Revised 11/01





# MASTERS DIVISION SCOTTIE SPECIAL



### SM-1.00 Height, Width and Girth (circumference).

- a. The minimum height and girth of the body are measured on the outside of the car on the hatch anywhere in front of the hatch foam.
- b. All measurements are to be taken at the same location.
- c. The minimum height dimension is 14" high.
- d. Minimum girth (circumference) dimension is 53<sup>1</sup>/<sub>2</sub>.
- e. Max height of the car cannot exceed 29".
- f. The minimum height of the nose shall be 8  $\frac{1}{2}$ " high and 4  $\frac{1}{2}$ " back from the front of the car.
- g. A width dimension will be taken on the inside of the car 1-1/4" off the floorboard and directly behind the body seam. The minimum width dimension is 17".
- h. There shall be no **concave surfaces** within 12" to the front side only of the area where the height, width and girth measurements are taken.

#### SM-1.01 Length:

- a. The overall length of the car, including wheels, cannot exceed 84-1/16" with Z-glass wheels.
- b. Wheelbase must be a minimum 65" from spindle to spindle.

#### SM-1.02 Road Clearance:

a. The car must have no less than 3-1/16" road clearance with Z-glass wheels. Road clearance will be taken beneath the cars lowest point. This includes the brake pad.

#### SM-2.00 Shell:

- a. AASBD (Scottie) fiberglass shells only. No cutting of the shell other than the axle openings, hatch and head rest areas. Rounding of floorboard to attain 53 ½" minimum circumference will result in removal of some shell material.
- b. No fiberglass, carbon fiber, or other material is permitted to be used on the inside of the car.
- c. **Fiberglass can only** be used on the outside of the car. No carbon fiber, or similar material may be used on the outside of the car body.
- d. You may add a ¼" fillet of epoxy **between** the nailer strip and car body.

point in front of driver's face)

- e. Tape and/or other material, such as rubber, may be used to cover the gap between the axle fairings and car body.
- f. An inspection/repair access must be provided in the front end of the car. The access hole must be located at the top center of the car and must be large enough to put your arm in to make any repairs to brake or suspension components (3" x 3" min. opening).

### SM-2.01 Headrest:

- a. In the reclined driving position, the rear portion of the car must protect your head at all times. Your official helmet must not be recessed into the headrest so as to restrict the driver's vision. You must be able to view the race coarse at an angle over the front wheels.
- b. You may raise, lower, shorten or lengthen the headrest. You may put in a helmet cup that conforms to the driver racing position.
- c. With the helmet in position in the headrest, it must not be distorted or crushed. With the helmet in position, it must measure a minimum of 7 ¼" on the outside across the width at the center (between the rivets), or 7" on the inside at the same location.
- d. The helmet should fit into the headrest and stay in position without the use of tape during the race. <u>The helmet</u> <u>must be strapped to driver's head before entering the car</u>.
- e. The first rivet must be visible at all times and above the line of site. Foam may protrude into 7" helmet cutout to help secure the helmet into position.



### SM-2.02 Hatch:

- a. The minimum opening in the car must be 12" wide and 21 1/2" long all the way to the floorboard.
- b. The side of the cockpit opening, on the body, may be reinforced with **1**" high by approx**3/4**" wide piece of wood. You must maintain 12" width through out the entire cockpit opening.
- c. You must use a single pin hinge for the cockpit hatch. The hatch and body may be reinforced with a block of wood, max size 2" x 3" x  $\frac{3}{4}$ ", where the hinge screws are attached to the hatch or body.
- d. Velcro, magnets, or a button pin may hold down the hatch. No sharp objects will be allowed.
- e. If the hatch opening needs to be larger in length, for ease of entering and exiting the car with a large driver, you must extend the hatch opening a minimum of 1". You may remove the front lip of the cockpit opening and replace the lip with a  $\frac{3}{4}$ " thick X 1" wide piece of wood. The wood to replace the front lip may not extend down past the cockpit side opening by more than 1". The hatch **cover** may be extended by adding 1" of fiberglass to the front **or** rear end of the cover. You may add (1) 3/4"Sq. bulk head on the under side of the hatch cover also.
- f. The sides of the cockpit opening behind the hatch and in front of the headrest must be a min <sup>3</sup>/<sub>4</sub>" thick. You may use foam or wood to thicken or pad this area.
- g. The area in front of the helmet must be padded with dense foam. Foam must be 5/8" thick, 7" wide and min. 6" long. You must be able to open and shut the hatch with the helmet in driving position. No painting over foam will be permitted.



