



QA/QC Requirements in Environmental Laboratories

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Quality Management

- ◆ **Quality is everyone's business**
- ◆ **Quality requires commitment**
- ◆ **Essential to all laboratory testing processes**
 - Ensures that the data generated is accurate and precise
 - Provides customers, regulators, and the community with confidence regarding test results



Quality Assurance

- ◆ **A broad plan for maintaining quality in all aspects of the laboratory**
 - Planning
 - Quality control
 - Quality assessment
 - Reporting
 - Quality improvement
- ◆ **Pro-active and process-oriented**

Quality Control

- ◆ **Only one part of quality assurance**
- ◆ **The specific steps taken to ensure that the quality assurance methods are functional and the data is valid**
- ◆ **Reactive and product-oriented**

QA vs. QC

	Quality Assurance	Quality Control
Employee Training	Staff are properly trained in lab procedures.	<ul style="list-style-type: none">• Complete training checklist.• Read & understand SOPs.• Perform Initial Demonstration of Capability.
Equipment	All equipment is calibrated using controlled standard solutions.	<ul style="list-style-type: none">• Set limits on calibration results.• Establish corrective actions for failed calibrations.
SOPs	Staff are following Standard Operating Procedures for each task.	<ul style="list-style-type: none">• Provide a SOP for every procedure.• Make sure they're well organized and clearly written.• Make SOPs available to all employees.• Keep SOPs as controlled documents.

Certifications & Accreditations

◆ State Agencies

- Drinking water
- Waste water
- Bacteriological and chemical
- VAP

◆ A2LA

◆ NELAP

◆ Industrial Programs

◆ ISO



Quality Systems Requirements

- ◆ **ISO/IEC 17025 – General Requirements for the Competence of Testing and Calibration Laboratories**
 - General requirements
 - Structural requirements
 - Resource requirements
 - Process requirements
 - Management system requirements

Quality Systems Requirements

- ◆ **Quality system**
- ◆ **Defined laboratory purpose**
- ◆ **Personnel**
- ◆ **Physical facility**
- ◆ **Equipment and reference materials**
- ◆ **Measurement traceability and calibration**
- ◆ **Test methods and standard operation procedures**
- ◆ **Sample handling, sample acceptance policy, and sample receipt**
- ◆ **Records**
- ◆ **Laboratory report format and contents**

Quality Systems Requirements

- ◆ **Subcontracting**
- ◆ **Outside support services and supplies**
- ◆ **Complaints**
- ◆ **Internal audits**
- ◆ **Instrument calibration**
- ◆ **Methods documentation**
- ◆ **Demonstration of capability**
- ◆ **Documentation and labeling of standards and reagents**
- ◆ **Statistical controls**
- ◆ **Document controls**

Quality Systems Requirements

◆ **Quality Assurance Manual**

- Addresses every QA/QC requirement and process for the lab
 - Sampling
 - Sample receipt
 - Analysis
 - Reporting

◆ **Quality Assurance Officer**

- Investigates and sets the standards for quality, health, and safety in the lab
- Ensures that lab practices and data comply with quality standards



Training



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Training

◆ **Key to producing quality work**

◆ **Training should be:**

- Structured
- Consistent
- Documented
- Ongoing



Training

◆ Ethics

- Ethical behavior and ethical issues that may occur in the laboratory
- Expectations of employees and management
- Process for reporting unethical behavior
- Possible impacts of and punishments for unethical behavior

Ethics

Ethics in business
moral principles
rules and regulation
of right conduct rec
values that guide t

Training

◆ **General Laboratory Practices**

- Laboratory safety
- QA/QC manual
- Standard Operating Procedures
- Logbook use
- Glassware cleaning and preparation
- Pipet use

Training

◆ Sample Handling

- Sample bottle preparation
- Preservation
- Holding times
- Sample log-in
- Chain of custody
- Sample retention and disposal



Training

◆ **Analytical Methods**

- Read and understand SOPs
- Training performed by an experienced analyst
- Demonstrate proficiency (IDOC/ODOC)
 - Analyze a “blind” test sample
 - Analyze 4 control samples and meet set accuracy (%R) and precision (%RSD) limits

Training

◆ **Data Handling**

- Bench sheets
- Data sheets
- Standard curves
- Manual integrations
- Logbooks
- QC data

Training

◆ Documentation

- Checklist
- Training logs
 - Activity
 - Date
 - Trainer
- SOP documentation forms
- IDOC/ODOC forms



