



















Scale of Cuts

	Cut 00	Cut 0	Cut 1	Cut 2	Cut 3	Cut 4	Cut 6
Teeth per CM	12	16	20	25	31	38	46
Teeth per inch	30	41	51	64	79	97	117
Escapement Files	-	-	-	0	-	2	-
Ergo Grip	-	00	-	1	-	-	-
Needle	-	-	00	0	1	2	3
Swiss Pattern 4" to 8" / 100mm-200mm	-	00	0	1	2	3	4
Swiss Pattern 10" to 12" / 250mm-300mm	00	0	1	2	3	4	-
Rifflers, Die Sinkers	-	-	-	0	-	2	-
Rifflers, Silversmiths	-	0	-	2	-	-	-
Rifflers, Tool Makers	0	-	2	-	-	-	-

File Finder

Basic Application	Type of File Recommended
Corners - holes - edges	Three-Square 
Corners - holes	Square 
Corners - slots	Equalling 
Corners - slots	Slitting 
Curved surfaces - corners-holes	Half-Round 
Curved surfaces - junctures of curved and flat surfaces - corners - holes	Crossing 
Edges, joints	Joint 
Flat surfaces	Hand 
Flat surfaces - corners - keyways - dovetail ways - gear teeth - deburring	Barrette 
Flat surfaces - slots	Pillar 
Roughening surfaces for hand grips	Checkering 
Rounded corners - slots - flat surfaces - junctures between curved and flat surfaces	Crochet 
Rounded corners - holes - "V" slots	Pippin 
Rounded inside corners - holes	Round 
Slots	Screwhead 
Slots	Warding 
Slots - wedge-shaped openings	Knife 