

THE MOST SIGNIFICANT ROADBLOCK TO SUCCESSFUL LEAN IMPLEMENTATION IS EMPLOYEE RESISTANCE.

CS RCA training simulations are designed to bridge that crucial gap between implementation of "lean" or other organizational change, and employee acceptance.

They are a fun, educational way to expose employees at all levels of your organization to the change process and motivate them to desire improvements in their processes. With our simulations, employees quickly grasp lean concepts and overcome their natural resistance to change.

Using a fictional aircraft factory, we specifically teach advanced manufacturing practices, including:

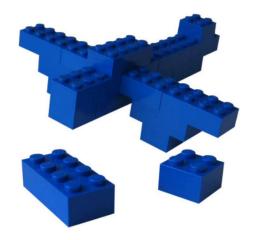
- The benefits of cellular over traditional plant layouts
- The effects of rapid throughput with traditional manufacturing
- Work-in-progress as a manageable asset
- Inventory risks
- Independent cross training
- Flexible workforce (load leveling)
- One-piece workflow with a pull system

The four-phase simulation begins with participants producing aircraft using a traditional plant layout. In phases two and three, they redesign their work area into a cellular layout and learn to utilize one-piece workflow with a pull system. In the final phase, they experience the concepts of a flexible workforce and load leveling.

Please contact us for a FREE consultation



Who wouldn't like to spend a ½ day playing with Lego® while getting a greater understanding of the need for change





CS RCA SDN BHD

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