# SHELL ASSEMBLY:

- AXLE & STEERING CABLE CUT OUTS
- 1. Inspect all fiberglass sections of your racer for excessive flashing. Sand off flashing where the body parts overlap with rough sand paper.
- 2 Place two main body halves together and then attach the hatch to the front half with hatch hinge K. You may use a 2" x 3" x <sup>3</sup>/<sub>4</sub>" wood backer plate for additional support for hinge inside of car. For hinge mounting reinforcement only.
- 3. With the hatch installed to the front half, slide the back half into position until the hatch is totally closed and in proper alignment. Now mark the sides of the shell along the overlap. Permanently attach the two shell halves together by aligning the marks that you previously marked. It is suggested that you use a two-part epoxy to join the two halves. (PC-7, PC-11 or similar epoxy) You may screw, bolt, or rivet the sides together. After the epoxy has dried, you may remove the fasteners. If you choose not to, you should cut off excess inside of car and sand smooth the fasteners on the outside of car. You may fiberglass the outside of your car only. No fiber glassing of the inside seam.
- 4. At this time, place the body over the floorboard. You should maintain a height of 12 1/2" between the top of the floorboard and the top of the shell at the foam cut out area. Make sure that you maintain the minimum overall height of 14". For a larger driver you may add a 1" x 1" nailer strip on top perimeter of the floorboard that will enable you to raise the shell for additional space.
- 5. With the shell in place, have the driver get into the car with their helmet on. Adjust the headrest to the helmet. It will probably be necessary to trim the headrest length and height, as all drivers are not the same size. After appropriate adjustments are made secure the headrest in place using the screws.

### NOTE: Original contour of shell may not be altered by heating, sanding too thin, or changing contour of optional bulkhead. Adding fiberglass to outside of shell is not considered altering shell.

### SM-3.00 Floorboard:

- a. AASBD issued floorboard must be used. The original thickness of the floorboard must not be altered. NO alterations or hidden components or material of any type may be added on or into the floorboard. The floorboard or the top of the nailer strip should have the same profile as the cut out floorboard.
- b. You cannot add to nor groove out bottom of the floorboard to incorporate wood, steel or other materials into the floorboard. You may sand the bottom of the floorboard to desired roundness. You may not disturb the top contour of the nailer strip.
- c. No continuous plate is permitted in the car, steel or any other material.
- d. **Axle** mounting plates may be used, maximum length of 12", no width dimension given. Plates may be epoxied to the floorboard.
- e. Steering, brake and all other hardware must be mounted directly to the floorboard. You cannot mount steering, brake or any other hardware on top of plates used for weight. Maximum length for plates used for weight shall be 12" by width of car. The plates must be removable without removing any hardware.
- f. You may plug the kingpin holes with material of your choice, 1" diameter max plug.
- g. Floorboard may be sanded or cupped out for driver's seat **and** or feet.
- h. Floorboard width dimension must be min. 17" wide, measured 1-1/4" off the floorboard and directly behind the body seam, and length approx 831/2" inside of car.
- i. A max 1" x 1" nailer strip of wood may be added around the top perimeter of the floorboard. The nailer strip may not cover the mounting plates.
- j. You may seal the inside of the floorboard with tung oil and or wax. No material buildup is permitted.

### SM-3.01 Driving Position:

a. The car body and floorboard must be built so that the driver has quick and easy operation of the steering wheel and brake, and a clear view to the front. Your eyes must be on a level above the top of the front cowling at all times. Your hips must be parallel to the ground. Your feet must be the forward most part of your body, when in a lay back position. You must steer with both hands on the steering wheel.

