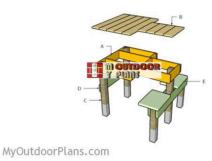
## Free Shooting Bench Plans



Building-a-shooting-bench

## Cut & Shopping Lists

- A 2 pieces of 2×6 lumber 48" long, 2 pieces 15" long, 2 pieces 27 1/2" long, 2 pieces 7 1/2" long, 1 piece
  33" long FRAME
- B 5 pieces of 1×6 lumber 36" long, 4 pieces 18" long TOP

■ C - 3 pieces of 4×4 lumber - 42" long, 2 pieces - 25" long LEGS

- **D** 2 piece of 2×6 lumber 48″ long, 1 piece 32 1/2″ long **BRACES**
- E 2 pieces of 2×14 lumber " long SEAT
- 4 pieces of 2×6 lumber 8′
- 2 pieces of 4×4 lumber 8′
- 3 pieces of 1×6 lumber 8′
- 1 piece of 2×14 lumber 4′
- 100 pieces of 2 1/2" screws
- 50 pieces of 1 1/4" screws
- wood glue, stain/paint
- riffle stand

Tools

Hammer, Tape measure, Framing square, Level

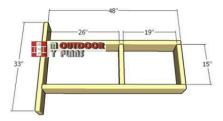
igstyless Miter saw, Drill machinery, Screwdriver, Sander

Safety Gloves, Safety Glasses

Time

One day

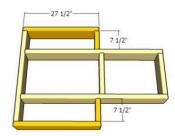
## Building a shooting bench



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Top-frame

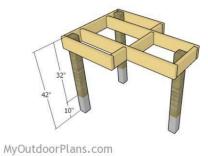
The first step of the project is to build the top frame for the shooting bench. Cut the components from 2×6 lumber at the right dimensions. Drill pilot holes and insert 2 1/2" screws to lock them together. Add glue to the joints and align the edges with attention. Use a speed square to make sure the corners are right-angled.



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Assembling the top frame

Attach the rest of the components to the top frame, as shown in the diagram. Drill pilot holes and insert 2 1/2'' screws.



Fitting the legs

Use  $4\times4$  lumber for the legs of the shooting bench. As you can easily notice in the diagram, you need to set the posts in the ground for at least  $10^{\circ}$ . Ideally you should set the post in concrete. Drill pilot holes through the top frame and insert  $2\ 1/2^{\circ}$  screws into the posts. Use a spirit level to check if the posts are plumb.



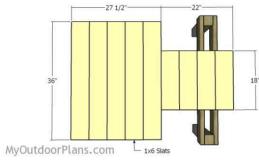
Front support

Fit a  $2\times6$  brace to the front legs. Drill pilot holes and insert 2 1/2" screws into legs.



Fitting-the-seat-supports

 $Attach\ 4^{\times}4\ legs\ for\ the\ seats\ of\ the\ shooting\ bench.\ Plumb\ the\ legs\ with\ a\ spirit\ level\ and\ set\ them\ into\ concrete.$   $Attach\ 2^{\times}6\ beams\ to\ the\ shooting\ bench,\ as\ shown\ in\ the\ diagram.\ Drill\ pilot\ holes\ and\ insert\ 2\ 1/2^{\circ}\ screws.$ 



Fitting the top slats

 $Attach\ 1\times6\ slats\ to\ the\ top\ frame\ of\ the\ shooting\ bench.\ Leave\ no\ gaps\ between\ the\ slats,\ align\ them\ at\ both\ ends,\ drill\ pilot\ holes\ and\ insert\ 1\ 1/4''\ screws.$ 



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Fitting the seat slats

Use  $2\times14$  lumber for the seat. Fit the pieces of lumber to the support beams and lock them into place with  $2\ 1/2''$  screws. Smooth the edges with sandpaper or with a router. Alternatively, you can glue together two pieces of 3/4'' plywood.



Free shooting bench plans

Take care of the finishing touches before applying the stain.



Shooting bench plans

Fill the holes with wood putty and let them dry out for a few hours. Smooth the surface with 100-220 grit sandpaper and remove the residues with a damp cloth.

 $\textbf{\textbf{Top Tip:}} \ \textbf{Apply a few coats of paint or stain to the components, to enhance the look of the project.}$