

ENGINE MAINTENANCE RECORDS



ENGINE MAINTENANCE RECORDS

Log No. 1

Aircraft Registration No. N444BZ
Engine Manufacturer
Model TSID-520-NB
Serial No. <u>503355</u>
Date installed on aircraft 10-14-02
Time Between Overhauls (TBO)
If used on multi-engine aircraft:
⊠ Right □ Left

Page No.

DATE

TOTAL TIME IN SERVICE TOTAL TIME SINCE OVERHAUL TACH OR RECORDING METER TIME

DESCRIPTION OF WORK PERFORMED—
SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK

RAM Aircraft, Limited Partnership • Waco Regional Airport

Engine Previous Total: 3766.5

Hour Meter: 1237.3

Since Major Overhaul: 00.0

Propeller Total: 00.0

Date: 10-14-02

TCM TSIO-520-NB Series IV Right S/N 503355

Above referenced engine overhauled to new parts limits per FAR 43.2 (a) (1) (2) to conform with TCM SM X-30574A. All gears cleaned, polished when required, inspected, magnafluxed and no cracks found. Finish and dimensional limits within RAM Gear Inspection Specification No. 1818, Rev. E dated 5/18/98. Installed above referenced engine modified to TSIO-520-NB 325 HP per STC SE4327SW in right position of Cessna S/N 414-0490. See 337. Installed new RAM camshaft p/n 1058-1A, s/n G01039 per STC SE4327SW, Rev. 3. AD 97-26-17 C/W per installation of VAR crankshaft P/N 649898 S/N L139112N. C/W ultrasonic inspection per MSB96-10. Due at next overhaul or when crankshaft removed. AD 99-19-01 N/A per crankshaft date of manufacture I/A/W TCM CSB99-3C. AD 2000-23-21 N/A to crankshaft serial number/date of manufacture I/A/W TCM Mandatory Service Bulletin MSB00-5C. Engine assembled with heavy style crankcase p/n 654091 modified to RAM p/n 1157-7 per STC SE3630SW. Installed new ECI Nickel cylinders. Cylinder hold-down nuts replaced and torqued per Overhaul Manual Supplement. Installed Floscan transducer per STC SE5726SW. Installed new McCauley propeller model 3AF32C515, S/N 020036. Engine accessories exchanged for remanufactured or new units except as noted. Installed new prop governor. Re-used customer's tach generator. Installed new RAM turbocharger S/N EJL1213. Installed overhauled wet vacuum pump. New Slick pressurized magnetos p/n 6320 installed per STC SE4651SW and pressurized. SB94-8A on magneto timing procedure C/W per timing to data plate TC requirements with TDC locator and protractor with pointer. Engine modified to TSIO-520-NB per Continental Service Bulletin M-75-6. AD 86-13-04 R3 n/a per new ECI cylinders installed. SA02-7 (ECI) cylinders N/A per date of manufacture. Installed modified connecting rods n 1162-1 with bearing P/N 630826 per STC SE4327SW as FAA-PMA approved replacement. Installed RAM/FAA/PMA rocker arms p/n 1842-3 and 1842-4. AD 98-01-03 n/a per installation of RAM/FAA/PMA rocker arms. Cadmium plating of engine hardware and associated lines and fittings per QQ-P-416C Class 2, Type II. AD 2000-01-16 C/W, see airframe log for details. Installed new Aeroquip integral firesleeved fuel, oil and hydraulic hoses meeting TSO-C53A Type D and TSO-C75 Type III. Installed new NDM oil cooler P/N CAM 649479. See 337. Exhaust slip joints modified per STC SA4331SW. C/W AD 78-06-01 per installation of intake tube p/n 642590. C/W AD 79-05-09 per installation of new current design oil pressure plunger assy. C/W AD 89-24-01 R1 per installation of starter adapter p/n 642085A4 with current scavenge pump gears. Category 1 thru 3 TCM Service Bulletin Compliance Listing in RAM Manual. Engine serviced with Phillips multi-grade 20W50 Type M mineral oil. See RAM Recommended Oil Grade Maintenance Tip MT-1 for recommended oils. AD 76-02-07 N/A per installation of ALV9510 alternator. Above referenced engine was made eligible for 1600 hr. TBO per TCM SIL98-9 Note 2 and RAM Service Letter 89-001. All aluminum alloy engine parts were coated per RAM Specification No. 1142. Propeller balanced per Service Manual with spinner and bulkhead installed. Installed spring loaded induction clamps p/n 1170-2 per STC SE3632SW. Installed RAM-FAA-PMA rocker box cover gaskets p/n 1387-1. Installed RAM FAA-PMA oil cooler baffle P/N 1253-1. C/W AD 93-16-15 per TCM SB MSB95-6 installation of fuel pump drive coupling P/N 653359. AD 93-10-02 (MSB 93-12) N/A per new ECI cylinders installed. All engine systems checked for leaks. Engine approved for return to service for RAM Aircraft test flight procedures. Pertinent details on file under project no. 407.

