



1967 BUICK ASSEMBLY INSTRUCTION MANUAL

SPECIAL - SKYLARK 43000 - 44000 SERIES

FRAMES - BODY MOUNTING & BODY BUILDERS INFORMATION (SECTION 2)

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PAGE NUMBER- 2-1.0



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FRAME IDENTIFICATION

Frames are identified by code letters one and one half inches high (tape) located on the left frame rail at the rear kick up area.

PART NUMBER	CODE	MODEL USAGE
*1379691	BU	Sportwagons (Reg.)
1381373	BX	Sportwagon - 400
1378964)	BT	07-17-35-69
) OPT. 1378965)	BT	07-17-35-69
9786303)	PC	433 & 444-39
) OPT. 9786305)	PC	433 & 444-39
9786304	PE	443-444-446-67 Convertibles & G.S. 400 with Man. Trans.
9788786	PD	GS-400 With Automatic Trans. only.

*8-30-66

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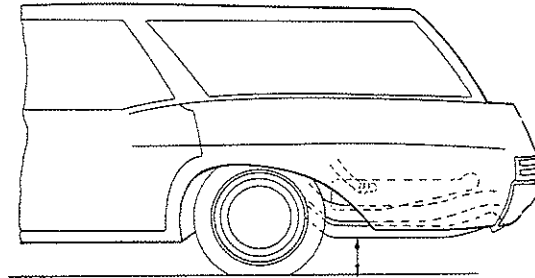
*7-22-66

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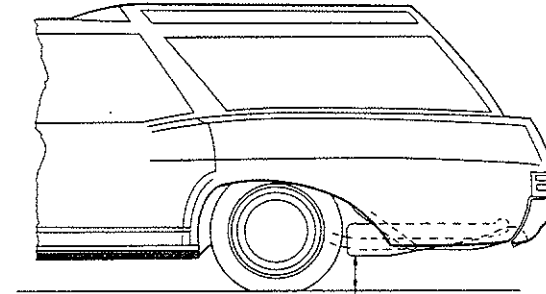
Creedy

Insert Long Sheets 2-2.1, 2-3.1, 2-4.1 Here.



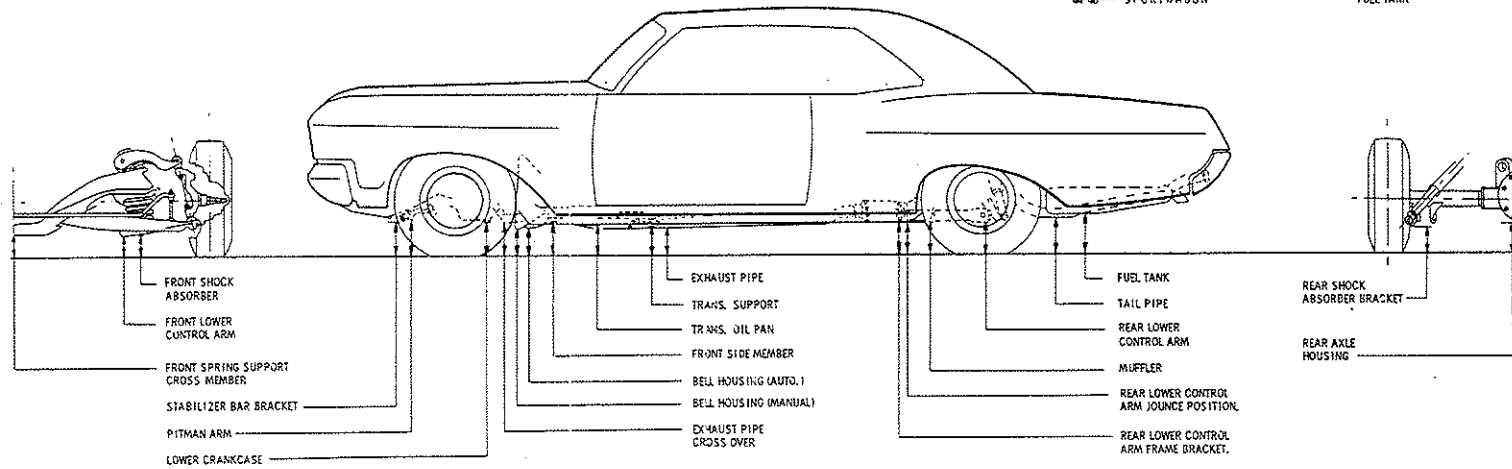
33-34 - WAGON

TAIL PIPE



44-48 - SPORTWAGON

FUEL TANK



1381269

1381269

DATE	BY	REVISION RECORD	AUTH.	DR. I/O
7-19-66	A. L.	95x14 7.35x14 Tire		
		No 7.75x14 Tire on Models		
		53-54-55-56 & other models 7.00x14 pp. 150		
8-29-66	B. J.	7.75 x 14 in F-70-14 Tire		
		is Data Revised on Model		
		156 & Bus. Wagon	JWZB	PP 9506

