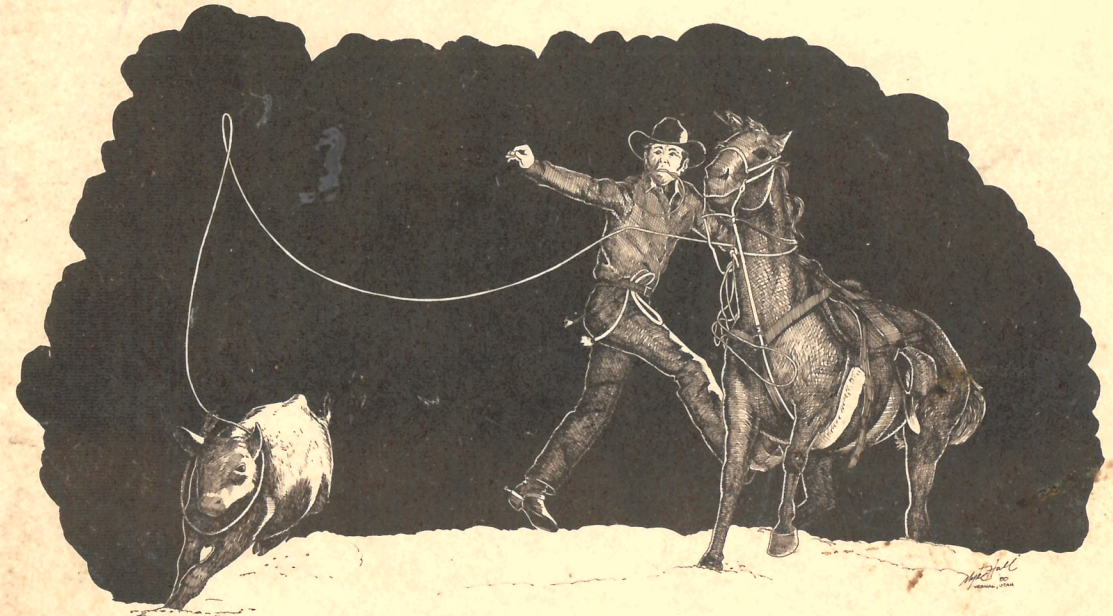
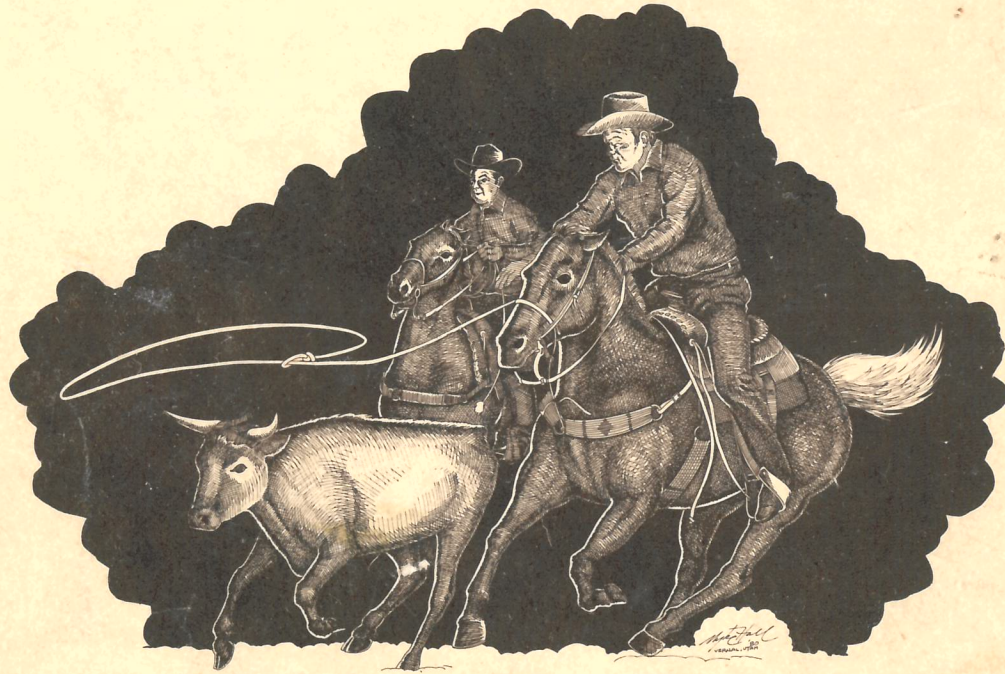


# VERNAL SADDLE TREE

433 North 2500 West  
Vernal, Utah 84078  
(801) 789-6126



*The Finest Quality Rawhide Covered Saddle Trees*

## Terms

Tree will be sold on a C.O.D. basis unless satisfactory credit references and banking references have been previously approved. All invoices are due 30 days from date of shipments. All companies that are over 45 days past due will automatically be placed on C.O.D. In the case of an extreme change made in a tree, a cash deposit may be required when placing an order.

### FREIGHT POLICY

1. All items will be shipped F.O.B. Vernal, Utah.
2. Orders will be shipped by carrier selected by Vernal Saddle Tree Company unless specified by the customer.

### PRICES

All prices in this catalog are subject to change without notice.

### CLAIMS

1. Claims for shortages in shipment or error in billing should be made to our office within ten (10) days.
2. Claims for loss in transit should be filed directly with our office.
3. Claims for damage in transit should be filed directly with the carrier.

### RETURNED GOODS

1. A written statement explaining the reason for return must accompany the merchandise returned.
2. Transportation charges must be prepaid.
3. All goods made to customer specifications are not returnable.
4. All goods returned must be in resaleable condition.

### MINIMUM ORDER

All orders under \$25.00 will have a \$2.50 handling charge added.