# **POSITIONING OF BRAKE & STEERING ASSEMBLY**

STEERING ASSEMBLY
MARK BRAKE PEDAL
MARK FOOT BRACE
$\Box \Box $

FIG 3.1

- **1.** The driver should lay on the floorboard with steering assembly, Brake pedal, and foot brace as shown in Fig 3.1.
- **2.** Move steering assembly until the driver can reach the steering wheel comfortably.
- **3.** Mark the position of the brake pedal, and foot brace.
- **4.** Drill (4) four 1/4 inch holes as shown in Fig. 3.2, 5.1, & 5.2.
- **5.** Mark floorboard for the brake plunger. Drill a 1" hole through the floorboard.
- 6. Drill the steering MARK STEERING HOLE shaft hole into the DRILL 1" HOLE floorboard 3/8" deep: (NOT all the way through).
- 7. Put a washer or a quarter in hole for a wear surface.
- 8. Mark then drill the holes for the Foot Brace and Brake Pedal.
- 9. Install the Foot Brace with 2 E2 bolts, lock washer M & nut V.
- **10.** Install the brake pedal and hinge as shown in figure 5.0.

### SM-4.00 Steering:

a. The steering system must be designed and installed within the car in order to insure easy positive control and safe operation. A single bolt is not enough to secure steering wheel to shaft. <u>You must also have</u> <u>a vertical or horizontal pin or bolt to secure the wheel to the shaft</u>.

FRONT

MARK 4 MOUNTING HOLES

DRILL 1/4" HOLES

FIG 3.2

b. The steering shaft must be located under the top level of the cowling. No part of the steering wheel and shaft assembly can be placed behind you.

### SM-4.01 Steering Wheel:

- a. The car must be equipped with a full or partial wheel. It cannot be less than 6" in diameter. If made of metal, it must be a continuous loop. Cross bars or prong-type handles are not permitted. The steering wheel must be firmly attached to the steering shaft. Hinged or collapsible steering wheels are prohibited.
- b. There must be sufficient clearance between the steering wheel and any part of the car or your body to permit free and safe operation of the steering wheel, regardless of the position of the steering wheel, while you are in the driving position and when you apply your brake.

### SM-4.02 Steering Shaft:

- a. A metal steering shaft must be used with an approved type of steering wheel. The steering shaft must be not less than <sup>3</sup>/<sub>4</sub>" in diameter for the full length. Telescope-type shafts are prohibited.
- b. The steering shaft assembly may be cut to the proper length, drilled, and threaded at a workshop by an adult.
- c. The steering shaft may be installed in a horizontal or vertical position but steering wheel must be above legs.

### SM-4.03 Steering Cables:

- a. 1/16" airplane cable may be used for steering cable. Any other type of steering cable must be flexible, woven, 1/8" in diameter. The use of rope, chain or clothesline is prohibited. Steering cable may not have any type of covering.
- b. Cables must be firmly attached. Soldered connections are prohibited. Cables must be wound on the steering shaft or drum, so the car will steer in the same direction, as the steering wheel is turned, same as in an automobile.
- c. Cables must be routed so as not to interfere with safety of operation. Pulleys or metal tubing must be used for guiding steering cable. Screws, screw eyes, staples and nails cannot be used to attach or guide the cable; Eyebolts must be of at least 3/16" diameter steel.
- d. 3/16" diameter steel or other approved adjusting devices, to permit ease of adjustment and tightening. All turnbuckles must be wired so they do not unscrew.
- e. Cable clamps ARE NOT considered adjusting devices.
- f. Cable clamps that attach the steering cables to the front axle **must be visible**.

#### SM-4.04 Axle Movement:

a. Movement is limited so that the front wheels cannot be moved more that 1" nor less than 3/8" off center (straightahead position) in either direction, forward or back. Measure at the end of the axle spindle.

#### **STEERING ASSEMBLY:**

- Insert the two loose cable ends through the steering shaft making a loop, and then run the two ends around the shaft and through the loop. Pull cable ends so the loop pulls snug to the cable passing through it. See Fig. 4.2.
- Run cable to the pulley and then to the axle as shown in Fig. 4.4. These pulleys must be at least 24" from the front center of axle to center of pulley. If your steering shaft assembly is 24" or more from front axle you may run the cable directly from the steering shaft to the axle.
- 3. At this time, mark on the floorboard where the cable crosses the floorboard going to the axle. Use a square to extend that line down the side of the floorboard. Mark the rear axle exit points in the same manner. Add ½" in front of and behind the front axle for minimum steering swing and mark.
- 4. Install axle stop blocks after you have determined your **3/8**" swing in both directions. You may install blocks of your choice as long as you use two bolts per block and at least two blocks in front of or behind the front axle. These blocks must be as high or higher than the axle and may be glued to the body. If you use the bolts supplied in the kit, install them as viewed in Fig. 4.3.
- 5. Remove axles now to mount shell.
- Temporarily put shell over floorboard and mark the shell for cable and axle exit holes.
- 7. Remove shell and cut holes as marked





