

# HyPerformance® HPR800/400/260/130XD® consumables



Technologies

## Mild steel consumables

Advanced Axial Swirl Ring

Chambered Swirl Ring

Conical Flow™

CoolCore®

CoolFlow™

HyDefinition®

HyLife®

LongLife®

PowerPierce™

SilverPlus®

TrueFlow™

Vented Shield

HDi®

	HPR XD				Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus electrode	Water tube
	800	400	260	130									
	●	●	●	●	30 A	220747	220194	220754	220193	220180	220192	----	220340
	●	●	●	●	50 A	220747	220555	220754	220554	220553	220552	----	220340
	●	●	●	●	80 A	220747	220189	220756	220188	220179	220187	420566	220340
	●	●	●	●	130 A	220747	220183	220756	220182	220179	220181	220665	220340
	●	●	●		200 A	220637	220761	220757	220354	220353	220352	220666	220340
	●	●	●		260 A	220637	220764	220760	220439	220436	220435	220668	220340
	●	●			400 A	220637	220636	220635	220632	220631	220629	420530	220571
	●	●	●	●	80 A	Bevel 220637	220742	220845	220806	220179	220802	----	220700
	●	●	●	●	130 A	Bevel 220637	220742	220740	220646	220179	220649	----	220700
	●	●	●		200 A	Bevel 220637	220658	220845	220659	220353	220662	----	220700
	●	●	●		260 A	Bevel 220637	220741	220740	220542	220436	220541	----	220571
	●	●	●		260 A*	Bevel 220637	220897	220896	220898	220436	220899	----	220571
	●	●			400 A	Bevel 220637	220636	220635	220632	220631	220629	----	220571

\* Recommended for use if you have excessive slag, or the torch is misfiring, when using standard bevel consumables.



Please refer to page 55 for mirror-image cutting consumables.

# HyPerformance® HPR800/400/260/130XD® consumables



## Stainless steel consumables

HPR XD				Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube
800	400	260	130								
●	●	●	●	45 A	220747	220202	220755	220201	220180	220308	220340
●	●	●	●	60 A HDi	220747	220815	220814	220847	220180	220339	220340
●	●	●	●	80 A	220747	220338	220755	220337	220179	220339	220340
●	●	●	●	130 A	220747	220198	220755 (H35)	220197	220179	220307	220340
●	●	●	●				220756 (N <sub>2</sub> )				
●	●	●		200 A	220637	220762	220758	220343	220342	220307	220340
●	●	●		260 A	220637	220763	220758	220406	220405	220307	220340
●	●			400 A	220637	220707	220712	220708	220405	220709	220571
●				600 A	220637	220707	220635 (H35)	220859	220353 (H35)	220709	220571
●							220885 (N <sub>2</sub> )		220405 (N <sub>2</sub> )		
●				800 A ≤100 mm (4")	220637	220886	220885	220884	220353	220882	220881
●				800 A >100 mm (4")	220637	220886	220712	220884	220350	220882	220881
●	●	●	●	130 A Bevel	220637	220738	220739	220656	220179	220606	220571
●	●	●		260 A Bevel	220637	220738	220739	220607	220405	220606	220571
●	●			400 A Bevel	220637	220707	220712	220708	220405	220709	220571
●				600 A Bevel	220637	220707	220635 (H35)	220859	220353 (H35)	220709	220571
●							220885 (N <sub>2</sub> )		220405 (N <sub>2</sub> )		
●				800 A Bevel ≤100 mm (4")	220637	220886	220885	220884	220353	220882	220881
●				800 A Bevel >100 mm (4")	220637	220886	220712	220884	220350	220882	220881

Please refer to page 55 for mirror-image cutting consumables.

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## Aluminum consumables

	HPR XD				Amperage	Shield cap	Shield	Nozzle retaining cap	Nozzle	Swirl ring	Electrode	Water tube
	800	400	260	130								
	●	●	●	●	45 A	220747	220202	220756	220201	220180	220308	220340
	●	●	●	●	130 A	220747	220198	220755 (H35)	220197	220179	220307 (H35)	220340
	●	●	●	●				220756 (Air)			220181 (Air)	
	●	●	●		200 A	220637	220762	220759	220346	220342	220307	220340
	●	●	●		260 A	220637	220763	220758	220406	220405	220307	220340
	●	●			400 A	220637	220707	220712	220708	220405	220709	220571
	●				600 A	220637	220707	220712 (H35)	220859	220353 (H35)	220709	220571
	●							220885 (N <sub>2</sub> )		220405 (N <sub>2</sub> )		
	●				800 A ≤100 mm (4")	220637	220886	220885	220884	220353	220882	220881
	●				800 A >100 mm (4")	220637	220886	220712	220884	220350	220882	220881



Please refer to page 55 for mirror-image cutting consumables.