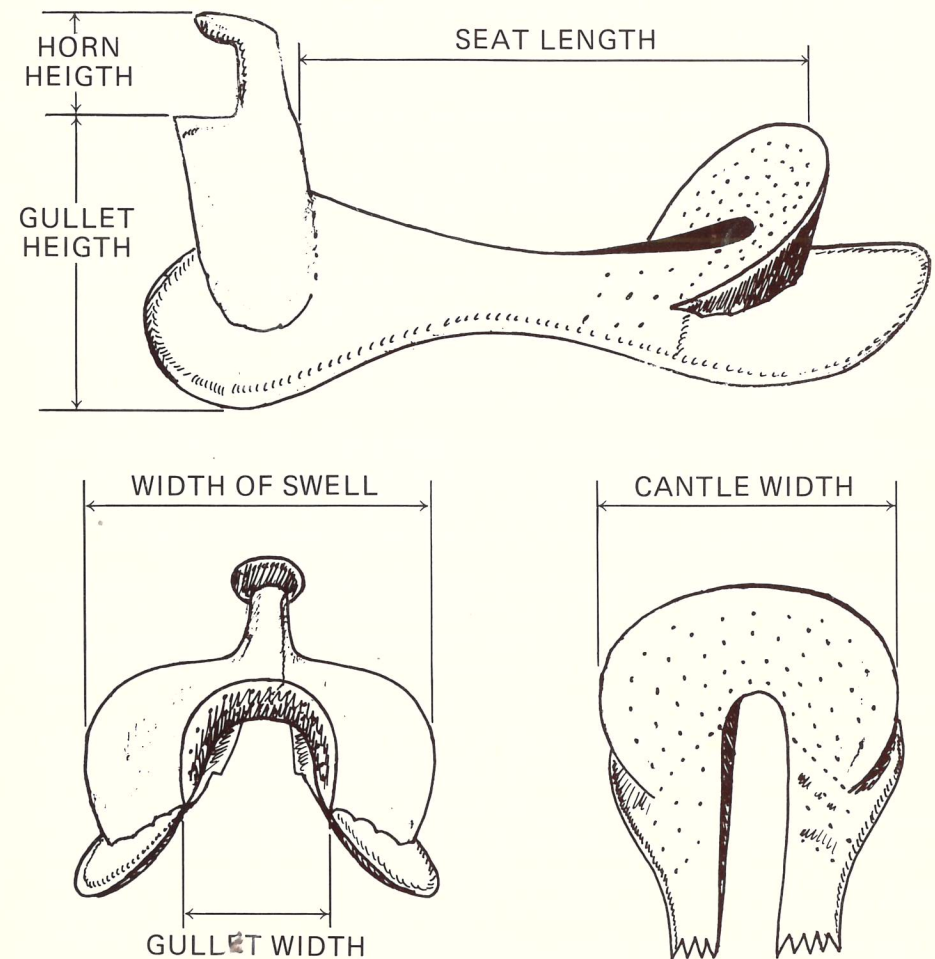
### PATTERN SET UP

When a special tree pattern is made up for an individual customer the tree pattern is then the customers to use on his trees unless specified. A flat rate of \$200.00 will be charged for the set up fee.

## Saddle Tree Information

Saddle trees have been around as long as saddles have, but surprisingly enough, few newcomers to the business know that much about them. The following information is written for all novices new to the art of saddlemaking as well as for all you pros. If anything has been left out that would be helpful to any others, please let us know.

NOTE: We make custom saddle trees, so we'll make anything you want. The following is only to be used as a guide.



## SEAT LENGTH

The seat lengths of most adult saddle trees today are 15", 15½", and 16". However, we'll make any length you want.

## FRONTS

There are so many different styles of fronts on the market today that it's hard to categorize them all. It seems that every area has its certain "favorites" and every saddle maker wants his trees made a certain way. In an effort to simplify things, most saddle trees can be placed in one or more of six different groups.

- A. **Roping Saddle Trees** - Most roping style saddle trees are rounded with little or no swell. Their main purpose is either to enable a rider to dismount quickly or prevent a thrown rope from getting hung up on the front. An average width is 13" and gullet height is 8". Some examples of roping trees are S.F. Bowman and Let-Cut Bowman.
- B. **All-Around Saddle Trees** - Most saddles used for ranch work and pleasure riding fall in the all-around group. This style has more swell and leg-cut in the front and usually measures either 13" or 14" wide. Usually the gullet height is 8". Some examples would be either a Little Wonder, Ellensburg, Arizona Roper or Modified Association.
- C. **Associations** - This style of saddle tree was mostly designed for bronc riding. It's characterized by a large amount of swell in the front and no leg-cut. An average width is 14" and the gullet is 9" high. Some examples are the Standard Association and the Oregon Association. Seat sizes on this type tree are generally 15½" - 17½".
- D. **Barrel Racers** - This style is cut down to lighten the tree for barrel racing. Any style of saddle tree can be cut down to make a barrel racing tree. Some examples are either a Little Wonder Barrel Racer or a MJ Barrel Racer. An average width is either 12" or 13" and the gullet is usually 7½" high.
- E. **Cutting Horse Styles** - This style was designed for cutting horse competition. An average width is 13" and the gullet height is usually 8". Our most popular example is the Dina Special. The most important feature of a good cutting tree is the seat is to be low with the bars thinned down so close contact can be made with the horse.
- F. **Equitation Saddle Trees** - These are used primarily in horse shows and parades. The Equitation Saddle Tree is built with the balance and posture of the rider in mind. The best example is the Bowman Cutter which usually comes with a #13" Mexican Horn. The average front is 13" wide with a gullet height of 8".

