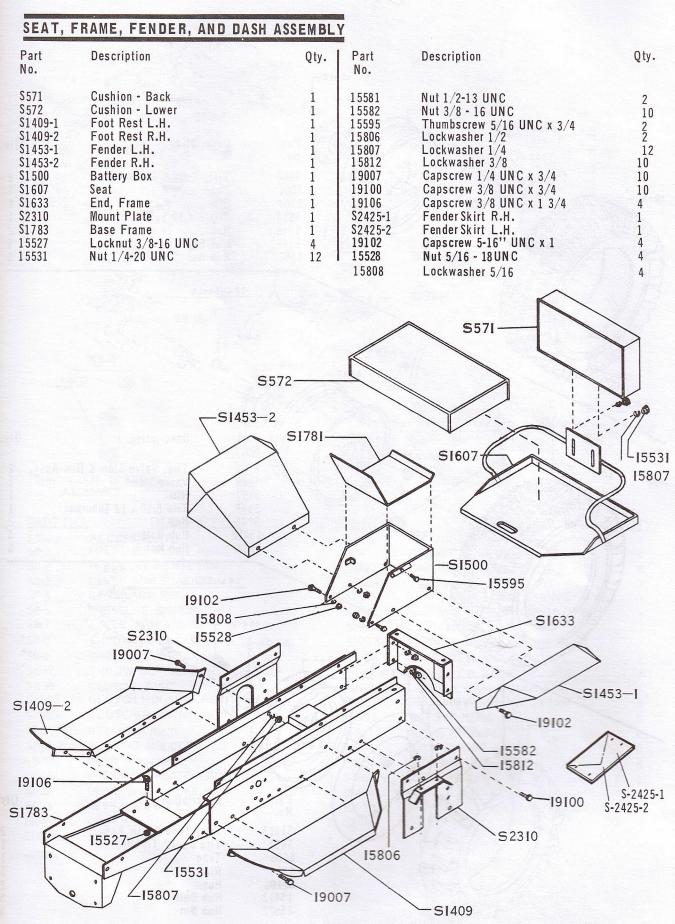




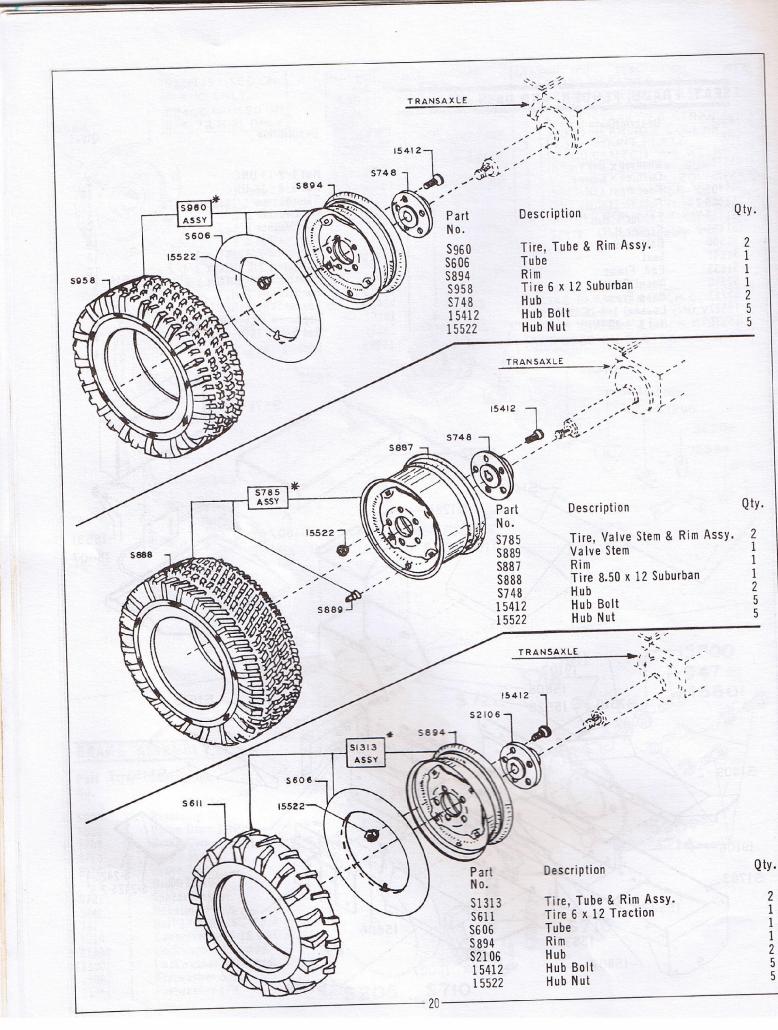
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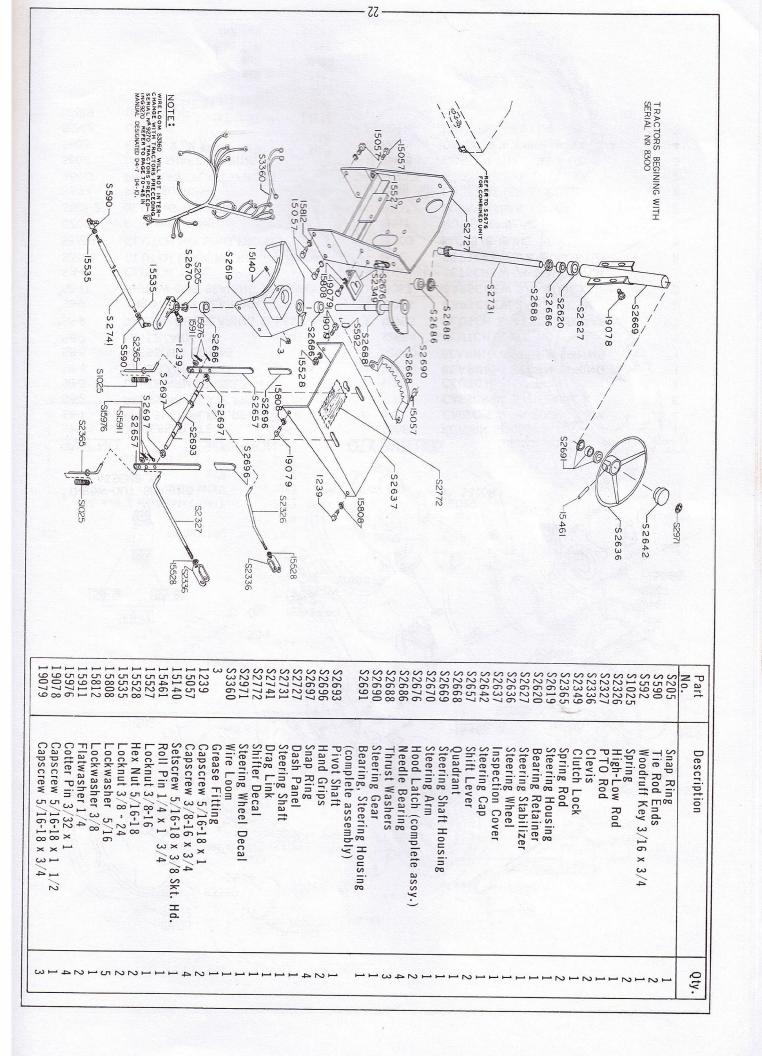


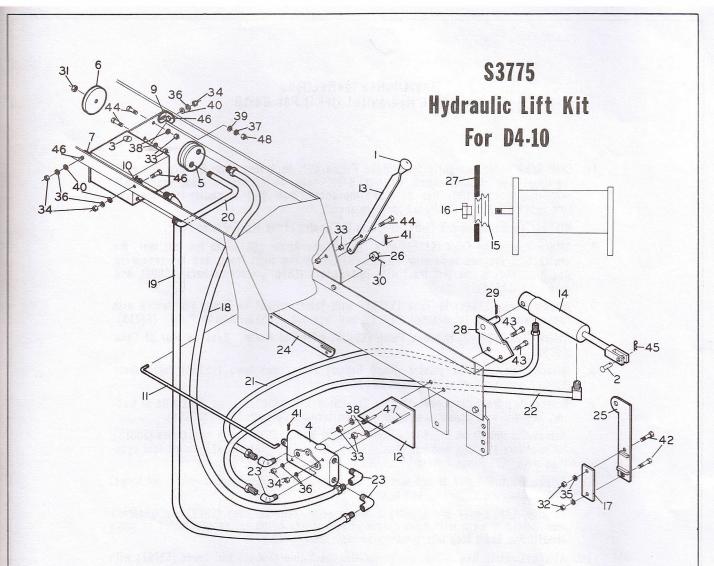
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THROV	V-OUT BEARING SSEMBLY.	\$2753- \$3358 \$602
PART N		SUCE
S3529	ACCESS PLATE	QTY PARTNO. DESCRIPTION QTY
S8-1	PRESSURE PLATE, REAR	I S605 RETURN SPRING I I 947 CAPSCREW I/4-20UNC X 3/4 2
S8-2 S8-3	PRESSURE PLATE PIN LEVER ARM BRACKET	3 1239 CAPSCREW 5/16-18UNC X 1 6
S8-4	LEVER ARM PIN	3 SI243 CLUTCH SHAFT 3 S2590-I BEARING RETURN SPRING L.H. I
S8-6 S8-7	PRESSURE SPRING LEVER ARM	3 S2590-2 BEARING RETURN SPRING RH
	THROW-OUT BEARING SLEEVE	3 S2664 CLUTCH YOKE
		S2753 CLUTCH SHAFT WELDED ASSY
*S8-9	THROW-OUT BEARING	L 15066 CARSCREW 2/0 ISLN CARST
*S8-9 *S8-I7	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY	I I5066 CAPSCREW 3/8-I6UNC XI 2 I I5067 CAPSCREW 3/8-I6UNC XII/2 2
*S8-9 *S8-I7 S8-I8 S3358	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR	1 ISO66 CAPSCREW 3/8-I6UNC X I 2 1 ISO67 CAPSCREW 3/8-I6UNC X I/2 2 1 ISO10 SETSCREW 1/4-20 UNC X I/2 2 1 ISI10 SETSCREW 1/4-20 UNC X I/2 1
