

HSD130® consumables – machine

Technologies

Chambered swirl ring

HyLife®

TrueFlow™

Tool free

Tool free nozzle

SilverPlus®



Mild steel consumables

	Amperage	Shield	Retaining cap	Nozzle	Swirl ring	Electrode	SilverPlus electrode	Water tube
O ₂	50 A	220532	220578	220530	220529	220528	-----	220521
			220490 without tab				-----	
	130 A	220491	220578	220489	220488	220487	420185	220521
			220490 without tab					



Mild steel/stainless steel/aluminum consumables

	Amperage	Shield	Retaining cap	Nozzle	Swirl ring	Electrode	Water tube
Air	45 A	220532	220578	220525	220529	220528	220521
			220490 without tab				
	130 A	220536	220578	220492	220488	220487	220521
			220490 without tab				



Stainless steel consumables

	Amperage	Shield	Retaining cap	Nozzle	Swirl ring	Electrode	Water tube
N ₂	45 A	220532	220534	220525	220529	220528	220521
			220533 without tab				
	130 A	220536	220578	220535	220488	020415	220521
			220490 without tab				



Stainless steel/aluminum consumables

	Amperage	Shield	Retaining cap	Nozzle	Swirl ring	Electrode	Water tube
H35	130 A	220536	220534	220535	220529	020415	220521
			220533 without tab				

