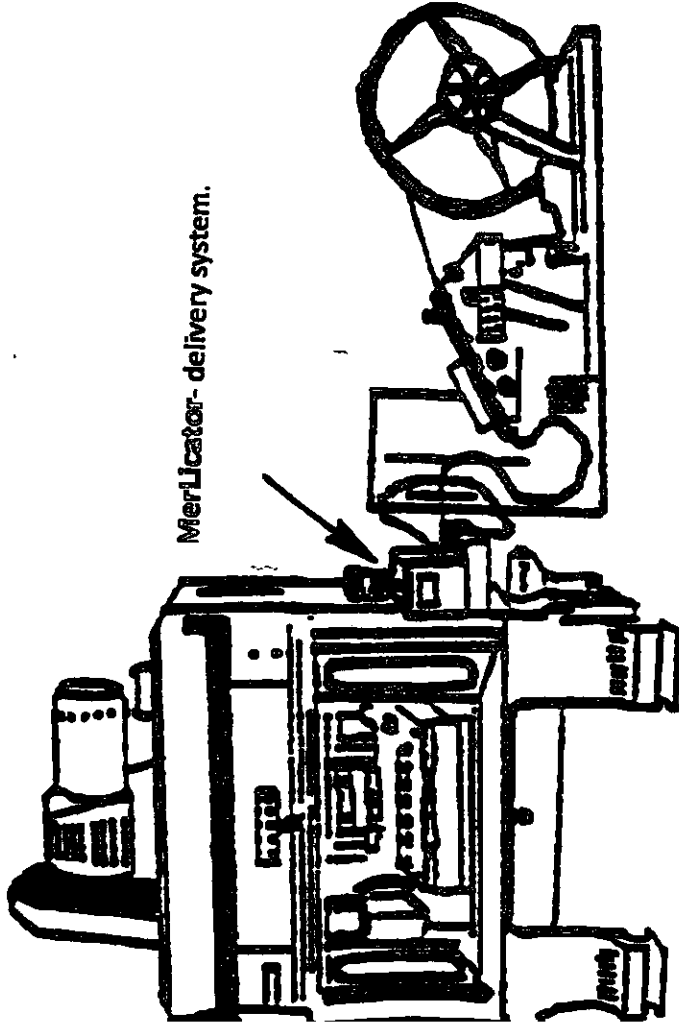
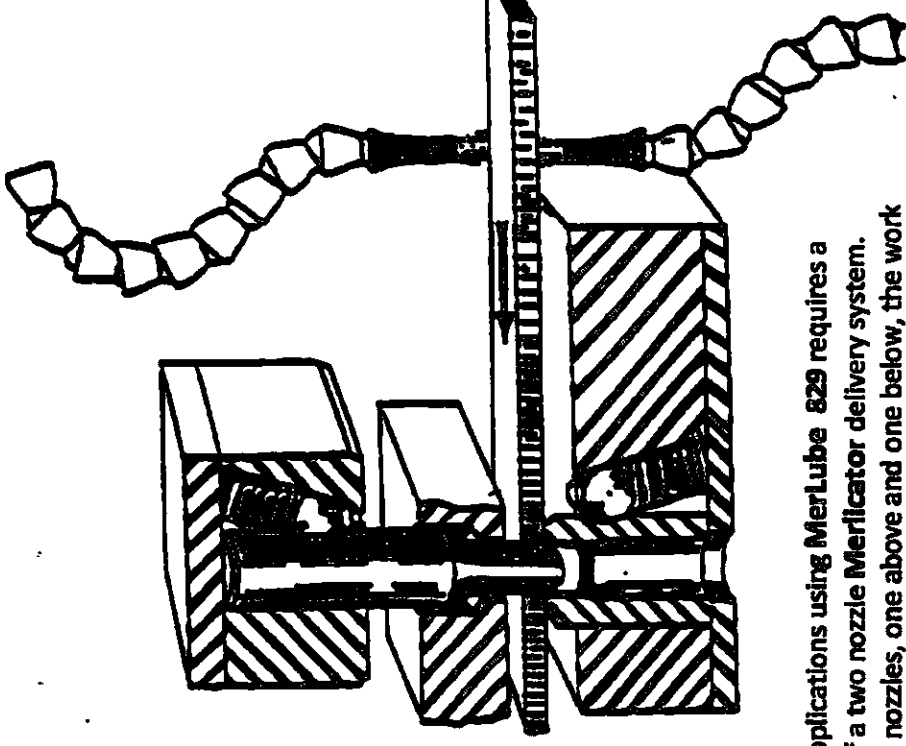


STAMPING

The use of MerLube 829 in stamping operations will significantly reduce maximum punch force, die wear, and burrs on the bottom plate. It also will reduce or eliminate the cleanup process.



It is possible in some stamping applications to port MerLube 829 through the blank holder or stripper plate in order to coat the punch and its shear edges.



Stamping applications using MerLube 829 requires a minimum of a two nozzle Merlicator delivery system. Position the nozzles, one above and one below, the work piece prior to the strip entering the die sets. Surface coating the strip with MerLube 829 allows the lubricant to be drawn into the punch and die work piece interface.