Emerging Memory Product Lifecycle

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NEW MEMORY PRODUCT LIFECYCLE

- Memory Technologies all go through certain steps from concept to mass production. Historical data tells us:
 - There are certain timeline expectations ... how long does it take
 - There are certain milestones and technical achievements in a certain order
 - Most technologies fails or are indefinitely delayed before mass production
- This model for development allows us to put ideas and concepts into perspective
 - What are the next steps we need to achieve?
 - What timeframe seems logical
 - Where do different technologies stand on the lifecycle
- We have models on how to accelerate this or save money on this lifecycle

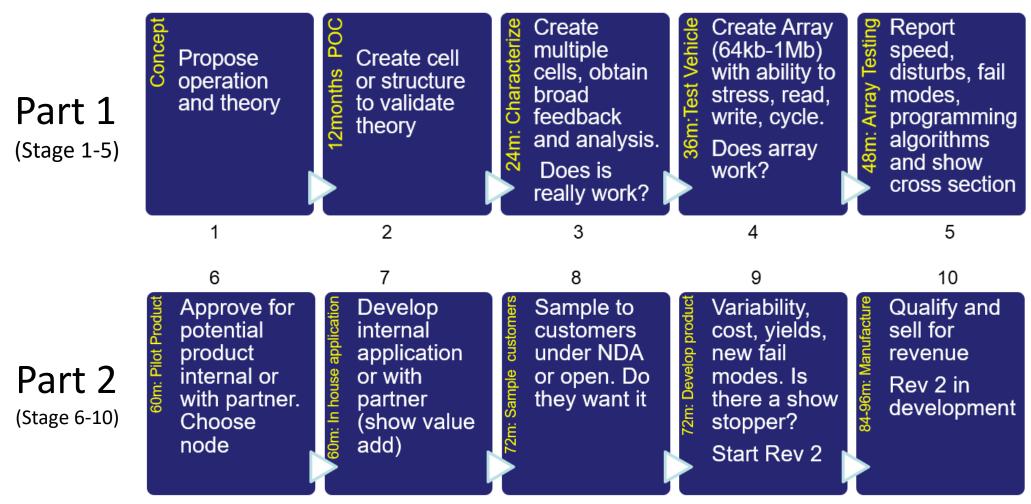
Uses for Model

- I have a new technology proposal
 - What are next steps
 - When do I need to look for partners
 - What do I need to do and show to get support from equipment companies, memory companies and application companies
- When can we expect other technologies to mature
 - "Why ramp 3D Xpoint when Nanotubes are just around corner"
 - "Micron will be out a business when MRAM replaces DRAM"
 - Each technology has a logical timeline to maturity

Parts of the Model

- Two Parts and each part has 5 stages
 - Part 1 is Technical development and demonstration
 - Often open data sharing, lots of publications, learning environment
 - Physical model, test cells, basic operation, first mini-array, and full checkout of Array
 - 4+ years
 - Stage 1-5 1.1 to 1.5
 - Part 2 is Product development
 - Only 10% of technologies make it to this area
 - Often stealth or closed environment. IP protected
 - Business model, partnerships, ROI, Product and application design and development
 - Ends with full product selling to public
 - Stage 6-10, 2.1 to 2.5

Memory Product Lifecycle



Product Lifecycle for Memory Part 1: Technical Proof/Open Communication

Report speed, **Create Array** Create (64kb-1Mb) multiple cells, Create cell or **Propose Test V** disturbs modes, program algorith obtain broad with ability to structure to operation stress, read, feedback and and theory validate analysis. write, cycle. theory Does is really Does array

End Result: a working technology fully demonstrated and checked out

work?

- Documented Summary: "A Novel xRAM technology built in 90nm Lithography"
- Doesn't need to be on leading edge lithography, but should be capable
- With pictures/TEMs/SEMs (4-5 years after concept)

work?

disturbs, fail

programming

cross section

algorithms

and show

Product Lifecycle for Memory Part 2: "We are going to build a product"

Approve for potential product internal or with partner. Choose node

Develop
internal
application
or with
partner
(show value
add)

Sample to customers under NDA or open. Do they want it

Variability, cost, yields, new fail modes. Is there a show stopper?

Start Rev 2

Qualify and sell for revenue

Rev 2 in development

- 7-8 Years from concept assuming no restarts or resource limitations from concept to revenue
- Usually performed in a stealth mode. Presentations disappear (3DXP example)
- Next announcement is samples or early production (MRAM/Xpoint)

Problem with Hype/New tech

- People want to jump to page two before completing page one. Fine to speed flow, but we know that 90% of technology concepts don't make it to products
- It rarely makes sense to be stealth in part one
 - You want to show research, You need funding
 - The work is either patented or is not novel
 - You need to get feedback and advice and investors
- Open and closed companies follow this (FinFet, 3D NAND, PCM, MRAM, ReRAM, NRAM, etc)
- RECOMMENDATION: Complete all stages of part 1 in detail to be efficient in development
- RECOMMENDATION: Evaluate all technologies and chance for success based on where they are on lifecycle.

Investment and Venture Capital

- Companies/investors will support all phases depending on their goals
 - "place bets" based on Phase 1. They just want to see data
 - Invest to support phase 2, 3. Often many parallel companies invest.
 - Phase 4 is where companies look to control investment and IP.
 - After Phase 5, companies are planning what the mass market revenue is.
- Manage Internal, investor, and external communication differently
 - Mark's saying: "I strongly support your goal to get additional funding based on optimistic presentations!"
 - Make sure you know real risks and probabilities and that the IP/ownership is controlled with respect to that.
 - Do you want to license, sell operation, grow operations, control technology Every technology and person is different.
- I have advised companies on how to invest (iCAP, WDC) and what to look for. Often they
 have competing or different motives than advisors
 - "we want to control it, even if we don't think it will work"
 - "we have IP/patent issues that we need to manage"

Summary

- Assess where we are in the lifecycle
- Assess where we are in time and where we will be in next year or two
- Keep investors posted on where we are, learnings and help needed
- Don't skip steps. It tends to cause delay and wasted resources on a good technology