



VENDOR SHIPPING INSTRUCTIONS

EFFECTIVE DATE: August 18, 2022

SUPERSEDES ALL PRIOR INSTRUCTIONS

ISSUED BY:

Nammo Defense System Inc.
Shipping Department
4051 North Higley Road
Mesa, AZ 85215

These instructions must be followed for all material purchased FOB Shipping Point and shipped from U.S. states other than Alaska and Hawaii. Any deviations must be cleared through the Nammo Defense Systems Shipping Department at (480) 898-2452 prior to shipment.

FAILURE TO COMPLY WITH THE FOLLOWING WILL RESULT IN DEBIT TO YOUR ACCOUNT FOR EXCESS TRANSPORTATION CHARGES.

STANDARD (Economy no Guarantee)	CONDITIONS
FedEx Ground	1 – 150 Pounds
Freight	*Less than truckload (over 150 pounds)
FedEx Freight	Primary
ABF Freight Systems	Secondary

*Any shipment that fills the floor space or visual capacity of a 31' trailer should be considered a Truckload or Volume Shipment. See instructions for Truckload/Volume Shipments under Special Instructions on page 2 of this document.

PREMIUM

(Do not use the following services unless specifically indicated by Purchase Order or instructed by the Nammo Defense Systems Buyer.)

FedEx	Same Day, Overnight, 2Day, Saver, Priority, Economy with Guarantee
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INSURANCE

Do not declare value or insure in excess of carrier's liability.

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GENERAL

1. Packing list must accompany each shipment.
2. Whenever practical, consolidate multi-containers in one box. Consolidate all shipments to be forwarded in one day and consign on one collect bill of lading.
3. All material must be described on shipping documents in accordance with the applicable classification or tariff.

SPECIAL INSTRUCTIONS: *In order to provide the proper transportation and services, the following instructions must be followed:*

1. Nammo Defense Systems Shipping Department will be contacted for transportation instructions **prior** to the shipment of **all 1.1, 1.2, and 1.3** Explosives in the following manner:
 - a. Fill out TDS-2702 found on Nammo website <https://supplierportal.nammo.us>
 - b. Provide the hazard class and division, proper shipping name and UN#, pieces weight, and dimensions of the shipment; and
 - c. Email the completed form to shipping@nammo.us
2. For shipments of HAZARDOUS MATERIALS, all containers must be properly classified, described, packaged, marked, and labeled and in proper condition for transportation in accordance with all current transportation regulations (CFR 49, IATA, or IMDG).
 - a. Nammo Defense Systems Shipping Department will be contacted for routing instructions of all Truckload and Volume Shipments. The shipper is to provide the pieces, weight, and dimensions of the shipment on TDS-2702 and email to shipping@nammo.us. If there is any question as to type of shipment (i.e., LTL or TL) contact the Nammo Defense Systems Shipping Department for clarification at 480-898-2452 or shipping@nammo.us

LOADING INSTRUCTIONS

1. Shipments of 1.1, 1.2, 1.3, and quantities of 1.4 Explosives with N.E.W. over 1,000 pounds **must be** blocked and braced to prevent movement during transportation.
2. Truckload or volume Shipments must be loaded to facilitate offloading by forklift or pallet jack. Two-way entry pallets must be loaded so that pallet entry openings are facing the tail of the trailer.
3. Truckload or Volume Shipments must be secured within the trailer to minimize shifting and movement during transit. This will be accomplished by blocking and bracing and/or use of cargo rails.
4. If pallets are stacked, the load must be stable. Pallets must be able to be removed by forklift.

If there are any questions or concerns with these instructions, contact Nammo Defense Systems at 480-898-2452 or shipping@nammo.us