Field Training

Employee Name: John Doe

	Date Trained	Trainer Initials	IDOC Performed	Form to QA
pH measurement	3/15/19	ELH	3/18/19	3/18/19
Chlorine measurements	3/15/19	ELH		

	Read SOP	Completed Form	Form to QA
010 Field Sampler Cleaning	3/11/19	3/11/19	3/18/19
012 Grab Sampling	3/5/19	3/5/19	3/18/19
013 Field Safety Management	3/11/19	3/11/19	3/18/19
1669 Low Level Hg Sampling			
4500 H+B pH	3/15/19		
4501 Chlorine			

Trainee: _____

Date: _____

Supervisor Review: _____

Date: _____



Document Control



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Documentation

◆ Quality assurance depends on documentation to:

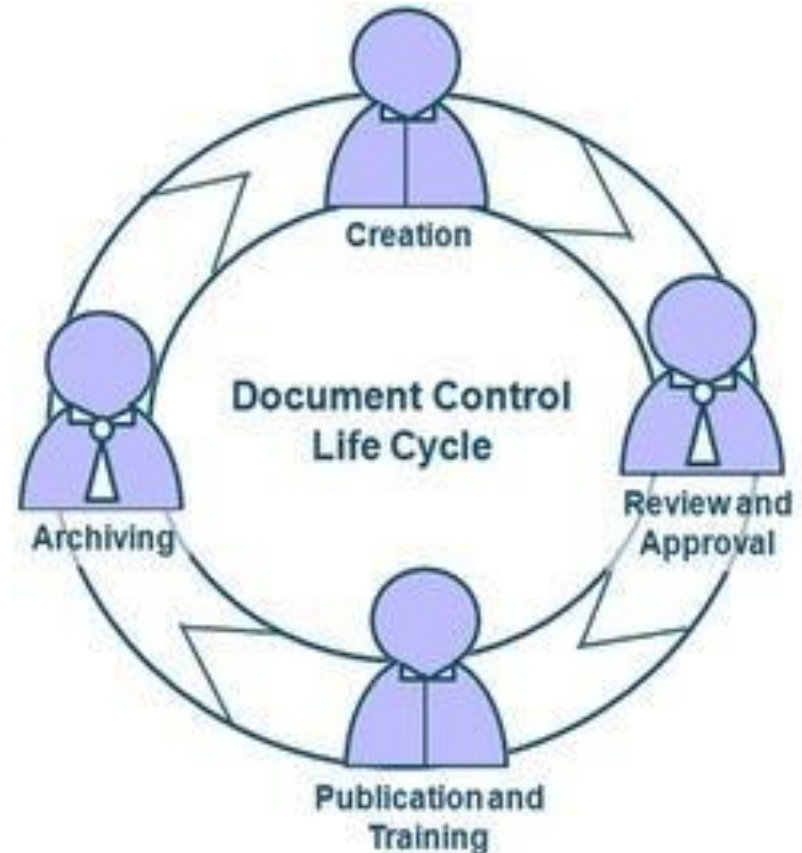
- Demonstrate that quality control operations are being carried out
- Assure accountability of data – safeguard against sample mix-up
- Demonstrate that reasonable precautions were taken against falsification of data
- Ensure traceability and reproducibility of the reported data

Documentation

- ◆ **All major processes/procedures must be documented**
- ◆ **Should be able to reconstruct events by establishing how, what, where, when, and who**
 - Test method used
 - Raw data collected and final result reported
 - Quality control data obtained when the sample was analyzed
 - Instrument used and its condition
 - Analysis time and date
 - Analyst who ran the test
- ◆ **Document information immediately**

Document Control

- ◆ Ensures that there is only one version of each document in use
- ◆ Prevents unauthorized changes to documents, procedures, or calculations
- ◆ Important for all plant operations – not just the laboratory



Document Control

◆ Types of documents to control:

- Manuals
- Standard Operating Procedures (SOPs)
- Forms
- Logs and Logbooks
- Equipment print-outs
- Job descriptions
- Training records



Alloway Document No: 200.7	Revision: 15	Title: ICP-AES Metals	Effective Date: 03/25/19
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STANDARD OPERATING PROCEDURES FOR METHOD 200.7 Rev 4.4

Originator:		Date:
Section Supervisor:		Date:
QA Manager		Date:

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Chemical Oxygen Demand Method 5220 B