## BARS

We have three different styles of bars available. They are:

- A. **Regular** - Designed with a double stirrup leather groove on the bottom of the bar. For pleasure riding or working cowboy.

- B. **Arizona** - A heavier bar recommended for steer roping and heavy usage. These bars are made with a single stirrup leather groove on the bottom of the bar giving extra strength, but still enabling the stirrup leather to fit well.
- C. **Arab-Flare Bars** - Any style of tree can be made with shorter bars to fit Arabian horses. These bars come with either single or double stirrup leather grooves.

In addition to fitting a horse well, all of the above bars are usually built up in the front of the seat with a smaller riser. This small triangle-shaped block gives a more stream-lined effect, but can be removed to create a level ride or balanced ride tree.

## GULLET WIDTHS & ANGLES

There are generally four different gullet widths to fit the withers and backs of different size horses.

1. Regular 5¾"
2. Semi-Quarter Horse 6"
3. Quarter-Horse 6½"
4. Full Quarter-Horse 6½"

All widths are built on the same angle, except the full quarter-horse which has a flatter angle to the bars.

## CANTLES

There are many different types of cantles being used today, but the more common styles are:

1. **Regular or Oval** - is the most widely used cantle today. It usually comes 3" or 3½" high.
2. **Comfort** - is squared up on the corners with a slight dip in the center. It gives more support for the rider and usually comes 3" high.
4. **Shovel** - was the style used at the turn of the century. It comes with either a straight or beveled edge, is usually 4 to 6 inches high and no wider than 12".

The Dish in a cantle will usually vary in size from ½ to 2", usually in ¼ inch increments.

## COVERINGS

All of our trees are covered with genuine bullhide, the strongest and heaviest available. Before shipping to you, every tree is thoroughly dried and sealed in a special varnish. All bullhide-covered trees have a 5-year unconditional guarantee.

If you have any additional questions that haven't been answered by the preceding information, please feel free to write and ask us. We will be more than happy to answer them to the best of our ability. We stress that all trees are custom made to your individual needs and wants, so feel free to ask about anything not listed in your catalog. Thank you.

## Current Saddle Tree Styles

The following is a list of the more common names of saddle trees used today that are available from **Vernal Saddle Tree**. It is not a complete list because several styles may be known by other names. But no matter what you or your customer's preference may be, we will make it for you. Regular specifications can be varied anyway to meet your desires.

All Around .....	(no pict.)	Miniature .....	(no pict.)
Arabian .....	(no pict.)	M.J. Barrel Racer .....	(no pict.)
Arizona Roper .....	13	Modern Association .....	5
Australian Stock Tree .....	18	Nevada Slick .....	9
Black Hawk Roper .....	(no pict.)	New Bowman Roper .....	(no pict.)
Bob Crosby .....	(no pict.)	New Sioux Roper .....	(no pict.)
Bowman Cutter .....	(no pict.)	Old Frost Association .....	(no pict.)
Buster Welch .....	16	Old Mexico .....	8
Butch Cassidy .....	(no pict.)	Oregon Association .....	(no pict.)
California Cutter .....	11	Parker .....	(no pict.)
California Roper .....	(no pict.)	Perry Ivory .....	(no pict.)
Contest Association .....	(no pict.)	Plainsman .....	10
Curtis Roper .....	(no pict.)	Pony Express .....	10
Dee Picket Roper .....	13	Porter T.M. Roper .....	(no pict.)
Denney Hunt .....	(no pict.)	Price Special .....	19
Dina Special .....	16	Pro Roper .....	14
Elbo Barrel Racer .....	(no pict.)	Quarter Horse Roper .....	(no pict.)
Elbo Cutting Horse .....	(no pict.)	Rodeo Association .....	(no pict.)
Ellensburg .....	5	Round-Up Roper .....	(no pict.)
Extra Low Moose		Rowell Bowman .....	(no pict.)
Cutting Horse .....	(no pict.)	Rudy Roper .....	(no pict.)
F.L. Roper .....	8	S.F. Bowman .....	14
Fits Better Roper .....	6	Santa Fe .....	(no pict.)
Form Fitter .....	(no pict.)	Severe Association Bronc .....	17
Hawaiian Ranch .....	(no pict.)	Shawn Davis Bronc .....	17
Humane Pack Tree .....	20	Sid Special .....	(no pict.)
Improved P.I. Roper .....	(no pict.)	Side Saddle .....	(no pict.)
Improved Round-Up .....	(no pict.)	Sierra Pack Tree .....	20
Improved T.M. Roper .....	(no pict.)	Sioux Roper .....	(no pict.)
In-Between Roper .....	(no pict.)	Slick Fork Roper .....	9
Joe Gray .....	(no pict.)	South West Roper .....	(no pict.)
K.C.K. ....	6	Squaw Tree .....	(no pict.)
Krenning Barrel Racer .....	7	Standard Association .....	(no pict.)
Lace Cutter .....	19	Stockman Cutter Horse .....	(no pict.)
Leg Cut Bowman .....	15	Story Low Moose .....	(no pict.)
Lieuallen .....	(no pict.)	T.M. Roper .....	12
Little Wonder .....	(no pict.)	3/B Visalia .....	(no pict.)
Little Wonder Barrel Racer .....	(no pict.)	Tic Toc Roper .....	(no pict.)
Low Association .....	(no pict.)	Tipton .....	(no pict.)
Low Bronc .....	(no pict.)	Trick Tree .....	(no pict.)
Low Down Roper .....	12	Tuscon Roper .....	(no pict.)
Low Ivory .....	(no pict.)	Van Core Bowman .....	(no pict.)
Low Tipton .....	(no pict.)	Wade .....	(no pict.)
Martha Josey Barrel Racer .....	7	Weatherly .....	(no pict.)
Mecham Roper .....	(no pict.)	W.P. Special .....	15
Meana .....	11	Western Side Saddle .....	18

