

# HyPerformance® HPR260/130® consumables



Technologies

Chambered swirl ring

Conical Flow™

Dimpled electrode

HyDefinition®

HyLife®

LongLife®

SilverPlus®

TrueFlow™

## Mild steel consumables

HPR											
260	130	Amperage		Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus electrode	Water tube
●	●	30 A		220173	220194	220313	220193	220180	220192	-----	220340
●	●	30 A	CCW	220173	220194	220314	220193	220306	220192	-----	220340
●	●	50 A		220173	220555	220313	220554	220553	220552	-----	220340
●	●	50 A	CCW	220173	220555	220314	220554	220549	220552	-----	220340
●	●	80 A		220173	220189	220176	220188	220179	220187	420566	220340
●	●	80 A	CCW	220173	220189	220304	220188	220305	220187	420566	220340
●	●	130 A		220173	220183	220176	220182	220179	220181	220665	220340
●	●	130 A	CCW	220173	220183	220304	220182	220305	220181	220665	220340
●		200 A		220398	220356	220355	220354	220353	220352	220666	220340
●		200 A	CCW	220398	220356	220351	220354	220350	220352	220666	220340
●		260 A		220398	220440	220433	220439	220436	220435	220668	220340
●		260 A	CCW	220398	220440	220441	220439	220442	220435	220668	220340
●		260 A	CCW bevel	220398	220545	220793	220542	220442	220541	-----	220571
●	●	130 A	Bevel	220398	220645	220603	220646	220179	220649	-----	220700
●		260 A	Bevel	220398	220545	220603	220542	220436	220541	-----	220571

## Stainless steel consumables

HPR											
260	130	Amperage		Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube	
●	●	45 A		220173	220202	220304	220201	220180	220308	220340	
●	●	80 A		220173	220338	220304	220337	220179	220339	220340	
●	●	130 A		220173	220198	220304	H35 220197	220179	220307	220340	
●	●					220176	N <sub>2</sub>				
●		200 A		220398	220345	220344	220343	220342	220307	220340	
●		260 A		220398	220407	220344	220406	220405	220307	220340	
●	●	130 A	Bevel	220398	220609	220608	H35 220656	220179	220606	220571	
●	●					220608	N <sub>2</sub>				
●		260 A	Bevel	220398	220609	220608	220607	220405	220606	220571	

## Aluminum consumables

HPR											
260	130	Amperage		Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube	
●	●	45 A		220173	220202	220176	220201	220180	220308	220340	
●	●	130 A		220173	220198	220304	H35 220197	220179	220307	H35 220340	
●	●					220176	N <sub>2</sub>		220181	Air	
●		200 A		220398	220345	220347	220346	220342	220307	220340	
●		260 A		220398	220407	220344	220406	220405	220307	220340	