

Installing your Aluminum Storage Box on The Excel II Tent Trailer

1: Stand trailer on tip stands (*figure 1*)



Figure 1

2: Remove mud flaps from trailer

3: Enlarge the small hole in the bracket to hold a 3/16" rivet (*Figure 2*)



Figure 2

4: Position bracket just above the weld that is securing the rear jack stand to trailer Frame (*Figure 3*)

5: Screw a tek screw through the bottom hole of each bracket into the frame. (*Figure 3*)

6: loosen the bottom screw of each bracket slightly and turn both brackets down and out of the way so the aluminum box can be held against the trailer frame.

7: Using the foam strips on the top of container as a guide, center the aluminum box on the frame. With the side doors open, the measurement should be 8 1/2" from the frame to the edge of the box.



Figure 3

8: While holding the container against the frame, put the brackets back in position and fasten the top screws on each side.

A second pair of hands is helpful for this step. (*figure 4*)

9: retighten the bottom tek screws holding the brackets to the trailer frame. Rivet or bolt a fastener through the center of the bracket, and through the aluminum box securing the aluminum box to the bracket. The bolt/Rivet prevents the box from sliding side to side inside the bracket.

If fastening the box to the bracket using the included rivets, use the washers (included) on the top side of the rivet (inside the aluminum Box)

Drill hole through the bracket and through the bottom of the aluminum box. Insert rivet, place washer over top of rivet (inside box) and fasten.



Figure 4