## Ellensburg

SEAT: 15½

CANTLE: 4 x 13 x 1¼

SWELL: 14

HORN: #2 Dally, 3¼" High, 2½" Cap



## Modern Association

SEAT: 15½

CANTLE: 3½ x 13 x 1

SWELL: 13

HORN: #2 Dally, 3¼" High, 2½" Cap



## ***Fitts Better Roper***

SEAT: 16

CANTLE: 3½ x 13 x 1

SWELL: 14

HORN: #2 Dally, 3¾" High, 2½" Cap



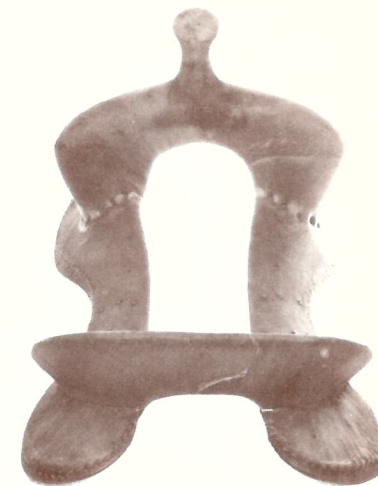
## ***Martha Josey Barrel Racer***

SEAT: 14

CANTLE: 3½ x 13 x 1

SWELL: 13

HORN: Dally, 3¾ High, 2" Cap



## ***K.C.K.***

SEAT: 15½

CANTLE: 3½ x 13 x 1"

SWELL: 14

HORN: #2 Dally, 3¾" High, 2½" Cap



## ***Krenning Barrel Racer***

SEAT: 14

CANTLE: 3¾ x 12½ x 1

SWELL: 13

HORN: #7, 3¼ High, 2¼" Cap



## **F.L. Roper**

SEAT: 15½"

SWELL: 10"

CANTLE: 4 x 1¼ x 13"

HORN: #4, 2½" Cap



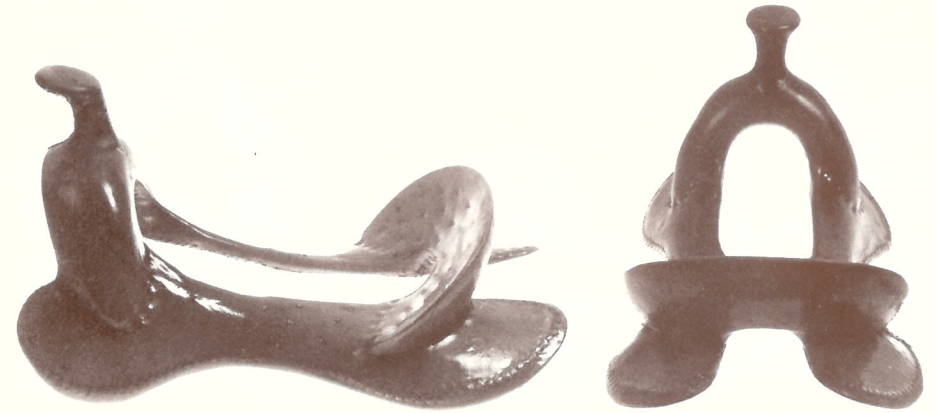
## **Slick Fork Roper**

SEAT: 16"

SWELL: 9"

CANTLE: 4¼ x 1¼ x 13"

HORN: #4, 2½" Cap



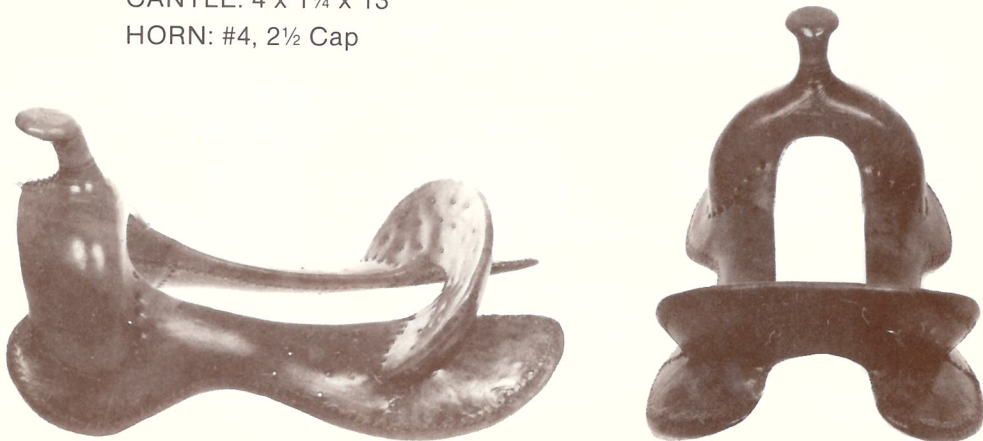
## **Old Mexico**

SEAT: 15½"

SWELL: 10"

CANTLE: 4 x 1¼ x 13"