DIMENSIONS SHOWN ARE TAKEN FROM LAYOUTS AT DESIGN HEIGHTS.
* JOUNCE DIMENSIONS ARE TAKEN WITH BOTH FRONT AND REAR WHEELS AT 80# BUMPER COMPRESSION.
DELECTION OF PARTS TO WEIGHT OF CAR IS NOT CONSIDERED ON THIS CHART.

MODEL	TIRE SIZE	STATIC LOADED RADIUS AVG.		FRONT SPRING SUPPORT CROSS MEMBER	FRONT LOWER CONTROL ARM	FRONT SHOCK ABSORBER	STABILIZER BAR BRACKET	PITMAN ARM	LOWER CRANKCASE	BELL HOUSING		EXHAUST PIPE CROSS OVER	FRONT SIDE MEMBER	TRANS. OIL PAN	TRANS. SUPPORT	EXHAUST PIPE	REAR LOWER CONTROL ARM FRAME BRACKET	MUFFLER	REAR LOWER CONTROL ARM	TAIL PIPE	FUEL TANK	REAR SHOCK ABSORBER BRACKET	REAR AXLE HOUSING
										MAN.	AUTO.												
33-34	7.75	12.41	DESIGN	6.35	6.51	6.67	9.67	8.23	6.51	6.31	6.65	6.63	7.17	7.07	6.73	6.47	6.75	6.75	6.83	8.03	8.65	6.61	7.27
43-44	14		JOUNCE*	2.05	4.37	5.01	4.91	4.67	2.01	1.33	2.15	1.93	2.89	2.61	2.29	1.93	2.42	2.47	2.51	3.85	4.51		
46	F-70	11.90	DESIGN	5.55	6.25	6.53	9.83	9.33	6.80	6.54	6.90		7.17	7.07	6.70	6.41	6.75	6.75	6.82	8.03	8.65	6.61	7.27
	14		JOUNCE*	1.49	3.56	4.50	4.34	4.33	1.78	2.04	1.68		2.27	1.93	1.97	1.50	2.30	2.34	2.30	3.29	4.45		
33-34 WAGON	7.75	12.41	DESIGN	6.55	6.51	6.67	1.45	9.33	6.51	6.31	6.65	6.63	7.17	7.07	6.73	6.41	6.75	6.75	6.83	7.95		6.61	7.27
	14		JOUNCE*	2.05	4.37	5.01	4.37	4.33	2.01	1.33	2.24	2.10	2.74	2.40	2.42	2.09	2.53	2.71	2.76	4.91			
44-48 SPT. WGN.	8.25	12.64	DESIGN	6.77	6.73	7.16	5.41	9.49	6.77	6.63	7.09	7.07	7.53	7.45	7.19	6.47	7.41	6.37	6.39		7.57	6.75	7.49
	14		JOUNCE*	2.21	4.27	5.22	4.03	4.55	2.27	2.19	2.53	2.55	3.11	3.06	2.93	2.15	2.27	2.27	2.77		5.63		

DO NOT SCALE TOLERANCES UNLESS OTHERWISE SPECIFIED ±.02 ALLOWED ON TWO PLACE DECIMALS ±.010 ALLOWED ON THREE PLACE DECIMALS COMMERCIAL TOLERANCES APPLY TO STANDARD PARTS - ROLLED SECTIONS - SHEET METAL GAGES - DRILLED AND PUNCHED HOLES. SQUARE ALL DRILLED HOLES. COUNTERSINK ALL TAPPED HOLES .030 & 90°.

DWG. DATE: 5-9-66 SCALE: NONE DR. JM CK. J. Berman APPR. APPR. REFERENCE: APPR. APPR.

MATERIAL SPEC.

NAME

CHART - GROUND CLEARANCE

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Insert Long Sheet 2-6.1 Here.