Form 5220 B - 0

FAS Standardization	
Cr⁺⁶ Normality	
Vol Cr⁺⁶ (mL)	
Vol FAS (mL)	
FAS Normality	

Batch	
Analyst	
Date	
Sample Date	
PQL (AA)	

Sample	Sample Vol (mL)	Vol FAS (mL)	Blank - Sample	COD (mg/L)
Blank				
LCS				
RAW				

New Employee Checklist

Form 201-0

Employee Name: _____

- Organization/Supervisor
- Explain use of time clock
- Explain lunch/break policy
- Explain Food/Drink Policy
- Sign Job Description
- Sign Initial Log Book
- Explain Phone System
- Issue Key

Date Trained

Trained By

Document Control

◆ Establishes a quick reference

SOP Number	SOP Title	Author	Current Revision
120.1	Conductivity	Marcy Bolek	0
130.2	Hardness, Total Titrimetric	John Hoffman	2
160.1	Solids, Total Dissolved	Norm Huff	1

Document Control

◆ Establishes a time frame

Revision Number	Revision Date	Revision Approved by	Reason SOP Revised
0	January 3, 2002	Marcy Bolek	New SOP
1	August 7, 2004	Marcy Bolek	Added distillation step prior to ion analysis
2	November 1, 2007	Marcy Bolek	Check preservation prior to distillation



Logbooks

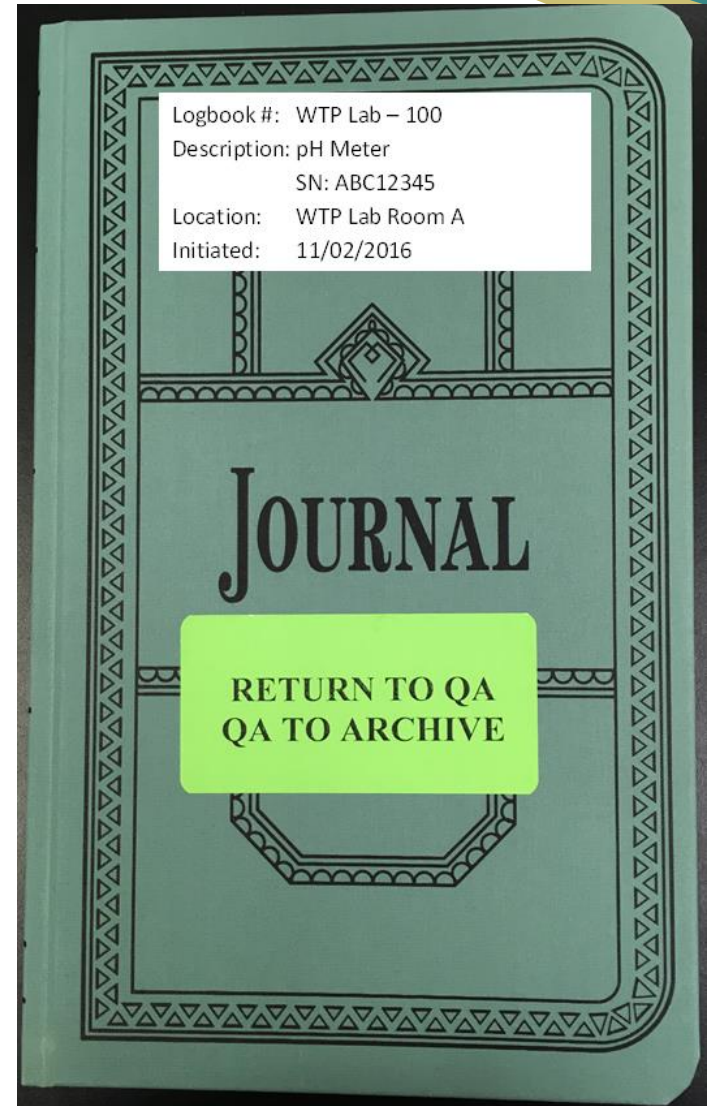


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Logbooks

◆ Types of Logbooks:

- Reagents
- Instruments
- Samples
- Waste
- Safety



Logbooks

- ◆ **Numbered pages**
- ◆ **Assigned logbook number**
- ◆ **Entries in permanent ink**
- ◆ **Error corrections**
 - Single line through the entry
 - Correct information
 - Initials and date



