

AUTO-GUIDE FLANGER MODEL 16

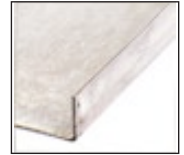
These ductwork prep machines automatically follow any edge – curved or straight.

Use the convenient table slot to turn up a “starting flange” and let it go! A calibrated dial can be set for radii as small as 3-1/4" (or 2" when auto-guide is deactivated). Automatically flange 16 to 26 gauge material at speeds of 18 fpm. A non-releasing type head is suitable for open-end fittings, straight and irregular curves.

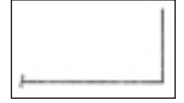
Standard with Lockformer quality construction, this machine has an industrial electric motor, and an arc-welded steel stand protected with Lockformer's top-quality primer and paint finish.



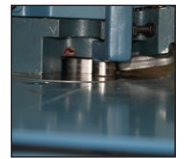
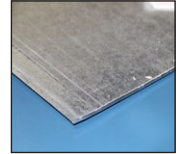
Model Details



Right-angle flange



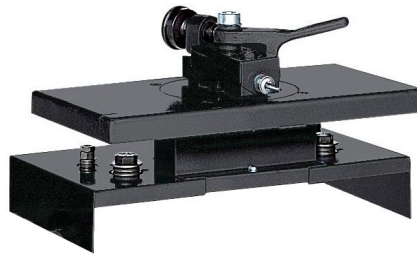
Auto-guide flanger
16 profile



AUTO-GUIDE POWER FLANGING ATTACHMENT

Auto-Guide will automatically follow any edge — straight, inner or outer radii — and no change over is necessary between Pittsburgh Lock and flanging operations.

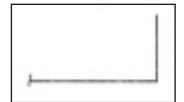
Automatically handles radii down to 3-1/4". Lock out the automatic feature to run a radius down to 1-3/8". Two Auto-Guide Power Flanging Attachment models are available, one for Model 24 and one for Model 20.



Model Details



Optional auto-guide power
flanging attachment



Auto-guide flanger 16-18
profile

MODEL	CAPACITY	DEPTH OF POCKET/SIZE	OTHER
AUTO GUIDE FLANGER MODEL 16	16 gauge maximum. Working range 16-24 gauge	Two flange heights available. Specify 3/8" or 1/4"	N/A
AUTO GUIDE POWER FLANGING ATTACHMENT	20 gauge or lighter	Makes flanges approximately 7/32" outside height	N/A
BUTTON PUNCH CHEEK BENDER	20 gauge or lighter	Variable	Self contained hydraulic system
BUTTON PUNCH SNAP LOCK FLANGER	20 gauge maximum Working range 20-28 gauge	7/16" flange	N/A

BUTTON PUNCH CHEEK BENDER

This machine provides any shop with a complete work center for fabricating fittings. One side of the dual purpose bending die bends and punches the cheeks for Button Punch Snap Lock 90-degree fittings. Flip the die over and you have a 20 gauge Power Cheek Bender for making right-angle flanges for Pittsburgh fittings. Self contained hydraulic system.



Model Details



BUTTON PUNCH SNAP LOCK FLANGER

Roll single-direction curves down to a minimum radius of 3-1/2" inside or a 5" outside radius, almost automatically. These punched right-angle flanged curves fit perfectly in the receiver formed on the Lockformer 20 gauge or the 24 gauge Button Punch Snap Lock.

Model Details



SnapLock profile

SPEED

MOTOR/VOLTAGE

DIMENSIONS/WEIGHT

18 feet per minute

3/4 hp, 115/230 volts, 60 cycle, single phase, A.C. 1,800 RPM

Length - 24"
Width - 24"
Passline - 34"
Weight - 225 lbs.

16 - 18 feet per minute

N/A

Length - 14"
Width - 10"
Passline - 8.5"
Weight - 32 lbs.

N/A

1 1/2 hp, 115/230 volts, 60 cycle, single phase, A.C. 1,800 RPM

Length - 24"
Width - 28"
Passline - 34"
Weight - 200 lbs.

18 feet per minute

3/4 hp, 115/230 volts, 60 cycle, single phase, A.C. 1,800 RPM

Length - 24"
Width - 24"
Passline - 34"
Weight - 250 lbs.