Xeahan Wada									
RAM Air	craft, Limite	d Partnershi	p, P.O. Box 5219,	Waco,	Texas 76708	CRS VA1R551K			
			SUB-TOTALS this	page					

TOTALS—Carry forward to next page

Page No. _ TACH OR TOTAL TOTAL TIME TIME RECORDING METER DESCRIPTION OF WORK PERFORMED-DATE IN SERVICE SINCE SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK TOTALS brought forward from previous page Hour Meter: 1237.8 SMOH:___ Date: 10-14-02 Engine pump pressure, idle, mixture, fuel flow, max RPM, manifold pressure, and oil pressure adjusted per RAM Series IV Specifications. Engine ground run power test good. Details are on file under project no. 407. Stedlen Wade RAM Aircraft, Limited Partnership, P. O. Box 5219, Waco, Texas 76708 CRS VA1R551K I certify this FNGINE has been inspected in accordance with a/sn IDDHR. inspection and has been determined to be in an airworthy condition. Date 10-21-02 Tach 1238.8 Signed Suphr Wale RAM AIRCRAFT, LIMITED PARTNERSHIP REPAIR STATION NO. VA1R551K I certify this Engine AIR IMPRESSIONS, INC. inspected in accordance with a 100 HR. Inspection and has been determined 7929 Airport Rd. Waco, Texas 76708 to be in an airworthy condition. CRS No. AK6R541N TACH 1238.8 DATE 11/11/2002 **ENGINE SMOH** ENGINE TT__ SIGNED AIR MPRESSIONS, INC REPAIR STATION # AK6R541N SUB-TOTALS this page TOTALS—Carry forward to next page

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Page No. TOTAL TOTAL TIME TACH OR RECORDING METER TIME TIME DATE SINCE DESCRIPTION OF WORK PERFORMED-SERVICE SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK TOTALS brought forward from previous page Engine TT: AIR IMPRESSIONS, INC Engine SMOII: Prop TT: 7929 Airport Rd. Hour Meter: 1409.3 Waco, Texas 76708 Date: 12/15/2003 CRS No. AK6R541N RAM Series IV TCM TSIO-520-NB S/N R-503355 On above referenced engine, removed all cowling for 100 Hour/Annual Inspection. Cleaned and gapped spark plugs. Drained oil, installed new oil filter, and refilled engine with Acroshell 100w oil. Checked magneto timing. Inspected plug harness and all engine electrical. Checked all engine controls for movement and attach points. Inspected intake and exhaust system, condition and integrity of all engine accessories. Inspected engine mounts, all baffles and cowling. Inspected prop, spinner, and bulkhead. Inspected all fuel, oil, and hydraulic lines and fittings. Ran compression check and readings were: #1) 78/80, #2) 77/80, #3) 77/80, #4) 75/80, #5) 78/80, and #6) 75/80. C/W A.D. 2000-01-16 per para's (b), (e), and (f). (See A.D. listings.) A.D.'s researched through bi-weekly 2003-24. Above work done in accordance with TCM and Cessna 414 Service Manuals and Air Impressions, Inc. 100 Hour/Annual Checklist. Engine ground run-up leak checked good and approved for return to service. Pertinent details are on file under work order 1533. Air Impressions, Inc. CRS# AK6R541N

172

AIR IMPRESSIONS, INC I certify this Engine has been inspected in accordance with a 100 HR. 7929 Airport Rd. Waco, Texas 76708 Inspection and has been determined CRS No. AK6R541N to be in an airworthy condition. DATE 12/15/2003 1409.3 172 ENGINE SMOH 73938.5 ENGINE TT SIGNED AIR IMPRESSIONS, INC **REPAIR STATION # AK6R541N** SUB-TOTALS this page

TOTALS-Carry forward to next page

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
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COMPRESSION 2/3/36

