

# 650 Spent Primer Chute™

## For the Dillon XL 650 Press

**No more spent primers bouncing out and onto the floor!**

- Replaces the Spent Primer Cup on the Dillon XL 650 reloading press.
- Completely covers the Spent Primer Ejection Port, creating a fully enclosed pathway for spent primers ... so they simply can't bounce out and onto the floor!
- Spent primers are routed through clear tubing into any convenient waste container.

Included: — 650 Spent Primer Chute™  
— 3 feet of Clear 1/2" PVC Tubing  
— Installation Instructions

Item No.: T1346-650

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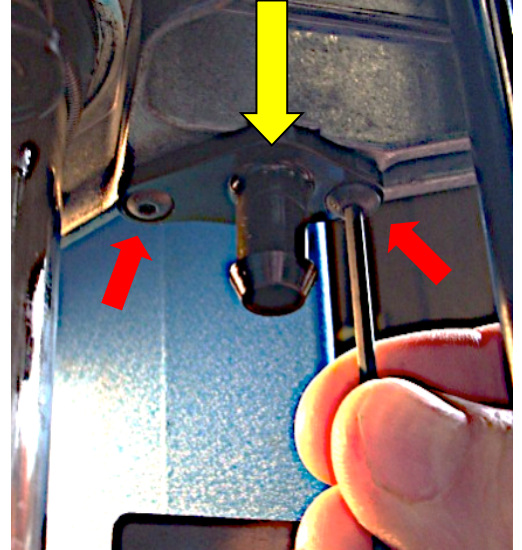
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## Installation Instructions:

Refer to the Platform Assembly Drawing in your Dillon XL 650 Instruction Manual for part numbers and their locations on the press.

1. Raise the Platform (i.e., lower the operating handle all the way).
2. Slide the Spent Primer Cup (part #16211) off the rails of the Spent Primer Cup Bracket (part #16209).
3. Remove the two (2) Primer Cup Bracket Screws (part #14689) using a 3/32" hex wrench, and remove the Spent Primer Cup Bracket.
4. Install the 650 Spent Primer Chute™ using the included Primer Cup Bracket Screws (indicate with red arrows). The pointed side (indicated with yellow arrow) of the chute should be pointing toward you and the operating handle.
5. Install the Clear PVC Tubing over the 650 Spent Primer Chute™.



- Note: Warming the tubing slightly with a hair dryer can make installation easier, as well as removing any kinks in the tubing.
6. Route the Clear PVC Tubing to a container\* suitable for collecting the spent primers. The tubing should be routed so that it follows a continuous downward angle, ensuring spent primers will fall easily through the entire length of tubing and not clog. The tubing can be cut to length as needed.

\* The clear PVC tubing can be fed into an empty soda can or bottle on top of your bench, or a trash can under your bench. You can even drill a 1/2" hole in the bench directly under the press, run the tubing through the hole, and place a container under your reloading bench.

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