

#### FLUROPON®

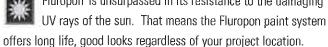
The Fluropon® paint system should be used when superior resistance to color fading and chalking is essential.



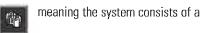
Factory applied and oven cured, Fluropon is a full strength (Kynar 500® or Hylar 5000®) resin based paint



coating. It is available in a wide range of earth tone colors. Fluropon is unsurpassed in its resistance to the damaging



It is a two-coat system, primer and a color coat.



Fluropon is resistant to general air pollution and will not whiten or pit when exposed to moist environments. This includes moisture in the form of rain, dew, fog and acid rain.

The Fluropon colors on this brochure are both spray and coil application formulas. or exceeds AAMA 2605.



available in Fluropon meets or





Residential Metal Roofing - Kingwood, TX



Reis Tennis Center - Ithaca, NY



Emerald Isle Condominiums Pensacola Beach, FL



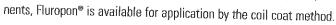
Coastal



Celebration Healthcare - Orlando, FL

## COIL APPLIED FLUROPON®

For use on hot dipped galvanized, Galvalume®, or aluminum standing seam metal roofing, metal wall panels, column covers, pre-engineered metal buildings, and metal building compo-





Newton Public Library - Newton, IA



Radisson Resort at the Port - Port Canaveral, FL



NCB Commodities - York, PA





Residential Roofing



Commercial Roofing



Lindbergh Terminal - Minneapolis, MN

The colors on this card are only a small sample. Hundreds of additional colors are available from stock. Also available are custom colors. To support your special color requests, many Fluropon spray coaters have installed our state-of-the-art Fluropon® Mix & Match™ color computer with color scanner and blending system.

Actual paint samples may be obtained by contacting

Valspar, or one of the many coaters or component manufacturers who use Valspar Fluropon coatings. (A list of Fluropon coaters is available from Valspar upon request.)





\*Requires special primer if being coil applied. \*\*Coil formulation contains lead. Please note that all coil color codes have changed and color shade may be slightly different vs. color of same name on previous Fluropon\* color cards.

### SPRAY APPLIED FLUROPON®

For use on aluminum curtain wall, windows, skylights, wall panels, column covers, louvers, grilles, storefront and entrances,

Fluropon is available for application by the spray coat method.





Harbor Court - Honolulu, Hl



O Clubs of America - Bedford, TX,



Ballston Station - Arlington, VA

Horseshoe Hotel & Casino Tunica, MS



New York New York - Las Vegas, NV



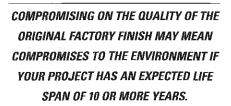
Klabzuba Cancer Center - Fort Worth, TX



Menorah Medical Center - Leawood, KS

# NO MATTER WHAT COLOR YOU SPECIFY, WITH FLUROPON IT WILL ALWAYS BE GREEN!

Because Fluropon is made with 70% PVDF (Kynar 500® or Hylar 5000®) resins and durable ceramic pigments, it has an estimated 50+ year service life. That means a minimum of 50 years before you might begin to think about refinishing your building components. This is good! Because field repair and repainting release Volatile Organic Compounds (VOCs) into the earth's atmosphere. (VOCs are the gasses that are suspected of damaging the earth's protective ozone layer.) High quality field repair coatings release these gasses, even if the field coating meets government



guidelines as a low VOC coating. And because field applied coatings are less durable than the original factory finish, you will have to repaint more often, releasing VOCs at an accelerated rate over time. Although Fluropon is a solvent based coating, the factory application process allows our coaters to capture and destroy the VOCs before they escape into the atmosphere. This "scrubbing" process is self perpetuating. It uses the solvents from the paint to fuel the fire that destroys the VOCs. All U.S. coaters of Valspar's Fluropon® meet federal, state, and local government guidelines for clean air and water.

Actual Florida exposure studies show that Fluropon, made with 70% PVDF resin, far surpasses all other types of coatings for long life with good looks.