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EO/ 26-80/70

355 Pinson Drive Corpus Christi, TX 78406

(361) 289-1884

and was determined to be in abworthy condition

TOTALS-Carry forward to next dage

Jack reading Jotal Line 4/32. David D. Holzschuh

11

FAA CRS Q2AR598N

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
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		1.01.0	1000.0	RAM Aircraft, Limited Partnership • Waco Regional Airport
			TCM TS	SIO-520-NB Right Engine S/N 503355
nstalled in and cylinde cooler, S/N magnetos in service.	rods. Clear er. #1, 2, 3, N F99-3504 P/N 6320, le Installed o 0 mineral o 3076.	n and inspect, 4, and 5 TC -7. Installed off S/N 0610 il return line il. Engine a	t #6 cylinder I M cylinders r d overhauled 1053, right S/I from air/oil se pproved for re	conic inspection. Rods balanced to RAM specifications and new bolts and nuts all AWW ECI MSB06-2, Rev. 2. Honed to ring finish. Rings gapped and fit to piston re-installed. Note: Pistons not removed from cylinders. Cleaned and flushed oil starter adapter S/N 205180 and governor S/N 930065. Installed new slick N 06101048. Installed accessories in there respective positions with existing time reparator to scavenge pump I/A/W RAM Dwg. 2048. See 337. Serviced engine return to service per RAM Test Flight procedures. Pertinent details on file under Robber Franklin.
	RAI	M Aircraft, Li	mited Partne	rship, P.O. Box 5219, Waco, Texas 76708 CRS VA1R551K
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Engine F	UGHT N4	44BZ TC TSO: 487.	M TSIO-5	20-NB S/N 503355 Date: 3/2/2007 . ed Time: 1724.8 W/O: 4823
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DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK						
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		1		SIGNED 355 PINSON DRIVE, CORPUS CHRISTI, TX						
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	Engi	e RIGHT I	N444BZ TO	M TSIO-520-NB S/N 503355 Date: 4/22/2008						
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	COMPLETED A 100HR / ANNUAL INSPECTION IN ACCORDANCE WITH A COMPLET OF THE COMPLET									
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Page No. TOTAL TOTAL TACH OR RECORDING TIME DATE TIME DESCRIPTION OF WORK PERFORMED-SINCE METER SERVICE SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK OVERHAUL TOTALS brought forward from previous page REGRN SIGNED AIR IMPRESSIONS, INC Engine TT: Engine SMOH: 756.0 7929 Karl May Dr. Prop SMOH: Waco, Texas 76708 Hour Meter: 1993.3 CRS No. AK6R541N Date: 05/26/2009 TCM TSIO-520-NB S/N R-503355 On above referenced engine, removed all cowling for 100 Hour/Annual Inspection. Installed new spark plugs. Drained oil, installed new oil filter, and refilled engine with Acroshell 100w oil. Checked magneto timing. Inspected plug harness and all engine electrical. Checked all engine controls for movement and attach points. Inspected intake and exhaust system, condition and integrity of all engine accessories. Inspected engine mounts, all baffles and cowling. Inspected prop, spinner, and bulkhead. Inspected all fuel, oil, and hydraulic lines and fittings. Ran compression check and readings were: #1) 60/80, #2) 65/80, #3) 70/80, #4) 76/80, #5) 65/80, and #6) 79/80. Repaired wiring for #6 cylinder EDM read out. C/W A.D. 2000-01-16 per para's (b), (c), and (e). (Paragraph (b) next due at 2043 3 HM.) C/W A.D 84-26-02 per installation of new induction air filter. (Next due at 2293.3 HM.) A.D.'s researched through biweekly 2009-09. Above work done in accordance with TCM and Cessna 414 Service Manuals and Air Impressions, Inc. 100 Hour/Annual Checklist. Engine ground run-up leak checked good and approved for return to service. Pertinent details are on file under work order 2704. III Impressions, Inc. CRS# AK6R54IN AIR IMPRESSIONS, INC. I certify this Engine 7929 Karl May Dr. inspected in accordance with a 100 HR. Waco, Texas 76708 Inspection and has been determined CRS No. AK6R541N to be in an airworthy condition. DATE 05/26/2009 TACH 1993.3 **ENGINE SMOH** 756.0 **ENGINE TT** 4522.5 **WORK ORDER #2704** SIGNED AIR IMPRESSIONS, INC **REPAIR STATION # AK6R541N**

DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK	
				TOTALS brought forward from previous page	
	DVAN	TAGE	.	GINE LOG BOOK ENTRY	
Engine CHANGE	DOIL AND FIL	TER INSPEC	Indicated Ti	520-NB S/N 503355 Date: 3/13/2012 me: 2143.2 HM W/O: 6080 TER, NO METAL NOTED. SERVICED 11 QTS	
EXHAUS 355 Pinso	T INSP., NO DE	FECTS NOTE	D LEAK CHEO D.	TER, NO METAL NOTED. SERVICED 11 QTS CKED OK. C/W AD 00-01-16 PNRA(b) CESSNA 50 HR	
Corpus Cl	wisti, TX 78406			David D. Hollschuh	
(361) 289	1884			FAA CRS Q2AR598	
	DVAL	VTAG	8		
L		AROLUT SOLVICE	I.hc.	NGINE LOG BOOK ENTRY	
Engin	A DICUT N	111D7 TO	LOI	IGINE LOG BOOK ENTRY	
Engin	e T.T: 4677.	144BZ TC1 2 TSO: 91	M TSIO-52	D-NB S/N 503355 Date: 7/6/2012 ted Time: 2148.0 HM W/O: 5646	
TESTE	TED AND REP D SPARK PLUC	LACED OIL F	ILTER SERVI	USING FAR 43 APP D, AND C414 SERVICE MANUAL CED 1QT A/S 100W. CLEANED, GAPPED ,AND	
		I cert	ify that Usi	RU 2012-12 ISSUE. END END has been trapected	
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		VIZTION		egional Airport, Waco TX 76708	
	eg. #: N444B2 ke: Cessna	Z Model: 4	Date: 11/11/ 114 Ser	13 Work Order #: 13-0804 lal #: 0490 Hour Meter: 2179.8 ACTT:	
	g:TSIO-520-1		9/N: 503355	(Right) ETT: XXXX TSMOH: XXXX	
				4709.c 942.5	
				with FAR 43 Appendix D, Cessna 414 Maintenance	
manua	1 and 1 CM m	anuais. Peri - 70/80 #5:	65/80 and #6	ression checks, results as follows: #1: 65/80, #2: 5: 75/80. Drained oil and changed filter. (CH48108-	
1) Rer	olenished oil	upply with	12 qts. Acros	shell 100W50w1, oil. Cleaned and gapped spark	
plugs.	Checked mag	ncto timing.	C/W A.D.	2001-01-16 Paragraphs (b), (c) and (c), inspection of	
exhaus	t system com	ponents. In	stalled new	CHT probe P/N 102-00007 for ships CHT indication.	
Washo	d engine. Ru	n up checke	d O.K.		
Lonie	that this souls	haa lwan insaas	sted in accordan	ce with an ANNUAL / 100 Hr Inspection and has been determined	
Lectiny	use this corine	HAS DECEMBED TO STOCK			
	-	inas been major	to be in	an airworthy condition.	

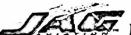
DATE	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	s	DESCRIPTION OF WO	RK PERFO	ORMED— PERFORMING WORK
		ESC !!	McGrego	or Execut	ive Airport, McGregor	TX 760	657
		 .	essna Model O-520-NB	5/11. 5055	6: 0490 Hour Meter: 2195.8 55 (right) ETT: 4725.0 TS	MOH: 95	58.5 -
	check result serviced en CH48108-1 none detecte	is: #1 65/80 gine with 1 Installed no ed at this tin Paragraphs (1	y 42 69/80, #3 2 qts. of Aen w crush gaskene. Cleaned an b), (c) and (e),	70/80, #4 oshell 100wet p/n MS35	y FAR 91.409 in accordance complished the following its 68/80, #5 65/80 and #6 64/80. Removed and replaced of 769-11. Cut open filter and its park plugs. Checked magneto of exhaust system component	ems: Con 30. Drain oil filter nspected	npressions ed oil and with new for metal,
1	l certify that this eng	ine has been in	spected in accorda	ance with an Al	NNUAL / 100 Hr Inspection and ha	s been deter	nnined to be in
_			al ;	tels			
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_ _			0 - 5 - 10 - 10 - 10 - 10 - 10 - 10 - 10	144BZ ontinental h: N/A	Date: 4/8/2016 Model:TSIO-0520-NB TTSMOH: 968.3	W/O: S/N: TTSN:	16-10618 503355 — 4,734.8 —
_	Performe	ed an annus	al inspection	on this ona	ine. Cleaned and checked	snark n	Lugs soakod
_	injector r	nozzles, cha	inged engine	oil and filte	er (CH48108 series), installents (B), (C) and (E). Ground	ed new o	rush gasket
-	determin	ned to be in			d IAW an annual inspection. Additional details are of		
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_	Russell Sn	nith	issul B fr	nox		3112	876 IA -
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_ L	1/29/2	021	4821.4	1054.9	2291.6	RAM Aircraft, Limited Partnership • Waco Regional Airport
				Co	ontinental T	SIO-520-NB Series IV Right S/N 503355
200 - con	03 at	115.8 I with or wo	8 hours n per Pa ork perf	since ove ar 5ii at no ormed. Pe	rhaul. Total plater than rtinent detai	and inspected engine for cylinders affected by AD 2016-16-12. AD 2016-16-12 does apply to #6 cylinder s/n 10950-28. Installed in time in service on affected cylinder is 939.1 hours. This AD must be 60.9 hours TIS. Cowling reinstalled. Engine is approved for return to Is on file under Project No. 9777. hip, P.O. Box 5219, Waco Texas 76708 CRS VA1R551K
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1444BZ h Compress his engin	Hobbs 22 sions: #1, e has bee for safe o	98.8 Date 64/80. #2 en inspecte operation.	11-30-21 R , 72/80. #3, ed in accord _ouis Dean	H engine 68/80. #4, 74/80. #5, 60/80. #6, 80/80. I certify that dance with a 100hr/Annual and was found to be in a A&P IA 3804378
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McGregor Executive Airport, McGregor TX 76657