HORN: #4, 2½" Cap



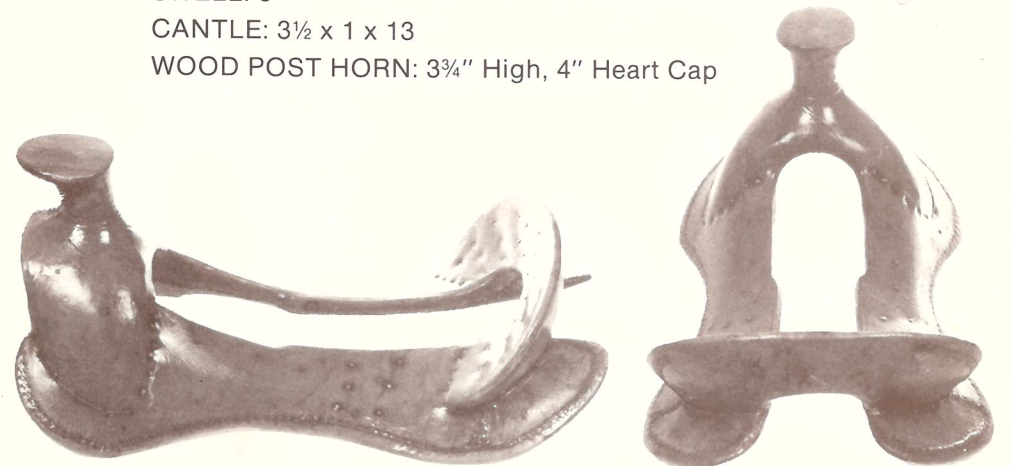
## **Nevada Slick**

SEAT: 15"

SWELL: 8"

CANTLE: 3½ x 1 x 13"

WOOD POST HORN: 3¾" High, 4" Heart Cap



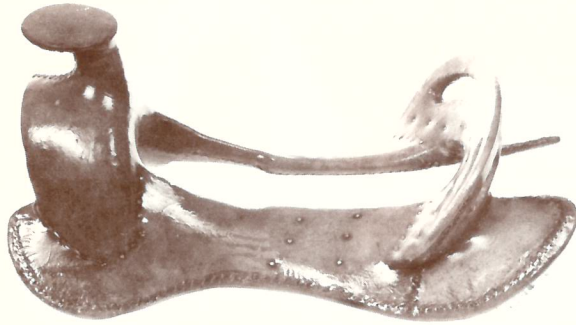
## **Pony Express**

SEAT: 15"

SWELL: 8"

CANTLE: 4 x 1¼ x 13"

WOOD POST HORN: 3" High, 4" Cap



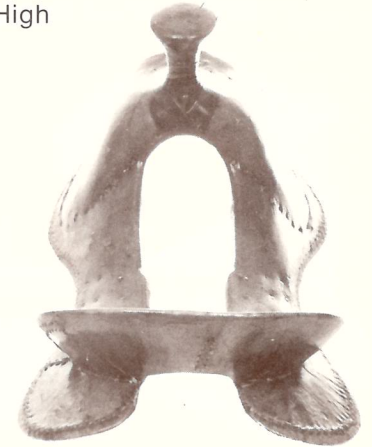
## **Meana**

SEAT: 15

SWELL: 8"

CANTLE: 4 x 12½ x 1, Shovel Bevel

HORN: Meana 3" Oval (domed), 3" High



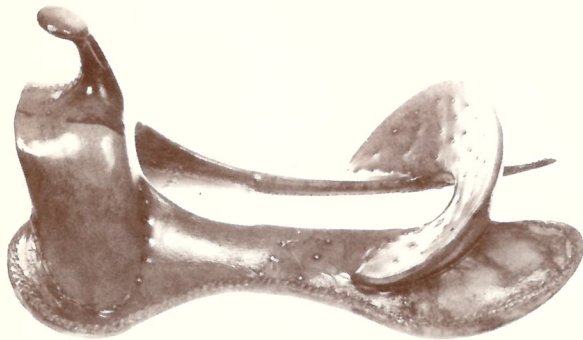
## **Plainsman**

SEAT: 16"

CANTLE: 4 x 13 x 1½"

SWELL: 8"

HORN: Dally, 2¼" Cap, 4" High



## **California Cutter**

SEAT: 16½"

SWELL: 13½"

