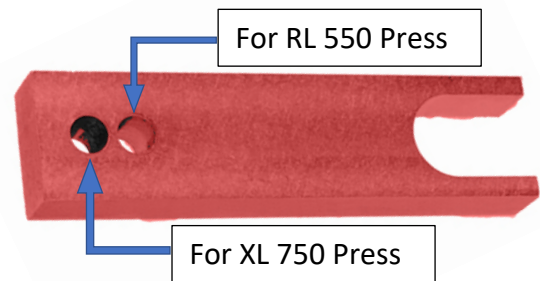


550/750 Primer Feed Stop

For Dillon RL 550 & XL 750 Presses

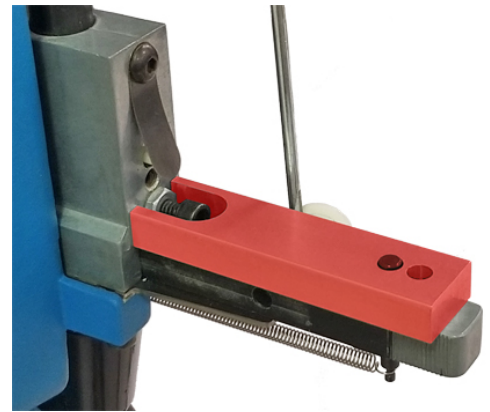
(Item #T1742)



Inserting the 550/750 Primer Feed Stop

- 1) Raise the ram to the fully up position.
- 2) Place the 550/750 Primer Feed Stop on top of the extended Primer Slide (#13920 on 550 / #75107 on 750) so that the Primer Slide Return Spring Post (#13924) engages the correct hole as shown in the photo top right.
- 3) Lower the ram fully and then remove the Operating Rod (#13869 on 550 / #62330 on 750). Set it aside where it won't get bent.

NOTE: Do not try to remove the Operating Rod with the ram up as doing so can result in bending the Operating Rod.



Installed on RL 550 Press Primer Slide.

Removing the 550/750 Primer Feed Stop

- 1) With the ram down, reinstall the Operating Rod.
- 2) Raise the ram slowly while ensuring that the Operating Rod engages both the Large Roller (#13889 on the Primer Slide and the Roller (#13765) on the 550 Roller Bracket Assembly (#14280) or the 750 Platform Assembly (#75103).
- 3) With the ram fully up, lift the 550/750 Primer Feed Stop off the Primer Slide.

CAUTION: Do Not attempt to remove 550/750 Primer Feed Stop with the ram down or at any position other than fully up. If this is done, the Primer Slide Return Spring (#13928) will slam the Primer Seating Cup (#13824) into various parts of the 550 Roller Bracket Assembly (#13899) or the 750 Platform Assembly (#75103), potentially damaging these parts or bending the Primer Seating Punch (#13967).

NOTE: Refer to the Instruction Manual for your press to find the location of parts referenced above.