Standards & Reagents



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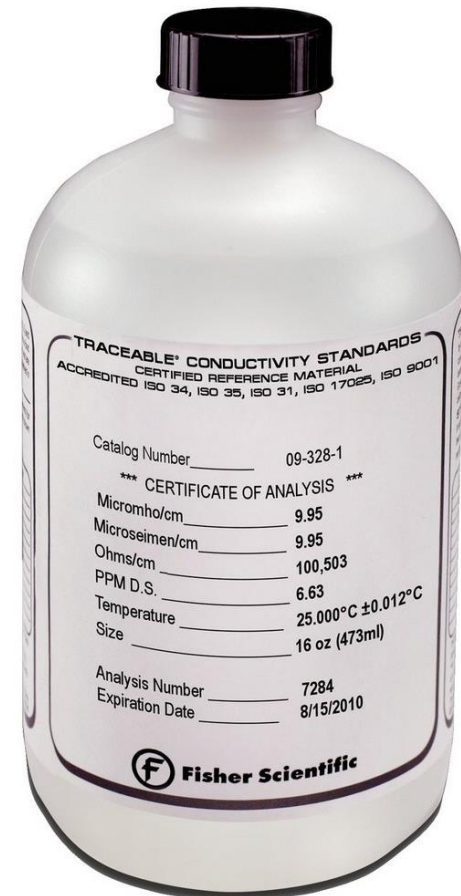
Standards & Reagents

◆ Procedures for consumable materials used in laboratory

- Purchase
- Reception
- Storage

◆ Records

- Manufacturer/Vendor
- Certificate of Analysis
- Date of receipt
- Expiration date



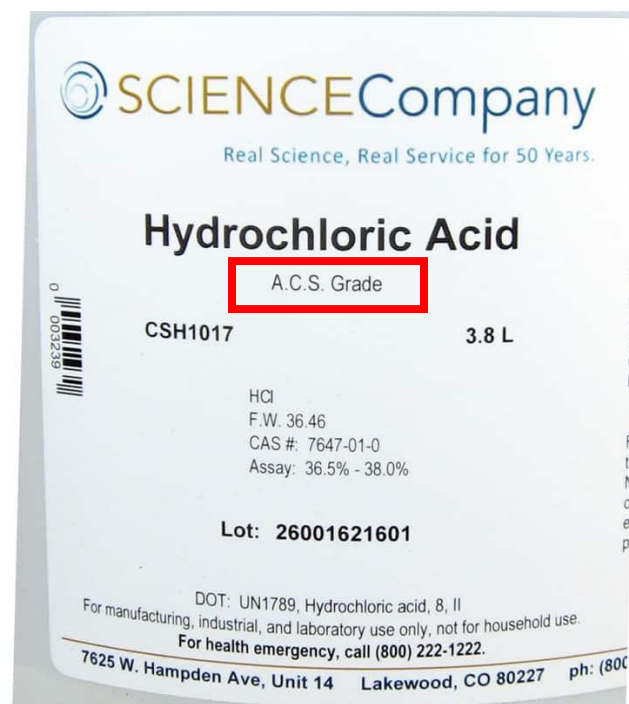
Standards & Reagents

- ◆ **Records shall be maintained on reagent and standard preparations**
 - Traceable to:
 - Purchased stocks
 - Method of preparation
 - Date of preparation
 - Expiration date
 - Preparer
- ◆ **Prepared standards and reagents must bear a unique identifier and expiration date, and be linked to the above information and records**

Reagents

◆ Reagents available in various grades

- Highest purity
 - Analytical Reagent Grade
 - Spectral Grade
 - HPLC Grade
- Good purity
 - ACS Grade
- Low purity
 - Laboratory grade
 - Technical grade



Reagents

◆ **Reagent receipt logbook**

- Name of reagent
- Control number
- Date of receipt
- Supplier and catalog number
- Manufacturer and lot number
- Expiration date

Reagents

◆ Storage

- Consult label for proper storage
 - Refrigeration
 - Flammable reagents
 - Compatibility

◆ Labeling

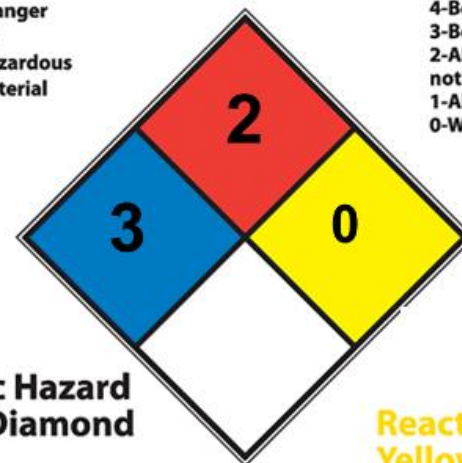
- Control number
- Date of receipt
- Date of opening and initials

