

MAXIMUM CARTRIDGE / MINIMUM CHAMBER

9 x 18 Makarov

CARTRIDGE .039+.010 UNLESS OTHERWISE NOTED (1.00 + 0.25)BODY DIA. -. 005 (0.13) .3915 (9.944).049-.010 .3904 (1.25 - 0.25)(9.916)3902 A .037 -.010 (9.911)(0.94 - 0.25)30°B 35°+20° .3650-.0010 337-.010 BULLET (9.27 - 0.025)(8.55 - 0.25).200 B .450(II.43)B (5.08).713 -.010 (18.10 - 0.25).392 -.010 .964(24.49) MIN. (9.95 - 0.25).984(25.00) MAX. .3915 (9.944) 3909 A .3543(9.00) $.3681(9.35)\Delta$ (9.93)BORE DIA. .3960(10.058) .360 B .3650 (9.27) (9.144)GROOVE DIA. 1°15' B .3976 A (10.10) △ 4 GROOVES .200 B 450(II.43)B Δ .177+.002 (4.50+0.05) (5.08).713(18.10) MIN. WIDE .725(18.42) MAX. TWIST 9.45(240) R.H.-BREECH FACE-OPTIONAL .8982(22.814)

NOTE
B=BASIC

Δ=REFERENCE DIMENSION

&=HEADSPACE DIMENSION

(X.XX)=MILLIMETERS

* DIMENSIONS ARE TO INTERSECTION OF
LINES

ALL CALCULATIONS APPLY AT MAXIMUM
MATERIAL CONDITION (MMC)

CHAMBER

MIN. BORE AND GROOVE AREA

.1025 SQ. IN. (66.16 mm²)

UNLESS OTHERWISE NOTED ALL DIA.+.004(0.10) LENGTH TOL.+.012(0.30)

 $1.029(26.137)\Delta$