### SM-5.00 Brake:

- a. The car must be equipped with a single drag brake capable of stopping the car safely. No other type of brake is permitted. Design it so that the brake, when pulled up, will meet the 3" ground clearance rule.
- b. The brake pedal, if made of wood, it must be <sup>3</sup>/<sub>4</sub>" thick and be hardwood or plywood. Brake pedals made of metal plates; bars, rods, angles, etc. are acceptable. A minimum 3/16" eyebolt <u>must</u> be used to attach the brake cable. Nuts, flat washers and lock washers must be on the eyebolt on each side of the brake pedal. A foot pedal designed and installed without obstructing inspection of the car must operate the brake. Hand operated or hydraulic brakes are not permitted. No part of your legs or feet may extend outside the car when applying the brake. No covering over the brake facing or across the brake opening is allowed.

### SM-5.01 Foot Brace:

a. A functional foot brace must be installed 3/4" height x 3" length minimum. The 3" length must be parallel to the axle. The brake pedal is not considered a foot brace. The brake pedal may be constructed on top of the foot brace.

### SM-5.02 Brake Facing:

a. The brake must be faced with a piece of tire tread, or equally effective material, having contact area of at least 9 square inches flat on the ground when the brake is applied. Leather is not permitted as facing material. Facing must be bolted to the brake shoe and the bolts must be recessed so they cannot touch the ground when the brake is applied.

### SM-5.03 Hinges:

a. Any hinges in the brake mechanism must be the "tight pin" type, and must be attached with bolts, locks, washers, and nuts, (not with wood screws.)

### SM-5.04 Brake Cable:

Must be a 1/8", woven and flexible. Brake cable may not have any type covering. Rope, chain, or clothesline cable is prohibited.

a. Pulleys or metal tubing must be used to guide the brake cable. Eyebolt, at least 3/16" in diameter wide, **must** be used to attach the brake cable.

# **BRAKE ASSEMBLY:**

- 1. Use Screws I Lock washers M, and Nuts V to install Brake Foot Pedal B to Hinge A as in Fig. 5.0
- 2. Bolt Hinge and Foot Pedal to Floorboard.
- 3. Insert Eyebolt E1 in the Brake Foot Pedal as in Fig. 5.0
- 4. Bolt Rubber Pad E to the bottom of the brake plunger using Bolt D.
- 5. Bolt assembly D to the floorboard.
- Insert the Brake Plunger into the assembly from the bottom and install Coil Spring G. Insert Eyebolt E1 in place as in Fig. 5.2.



countersunk into floorboard.





### SM-6.00 Axles Dimensions:

- Axles cannot be older than 8 years, on race day. (1995 or newer) Square stock .750"; plus .003"; minus .002" Square stock diagonals; a balanced 1.032" minimum Spindle diameter; .494": to .498"
  - b. Only official unaltered <sup>3</sup>/<sub>4</sub>" Soap Box Derby axles supplied by the All-American, with the official logo and date stamp may be used in the racer.
  - c. Mounting holes in the axle may not be larger than 1/4" diameter.



### SM-6.01 Alterations:

a. Axles may not be altered in any way. Sanding, Filing, shaving, peening, plating, coating, polishing, bluing, or rusting, etc. of axles is not permitted. A coat of auto type wax or a oil are permitted to prevent rusting.

### SM-6.02 Prebowing;

a. Prebowing is allowed. Pre-bowing is the arching of the axle to compensate for vertical loading. Under full load (car and driver) the axles are allowed to have a maximum- 1/8" arch in the vertical dimension. No arch will be allowed in the horizontal direction. Axles must be pre-bowed by bending only. Other methods, such as a peening, heating, etc, are not accepted.

### SM-6.03-Axle Mountings:

- a. May use issued mounting brackets and hardware, or you may make your own mounting plates. Max. length 12" with no width requirement.
- b. Axle mounting may not bridge over or touch the top of the axle. No plates, washers or bars will be allowed on the top of the axle that touch any part of the floorboard, car body, mounting plates or axle mounts.
- c. Kings pins must be grade 8 with AASBD standard markings. Kingpin must be visible but may be countersink. You may use your own nut on the kingpin.

d. Only kingpin bolts (Grade 8) with one of the marking patterns illustrated below will be permitted in the Scottie Masters Division cars.



