

## DRILL GUIDES

STANDARD SIZING - DRILL BIT GUIDES

### Standard V-DrillGuide® - 3/8" - 1/2"



Includes 9 standard drill sizes:  
(1/64" increments): 3/8, 25/64,  
13/32, 27/64, 7/16, 29/64,  
15/32, 31/64, 1/2"  
PART #: STD2000DGNP

### Standard V-DrillGuide® - 1/8" - 3/8"



Includes 17 standard drill sizes:  
(1/64" increments): 1/8, 9/64,  
5/32, 11/64, 3/16, 13/64, 7/32,  
15/64, 1/4, 17/64, 9/32, 19/64,  
5/16, 21/64, 11/32, 23/64, 3/8"  
PART #: STD1000DGNP

### MINI V-DrillGuide®



Includes 21 standard drill sizes:  
#10, 21, 25, 29, 30, 1/8", 33, 7/64",  
36, 37, 38, 40, 3/32", 43, 45, 47,  
5/64", 50, 1/16", 53, 3/64"  
PART #: SDGMINI

This drill guide covers all standard tap drill sizes for tap sizes #10-32 down to #0-80.

## DRILL GUIDES

METRIC SIZING - DRILL BIT GUIDES

### Metric V-DrillGuide® - 10-14 mm



Includes 9 metric drill sizes:  
10, 10.5, 11, 11.5, 12, 12.5, 13,  
13.5, 14mm  
PART #: MDG2000NP

### Metric V-DrillGuide® - 3 - 9.5 mm



Includes 17 metric drill sizes:  
3, 3.3, 3.5, 4, 4.2, 4.5, 5, 5.5, 6,  
6.5, 6.8, 7, 7.5, 8, 8.5, 9, 9.5mm  
PART #: MDG1000NP

## TAP GUIDES

STANDARD & METRIC SIZING - TAP GUIDES

### Standard V-TapGuide®



9 guide holes cover 32 ANSI  
Standard Ground Thread Standard  
Hand Tap Sizes:  
0-80, 1/64, 1-72, 2-56, 2-64, 3-48,  
3-56, 4-36, 4-40, 4-48, 5-40, 5-44,  
6-32, 6-36, 6-40, 8-32, 8-36, 8-40,  
10-24, 10-32, 1/4-20, 1/4-28,  
5/16-18, 5/16-24, 3/8-16, 3/8-24,  
7/16-14, 7/16-20, 1/2-13, 1/2-20,  
5/8-11, 5/8-18"  
PART #: STD500NP

The guide does cover tap sizes 0-80 to 5/8 except #12 and 9/16.

### Metric V-TapGuide®



9 guide holes cover 13 ANSI  
Standard Ground Thread Metric  
Taps: 1.6, 2, 2.5, 3, 3.5, 4, 5, 6, 8, 10,  
12, 14, 16mm  
PART #: MTG500NP

## STI - TAP GUIDES

SCREW THREAD INSERTS - COARSE & FINE THREAD  
TAP GUIDES - (Used for screw thread insert taps only)

### STI-UNC V-TapGuide®



9 guide holes cover 10 Unified  
Coarse Thread sizes: 9/16-12,  
1/2-13, 7/16-14, 3/8-16, 5/6-18,  
1/4-20, 12/24, 10-24, 8-32, 6-32"  
PART #: STI-UNC100SNP

### STI-UNF V-TapGuide®



9 guide holes cover 9 Unified Fine  
Thread sizes: 5/8-18, 9/16-18,  
1/2-20, 7/16-20, 3/8-24, 5/6-24,  
1/4-28, 10-32, 8-36"  
PART #: STI-UNF200SNP



DRILL GUIDES

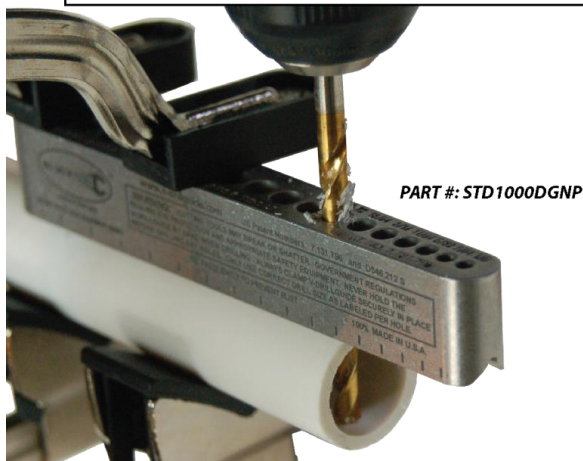


TAP GUIDES

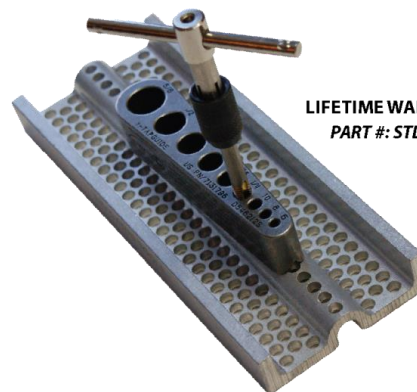


STI GUIDES

DRILL & TAP STRAIGHT - EVERY TIME!