Hong Kong Convention Center - Hong Kong, China



SmithKline Beecham Science Park North - Harlow Essex, UK





PERFORMANCE PROPERTIES	COIL APPLIED		SPRAY APPLIED	
	Hot Dipped Galvanized Steel Galvalume®	Aluminum	Aluminum	
Accelerated Weathering ASTM D 3361 (Dew Cycle Weatherometer)	Hours: 1,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	Hours: 1,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	Hours: 1,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	
ASTM G 53 (QUV)	Hours: 2,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	Hours: 2,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	Hours: 5,000 total Chalk: Rating 8 Color: 5∆E Hunter units max	
<b>South Florida Weathering</b> 10 Years - 45° Exposure	Chalk: Rating 8 Color: 5∆E Hunter units max Gloss Retention: 50% min Film Erosion: 10% max	Chalk: Rating 8 Color: 5∆E Hunter units max Gioss Retention: 50% min Film Erosion: 10% max	Chalk: Rating 8 Color: 5∆E Hunter units max Gloss Retention: 50% min Film Erosion: 10% max	
<b>Salt Spray</b> ASTM B 117	Hours: 1,000 Scribe: Rating 7, 1/16" (2 mm) Field: Rating 10, no blisters	Hours: 3,000 Scribe: Rating 10, no creepage Field: Rating 10, no blisters	Hours: 4,000 Scribe: Rating 7, ½2"-½6" (1-2 mm) Field: Rating 8	
<b>Humidity</b> ASTM D 2247	Hours: 2,000 Rating 10, no blisters	Hours: 3,000 Rating 10, no blisters	Hours: 4,000 Blisters: Rating 8, no more than "few" size No. 8	
Formability ASTM D 4145	OT to 3T*	OT to 3T*	N/A	
ASTM D 522 (Elongation over ¼" Cylindrical Mandrel)	No cracking No loss of adhesion	No cracking No loss of adhesion		
Pencil Hardness ASTM D 3363	HB – 2H		F minimum	
<b>Specular Gloss</b> ASTM D 523	20-35 at 60° **	20-35 at 60° **	20-35 at 60°	
Reverse Impact ASTM D 2794	3 x Metal thickness in inch-lbs. No loss of adhesion	1½ x Metal thickness in inch-lbs. No loss of adhesion	‰" Deformation No loss of adhesion	
Flame Test ASTM E 84	Class A coating	Class A coating	Class A coating	

<sup>\*</sup>Fluropon\* is not designed to bridge cracks in the substrate. Due to variability of heavy gauge and hot dipped galvanized metal, some fracturing or rupturing of the substrate is possible with subsequent rupturing of the coatings.
\*\*Other gloss ranges including low sheen available, if specified.

#### **OTHER FLUROPON® COATINGS AVAILABLE:**

COIL APPLIED	SPRAY APPLIED	DESCRIPTION
Fluropon®	Fluropon®	Solid earth tone colors
Flurothane® II & IV		Extra thick primer with Fluropon topcoat for industrial or coastal locations
Fluropon Classic®	Fluropon Classic®	Metalescent colors with clear topcoat
Fluropon Classic® II	Fluropon Classic® II	Pearlescent colors, no clear topcoat required
Fluroclear™	Super Fluroclear™	Clear topcoat required on bright or metallic colors
Fluropon® Satin	<del></del>	Fluropon with low gloss/low sheen
Fluropon® Premiere	Fluropon® Premiere	Brightly pigmented colors which require a clear topcoat
	Fluropon® Special	Bright white or bright pastel requiring extra thick-film or unique primer

Fluroport<sup>®</sup> and Fluropon Classic<sup>®</sup> are registered trademarks of The Valspar Corporation. Kynar 500° is a registered trademark of Arkema, Inc. Hylar 5000° is a registered trademark Cover photographs: The Getty Center - Los Angeles, CA



701 S. Shiloh Rd • Garland, TX, USA 75042-7812 • FAX: (972) 487-7245 • TEL: (800) 406-6480 901 N. Greenwood Ave. • Kankakee, IL, USA 60901 • FAX: (815) 936-7811 • TEL: (888) 306-2645 347 Central Ave. • Bowling Green, KY, USA 42101 • FAX: (270) 746-6815 • TEL: (800) 762-2626 645 Coronation Dr. • West Hill, Ontario, Canada M1E 4R6 • FAX: (416) 284-6549 • TEL: (416) 284-1681