Health Hazard Blue Diamond

4-Deadly
3-Extreme Danger
2-Hazardous
1-Slightly Hazardous
0-Normal Material

Fire Hazard Red Diamond

Flash Points
4-Below 73°F
3-Below 100°F
2-Above 100°F
not exceeding 200°F
1-Above 200°F
0-Will not burn



Specific Hazard White Diamond

ACID - Acid
ALK - Alkali
COR - Corrosive
OXY - Oxidizer
☢ - Radioactive
☞ - Use No Water

Reactivity Yellow Diamond

4-May Detonate
3-Shock & Heat
may detonate
2-Violent Chemical
change
1-Unstable if heated
0-Stable

Prepared Reagents

◆ **Reagent preparation logbook**

- List of reagent preparation instructions
- Standard methods and approved methods
- Numbered pages and numbered lines

◆ **Daily preparation logbook**

- Name of reagent
- Date of preparation
- Expiration date
- Analyst
- Stock reagent control number

Prepared Reagents

◆ **Labeling**

- Preprinted self-adhesive labels
- Name of reagent
- Date of preparation
- Expiration date
- Analyst
- Logbook page number and line number

Reagent Labels

Name: _____

Preparation Date: _____

Expiration: _____ **Initials:** _____

Page No. _____ **Line No.** _____

Use: _____



Methodology



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Analytical Methodology

◆ Standard Method

- Method approved by a standard-setting organization, such as ASTM

◆ Official Method

- Method specified by a government agency or professional society responsible for regulatory activities, such as EPA or FDA

◆ Standard methods can become official methods if adopted by the regulatory agency

Analytical Methodology

- ◆ **All analytical methods used in the laboratory must be:**
 - Written down
 - Kept in the laboratory
 - Accessible to all personnel

Method Validation

- ◆ **Any new or majorly modified methods need to be validated before samples are analyzed**
 - To demonstrate appropriateness
 - To gather data on accuracy and precision

Method Validation

- ◆ **Types of testing to be done on methods:**
 - Control samples (amount of analyte is known)
 - Reagent blanks
 - Duplicates
 - Spikes
- ◆ **Method should be tested by an experienced analyst**
- ◆ **Control samples should span the entire expected range of the method**



Standard Operating Procedures



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Standard Operating Procedures

- ◆ **Highly detailed description of how the laboratory performs a method**
 - The SOP is not the same as the actual method
- ◆ **Each procedure performed by the laboratory should have a specific SOP**
- ◆ **A good SOP facilitates the training of analysts and helps assure data quality**

Standard Operating Procedures

◆ **Operational SOPs**

- Sample receiving
- Equipment calibration
- Quality assurance activities
- Training
- Corrective actions
- Document control

◆ **Procedural SOPs**

- pH
- Chlorine
- Metals
- Nitrate
- Phosphate
- E. coli
- VOCs

Standard Operating Procedures

◆ **SOPs need to:**

- Be accessible
- Be organized
 - Format
 - Filing
 - Numbering
- Indicate the effective date
- Have a revision number
- Have approval signatures

SOP Format

City of _____

Revision 0

Effective Date: 01/10/2008

SOP # 101

Title: Document Format, Approval, Distribution, and Control

Approvals:

(Title # 1):		Date:
(Title # 2):		Date:
(Title # 3):		Date:

- 1.0 Scope and Application
- 2.0 Summary of Method
- 3.0 Definitions
- 4.0 Numbering of Documents
- 5.0 SOP Format
- 6.0 Approvals, Distribution and Control of SOPs
- 7.0 Approvals, Distribution and Control of Forms
- 8.0 Retention of Records
- 9.0 Revision History

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SOP Format

- ◆ **Test Method(s)**
- ◆ **Applicable Matrix**
- ◆ **Method Detection Limit**
- ◆ **Scope & Application**
- ◆ **Summary of Method**
- ◆ **Definitions**
- ◆ **Interferences**
- ◆ **Safety**
- ◆ **Equipment & Supplies**
- ◆ **Reagents & Standards**
- ◆ **Sample Collection, Preservation, Storage, & Shipment**
- ◆ **Quality Control**
- ◆ **Calibration & Standardization**
- ◆ **Analysis Procedure**
- ◆ **Calculations**