CANTLE: 3½ x 13 x 1

HORN: Tall Cutter, 4" High, 1½ Cap



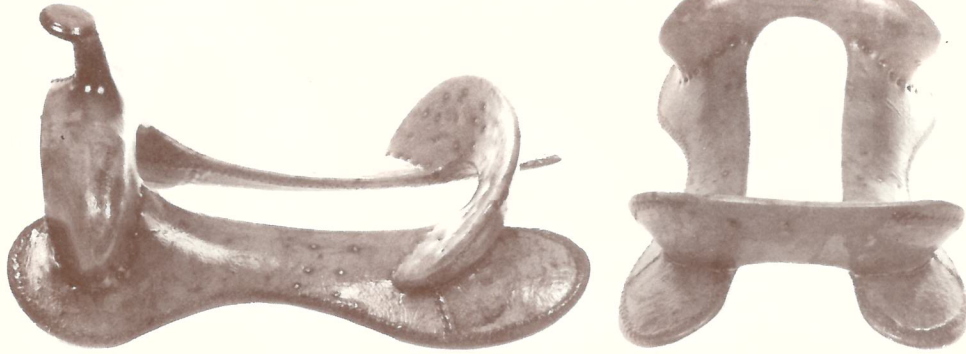
## ***T.M. Roper***

SEAT: 15½

CANTLE: 3½ x 13 x 1½

SWELL: 13

HORN: #4 Post, 3½ High, 2½" Cap



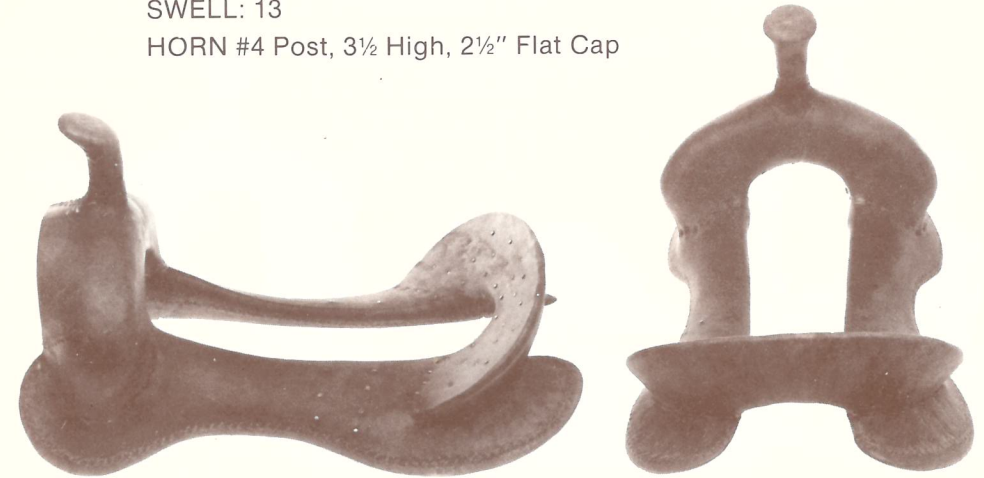
## ***Dee Picket Roper***

SEAT: 15

CANTLE: 3½ x 12½ x 1

SWELL: 13

HORN #4 Post, 3½ High, 2½" Flat Cap



## ***Low Down Roper***

SEAT: 15

CANTLE: 3 x 13 x 1

SWELL: 13

HORN: #1, 3" High, 2½" Cap



## ***Arizona Roper***

SEAT: 15½

CANTLE: 4 x 13 x 1¼

SWELL: 13

HORN: #4 Post, 3½ High, 2½ Cap





## ***Pro Roper***

SEAT: 15

CANTLE: 3 x 13 x 1

SWELL: 12½

HORN: #6, 3½" High, 2¼" Cap



## ***W.P. Special***

SEAT: 15½

CANTLE: 3½ x 13 x

FRONT: 13

HORN: #1, 3" High, 2½" Cap



## ***S.F. Bowman***

SEAT: 15½

CANTLE: 3½ x 13 x 1½"

SWELL: 13

HORN: #5 Post, 4" High, 2½" Cap



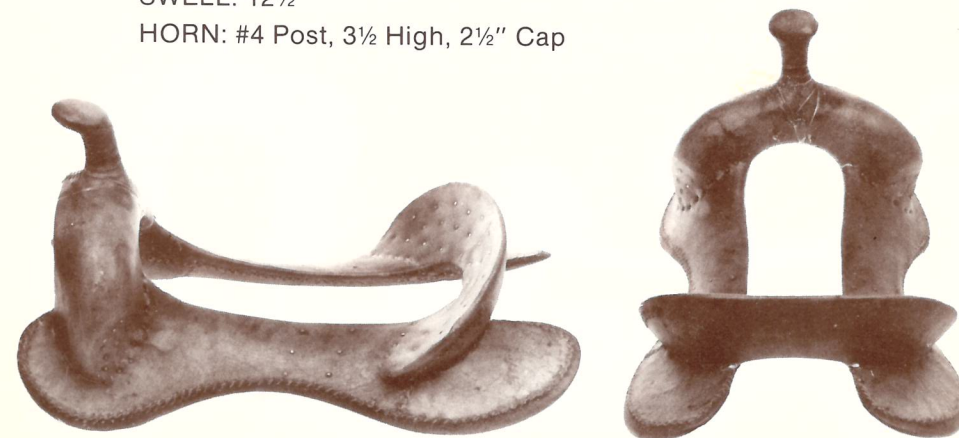
## ***Leg Cut Bowman***

SEAT: 15½

CANTLE: 3½ x 13 x 1½"

