

TDC[®] V

The TDC[®] V Rollformer has 12 forming stations and produces TDC[®] flanges at speeds of up to 50 feet per minute!

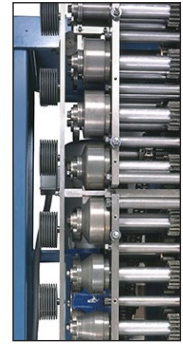
This is the only transverse duct connector machine on the market certified to comply with SMACNA Duct Construction Standard (DCS) T-25a based on actual laboratory tests across the full range of water gauges.

Famous Lockformer quality construction with an industrial motor and gear box; high precision bearings; heavy duty two zone chassis; plate head construction; hardened and ground roll shafts all protected with a cabinet finished with Lockformer's top-quality primer and paint finish. Optional rolls are available for TDC[®] Clip or Pittsburgh lock production.

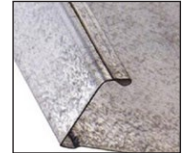
*Ask about our TDC[®] Notching machine and Corner Cadet[®] to speed up your productivity even more.



Model Details



Rollset

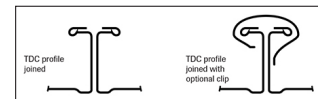


TDC flange profile



Optional clip flange profile

TDC[®] Assembled Profile

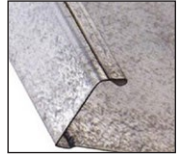


MODEL	CAPACITY	DEPTH OF POCKET/SIZE	OTHER
TDC [®] V	18-24 gauge for TDC [®] 22 gauge for optional Clip Rolls	1-7/8" for TDC [®] 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls
TDC [®] V 16	16-22 gauge for TDC [®] 22 gauge for optional Clip Rolls	1-7/8" for TDC [®] 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls
TDC [®] 14 STATION [TWO PLATE] [THREE POSITION] [ONE INBOARD]	18-24 gauge for TDC [®] 22 gauge for optional Clip Rolls	1-7/8" for TDC [®] 2-1/8" for Clip	Extended shafts for mounting auxiliary rolls.

TDC® 14 STATION (2 PLATE)

Rollforming your own sealable flanges on transverse duct ends during the manufacturing process has never been easier. The TDC® flange, formed on the machine's left-hand auxiliary, has unique, snap-on corners that eliminate spot welding. Optional rolls are also available for Z-Bar and TDC® Clip.

Model Details



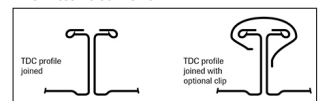
TDC® flange profile



Optional clip flange profile



TDC® Assembled Profile



SPEED

50 feet per minute

MOTOR/VOLTAGE

7.5 hp, 230/460 volts, 60 cycle, 3 phase, A.C.
(22 amps @230V) 1,800 RPM

DIMENSIONS/WEIGHT

Length - 137"
Width - 38"
Height - 48"
Passline - 33"
Weight - 2,800 lbs.

50 feet per minute

7.5 hp, 230V/460 volts, 60 cycle, 3 phase, A.C.
(22 amps @230V) 1,800 RPM

Length - 137"
Width - 38"
Height - 48"
Passline - 33"
Weight - 2,800 lbs.

50 feet per minute

10 hp, 230V/460 volts, 60 cycle, 3 phase, A.C.
(28 amps @230V) 1,800 RPM

Length - 144"
Width - 33"
Height - 48"
Passline - 33"
Weight - 3,900 lbs.