# **MOUNTING PLATES & AXLES ASSEMBLY**

### AXLES:

- 1. Look at Fig. 6.1 and Fig. 6.2 to determine which axle goes in the Front and Rear.
- 2. Mount both axles. Fig 6.3 for front, and Fig 6.4 for rear. These two figures are <u>examples</u> of mounting configurations only. (No metal plates may be countersunk into floorboard.)



# ALIGNING THE AXLES:

### REINSTALL AXLES AND STEERING.

1. **AXLE** - Get a straight board or curtain rod. Drill a 1/4" hole in one end, and place a nail in the other end as in Fig. 6.5.

2. Slide the 1/4" hole over the Kingpin and use the nail as a pointer. Swing the board or rod from side to side, and adjust bolts in angle bracket L, until the measurement is EXACTLY the same on both sides.

3. Secure the bolts with 2 V nuts as in Fig. 6.4.

4. **FRONT AXLE** - Measure from the front edge of the Rear Axle. Adjust the steering turnbuckles by tightening one and loosening the other until the alignment is correct. NOTE: Make sure the steering wheel is straight as shown in Fig. 6.5. Also make sure the axles turn the same direction as the steering wheel. The steering cable should be TIGHT and have NO sag in the cables.



# SM-7.00 Axle Fairing:

- a. Axle fairings are permitted on the leading and trailing edges of the front and rear axle. Fairings may be mounted flush to the axles. Fairings may not extend beyond the square stock of the axle. No more than four ¼"holes per axle may be used to mount fairings.
- b. Fairings <u>may extend into the body of the car</u>. AASBD axle logo must be visible on both axles for inspection. Leading edge of fairings cannot be sharp. Tape may be used between fairings and body of car. Tape may not interfere with steering of car.

### SM-8.00 Wheels:

- a. Four wheels must be run on the car; two front, two rear. ALL FOUR WHEELS MUST BE TOUCHING THE GROUND AT ALL TIMES.
- b. Only Official Unaltered Soap Box Derby wheels can only be used. (Also see rule C-6.10 in rulebook).
- c. Tampering with or altering in any way, any part of the wheels, bearings or tires is prohibited and may be cause for disqualification.

### SM-9.00 Weight:

- a. Combined Weight of the car and driver cannot exceed; 255 pounds with Z-Glass wheels.
- b. The car may be built up to the maximum combined weight of the driver and car by the addition of wood or metal. The additional weight must be securely bolted down with no less than 5/16" diameter bolt, and must pass all safety requirements of the inspection committee. Suspended weight is illegal. The weight may be placed anywhere in the car as long as it does not move or obstruct view of front or rear kingpins. No cushion (sponge, rubber, springs, etc) may be used between the weights or the weight and the floorboard.

NOTE: All weight used in the car must be painted and the weight of each piece must be marked.

### SM-9.01 Adjustable Weight:

a. Each car must have at least one anchoring bolt or threaded rod with a wing nut, safely installed in the car body for quick adjustment of weight. The weight of the cars may be adjusted by adding or removing weight to make the combined weight no more than; 255 with Z-Glass wheels. The recommended amount of adjustment weight is ten pounds (suggested increments of (3) two-pounds; (3) one-pound and (2) eight-ounces) mounted securely by a 5/16" diameter bolt, held by a "wing nut" and installed within reach of the cockpit area for easy adjustment. No wing nuts are permitted on weights under driver's body.

### SM-9.02 Prohibited Weight:

a. No pouring of melted metal into the car floorboard or body. Within the interior of the car all weight must be removable. No welding of weights together will be permitted.

# WEIGHT:

- 1. There are two 5/16" bolts that will hold any adjustable weight you may need. Use the wing nut Z to hold weight down.
- 2. Place a 2 x 4 or broomstick under the center of the floorboard. Have the driver lay down on the floorboard and get in driving position.

