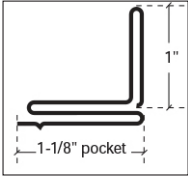


STANDING "S" CLEAT [10 STATION]

In just one pass, form a shape that combines a conventional "S" cleat with a standing seam for greater strength and rigidity. This seam is adaptable in fabrication of large trunk or branch lines in industrial and commercial heating and ventilating ducts. Included are double-extended auxiliary shafts for a variety of choices for optional rollform tooling. The design integrity and quality construction of its 10-station configuration will provide years of trouble-free service.

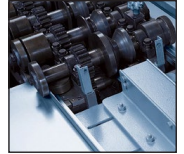
Standing "S" Cleat Profile



Model Details



"S" Cleat profile



Detail of rollformer



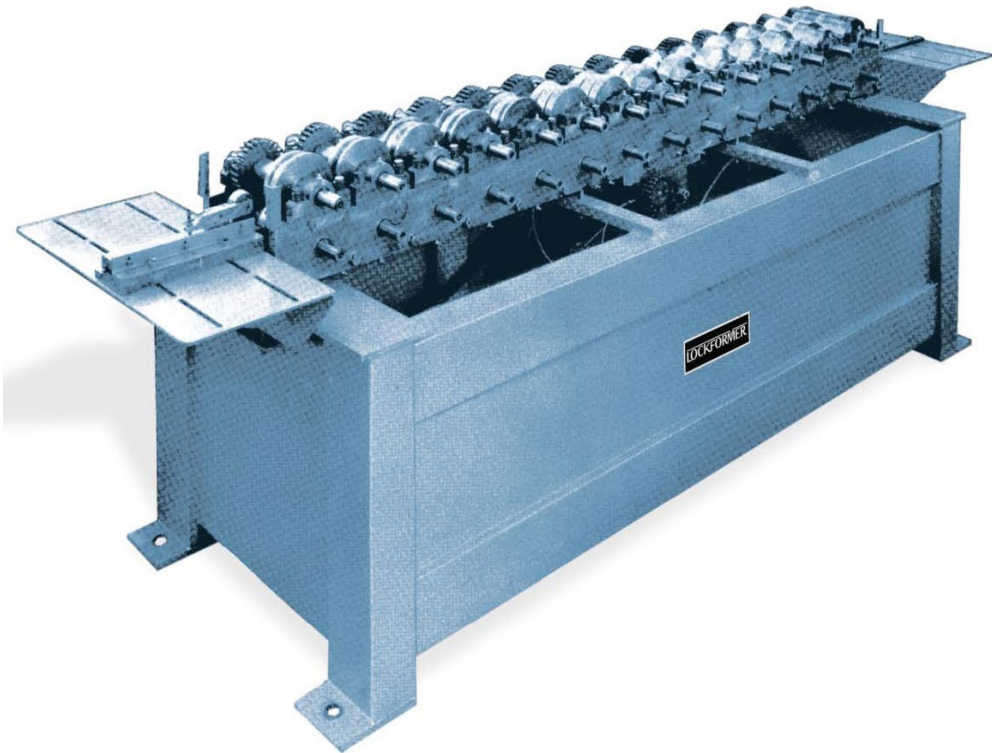
MODEL	CAPACITY	DEPTH OF POCKET/SIZE	OTHER
STANDING "S" CLEAT	20-26 gauge	1-1/8" pocket. Uses approximately 6-1/4" material stretch out inboard	Extended shafts for mounting auxiliary rolls
DS CONNECTOR 14 STATION	Variable	Variable	

Model Details



DS CONNECTOR [14 STATION]

This Lockformer 14-Station Connector Machine is for the contractor who has need for only one duct connector profile inboard but wants the flexibility of two outboard auxiliary forming stations. It has the same rigid double plate construction as the popular Lockformer Standing "S" Cleat Machine yet offers more forming stations, more combinations of standard rolls and more versatility.



SPEED

60 - 70 feet per minute

MOTOR/VOLTAGE

5 hp, 230/460 volts, 60 cycle, 3 phase, A.C. 1,800 RPM

DIMENSIONS/WEIGHT

Length - 84"
Width - 30"
Height - 37"
Passline - 33"
Weight - 1,700 lbs.

70 feet per minute

7.5 hp, 230/460 volts, 60 cycle, 3 phase, 1,800 RPM.
across-the-line starter

Length - 115"
Width - 32"
Height - 48"
Passline - 33"
Weight - 2,150 lbs. without roll sets