SWELL: 12½

HORN: #4 Post, 3½ High, 2½" Cap



## ***Dina Special***

SEAT: 16

CANTLE: 3½ x 13 x 1

SWELL: 13

HORN: Short Cutter, 3½ High, 1½" Cap



## ***Severe Association Bronc***

SEAT: 16

CANTLE: 4¼ x 13½ x 1¼

SWELL: 14



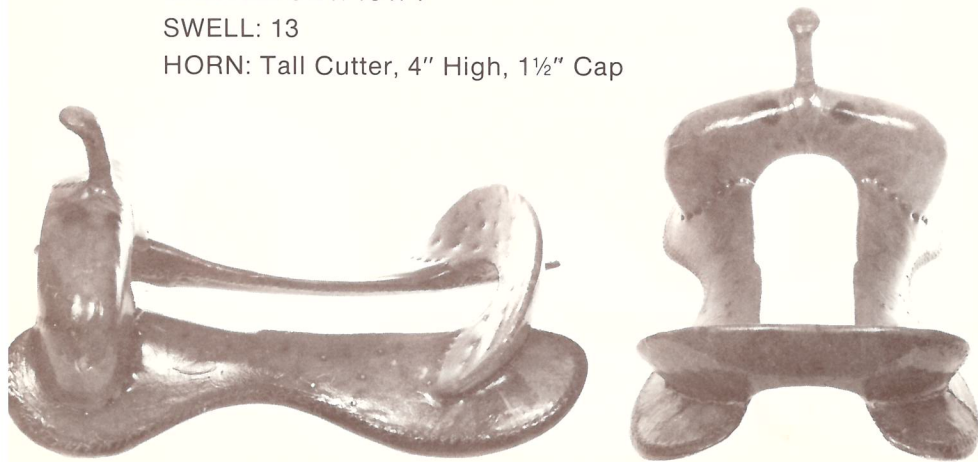
## ***Buster Welch***

SEAT: 16

CANTLE: 3½ x 13 x 1

SWELL: 13

HORN: Tall Cutter, 4" High, 1½" Cap



## ***Shawn Davis Bronc***

SEAT: 14

CANTLE: 4 x 13 x 1½

SWELL: 16½

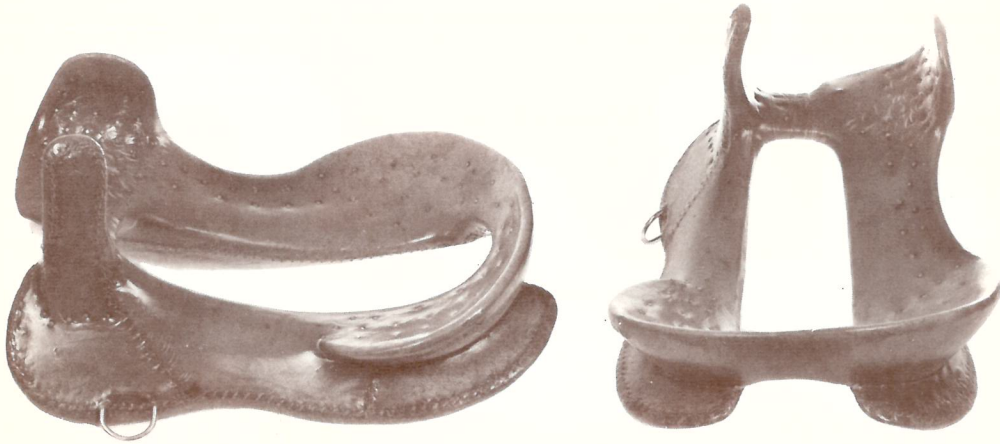


## ***Western Side Saddle***

SEAT: 15½

CANTLE: 2½" High

AVAILABLE WITH OR WITHOUT



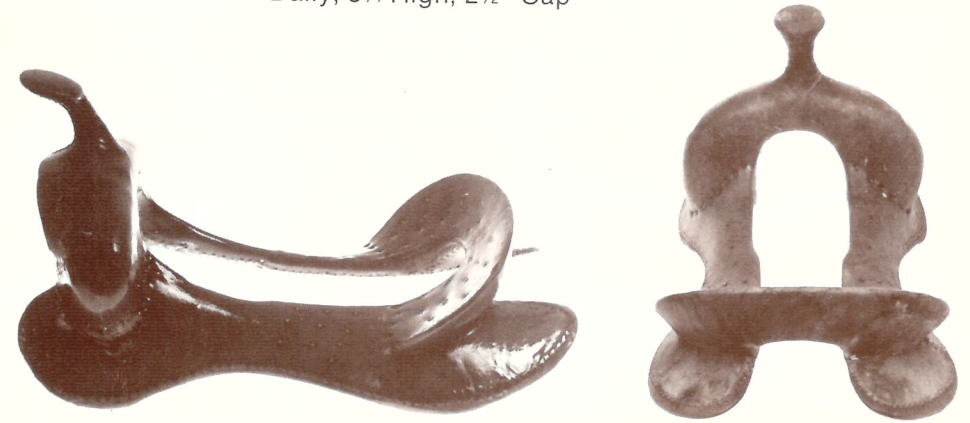
## ***Price Special***

SEAT: 13

CANTLE: 3½ x 13 x 1

SWELL: 15½

HORN: #2 Dally, 3¾ High, 2½" Cap



## ***Australian Stock Tree***

SEAT: 15½

CANTLE: 3½ x 12 x 1

SWELL: 13

AVAILABLE WITH OR WITHOUT HORN

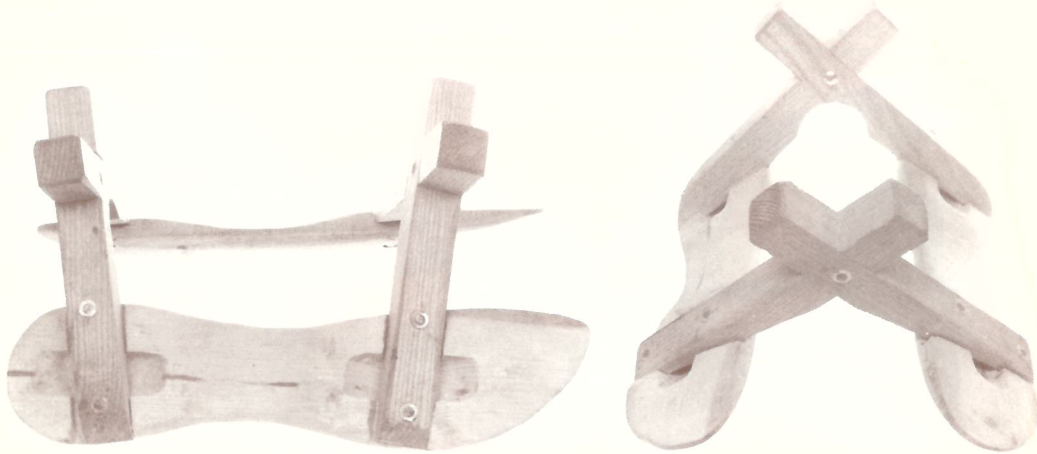


## ***Lace Cutter***



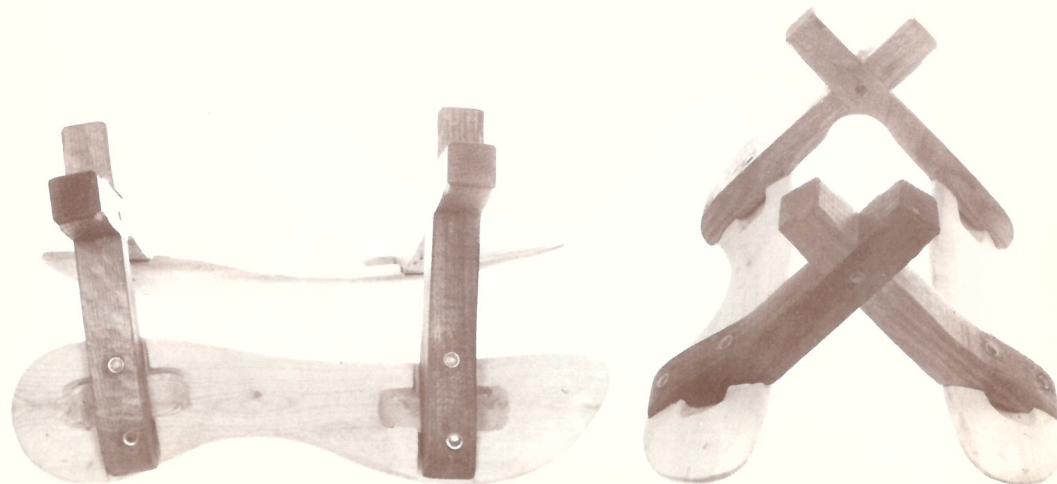
# Humane Pack Tree

Also available without slots in bars or rawhide covered



# Sierra Pack Tree

Also available without slots in bars or rawhide covered.



# Horn Information

In selecting a horn for your tree, please use the guide on pages 35 to 38. For specific purposes we recommend:

1. **Roping** - The Dally horns and Post horns are best.
2. **All Around** - Whatever your or your customer needs or prefers.
3. **Cutting** - We recommend the Dally 1 3/4", stood straight up, because it is easier to grab on to and is what most of our customers prefer.
4. **Associations** - No horn!
