

Proper Bleeding of Hydraulic Lines

Specific System: Two Point Slave System Installation



Recommended bleeding process:

Prior to hooking up both slave leg hydraulic lines; **install the retract line only, leave the extend line un-attached at the slave leg and place the line in a container** (the same container used for filling the reservoir works well). After filling the reservoir and temporarily installing the controls and power, **press the extend button on the control to extend the jacks for a moment until the container starts to be filled with the fluid from the slave leg's extend line. This means all the air is removed from that line and cannot be internally trapped in the system.** Install the extend line to the slave leg and continue to run the jacks to full extension for a moment and back down again. Process complete!

Warranty Guide

1 & 2pt Square Leg Systems:

Limited 5 years cylinders, 2 years on parts and 1 year on labor.

Should the product be defective due to workmanship and/or material flaw, we will repair or replace the defective material. Core charges and refunds may apply for specific components.

Quadra is NOT responsible for:

- **Freight on warranty parts.**
- **Replacing footpads, bolts, loose or bent brackets or fluids lost as a result of failure to maintain the system, Ex. loose/missing footpads, loose mounting brackets/hardware from not re-torquing after initial use, etc.**
- **Damages caused by abuse, misuse, negligence, misapplication, error of operation, accidental or purposeful damage or faulty installation, including but not limited to hoses, fittings & wiring components. Example, bent limit switch pins from hitting ground while driving, missing SnapPads, operating system with rear tires off the ground, modification to system, etc.**
- **Liability for loss to the vehicle, or apparatus or property, loss of time, manufacturing costs, labor, material, loss of profits, consequential damages (direct or indirect).**
- **For transportation to and from a service center, onsite service calls to or from the customer, damage from road hazard, loss of salaries, commissions, lodging, towing charges, bus fares, car rentals, fuel expense, telephone charges, inconvenience compensation while repairing or replacing a defective part or material.**

This warranty voids all previous issues. Effective date: 1/1/2024

OWNERSHIP MUST BE REGISTERED WITHIN 30 DAYS FROM THE DATE OF PURCHASE TO ACTIVATE WARRANTY. Do it online at BIGFOOTLEVELER.com!

Prior to any work being done an **authorization number must be obtained** by calling

269-483-9633 for Warranty Parts or Service Labor. For full warranty transcript just contact us!

Service labor based on a flat rate schedule determined by Quadra for authorized work performed will be reimbursed. This will eliminate much diagnostic time and avoid refusal of unauthorized claims.