

SDB Spent Primer Chute™

For the Dillon Square Deal 'B' Press

No more spent primers bouncing out and onto the floor!

- Replaces the Spent Primer Cup on the Dillon Square Deal 'B' reloading press.
- Completely covers the Spent Primer Ejection Port, creating a fully enclosed pathway for spent primers ... so they simply can't bounce out and onto the floor!
- Spent primers are routed through clear tubing into any convenient waste container.

Included: — SDB Spent Primer Chute™
— 3 feet of Clear 1/2" PVC Tubing
— Installation Instructions

Patent Pending

Item No.: T1346-SDB

UniqueTek.com™
UNIQUE TEK.COM™
Products for Shooting, Reloading & Competitive Marksmen



UniqueTek, Inc.
Gilbert, AZ

Phone: 480-507-0866
Email: sales@uniquetek.com
Web: www.uniquetek.com

Installation Instructions:

Refer to the Square Deal 'B' Schematic in your Dillon Square Deal 'B' Instruction Manual for part numbers and their locations on the press.

1. Disconnect the Failsafe Rod (part #16814) from the Spent Primer Cup/Return Bracket (part #17212)
2. Slide the Spent Primer Cup (part #16211) off the rails of the Spent Primer Cup/Return Bracket.
3. Remove the two (2) 8/32"x3/8" Screws (part #14013) using a 3/32" hex wrench, and remove the Spent Primer Cup/Return Bracket.
4. Position the SDB Spent Primer Chute™ on the bottom of the Spent Primer Cup/Return Bracket with the two screw holes and spent primer hole in both parts aligned. Install both parts using the original 8/32"x3/8" Screws. Do not over tighten the screws.
5. Install the Clear PVC Tubing over the SDB Spent Primer Chute™.
Note: Warming the tubing slightly with a hair dryer can make installation easier, as well as removing any kinks in the tubing.
6. Route the Clear PVC Tubing to a container* suitable for collecting the spent primers. The tubing should be routed so that it follows a continuous downward angle, ensuring spent primers will fall easily through the entire length of tubing and not clog. The tubing can be cut to length as needed.
7. Connect the Failsafe Rod to the Spent Primer Cup/Return Bracket and adjust as described in the Square Deal 'B' Instruction Manual.

* The clear PVC tubing can be fed into an empty soda can or bottle on top of your bench, or a trash can under your bench. You can even drill a 1/2" hole in the bench directly under the press, run the tubing through the hole, and place a container under your reloading bench.

Item No.: T1346-SDB