SOP Format

- ◆ **Method Performance**
- ◆ **Data Assessment & Acceptance Criteria for QC Measures**
- ◆ **Method Specific Corrective Actions**
- ◆ **Contingencies for Out-of-Control or Unacceptable Data**
- ◆ **Pollution Prevention**
- ◆ **Waste Management**
- ◆ **References**
- ◆ **Additional Information**
- ◆ **Revision History**



Data Verification



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Data Verification

◆ **Data verification is the process of evaluating:**

- the completeness,
- correctness,
- and conformance/compliance

◆ **Against**

- the method,
- procedural,
- or contractual requirements.

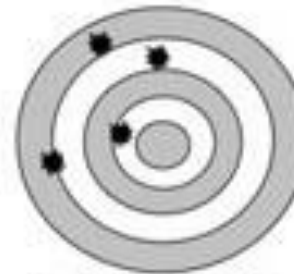
Data Verification

◆ Accuracy

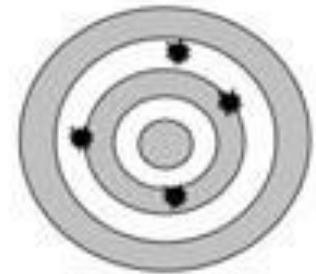
- Control samples
- Blanks
- Matrix spikes

◆ Precision

- Duplicates
- Matrix spike/matrix spike duplicates



Not Accurate
Not Precise



Accurate
Not Precise



Not Accurate
Precise



Accurate
and Precise

Data Verification

- ◆ **Performed during data collection and after data analysis**
- ◆ **Involves:**
 - Field data and sample collection
 - Laboratory data
- ◆ **Performed by personnel involved with:**
 - Collection of samples
 - Data
 - Generation of data
 - External verifier

Data Verification

◆ **Primary Review**

- Analyst reviews all of the data and QC results
- Analyst calculates sample results and enters results into the data system
- Analyst gives analytical run to the appropriate supervisor

◆ **Secondary Review**

- Supervisor reviews the run and data entry
- Supervisor approves the data for reporting or has the analyst reanalyze the samples

Data Verification

◆ Final Review

- Authorized manager reviews and signs the completed report and releases the data to the client or regulatory agency



Data Verification

◆ **Data reviewers should check if:**

- COC is complete
- Sample preservation and hold times meet requirements
- Instrument calibration meets requirements
- QC standards are analyzed and meet requirements
- Data is calculated correctly
- Data is reported correctly
- Data makes sense

Data Verification

◆ **Data reviewers need to know:**

- Analytical method procedures
- QC acceptance limits
- Required reporting levels
- Project documentation requirements

◆ **Sources for data verifiers include:**

- Quality Assurance Plan (QAP)
- Sampling protocols
- SOPs

Data Verification Records

◆ **Certification Statement**

- Certifies that data has been verified
- Signed by responsible person in laboratory or by responsible person from external verifier

◆ **Case Narrative**

- Overall summary of the verified data
- Documents technical non-compliance issues

