



STEP 1 –
CENTER PUNCH 2 MOUNTING HOLES AS MARKED.

STEP 2 –
CENTER PUNCH CENTER OF 1.25" HOLE

STEP 3 –
DRILL 2 MOUNTING HOLES WITH A 17/64" DRILL BIT.

STEP 4 –
DRILL A 1/8" HOLE IN THE CENTER (TO BE USED
FOR CENTERING HOLE SAW)

STEP 5 –
USE A 1.25" HOLE SAW AND CENTER IT ON THE
1/8" HOLE IN MIDDLE

STEP 6 –
USE SUPPLIED HARDWARE AND MOUNT PLATE TO FIREWALL.

6AN / 8AN FIREWALL NITROUS BULKHEAD