*58-9 *58-17 58-18 53358 53359	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT	I I5066 CAPSCREW 3/8-I6UNC X I 2 I I5067 CAPSCREW 3/8-I6UNC X I 2 I I5110 SETSCREW I/4-20 UNC X I/4 1 I I5112 SETSCREW 3/8-I6UNC X I/4 1 I I5112 SETSCREW 3/8-I6UNC X I/4 2
*S8-I7 S8-I8 S3358 S3359 S206	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT RETAINER RING	I I5066 CAPSCREW 3/8-I6UNC X I 2 I I5067 CAPSCREW 3/8-I6UNC X I/2 2 I I5110 SETSCREW I/4-20 UNC X I/2 1 I I5112 SETSCREW 3/8-I6UNC X I/4 1 I I5503 NUT 3/8-I6UNC 8 I I5517 NUT 5/16-I8UNC 6
*S8-9 *S8-I7 S8-I8 S3358 S3359 S206 S507-2 S534	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT RETAINER RING BEARING HOLDER PILOT BUSHING	I I5066 CAPSCREW 3/8-I6UNC XI 2 I I5067 CAPSCREW 3/8-I6UNC XI/2 2 I I5067 CAPSCREW 3/8-I6UNC XI/2 2 I I5110 SETSCREW 1/4-20 UNC XI/2 1 I I5112 SETSCREW 3/8-I6UNC XI/4 1 I I5503 NUT 3/8-I6UNC 8 I I5517 NUT 5/16-I8UNC 6 I I5807 LOCKWASHER I/4 MED. 2
*S8-9 *S8-I7 S8-I8 S3358 S3359 S206 S507-2 S534 S600	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT RETAINER RING BEARING HOLDER PILOT BUSHING PRESSURE PLATE-FRONT	1 15066 CAPSCREW 3/8-16UNC X1 2 1 15067 CAPSCREW 3/8-16UNC X1/2 2 1 15067 CAPSCREW 3/8-16UNC X1/2 2 1 15110 SETSCREW 1/4-20 UNC X1/4 1 1 15112 SETSCREW 3/8-16UNC X1/4 2 1 15503 NUT 3/8-16UNC 8 1 15517 NUT 5/16-18UNC 6 1 15807 LOCKWASHER 1/4 MED. 2 1 15801 LOCKWASHER 5/16 MED. 6
