

RECOMMENDED TORQUE SETTINGS (from BMW TIS)

<u>ITEM</u>	<u>THREAD</u>	<u>TORQUE</u>
<u>PART 6</u> Cover to VANOS adjustment unit (hydraulic piston inlet side)	M5 x 16mm	5 Nm (3.7 lbft)
<u>PART 23 (not shown)</u> VANOS FILTER	M10	12 Nm (8.9 lbft)
<u>PART 16 & 10</u> Cover for solenoid valve to VANOS adjustment unit S50 / B32	M5 x 20mm	8 Nm (5.9 lbft)
<u>PART 13</u> Cover to VANOS adjustment unit (exhaust side) S50 / B32	M6 x 20	13 Nm (9.6 lbft)

DO NOT OVERTIGHTEN FIXINGS!!

