General Firearm Services

Function check/Safety inspection (does not include test fire.)	\$25.00
Test fire of firearm (no sight in, does not include ammunition or cleaning fee.)	\$45.00
Test fire and sight in of firearm. (100 yds / ammunition not included.)	\$65.00
Boresight of firearm (100 yds - no live ammunition utilized.)	\$25.00
Detailed cleaning of firearm (removal of accessories, detail dissassembly, thorough	
cleaning of individual parts and re-assembly.)	\$75.00
Removal of stuck case in chamber/breech	\$35.00
Removal of stuck case with live round in chamber/breech	\$50.00
Removal/Clearing of round(s) stuck in barrel	\$45.00
Check/verify proper headspace, firing pin protrusion, or barrel erosion/condition	\$25.00
Touch up of blueing on metal surfaces not requiring major preparation	\$25.00
Restoration of firearm - Metal parts only \$12	25.00 - \$250.00
	00.00 - \$500.00
Custom checkering and/or refinish of wood forends and/or stocks	hourly rate
Reassembly of Firearm from bag of parts (minimum charge, all parts must be accounted	
for or additional charges for replacements will be charged.)	\$85.00
Rifle Services	
Kille Services	
Cut and Crown Barrel (customer may choose crown type)	\$100.00
Re-crown barrel	\$50.00
Blueprint reciever and bolt	\$250.00
Thread barrel for muzzle brake/suppressor (TPI needs to be specified)	\$125.00
Thread barrel for muzzle brake or suppressor w/standard knurled thread protector	\$175.00
Thread Barrel for muzzle brake or suppressor w/custom invisible thread protector	\$200.00
Install new barrel to AR-15 Includes removal and refit of gas block and handguards	\$50.00
Install gas block/gas tube to AR-15	\$35.00
Install free Float handguard to AR-15	\$45.00
Install flash hider/compensator/muzzle brake to AR-15	\$25.00
Complete assembly of AR-15 from parts	\$75.00
Trigger Job - installation of adjustable or match trigger	\$45.00
Trigger Job - Smooth and/or lighten existing installed trigger assembly	\$65.00
Drill and tap reciever for sight bases or scope mount (4 holes)	\$75.00
Additional fee to drill and tap hardened or plated recievers (per hole)	\$10.00
Mount, align, and boresight scope (scope, rings, and bases not included)	\$45.00
installation of sling swivel attachments (forend or stock)	\$25.00
Glass Bedding	\$250.00
Pillar bedding	\$300.00
Recoil pad installation or replacement	\$65.00
Custom fitting of stock and installation of recoil pad	\$125.00

Handgun Services

Removal and/or installation of factory or aftermarket sights (no machining req.)	\$35.00
Machining or modification of slide and installation of custom sights	\$150.00
Trigger job - Semi-automatic pistols	\$75.00
Removal of hammer spur	\$65.00
Install beavertail grip safety to frame (modification required)	\$95.00
Install beavertail grip safety to frame (drop-in only)	\$45.00
Install skeletonized hammer and/or trigger	\$45.00
Install ambidextrous safety (includes modification of grip panel)	\$85.00
Re-crown or dress barrel	\$45.00
Throat barrel and polish feed ramp (semi-automatic)	\$75.00
*Fit slide to frame (standard)	\$100.00
Install and fit match grade barrel, barrel link, and bushing	\$150.00
Install drop-in barrel (minor fitting required)	\$35.00
Lower and flare ejection port	\$65.00
Tune extractor	\$30.00
Polish breech face	\$30.00
Install flared magazine well insert	\$45.00
Stake plunger tube	\$30.00
Stake grip bushings	\$30.00
Install ejector	\$35.00
Install magazine catch	\$25.00
Install slide stop	\$25.00

^{*} If frame or slide must be modified due to excessive looseness or tightness, additional fees may accrue.

Revolver Specific Services

Smooth action, tune trigger, tune hammer/sear engagement (single action or	
double action revolver, does not include spring kit)	\$125.00
Smooth and/or lighten trigger operation only	\$50.00
Polish cylinder chambers	\$45.00
Re-crown or dress barrel	\$45.00
Cut barrel, face and re-crown (Sight installation not included)	\$75.00
Bob hammer and polish (double action only)	\$95.00
Round, radius and polish trigger shoe	\$50.00
Correct timing. (Includes fitting new cylinder hand if necessary)	\$115.00
Remove endshake and/or excessive headspace	\$85.00

Shotgun services

Drill and tap reciever for sight bases or scope mounts (up to 4 holes)	\$75.00
Additional fee to drill and tap hardened or plated recievers (per hole)	\$10.00
Install picatinny scope mount rail on reciever (existing holes)	\$35.00
Install sight bead (drill and tap of barrel required)	\$65.00
Install or replace sight bead in pre-drilled and tapped hole	\$25.00
Cut and face/recrown barrel	\$90.00
Hone and polish chamber	\$35.00
Hone and polish bore	\$35.00
Smooth action	\$65.00
Tuning of trigger (smooth only)	\$50.00

Any repairs not listed above will be quoted when firearm is dropped off.