*S8-9 *S8-I7 S8-I8 S3358 S3359 S206 S507-2 S534	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT RETAINER RING BEARING HOLDER PILOT BUSHING PRESSURE PLATE-FRONT DRIVE SHAFT BEARING	I I5066 CAPSCREW 3/8-I6UNC XI 2 I I5067 CAPSCREW 3/8-I6UNC XI/2 2 I I5067 CAPSCREW 3/8-I6UNC XI/2 2 I I5110 SETSCREW 1/4-20 UNC XI/4 1 I I5112 SETSCREW 3/8-I6UNC XI/4 2 I I5503 NUT 3/8-I6UNC 8 I I5517 NUT 5/16-I8UNC 6 I I5807 LOCKWASHER I/4 MED. 2 I I5801 LOCKWASHER 5/16 MED. 6 I S592 WOODRUFF KEY 3/16 X3/4 2 I I5468 COTTER PIN 3/32 X I/2 3
*S8-9 *S8-I7 S8-I8 S3358 S3359 S206 S507-2 S534 S600 S602	THROW-OUT BEARING THROW-OUT BEARING ASSEMBLY CLUTCH DISC CLUTCH HOUSING,REAR CLUTCH HOUSING,FRONT RETAINER RING BEARING HOLDER PILOT BUSHING PRESSURE PLATE-FRONT	1 15066 CAPSCREW 3/8-16UNC X1 2 1 15067 CAPSCREW 3/8-16UNC X1/2 2 1 15067 CAPSCREW 3/8-16UNC X1/2 2 1 15110 SETSCREW 1/4-20 UNC X1/4 1 1 15112 SETSCREW 3/8-16UNC X1/4 2 1 15503 NUT 3/8-16UNC 8 1 15517 NUT 5/16-18UNC 6 1 15807 LOCKWASHER 1/4 MED. 2 1 15801 LOCKWASHER 5/16 MED. 6 1 S592 WOODRUFF KEY 3/6 X3/4 2

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Ref. No.	Part No.	Qty.	Description	Ref. No.	Part No.	Qty.	Description
1	S586	1	Knob	25	S3840	1	Cylinder Lift Bar