50 NAAAR7.				
Engine SN: 503355	Position:	1077.1	2314.4	19 Jan 23
	Engine SN:	Eligine Siv.	Engine SN: Position: TSOH	Engine SN: Position: 180H Hobbs:

Performed an Annual Inspection as required by FAR 91.409 in accordance with the Cessna 414 series service manual, TCM Engine manual, and FAR 43 Appendix D. All AD's complied with through Bi-Weekly 2023-1.

- 1) Engine compressions as follows: #1)63/80, #2)60/80, #3)69/80, #4)67/80, #5)72/80, and #6)68/80, master orifice 45.
- 2) Removed oil filter and drained the oil. Installed a new oil filter P/N CH48108-1 and added 12 quarts of Phillips XC 20W50. Replaced drain plug crush gasket with new, PN MS35769-11.
- 3) Cleaned, gapped, and tested the spark plugs and replaced Gasket P/N M0674 (12).
- 4) Removed #2 cyl. EGT probe clamp assembly and installed new EGT probe P/N 86255. IAW AC 43.13-1B. Ops check required. During engine runs, ops checked satisfactory.
- 5) RH Engine Prop Governor Cable Heavily Corroded. Removed surface corrosion and applied corrosion inhibitor IAW AC
- 6) RH Engine Turbo Charger Inlet Baffle Seal torn. Drilled off old baffle seal and retainer. Cleaned surface and inspected for worn mounting edges. Fabricated new seal from P/N S111.7.938.36 seal material to shape of old seal. Riveted into place. Ref AC 43.13-1B.
- 7) Oil hoses overdue replacement. Manufacture date 01/02. Removed oil hoses on left engine and replaced with new hose (kit) P/N 1443-5R. Operational check satisfactory
- Removed left and right engine magneto pressurization filters and replaced with two new filters P/N 1396-2. IAW AC43.13-1B.
- 9) Turbo charger tab washers rusted and deteriorated. Action deferred until next inspection.
- 10) RH engine exhaust clamp loose at tailpipe. RH engine exhaust system removed for AD 2000-01-16. During reinstallation of exhaust system, the exhaust clamp was positioned and tightened. Ref. MM 9-72. Engine run ops check good.
- 11) Complied with AD 2000-01-16 paragraphs b through g to detect and correct cracks and corrosion on the exhaust system (recurring). Removed exhaust components from right engine and forwarded to AWI to comply with inspection. Installed 1 new LH stack assy. P/N A9910295-13, 2 new slip joints P/N A9910296-7, 1 new RH elbow P/N A9910299-3, 1 new waste gate overboard P/N A9910299-6, 1 new waste gate bypass elbow P/N A9910299-5, 2 new waste gate gaskets P/N 2570-1, I new bypass gasket P/N 17189-200N1, 2 new end seals P/N 17189-250N1, 1 overhauled header P/N 8226-9, 2 new slip joint hardware kits P/N 1001-6, 1 new waste gate hardware kit P/N WGH8816, 1 new turbo hardware kit P/N TH448, 1 new RH stack assy. P/N A9910295-14, 1 new RH elbow P/N A9910299-4, 6 new exhaust stack gaskets P/N SA628260 on the LH engine. Installed 1 exhaust clamp P/Ns 2265C400-SS, 3 Screw and nut baffle fasteners P/N 41402-16 and 2 bolts P/N AN3C4A. IAW AMM 9-81. Ops check satisfactory. Next inspection due IAW AD 2000-01-16 column (b) January 2024 or 50 hours, whichever occurs first; IAW column c and e January 2024, IAW column g January 2035 or 10,095.5 total time whichever occurs first. Column f N/A, no multi segment v-band clamps installed.
- 12) Comply with AD 96-12-22, to prevent loss of engine oil due to loose filter adapter (recurring). Affected oil filter adapter not installed.
- 13) Comply with AD 2022-16-03, improperly lubricated magnetos. N/A by serial number. Affected magnetos not installed.
- 14) Comply with AD 2016-16-12. AD applies only to cylinder #6. Cylinder replacement required at 1115.8 TSO or 2352.5 on the aircraft Hobbs.
- 15) Comply with AD 2009-19-07C2, superior air parts cylinders (recurring). N/A, affected cylinders not installed.
- 16) Comply with AD 2009-16-03, prevent separation of the cylinder head (recurring). Previously complied with.
- 17) Comply With AD 97-26-17, to prevent crankshaft failure. Previously complied with.
- 18) Comply With AD 93-08-17, oil pickup tube. Complied with at overhaul.
- 19) #2 engine cylinder #1 exhaust studs broken off. Removed #1 cyl on #2 engine and sent for repair (Sal's) Ref EMM 72-10. Installed #1 cylinder on the #2 engine, torqued all the cylinder nuts. Reconnected fuel lines, baffles, panels, temp probs, intake manifold tube, bottom spark plug and wire and engine lines. Ops and leak check satisfactory during engine runs.

