

FEES & CHARGES Effective Nov. 2021

CIRCULAR SAW BLADE FEES

<u>5" to 12" (14" to 18" add \$3)</u>	<u>18" to 32" please call.</u>
<u>Teeth</u>	<u>Charge</u>
114 up	\$35.00
101 to 113	\$33.00
88 to 100	\$31.00
75 to 87	\$29.00
62 to 74	\$27.00
49 to 61	\$25.00
36 to 48	\$23.00
13 to 35	\$21.00
0 to 12	\$16.00

Rust removal & reconditioning surcharge: to \$8
Add'l \$3 charge for alternating faces on a single blade,

OTHER SHARPENING FEES (Carbide & HSS)

<u>Single Flute (Router Bits)</u>		\$ 12.00	
Multiple flute router bits per flute	1" length	\$ 10.00	
	2" length	\$ 18.00	
<u>Router Bit Style:</u>			
Style & Rail sets	per flute small	\$ 8.75	
Raised Panel bits	per flute med.	\$ 9.75	
	per flute large	\$ 10.75	
<u>Forsner Bits</u>	single face		
		small	\$ 9.50
		large	\$ 12.00
	double face	none	NA
Shaper Bits & Slot Cutters	per flute small	\$ 10.00	
	per flute med	\$ 12.00	
	per flute large	\$ 14.00	
Plug Cutters	single flute	\$ 12.00	
Scoring Blades (to 24 teeth min charge per blade)		\$ 17.00	
Planer & Joiner knives HSS	\$1.75/inch		
Planer & Joiner knives Carbide	\$2.25/inch		
European Hinge Hole bit	\$6.50 per face		
Outside diameter teeth	\$3.00 per face		
Plate Cutters/Biscuit		\$ 17.00	
Spiral Auger Bits	to 3/8"	\$ 14.00	
	3/8" to 5/8"	\$ 17.00	
	5/8" to 1"	\$ 20.00	
Router bit bearing maintenance		\$ 4.00	
Chipper Blades (per inch)	1/4" to 3/8" face	\$ 2.25	
	7/16" to 1/2"	\$ 3.25	
	9/16" to 3/4"	\$ 3.75	

Tip Damage: There are times when top of teeth grinding is necessary to save and extend the life of quality blades. Tip grinding fee is the face X 2.