PART #: STD1000DGNP



LIFETIME WARRANTY!  
PART #: STD500NP



MADE IN  
THE USA



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## What is a V-DrillGuide®?

The drill guide is a handy tool that's portable to fit into awkward angles and allows you to drill straight! For some projects, drilling straight is paramount. These guides eliminate guessing when perfection is required.

**DRILL GUIDE = V-DrillGuide®**



**Lifetime Warranty!**

**Pocket-size!**

*It's like a portable drill press!*

## The Drill Guide is Easy to use:

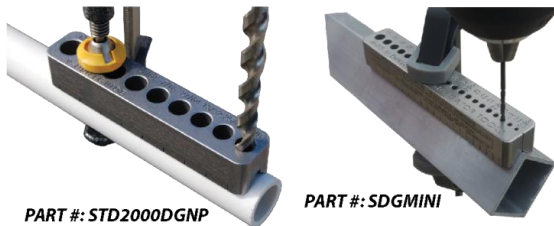
hold the drill guide on the material, clamp & drill. Easy!

Drill hole centering alignment marks are provided on both sides of the guide. All drill guides are made from steel that is heat-treated for durability & accuracy. Drill perfectly centered holes every time!

## Awards!

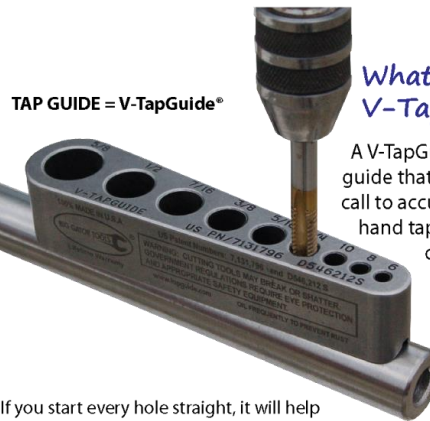


**Use ANY of the guides on corners, round or flat materials!**



PART #: STD2000DGNP

PART #: SDGMINI



**TAP GUIDE = V-TapGuide®**

## What is a V-TapGuide®?

A V-TapGuide® is a tap guide that answers the call to accurately guide hand tapped threads on the inside of a hole to accept a machine screw or bolt.

If you start every hole straight, it will help prevent tap breakage and increase the tap life.

## The Tap Guide is Easy to use:

place tap guide on the work surface, with the "V-groove" side resting on the surface. Insert the tap through the guide into the pre-drilled hole and turn it clockwise. The tap will then be aligning perpendicularly using the guide as the base; this will ensure a straight and accurately tapped hole. Every few turns, back the tap out counter-clockwise to clear the chips.

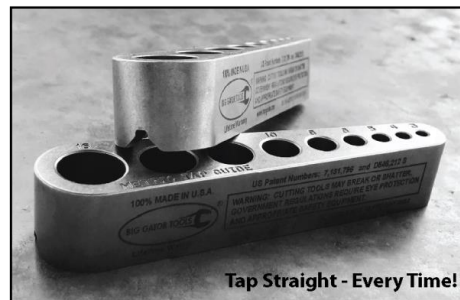
It's beneficial to hand tap because the tap resistance can be felt and that feel helps prevent tap breakage. All tap guides are made from steel that is heat-treated for durability & accuracy. Tap straight, every time!

## Innovative "V-groove"



We are known for our "V-groove" on all of the guides. This innovative groove has won multiple awards.

This groove allows work to be done on corners and round pieces. The guide features a precision ground base to be used on flat surfaces.



**Tap Straight - Every Time!**

# Big Gator Tools



Big Gator Tools was established in 2005 in Louisburg, Kansas. The Standard V-TapGuide® was the first patented product produced by Big Gator Tools.

The tool line has since grown to a second warehouse located in Drexel, Missouri. We designed, patented and manufacture the drill and tap guides. American manufacturing at its finest!

All of the drill & tap guides are proudly 100% USA made. These tools carry a Lifetime Warranty. The Big Gator Line has won several innovation tool awards.

We distribute our drill guides, tap guides and various tools to wholesalers and distributors around the world.

The Big Gator Line has recently been viewed by millions on "As Seen on TV" for the V-DrillGuides.



Please visit: [www.biggartortools.com](http://www.biggartortools.com)



*Kevin Harrington*

Endorsed by Kevin Harrington, original Shark Tank judge.

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