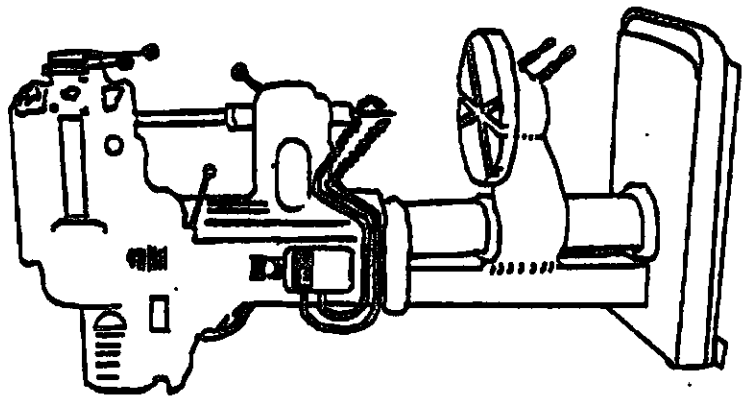
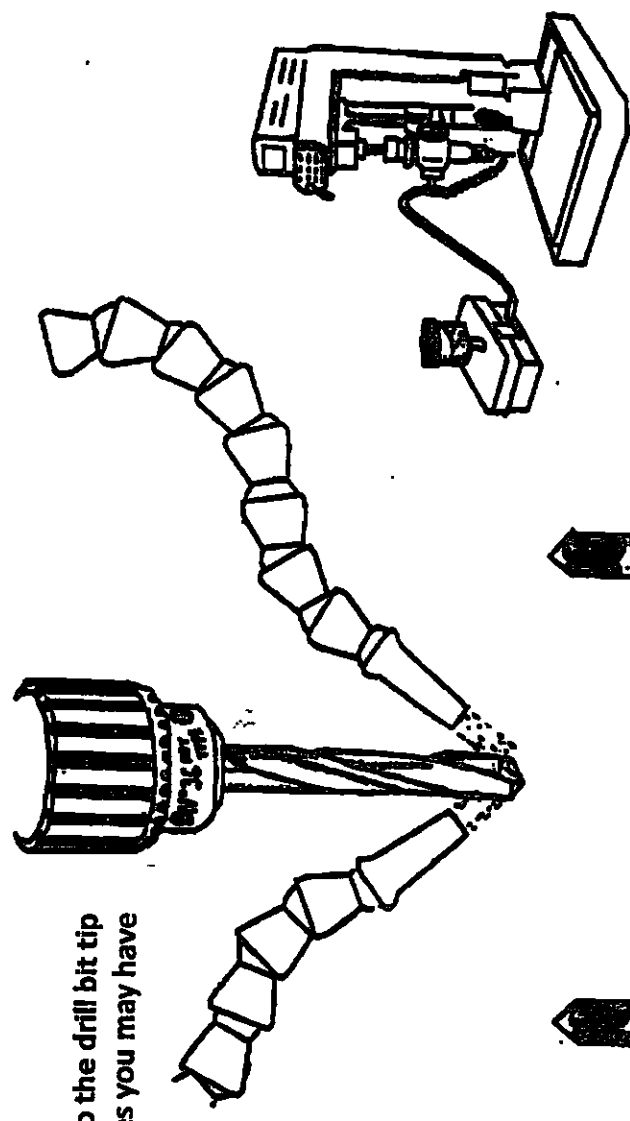


Drilling - Reaming - Tapping

Drilling-

Normally a single nozzle MerLicator is adequate. For larger holes a second nozzle will help with chip removal'

FYI: Always make sure that MerLube is applied to the drill bit tip before engaging the work piece. For deeper holes you may have to make multiple passes.



Reaming -

A single nozzle MerLicator will handle most reaming applications

Flow Control Valve
It may be necessary to adjust the air flow valve on the Merlicator to optimize Merlube due to the turbulence at the tool/work piece interface.

Tapping -

A single nozzle MerLicator is adequate for most tapping operations.

FYI: Always make sure that MerLube is applied to the tip a cutting edges of the tap before entering the hole being tapped. Multiple passes may be necessary.

For hand tapping MerTap 317 is an excellent alternative.

Aiming MerLicator Nozzles

Alm nozzles downward.

Initially place the nozzle tips 4-5 cm from the cutter e

Adjust the nozzles according to your experience, tool configuration, workpiece and obstructions.