2	S1960	1	Pin	26	S3847	1	Shaft Stop
2 3	S2125		½" Pipe Plug	27	S3855	1	Belt
4	\$3663		Control Valve	28	S3864	1	Cylinder Mount Weldment
5	\$3664		Pump	29	295	1	Cotter Pin 1/8" x 1 ¼"
6	S3715		Pulley	30	15389	1	Roll Pin ¼" x 1"
7	S3744		Angle Left Front (Long)	31	15501		Hex Nut 5/16" - 24UNF
8	\$3753	1	Tank Weldment	32	15508		Hex Nut ½"-13UNC
9	S3755		Angle Right (Short)	33	15539		Hex Nut 3/8" - 16UNC
10	S3756		Angle Left Rear (Notched)	34	15552		Hex Nut 14" - 20UNC
11	\$3757		Control Rod	35	15806		Lockwasher 3/2"
12	S3758		Control Valve Mount	36	15807		Lockwasher 14"
13	\$3761		Control Lever	37	15808		Lockwasher 5/16"
14	\$3767		Cylinder	38	15812		Lockwasher 3/8"
15	\$3790		Generator Pulley	39	15907		Flatwasher 5/16"
16	\$3799		Generator Nut	40	15911		Flatwasher 1/4"
17	S3818		Clamp	41	15978		Cotter Pin 3/32" x 3/4"
18	S3820		Hose 64 5/8" with Spring Guard	42	19092		Capscrew ½"-13UNC x 2"
19	S3821		Hose 52 ½''	43	19106		Capscrew 3/8"-16UNC x 1 ½"
20	\$3822		Hose 11'' with Spring Guard	44	19117		Capscrew 3/8"-16UNC x 1"
21	\$3823		Hose 11 ½''	45	19433		Presto Pin
22	\$3824		Hose 19''	46	20008		Capscrew %"-20UNC x 1"
23	\$3825		Adapters	47	20015		Capscrew H" - 20UNC x 2 H"
24	S3834		Floating Lift Bar	48	15528		Hex Nut 5/16" - 18UNC