◆ **Data Package**

- Summary of QC data
- Copies of raw data



Corrective Actions



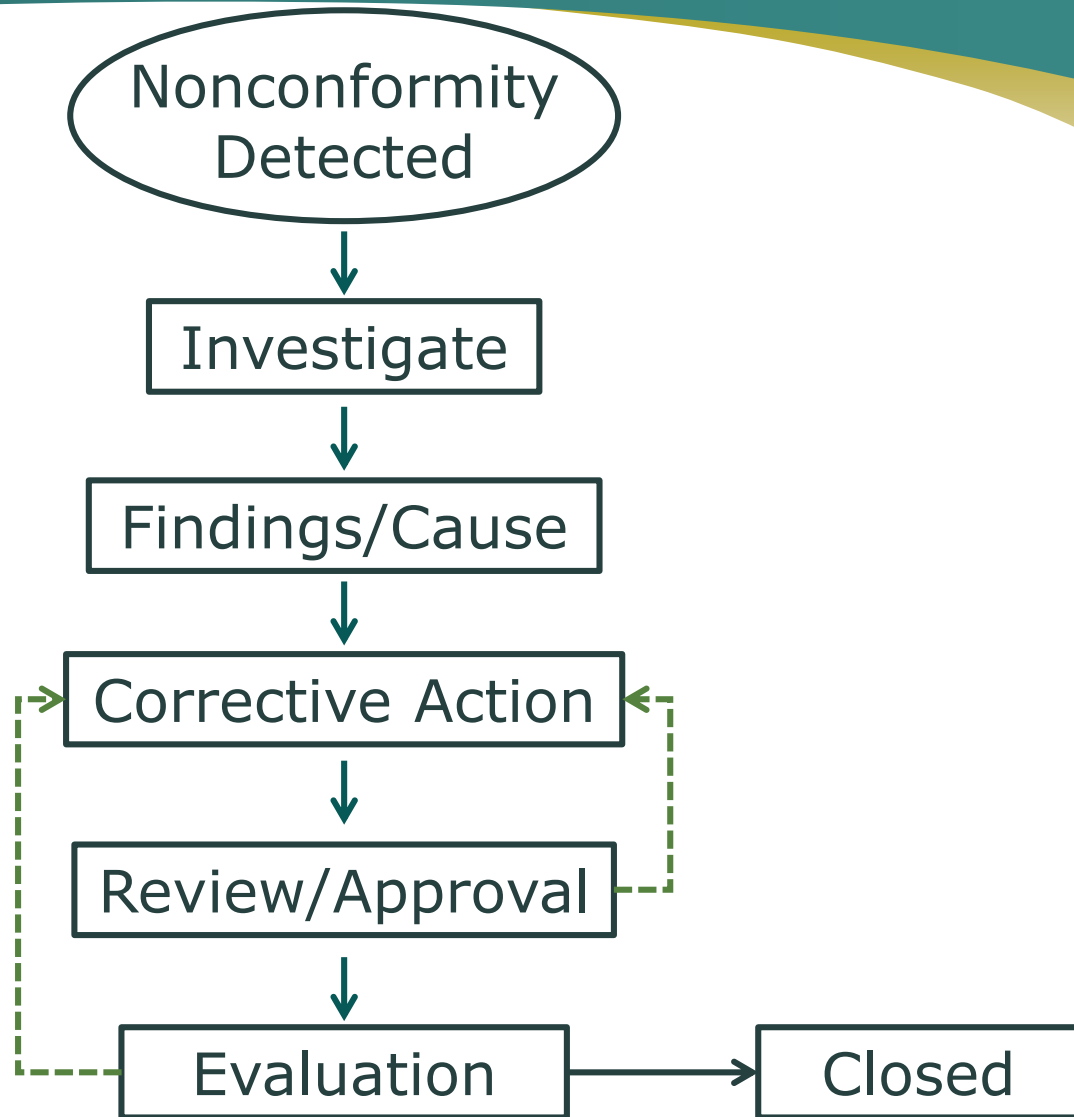
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Corrective Actions