5. **Barrel Racers** - Most barrel racers want a low, lightweight horn, so we recommend the #1, 2 1/2" cap horn.
6. **Equitation** - Equitation riders need a horn that is low so it doesn't get in the way. The Mexican 3" horn is regularly used for this purpose.

### STYLE

Choose from the following:

- |            |             |
|------------|-------------|
| A. Regular | D. Duckbill |
| B. Dally   | E. Trick    |
| C. Mexican |             |

### MEASUREMENT

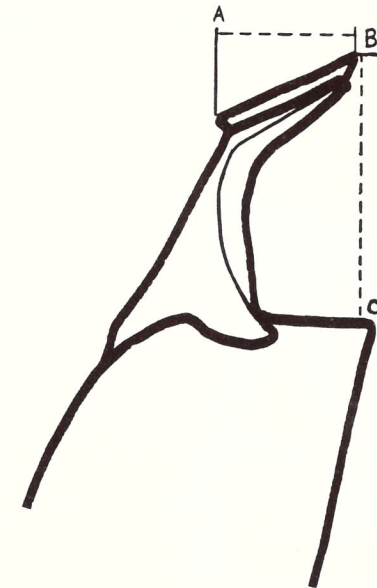
Use the following picture and illustration to help.

### HEIGHT

Be sure to measure from the top of the horn straight down to the front of the fork. Line BC.

### CAP SIZE

Width of cap. Line AB



### No. 6

Cap Size, 2 1/4"

Larger cap sizes available

### TENSILE STRENGTH

Our horns are made of the finest brass, bronze and ductile iron and have passed severe tensile strength tests. This insures their durability for roping and any other stress put upon them!



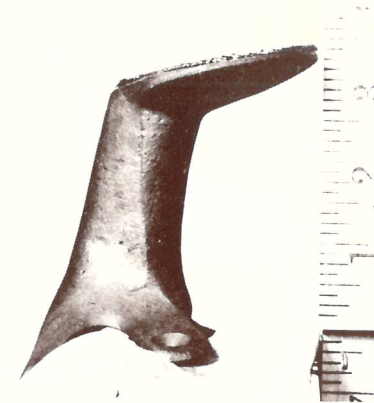
**Boy\***  
Cap Size, 2"



**No. 1\***  
Cap Size, 2 1/4"



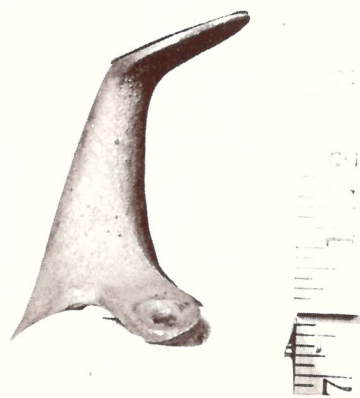
**Dally\***  
Cap Size, 3"



**No. 4 Post Dally Horn\***  
Cap Size, 2 1/2"



**No. 2 or Dally\***  
Cap Size, 2 1/4"



**Dally\***  
Cap Size, 1 3/4"



**No. 5 Post Dally Horn\***  
Cap Size, 2 1/2"

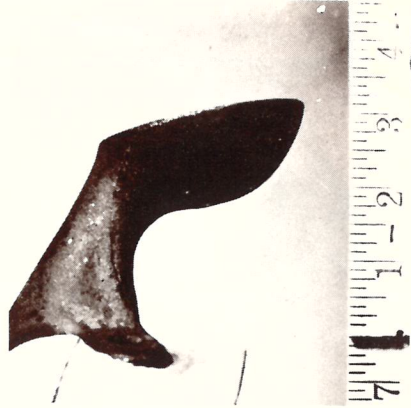


**Duck Bill\***  
Cap Size, 2 1/2"

\*These horn styles are available in larger cap sizes or South West style caps.



**No. 1 Mexican**  
Cap Size, 3"



**No. 2R Mexican**  
Cap Size, 3"



**Egg Horn**  
2 1/4 X 3 1/4"



**Old Mexico**  
Cap Size 4"