01 of 01 certify that this engine has been inspected in accordance with an ANNUAL Inspection and has been determined to be airworthy. Charles Donley AP 3073534 IA SUB-TOTALS this page

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Page No	TOTAL TIME IN SERVICE	TOTAL TIME SINCE OVERHAUL	TACH OR RECORDING METER TIME	DESCRIPTION OF WORK PERFORMED— SIGNATURE & CERTIFICATE NO. OF PERSON PERFORMING WORK
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AIR IMPRESSIONS, INC.

7929 Karl May Dr. Waco, Texas 76708 CRS No. AK6R541N Engine TT: 4884.1
Engine SMOH: 1117.6 (10/02)
Prop SMOII: 40.5 (1/23)
Hour Meter: 2354.9
Date: 02/01/2024

Continental TSIO-520-NB RAM SIV S/N R-503355

On above referenced engine, removed all cowling for 100 Hour/Annual Inspection. Cleaned and gapped plugs. Drained oil, installed new oil filter, and refilled engine with Phillips XC 20W-50 oil. Checked magneto timing. Inspected plug harness and all engine electrical. Checked all engine controls for movement and attach points. Inspected intake and exhaust system, condition and integrity of all engine accessories. Inspected engine mounts, all baffles and cowling. Inspected prop. spinner, and bulkhead. Inspected all fuel, oil, and hydraulic lines and fittings. Ran compression check and readings were: #1) 60/80, #2) 65/80, #3) 70/80, #4) 76/80, #5) 65/80, and #6) 79/80. Installed new lifters, P/N's SA646277 and SA628488. Installed overhauled cylinder assembly, P/N CL71.4-231-OH, S/N 82598-09. (See tag.) Repaired prop deice wiring. Installed new exhaust elbow clamps, P/N NIH000897-20. C/W A.D. 2000-01-16 per para's (b), (c), (d) and (e). (Paragraph (b) next due at 2404.9 HM.) Cleaned induction air filter. Installed serviceable turbocharger, P/N 407810-9001 S/N YK033307. Resealed fuel control unit. Performed set-up of systems per service manual and RAM Specs. A.D.'s researched through bi-weekly 2024-01. Above work done in accordance with Continental and Cessna 414 Service Manuals and Air Impressions, Inc. 100 Hour/Annual Checklist. Engine ground run-up leak checked good and approved for cturn to service. Pertinent details are on file under work order 5815.

Air Impressions, Inc.

	7929 Karl May D. Waco. Texas 7670 CRS No. AK6R541	08 DATE 02/01/2024 TACH 2354.5	
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