



LaserControl Micro Compact NT



Tool Measurement



NT Technology



Tool Breakage Detection



Tool Length Measurement



Tool Radius Measurement



Tool Form Measurement



Tool Form Monitoring



Single Cutting Edge Monitoring



RunoutControl



ToolTipControl



GrindControl



MicroWearControl



Axes Compensation

LaserControl Micro Compact NT

BLUM
focus on productivity



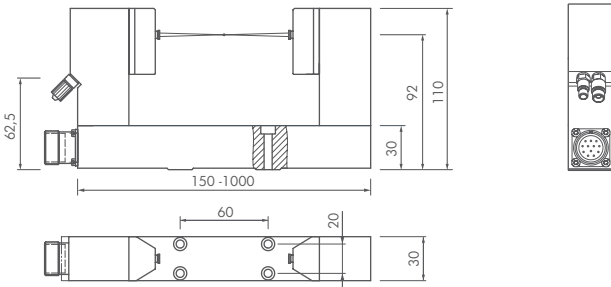
LaserControl Micro Compact NT | Non-contact tool setting system for machine tools

Extremely precise support system for tool setting and monitoring under harshest conditions

- Tool setting at nominal spindle speed
- Highest absolute accuracy due to focused laser beam
- 100 % process reliability due to patented NT-Electronics
- Blum pneumatic unit and shutter system provide superior protection
- Pre-aligned laser for easy mounting
- Programmable by integrated microprocessor

Your benefit:

- Increased productivity and production quality
- No subsequent damage due to tool breakage
- Reduced set-up time and unmanned operation
- Reduced scrap rate



Support systems provide highest precision even with micro-tools



Fast detection of micro-wear at the cutting edge



Non-contact monitoring of all kind of tool geometries



Absolutely reliable — patented NT-Electronics

Technical data

Laser safety classification	Class 2 acc. to IEC60825-1, 21 CFR 1040.10
Laser type	Visible red light laser 630 ... 700 nm <1 mW
Protection class	IP68
Power supply	24 V DC/160 mA
Inputs/Outputs	24 V DC 0 ... 5 V DC analogue output *
Repeatability	Δ transmitter/receiver: <30 mm: 0.4 μ m 2 σ **
	Δ transmitter/receiver: <500 mm: 1.8 μ m 2 σ **
Minimum tool diameter	Δ transmitter/receiver: <30 mm: 7***/24 μ m **
	Δ transmitter/receiver: <500 mm: 130 μ m **
Test speed (spindle)	Up to 200.000 rpm

* Option ** Depending on installation situation, stability of fixation
 *** 7 μ m possible, with adaptation of software parameters



Blum worldwide Service & Support

More than 40 subsidiaries and service offices.

www.blum-novotest.com

Blum-Novotest Ltd.

Unit 15 Granary Wharf Business Park
 Wetmore Road, Burton upon Trent
 Staffordshire, DE14 1DU
 United Kingdom
 Phone: +44 1283 569691
 Fax: +44 1283 563687
 info@blum-novotest.co.uk

Blum-Novotest, Inc.

4144 Olympic Boulevard
 Erlanger, KY 41018
 USA

Phone: +1 (859) 344 6789
 Fax: +1 (859) 344 6799
 solutions@blum-novotest.us