

# MAX200® standard consumables – machine torch



Technologies

Chambered swirl ring

HyLife®

SilverPlus®

Vented shield

## Mild steel consumables

Plasma gas	Amperage	Process	Shield	Retaining cap*	Nozzle	Swirl ring	Electrode	SilverPlus electrode	Water tube
Air	40 A		020688	020423	020689	020613	120547	-----	020963
O <sub>2</sub>	100 A		020448	020423	020616	020617	120547	-----	020963
Air	100 A		020448	020423	020611	020607	120547	-----	020963
N <sub>2</sub>	200 A		020424	020423	020608	020607	020415	-----	020963
Air	200 A		020424	020423	020608	020607	220021	-----	020963
O <sub>2</sub>	200 A		020424	020423	020605	020604	220021	220083	020963
Air	200 A	Gouging	020485	020423	020615	020607	220021	-----	020963
O <sub>2</sub>	200 A	Bevel	120260	020423	120259	120833	120258	-----	120257

## Stainless steel consumables

Plasma gas	Amperage	Process	Shield	Retaining cap*	Nozzle	Swirl ring	Electrode	Water tube
Air	40 A		020688	020423	020689	020613	120547	020963
Air	100 A		020448	020423	020611	020607	120547	020963
H35	100 A		020448	020423	020611	020607	020415	020963
Air	200 A		020424	020423	020608	020607	220021	020963
H35	200 A		020602	020423	020608	020607	020415	020963
N <sub>2</sub>	200 A		020424	020423	020608	020607	020415	020963
H35	200 A	Gouging	020485	020423	020615	020607	020415	020963

## Aluminum consumables

Plasma/ Shield gas	Amperage	Process	Shield	Retaining cap*	Nozzle	Swirl ring	Electrode	Water tube
Air	40 A		020688	020423	020689	020613	120547	020963
Air	100 A		020448	020423	020611	020607	120547	020963
H35	100 A		020448	020423	020611	020607	020415	020963
Air	200 A		020448	020423	020608	020607	220021	020963
N <sub>2</sub> /Air	200 A		020424	020423	020608	020607	020415	020963
N <sub>2</sub> /CO <sub>2</sub>	200 A		020424	020423	020608	020607	020415	020963
H35/N <sub>2</sub>	200 A		020602	020423	020608	020607	020415	020963
H35/N <sub>2</sub>	200 A	Gouging	020485	020423	020615	020607	020415	020963

\*120837 retaining cap with IHS tab



## Consumables for underwater cutting

Plasma gas	Amperage	Material	Shield	Retaining cap	Nozzle	Swirl ring	Electrode	Water tube
Air	100 A	MS, SS, AL	020448	020423	020611	020607	120547	020963
O <sub>2</sub>	100 A	MS	020448	020423	020616	020617	120547	020963
Air	200 A	MS, SS, AL	020424	020423	020608	020607	220021	020963
O <sub>2</sub>	200 A	MS	020424	020423	020605	020604	220021	020963
O <sub>2</sub>	200 A	SS	020424	020423	020608	020607	220021	020963
N <sub>2</sub>	200 A	SS, AL	020424	020423	020608	020607	020415	020963