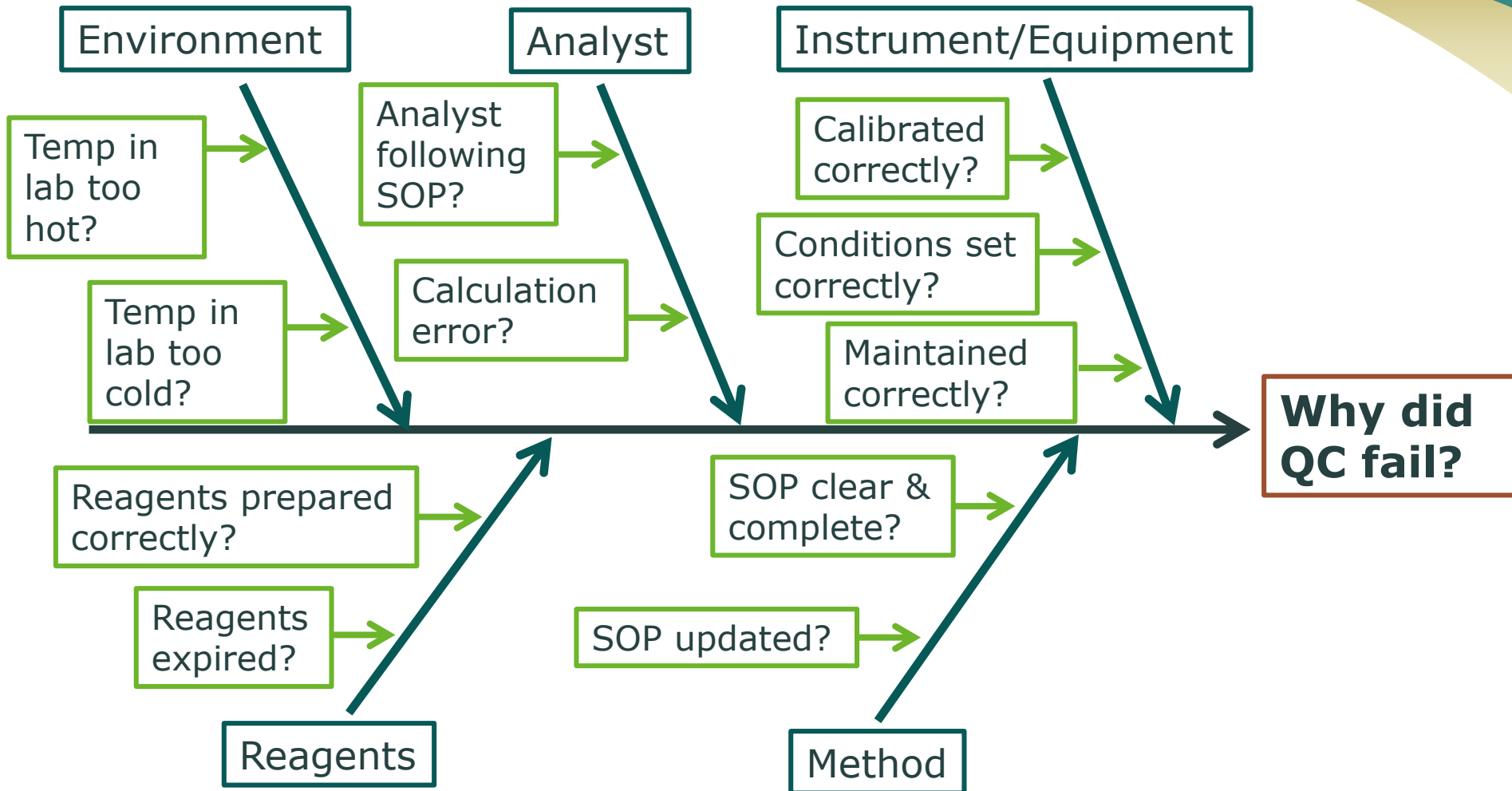
◆ **Corrective action may be needed in response to:**

- Out-of-Control data
 - A point outside of the control limits
- Complaints
- Audit or PT study results

Corrective Actions



Root Cause Analysis



Corrective Actions

- ◆ **Designate who is responsible for:**
 - Creating a corrective action plan
 - Implementing the plan
 - Ensuring the plan is successfully implemented
- ◆ **Set a deadline for implementation and closing of the corrective action**
- ◆ **Document the corrective action(s)**

Corrective Actions

REPORT OF CORRECTIVE ACTION

Date of Analysis: _____

Submitted by: _____

Analyst: _____

Date: _____

Parameter: _____

Out of Control Description:

Corrective Action:

The correction action required was taken on

_____ **(Date)**

_____ **(analyst signature)**



Internal Audits



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Internal Audits

- ◆ **Ensure that lab is following documented procedures**
- ◆ **Ensure that lab is meeting regulatory requirements**
- ◆ **Evaluate performance and determine if there are areas that can be improved**
- ◆ **Allow lab to find and correct any deviations before an external audit**

Internal Audits

- ◆ Should occur regularly and be conducted by the QA Officer, senior management, or an outsourced auditor
- ◆ Results must be documented and kept on file



Internal Audits

- ◆ **Identify areas or methods to be audited**
- ◆ **Meet with personnel**
- ◆ **Evaluate method or procedure**
- ◆ **Evaluate quality control checks**
- ◆ **Evaluate any evidence of inappropriate actions**
- ◆ **Complete audit checklist and discuss findings with management**
- ◆ **Issue corrective actions**
- ◆ **Conduct a follow-up audit to ensure deficiencies have been addressed**

Internal Audit Checklist

Requirement	Compliance			Notes
	Y	N	N/A	
Lab shall establish, implement, & maintain a quality system appropriate to the scope of its activities.				
Lab shall document policies, systems, programs, & procedures.				
All documents issued to lab personnel are reviewed & approved by authorized personnel prior to use.				
All records shall be held secure & in confidence.				
Observations, data, & calculations shall be recorded at the time they're made & shall be identifiable to the specific task.				



Thank You !

The Ultimate Laboratory Resource



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