Add weight so that the car is balanced. (See Fig. 9.0)

3. All weights must be mounted on top of floorboard. (No countersinking of weight into floorboard.)



### SM-10.00 Prohibited Construction:

#### THE FOLLOWING ARE NOT PERMITTED

- a. No welding or brazing, of any type of any part of the racer. The only exceptions to this rule are; welding or brazing required in parts supplied by the AASBD.
- b. Raising or lowering the car body mechanically throughout the suspension system.
- c. Windshield of any kind.
- d. Glass other than fiberglass, anywhere in the car.
- e. Starting or propelling devices of any kind, including any kind of nose extension.
- f. Attachments, sighting devices and decorations such as pennants, ornaments, etc.
- g. Loose materials or unsafe construction.
- h. <u>Ready-made, purchased parts designed for Soap Box racing, not approved by the AASBD.</u> (<u>This includes Axle Mountings & Steering Assemblies</u>.)

### SM-11.00 Inspection:

- a. Racers with hidden material or miscues in construction that cannot be corrected in a one hour timed period, must expose a min. of **2**<sup>1</sup>/<sub>4</sub>" of axle stock on all four axles the same as on existing custom designed lay down cars.
- b. Floorboard dimension will be measured on the inside of car. Any alteration to the original shape of the floorboard will result in 2<sup>1</sup>/<sub>4</sub>" axle square stock exposure on all four-axle exposures.
- c. There is a one time plus or minus 1/16" honest error permitted. If balance of car has building errors then all errors must be corrected.

### SM-12.00 Clarifications or Questions:

a. All clarifications or questions concerning the construction of the Scottie Special Masters Car must be sent in writing to the AASBD office. The National Control Board will answer all clarifications or questions in a prompt manner.

> All American Soap Box Derby Headquarters P.O. Box 7225 789 Derby Downs Drive Akron, Ohio 44306 Phone (330) 733-8723 Fax: 330-733-1370 E-Mail: <u>soapbox@aasbd.org</u>

Inspection Area	Inspection Item	Description	MASTERS
Car Dimensions	Height Girth Width Nose Height Road Clearance Car Length Wheel Base	14" Minimum 53 1/2" Minimum 17" Minimum inside 1 ¼" off floorbo 8 ½" high, 4 ½" back Minimum 3" Steel, 3 1/16" Z-Glass Minimum 84" Steel, 84 1/16" Z-Glass Maximu 65" Minimum, spindle to spindle	CHECK LIST
 Shell	Inspection Hole Fiberglass Inside Shell	3" x 3" Minimum top center of car On outside only No fiberglass	
 Headrest	Helmet Helmet cutout Helmet cutout Helmet Width	First rivet must be visible <u>7" wide to first rivet.</u> must be padded with foam or wood 7 ¼" outside between rivets	l, ¾" x 1".
Hatch	Opening Side Reinforcement Hinge Wood Backing for hinge Hold down Foam Site Groove	12" wide by 21 ½" long Maximum 1" x ¾" wood Single pin 2" x 3" x ¾" Maximum wood block No tape allowed 5/8" thick, 7" wide, Minimum 6" long 5" wide, ½" deep Minimum	9
 Floorboard	Shape Axle Mounting Plates Axle Mounting Plates Hardware Kingpins holes Nailer Strip Sealer	NO alterations Maximum length 12" x width of floo May be epoxied to floorboard Mounted directly to floorboard Max. 1" dia. & may plug with mater 1" x 1" Maximum around perimeter Tung Oil and or wax only	rboard ial of choice
Steering	Cable Location Attachments Steering Wheel Steering Shaft Steering Cables Turning Radius	24" from center of front axle to cent Attached within 2" from outer edge 6" in diameter. continuous loop 3/4" diameter full length 1/16" airplane cable 3/8" Minimum, 1" Maximum each d	<u>ter of steering pulley.</u> e of axle max. Must be visible. irection
 Brakes	Type Brake Pedal Brake Facing Brake Hinge Brake Cable	Single drag type ¾" hardwood or plywood 9 square inches AASBD rubber <u>Tight Pin type</u> with bolts, lock wash 1/16" airplane cable	hers & nuts
 Axles	Date Logo & Date Mountings King Pins	Not older than 8 years on AA race Must be visible Nothing bridging over top or touching Grade 8 & must be visible	day (1995 or newer) ng axles
 Axle Fairings	Mountings Length Length	Four ¼" holes per axle Do not extend past square stock May extend into <b>or outside of car</b>	body
 Weights	Bolts Adjustable	5/16" diameter Minimum with wing 10 pounds Minimum	nuts
 Construction	Hidden Materials or Miscues in Construction	If it can not be corrected in one houstock 2 ¼" from outside edge at ea Custom Designed cars.	ur you must expose square ch wheel.  The same as 49"

